

Appendix G3
Subgrade Acceptance Forms



PHASE 1

FORM A2

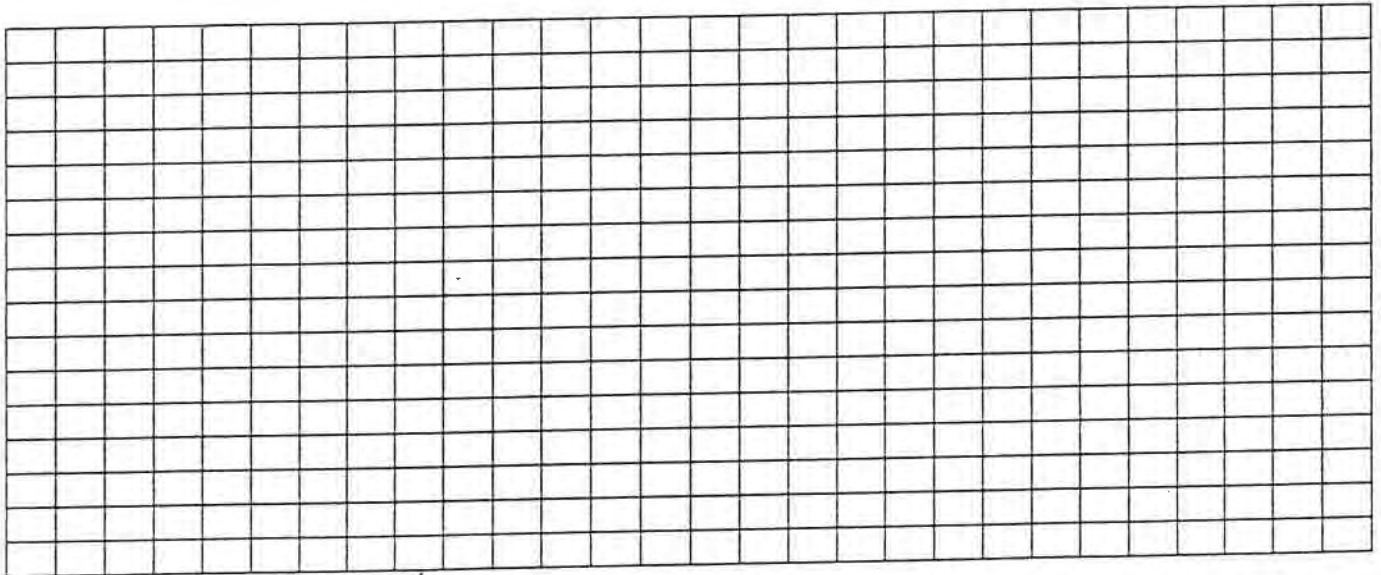
SUBGRADE ACCEPTANCE CERTIFICATE

PROJECT NAME: Modern Plating

LOCATION: Freeport Ill.

PROJECT No: _____

SKETCH : PARTIAL ACCEPTANCE _____ COMPLETE ACCEPTANCE



COMMENTS: work still needs to be done around Swamp

I, THE INSTALLER'S OFFICIAL REPRESENTATIVE, FIND ACCEPTABLE FOR DEPLOYMENT THE SURFACE CONDITIONS OF THE AREA DESCRIBED ABOVE.

Ruben Velasquez Ruben Velasquez QC 7-11-00
NAME SIGNATURE TITLE DATE



PHASE 2

FORM A2

SUBGRADE ACCEPTANCE CERTIFICATE

PROJECT NAME: Modern Plating Facility

LOCATION: Freeport, I.L.

PROJECT No: _____

SKETCH : PARTIAL ACCEPTANCE _____ COMPLETE ACCEPTANCE

COMMENTS : _____

I, THE INSTALLER'S OFFICIAL REPRESENTATIVE, FIND ACCEPTABLE FOR DEPLOYMENT THE SURFACE CONDITIONS OF THE AREA DESCRIBED ABOVE.

<u>Benjamin Velazquez</u>		<u>Project Manager</u>	<u>10/25/00</u>
NAME	SIGNATURE	TITLE	DATE

Appendix G4
Panel Placement Summary Forms

PANEL PLACEMENT SUMMARY

pp -

Project Name: <u>MODERN DATING CORP</u>		Page <u> </u> of <u> </u>							
Project No: <u>971MD15</u>		Computer Entry By: <u> </u>							
Installer: <u>MIDESSA GEOMEMBRANES</u>		Checked By: <u> </u>							
Date: <u>7/12/00</u>									
Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp./Wind/ Precip.	QA/Monitor	Panel Damage (Y/N)	Subgrade Conditions	Length/ Width (feet)	Comments
P-1	17012-1/60 mil/TEX	NORTH SLOPE	07:30	68°F/6/0	BUSI	N	OK	50/22	
P-2	/		07:35					40/	
P-3	/		07:41					40/	
P-4	/		07:47					40/	
P-5	/	WEST SLOPE	07:52					35/	
P-6	/	WEST SLOPE	08:10					55/	
P-7	/	NORTH SLOPE	09:43	↓				45/	
P-8	/		09:52	75°F/5/0				45/	
P-9	/		09:56					45/	
P-10	/		10:02					45/	
P-11	/		10:06					20/15	
P-12	/	EAST SLOPE	10:12					20/15	
P-13	/	↓	10:17	↓				20/	
P-14	17332-1/	EAST SLOPE/ BOTTOM	13:46	80°F/5/0				137/22	
P-15	/	WEST SLOPE	13:54					23/22	
P-16	/		13:58					29/22	
P-17	/	↓	14:10					44/22	
P-18	/	BOTTOM	14:30					16/22	
P-19	/	EAST SLOPE/ BOTTOM	15:40					132/22	
P-20	/	WEST SLOPE/ WATTING	16:15					23/22	
P-21	17012-1/	WEST SLOPE/ BOTTOM	16:20	↓				17/22	
P-22	17012-1/	EAST SLOPE	18:34	75°F/0/0				55/22	

PANEL PLACEMENT SUMMARY

PP

Project Name: MODERN PLATING CORP.		Page		of					
Project No: 97M015		Date: 7/12/00		Computer Entry By:					
Installer: MIDESSA GEO MEMBRANES		Checked By:							
Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp./Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-23	17014-1/60-mil HDPE	WEST SLOPE	18:40	75°F/0/0	BJSZ	N	OK	20/22	
P-24	/	↓	18:44	/	/	/	/	19/22	
P-25	/	SOUTH SLOPE	18:46	/	/	/	/	32/22	
P-26	/	/	18:49	/	/	/	/	35/22	
P-27	/	/	18:52	/	/	/	/	38/22	
P-28	/	/	18:56	/	/	/	/	37/22	
P-29	/	↓	19:03	/	/	/	/	39/22	
P-30	/	EAST SLOPE	19:09	/	/	/	/	33/22	
P-31	↓	SE SLOPE	19:14	↓	↓	↓	↓	33/22	

PANEL PLACEMENT SUMMARY

PP-

Project Name: MODERN PLATING CORP. Page: of

Project No: 97MO15 Date: 7/4/00 Computer Entry By:

Installer: MIDESSA GEOMEMBRANES Checked By:

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp./Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-32	17318-1 / 60 mil HDPE	NORTH/BOTTOM SOUTH	06:10	70°F/0/0	BJS1	N	OK	144/22	
P-33	/		06:15					/	
P-34	↓ /		06:35					/	
P-35	17014-1 17014	↓	06:58					↓ /	
P-36	17308-1 /	NORTH SLOPE	07:32	↓				34 /	
P-37	/ /	EAST SLOPE	07:40	70°F/5/0				45 /	
P-38	/ /		07:49					/	
P-39	/ /		08:07					/	
P-40	/ /		08:15					↓ /	
P-41	/ /	↓	08:30					/	
P-42	/ /	SOUTH SLOPE	08:37					/	
P-43	/ /	NORTH SLOPE	08:50					13 /	
P-44	/ /	EAST SLOPE	08:57					15 /	
P-45	/ /	↓	09:02	78°F/10/0	JRL			7 /	
P-46	/ /	↓	10:02	78°F/10/0				20 /	
P-47	/ /	SW SLOPE	10:05					3 /	
P-48	/ /	SW SLOPE	10:13					20 /	
P-49	↓ /	SW SLOPE	10:20					18 /	
P-50	17308-1 /	SW SLOPE	10:45					35 /	
P-51	17331-1 17308-1	WEST SLOPE	11:04					45 /	
P-52	17331-1 /	BOTTOM/NORTH	11:50					73 /	
P-53	17331-1 /	SOUTH/BOTTOM NORTH	12:00					82 /	

PANEL PLACEMENT SUMMARY

PP -

Project Name: MODERN PLATING CORP. Page of

Project No: 97M015 Date: 7/14/00

Installer: MIDESSA GEOMEMBRANES Computer Entry By:

Checked By:

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp/Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-54	17331-1 / <u>60MIL HDPE</u>	<u>Bottom S.</u>	<u>1:20</u>	<u>83°/10/0</u>	<u>JPL</u>	<u>N</u>	<u>OK</u>	<u>36/22</u>	
P-55	17308-1 / ✓	<u>South Sid</u>	<u>1:50</u>	↓	↓	↓	↓	<u>26/22</u>	
P-56	17331-1 / ✓	<u>NORTH SLOPE</u>	<u>1:59</u>	↓	↓	↓	↓	<u>3/22</u>	
P-57	17331-1 / ✓	<u>NW SLOPE</u>	<u>2:05</u>	↓	↓	↓	↓	<u>8/22</u>	
P-58	17331-1 / ✓	<u>SIN SLOPE</u>	<u>2:12</u>	↓	<u>JRC</u>	↓	↓	<u>22/22</u>	

R001426

PANEL PLACEMENT SUMMARY

PP

Page 1 of 1

Computer Entry By:
Checked By:

Comments

Project Name: MODERN PLATING CORP - PHASE 2

Project No: 97MO15

Date: 10/25/00

Installer: MIDESSA GEOMEMBRANES

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp/Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-59	17315-1/60-mil-TEX	NORTH SLUFE	09:05	60F/0/MIST	BOSS	N	OK	38/22	
P-60	17315-1/		09:38					38/22	
P-61	/		09:41					39/22	
P-62	/		09:44					39/22	
P-63	/		09:46					39/22	
P-64	/		09:50					34/22	
P-65	/		09:53					16/22	
P-66	/	EAST/SLUFE	12:39	65F/0/0				30/13	
P-67	/	EAST/SLUFE	12:45					135/22	
P-68	/	EAST/SLUFE	14:27					102/22	
P-69	17305-1/	EAST	15:30					33/22	
P-70	/	WEST/SLUFE	15:35					135/22	
P-71	/		17:20					135/22	
P-72	/		18:07	60F/0/0				135/22	

PANEL PLACEMENT SUMMARY

PP

Page of

Project Name: **MODERN PLATING CORP - PHASE 2**

Project No: **97M01S**

Date: **09/27/00**

Installer: **WIDESSA**

Computer Entry By

Checked By:

Comments

Length/
Width (feet)

Subgrade
Conditions

Panel
Damage
(y/n)

QA Monitor

Weather
Temp/Wind/
Precip.

Time
Deployed

Panel
Location

Roll Number/
Material Type

Panel
Number

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp/Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-82	17310-1 / 60-mil HDPE	NORTH SLOPE	09:20	66°F/5/0	BOSM	N	OK	36 / 22	
P-83	/		09:22						
P-84	/		09:25						
P-85	/		09:30						
P-86	/		09:32						
P-87	/		09:37					36 /	
P-88	/	EAST SLOPE SOUTH SLOPE	09:40					36 /	
P-89	/		09:45					24 /	
P-90	17312-1	EAST BOTTOM WEST	10:25					30 / 22	
P-91	/		10:38					135 /	
P-92	/		11:00					142 /	
P-93	/	WEST SLOPE	12:45					25 /	
P-94	/		12:50					25 /	
P-95	/		14:20					82 /	
P-96	17307-1	EAST BOTTOM	14:25					58 /	
P-97	/	EAST BOTTOM	15:10					140 /	
P-98	/	EAST BOTTOM	15:25					78 /	
P-99	/	EAST SLOPE	15:45					35 /	
P-100	/	SOUTH SLOPE	15:52					12 /	
P-101	/		15:53					35 /	
P-102	/		15:59					35 /	
P-103	/		16:05					35 /	

PANEL PLACEMENT SUMMARY

Project Name: MODERN PLATING CORP. PHASE 2
 Project No: 97MOIS
 Installer: WIDESSA

Date: 10/27/00

Page ____ of ____

Computer Entry By: _____
 Checked By: _____

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp/Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-104	17307-1 / 60 mil HDPE	SOUTH SLOPE	16:11	60°F / 10/0	BJS1	N	OK	35' / 22'	
P-105	17331-1 /	↓	16:20	↓	↓	↓	↓	57' / 22'	
P-106	↓ / ↓	↓	16:36	↓	↓	↓	↓	57' / 22'	

31

R001430

Appendix G5
Panel Seaming Summary Forms

PANEL SEAMING SUMMARY

PS -

Project Name: MODERN PLATING CORP

Project No: 97MO15

Date: 7/12/00

Page of

Installer: MIDESSA GEOMEMBRANES

Computer Entry By:

Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P1/PS	BJSI	70°F	N/A	0/0	30	RV	F0	F1	843	10.2	08:23	08:28	
P2/P3					50	RV	F0	F1	843	10.2	08:55	09:05	
P1/P2					50						09:13	09:18	
P1/P7					50						09:46	09:51	
P7/P8		75°F			50						09:53	09:57	
P8/P9					50						09:59	10:05	
P9/P10					50						10:09	10:12	
P10/P11					20						10:15	10:18	
P11/P12											10:21	10:23	
P12/P13				5/0	24						10:23	10:27	
P5/P6					34						10:23	10:27	
P3/P6		78°F			18						10:59	11:02	
P3/P4					33						11:13	11:15	
P10/P13					30						11:15	11:18	
P11/P12					25						11:23	11:27	
P4/P18	BJSI	80°F	N/A	10/0	22	RV	F0	F1	850	10.4	11:27	11:30	DS-1
P6/P15					20						14:05	14:10	
P16/P17					29						14:15	14:20	
P18/P19					16						15:49	15:52	
P14/P19					135						16:27	16:29	
P18/P17					22						16:29	16:38	
											16:40	16:43	

33

R001432

PANEL SEAMING SUMMARY

Project Name: MODERN PLATING CORP.

Project No: 971015

Installer: MIDESSA GEOMEMBRANES

Date: 7/12/00

Page of

Computer Entry By:

Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P19/P20	BJSJ	78°F	N/A	5/0	22	RV	F	FI	850	10.4	16:43	16:45	
P17/P20					22						16:46	16:48	
P5/P16					20						16:48	16:49	
P6/P16					22						16:49		
P3/P17					22								
P18/P2					22								
P1/P16					22								
P7/P14					22								
P8/P14					22								
P9/P14					22								
P10/P14					2								
P13/P14					42								
P22/P21	BJSJ	75°F	N/A	0/0	22	RV	F	FI	850	10.4	18:41	18:43	17:09
P17/P21					18								
P26/P21					2								
P19/P21					109								
P19/P22					56								
P23/P24					19								19:03
P25/P26					32						19:13	19:15	
P26/P27					32						19:16	19:19	
P21/P30					35						19:20	19:23	
											19:25	19:28	

PANEL SEAMING SUMMARY

Project Name: MODERN PLATING CORP.

PS: _____

Project No: 97M015

Page _____ of _____

Date: 7/12/00

Installer: MIDESSA GEOMEMBRANES

Computer Entry By: _____

Checked By: _____

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind Precip.							Start	End	
P26/P29	BJS1	75°F	N/A	0/0	32	R.V.	F	FI	850	10.4	19:30	19:34	
P27/P28					32						19:36	19:44	GENERATOR
P29/P30					22						19:45	19:47	GENERATOR RAN OUT OF GAS
P29/P31					19						19:47	19:49	
P23/P25					6						19:54	19:55	
P24/P25					2A						19:55	19:58	
P22/P30					33						20:00		
P22/P29					22								
P21/P28					22								
P21/P27					22								
P21/P26					22								
P21/P25					22								
P21/P23					18							20:15	

1997

1603

R001434

PANEL SEAMING SUMMARY

PS -

Project Name: MODERN PLATING CORP.
 Project No: 97MOIS

Page of

Date: 7/14/00

Computer Entry By:
 Checked By:

Installer: MIDESSA GEOMEMBRANES

Seam Number	QA Monitor	Weather Conditions		Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)							Wind/Precip.	Start	
P32/P33	BJS1	70°F	N/A	0/0	RV	RF	FJ	850	10.1	06:41	06:56	
P33/P34										07:00	07:14	
P34/P35				45						07:21	07:35	
P37/P38										07:52	07:56	
P38/P39										08:00	08:06	
P39/P40										08:15	08:19	
P40/P41										08:35	08:42	STOPPED TO GO OVER PIPE
P44/P45		75°F		22						08:50	08:52	
P44/P45				20						09:04	09:06	
P37/P44				7						09:33	09:35	
P37/P36				34						09:35	09:36	
P43/P44				24						09:48	09:57	
P41/P46				22						09:51	09:54	
P41/P47				3						10:08	10:11	
P35/P42				33						10:11	10:12	
P42/P46				12						10:52	10:54	
P42/P41				26						10:19	10:21	
P35/P40				22						10:21	10:24	
P35/39										10:54		
P35/38											11:03	

522

150

PANEL SEAMING SUMMARY

Project Name: MODERN PLATING CORP.

PS

Project No: 97MO15

Page of

Installer: MIDESSA GEOMEMBRANES

Date: 7/14/00

Computer Entry By:

Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P35/P36	BJSJL	78°F	N/A	10/0	48	RV	F	FL	850	10:1	11:03	11:07	
P49/P50	↓	↓			33						11:21	11:24	
P50/P51	↓	85°F			35						11:51	11:55	
P48/P49	JRL				41						2:37	2:41	
P32/P48	↓	↓			36						3:40	3:48	
P52/P53	JRL	85°			76						2:18	2:26	
P54/P53					25						2:44	2:46	
P54/P58					14						2:55	2:59	
P55/P58					23						3:00	3:08	
P53/P55					26						3:02	3:10	
P54/P56					22						3:12	3:16	
P54/P57					12						3:26	3:29	
P53/P52					29						3:29	3:32	
P57/P52					16						3:34	3:40	
P53/P54					22						3:40	3:44	
P53/P51					22						3:44	3:49	
P52/P51					22								
P51/P32					52								
P50/P32					21								
P51/P32	↓	↓	↓	↓	22	↓	↓	↓	↓	↓			

950

1000

R001436

1305

1405

PANEL SEAMING SUMMARY

PS -

Project Name: MPC PHASE 2 Page 1 of 1

Project No: 97M015 Date: 10-25-00 Computer Entry By: _____

Installer: MIDRESSA Checked By: _____

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P59/P60	MJCI	69	74	NO WIND CLOUDY	37	BFV	FUSION	#5	868	650 with 1/4" tip	12:56	3:00	} THESE LENGTHS WILL BE CUT BACK WHEN P67-TIE IN SEAM IS MADE
P60/P61	MJCI	69	74	CLOUDY TO PARTLY	44	BFV	FUSION	#5	860	650	3:45	3:50	
P61/P62	MJCI	69	74	PC	46	BFV	FUSION	#5	860	650	3:53	3:57	
P62/P63	MJCI	69	74	PC	44	BFV	FUSION	#5	860	650	3:59	4:05	
P63/P64 P65/P66	MJCI	69	74	PC	27	BFV	FUSION	#5	860	650	4:07	4:10	
P64/P65 P66	MJCI	69	74	PC	34	BFV	FUSION	#5	860	650	4:16	4:20	NORTH EAST CORNER
P63/P64 P64	MJCI	69	74	PC	40	BFV	FUSION	#5	860	650	4:23	4:27	
P67/P68	MJCI	69	7.4	PC	140	BFV	FUSION	#5	860	650	4:41	4:58	
P67/68,68	MJCI	66.4	66	PC	139	BFV	FUSION	#5	860	650	5:17	5:33	1ST DESTRUCTIVE SAMPLE ON THIS SEAM
P68/69	MJCI	67	68	PC	22	BFV	FUSION	#5	860	650	5:07	5:10	BUTT SEAM
P69/70	MJCI	65	63.7	PC	14	BFV	FUSION	#5	860	650	5:41	6:42	LOST POWER ON WIRE ON EAST SLOPE
P69/70	MJCI	60	60	PC	126	BFV	FUSION	#5	860	620	6:15	6:31	RESUMED AFTER WIRE REPAIR ON TRIAL WELD 4
P70/P71	MJCI	60	60	PC	139	BFV	FUSION	#5	860	620	6:35	6:48	
P71/P72	MJCI	60	60	PC	139	BFV	FUSION	#5	860	620	7:03	7:16	WRINKLE REMAIN NEAR SUMMIT STOP SHORT
													SHORT OF SUMMIT

R001437

PANEL SEAMING SUMMARY

PS -

Project Name: **MODERN PLATING CORP. - PHASE 2**

Page of

Project No: **97M015**

Date: **10/26/00**

Computer Entry By:

Installer: **MIDESSA**

Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
→ P72/P78	BJSI	65°F	N/A	0/0	22	BV	F	#5	860	13	09:39	09:42	
• P71/P72				"		"	"	"			09:50	09:52	
• P71/P78	REM	62°F		0/0	~70'	BV	F	#5	860	13	09:52	10:00	
P72/P78	REM	62°F		0/0	~70'	BV	F	#5	860	13	09:52	10:00	
P75/P76	REM	65°F		0/0	19'	RV	F	#5	860	13	11:20	11:30	
→ P75/P76	REM	65°F		0/0	19'	RV	F	#5	860	13	11:20	11:30	
→ P73/P74	REM	65°F		0/0	25'	RV	F	#5	860	13	11:20	11:25	
89 → P76/P77	REM	60°F		5/0	48'	RV	F	#5	860	13	11:42	11:43	
→ P77/P78	REM	60°F		5/0	49'	RV	F	#5	860	9	11:49	11:50	Operational venting on 12/22/01
→ P78/P79	REM	60°F		5/0	48'	RV	F	#5	860	9	12:04	12:11	
P79/P80	REM	60°F		5/0	35'	RV	F	#5	860	9	12:08	12:18	
P80/P81	REM	60°F		5/0	23'	RV	F	#5	860	9	12:22	12:24	
P73/P76	REM	60°F		5/light	29'	RV	F	#5	860	9	12:29	12:42	light rain starts
P76/P78	REM	60°F		5/light	10'	RV	F	#5	860	9	12:42	12:44	" continues
P75/P74	REM	60°F		5/light	24'	RV	F	#5	860	9	12:45	12:48	" " "
P80/P81	REM	60°F		5/light	33'						12:58	1:00	light to mod rain
P81/P82					22'						1:00	1:04	
P82/P83					22'						1:04	1:05	
P72/P77					22'						1:06	1:07	
P72/P73					42'						1:14	1:24	light rain stops
P73/P74											1:24	1:24	

R001438

PANEL SEAMING SUMMARY

PS -

Project Name: MODERN PLATING CORP. - PHASE 2

Page of

Project No: 97M015

Date: 10/26/00

Installer: MI DESSA

Computer Entry By:

Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
<u>P12/TIE</u>	<u>BSS1</u>	<u>65°F</u>	<u>N/A</u>	<u>10/0</u>	<u>22</u>	<u>RV</u>	<u>F</u>	<u>#5</u>	<u>860</u>	<u>13</u>	<u>17:02</u>		
<u>P76/TIE</u>	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓			
<u>P68/TIE</u>	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓			
<u>P67/TIE</u>	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓			
<u>P59/TIE</u>	↓	↓	↓	↓	<u>40</u>	↓	↓	↓	↓	↓		<u>17:25</u>	

40

R001439

PANEL SEAMING SUMMARY

PS -

Project Name: MODERN PLATING CORP. - PHASE Z Page of

Project No: 97M015 Date: 10/27/00 Computer Entry By:

Installer: MIDESSA Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P82/P83	B351	65°F	N/A	S/O	36	RV	F	#5	860°	676	10:00	10:05	
P82/P87					36						10:06	10:11	
P83/P84					36						10:13	10:18	
P84/P85					36						10:23	10:28	
P85/P86					36						10:37	10:40	
P88/P89					22						10:43	10:45	
P86/P89					15						10:45	10:47	
P90/P91					140						11:04	11:21	
P91/P92					140						11:27	11:41	497
P93/P97					25						13:11	13:13	
P94/P97					10						13:13	13:15	
P90/P99					30						13:17	13:21	
P85/P90					22						13:24	13:26	
P86/P88					24						13:28	13:32	
P84/P90					22						13:33	13:35	
P83/P90					22						13:35	13:37	
P82/P90					22						13:37	13:39	
P90/P93					26						13:41	13:44	700
P95/P96					22						14:37	14:39	
P92/P96					82						14:46	14:53	
P92/P95	✓	✓	✓	✓	58	✓	✓	✓	✓	✓	14:53	14:59	862

R001440

PANEL SEAMING SUMMARY

PS -

Project Name: MODERN PLATING CORP. - PHASE 2 Page of

Project No: 97M015 Date: 10/27/00

Installer: MIDESSA Computer Entry By:
Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P95/P97	BJS1	65°F	N/A	5/0	82	RV	F	#5	860°	676	15:05	15:13	
P96/P97					58						15:25	15:31	
P98/P99					32						15:45	15:48	1002
P100/P101					17						15:57	15:59	
P101/P102					36						16:09	16:12	
P102/P103					36						16:15	16:18	
P103/P98					12						16:20	16:22	
P102/P98					22						16:23	16:25	
P99/P101					30						16:26	16:29	
P99/P100					13						16:29	16:30	
P98/P101					17						16:42	16:43	
P103/P104					36						16:43	16:48	1253
P104/P105					36						16:51	16:54	
P105/P106					36						16:58	17:01	
P97/P98					78						17:04	17:12	
P97/P104					22						17:20	17:22	
P97/P105					22						17:35	17:37	
P97/P106					22						17:37	17:40	
EAST TIE	BJS1	60°F	N/A	0/0	140	RV	F	#5	860°	676	17:54	18:06	

42

R001441

Appendix G6

Non-Destructive Seam Test Summary Forms

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name: MODERN PLATING CORP.

Project No: 97M015

Date: 7/12/00

Page of

Installer: MIDESSA GEOMEMBRANES

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P4/P5	O-END	BJS1	RRV	26	08:45	26	08:50	0	P			
P2/P3	O-END			35	09:19	34	09:24	1	P			
P1/P2	O-END			32	09:29	31	09:34	1	P			
P1/P7	O-END			31	09:55	30	10:00	1	P			
P7/P8	O-END			32	10:00	31	10:05	1	P			
P8/P9	O-END			31	10:08	29	10:13	2	P			
P9/P10	O-END			32	10:33	32	10:41	0	P			
P12/P13	O-END			30	10:45	28	10:50	2	P			
P10/P11	O-END			35/31	11:06	29	11:11	2	P			
P10/P13	O-END			30	13:16	29	13:21	1	P			
P11/P12	O-END			38	13:15	37	13:20	1	P			
P11/P12	O-END			-	-	-	-	-	-	7/13/00	P	V-Box
P3/P6	O-END			35	15:28	33	15:35	2	P			
P3/P4	O-END			30	15:29	27	15:35	3	P			
P5/P6	O-END			30	15:38	30	15:43	0	P			
P6/P15	O-END			30/30	15:55	31	16:00	1	P			

44

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name: MODERN PLATING CORP.

Project No: 97MO15

Date: 7/13/00

Page of

Installer: MIDESSA GEOMEMBRANES

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P16/P17	O-END	BJS1	RRV	30	08:56	30	09:01	0	P			
P23/P24	O-END			30	09:16	28	09:21	2	P			
P25/P26	O-END			32	09:18	30	09:23	2	P			
P26/P27	O-END			30	09:22	30	09:27	0	P			
P27/P28	O-10			35	10:29	33	10:34	2	P			
P28/P29	O-END			30	11:00	29	11:05	1	P			
P29/P31	O-END			31	10:35	30	10:40	1	P			
P29/P30	O-END			31	10:35	30	10:40	1	P			
P30/P31	O-END			30	11:36	30	11:41	0	P			
P9/P14	O-END			30	11:18	30	11:23	0	P			
P13/P14	O-END			30	11:37	30	11:42	0	P			
P22/P30	O-END			31	11:35	29	11:40	2	P			
P29/P22	O-END			36	11:45	34	11:50	2	P			
P28/P21	O-END			40	11:46	37	11:51	3	P			
P19/P22	O-END			—	—	—	—	—	—	7/13/00	P	EXTRUDED
P21/P22	O-END			—	—	—	—	—	—	7/13/00	P	↓
P19/P21	O-END			31	13:47	29	13:52	2	P			
P14/P14	O-END			32	13:20	30	13:25	2	P			
P21/P27	O-END			30	14:00	27	14:05	3	P			
P26/P21	O-END			30	14:00	30	14:05	0	P			
P25/P21	O-END			30	14:05	27	14:10	3	P			

R001444

NON-DESTRUCTIVE SEAM TEST SUMMARY

Project Name: MODERN PLATING CORP.

Project No: 97MD15

ND -

Installer: WIDESSAGE MEMBRANES

Date: 7/13/00

Page of

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test									Comments
				Air Pressure Test					Vacuum Test				
				Start		End		Drop (PSI)	Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)		
				PSI	Time	PSI	Time						
P21/P23	O-END	BJS1	RRV	30	14:48	30	14:53	0	P				
P17/P21	O-END			32	14:49	30	14:54	2	P				
P3/P17	O-END			30	14:55	30	15:00	0	P				
P17/P18	O-END			34	15:02	32	15:07	2	P				
P18/P19	O-END			34	15:00	34	15:05	0	P				
P14/P20	O-END			35	15:28	33	15:35	2	P				
P14/P18	O-END			40	15:18	38	15:23	2	P				
P1/P14	O-END	↓	↓	30	15:38	30	15:43	0	P				
P17/P20	O-END			32	15:40	30	15:45	2	P				
P15/P16	O-END			31	15:45	30	15:50	1	P				
P6/P16	O-END			30	15:46	27	15:51	3	P				
P2/P18	O-END			30	15:47	28	15:52	2	P				
P1/P14	O-END			30	16:05	30	16:10	0	P				
P7/P14	O-END			36	16:09	34	16:14	2	P				
P3/P14	O-END			31	16:32	30	16:37	1	P				
P10/P14	O-END			32	16:39	30	16:44	2	P				
P13/P14	O-END			30	16:53	30	16:58	0	P				
P20/P21	O-END			30	16:57	30	17:02	0	P				
P19/P21	O-END			30	17:06	29	17:11	1	P				
P21/P30	O-END	↓	↓	30	17:08	30	17:13	0	P				

46

R001445

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name: MODERN PLATING CORP.

Project No: 97MO15

Date: 7/13/00

Page of

Installer: MIDESSA GEOMEMBRANES

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test				Vacuum Test			Comments
				Air Pressure Test				Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End					
PSI	Time	PSI	Time								
<u>P23/P25</u>	<u>0-END</u>	<u>BJSI</u>	<u>RRV</u>	<u>30</u>	<u>17:20</u>	<u>28</u>	<u>17:25</u>	<u>2</u>	<u>P</u>		
<u>P24/P25</u>	<u>0-END</u>	<u>↓</u>	<u>↓</u>	<u>30</u>	<u>17:31</u>	<u>29</u>	<u>17:36</u>	<u>1</u>	<u>P</u>		

47

R001446

NON-DESTRUCTIVE SEAM TEST SUMMARY

Project Name: ~~MOP~~ MODERN PLATING CORP.

ND -

Project No: 97M015

Page of

Installer: MIDESSA GEOMEMBRANES

Date: 7/14/00

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P33/P34	0-END	BSSI	RPV	30	08:15	29	08:20	1	P			
P34/P35	0- ³⁵ END			30	08:16	28	08:21	2	P			
P34/P35	35-END			30	09:03	30	09:08	0	P			
P37/P38	0-END			32	09:15	31	09:20	1	P			
P38/P39	0-END			32	08:50	31	08:55	1	P			
P39/P40	0-END			33	08:44	33	08:49	0	P			
P44/P45	0-END			32	09:22	30	09:27	2	P			
P37/P45	0-END			31	09:38	30	09:43	1	P			
P40/P41	0-35			30	10:12	28	10:17	2	P			
P46/P47	0-END			30	10:50	30	10:55	0	P			
P41/P47	0-END			33	10:36	30	10:41	3	P			
P41/P46	0-END			33	10:36	30	10:41	3	P			
P42/P46	0-END			32	11:42	30	11:47	2	P			
P41/P42	0-END			38	11:55	35	12:00	3	P			
P48/P49	0-END			32	16:26	31	16:31	1	P			
P49/P50	0-END			33	16:50	33	16:55	0	P			
P53/P55	0-END			31	16:28	28	16:33	3	P			
P52/P53	0-END			30	17:15	29	17:20	1	P			
P50/P51	0-END			30	17:35	30	17:40	0	P			
P55/P58	0-END			36	17:20	33	17:25	3	P			
P54/P58	0-END			31	17:21	31	17:26	0	P			

48

R001447

NON-DESTRUCTIVE SEAM TEST SUMMARY

Project Name: **MODERN PLATING CORP.**

ND -

Project No: **97M015**

Page of

Installer: **MIDESSA GEOMEMBRANES**

Date: **7/15/00**

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test				Drop (PSI)	Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End						
				PSI	Time	PSI	Time					
P32/P51	O-END	BJS	RRV	39	07:08	36	07:13	3	P			
P50/P32	O-END			—	—	—	—	—	—			
P51/P53	O-END			36	07:15	30	07:20	0	P	7/15/00	P	
P32/P48	O-END			30	07:18	29	07:23	1	P			
P32/P33	O-END			32	07:29	30	07:34	2	P			
P36/P43	O-END			36	08:00	33	08:05	3	P			
P37/P44	O-END			35	08:11	34	08:16	1	P			
P36/P37	O-END			30	08:12	30	08:17	0	P			
P43/P44	O-END			30	08:20	30	08:25	0	P			
P35/P42	O-END			31	08:35	30	08:40	1	P			
P35/P40	O-END			33	09:12	30	09:17	3	P			
P35/P39	O-END			30	09:15	29	09:22	1	P			
P38/P38	O-END			32	09:32	31	09:37	1	P			
P35/P36	O-END			35	09:37	32	09:42	3	P			
P54/P55	O-END			30	09:49	30	09:54	0	P			
P54/P56	O-END			31	10:06	30	10:11	1	P			
P54/P57	O-END			30	10:15	28	10:20	2	P			
P56/P57	O-END			31	10:53	29	10:58	2	P			
P53/P54	O-END			30	10:55	30	11:00	0	P			
P51/P52	O-END			32	11:11	31	11:16	1	P			

49

R001448

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name: MODERN PLATING CORP. - PHASE 2										Page of		
Project No: 97MD15								Date: 10/26/00		Computer Entry By:		
Installer: MIDESSA										Checked By:		
Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P62/P63	0-END	BSSI	GG	39	09:55	38	10:00	1	P			
P61/P62	0-END			36	10:04	34	10:09	2	P			
P59 P60	0-END			34	09:57	34	10:02	0	P			
P63/P64	0-END			37	10:11	37	10:16	0	P			
P64/P65	0-END			37	10:16	35	10:21	2	P			
P65/P66	0-END			36	10:20	35	10:25	1	P			
P66/P67	0-END			36	11:30	36	11:35	0	P			
50 P63/P67	0-END			37	11:30	35	11:35	2	P			
P68/P67	0-END			39	11:46	39	11:51	0	P			
P69/P67	0-END			37	11:51	35	11:56	2	P			
P69/P70	0-12			40	11:55	40	12:00	0	P			
P69/P70	12-END			38	11:55	37	12:00	1	P			
P68/P70	0-END			37	12:04	36	12:09	1	P			
P70/P71	0-END			35	15:00	35	15:05	0	P			
P71/P72B	0-END									10/26/00	P	
P71/P72A	0-END									10/26/00	P	
P60/P61	0-END			38	10:00	37	10:05	1	P			
P68/P69	0-END			35	12:03	35	12:08	0	P			
P72A/P72B	0-END									10/26/00	P	
P75/P76	0-END									↓	P	
P73/P74	0-END									↓	P	

R001449

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name: MODERN PLATING CORP. - PHASE 2

Page of

Project No: 97M015

Date: 10/26/00

Installer: MIDESSA

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test				Drop (PSI)	Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End						
				PSI	Time	PSI	Time					
P76/P77	O-END	BJSI	GG									
P77/P78	O-END								10/26/00	P		
P78/P79	O-END									P		
P79/P80	O-END									P		
P80/P81	O-END									P		
P73/P76	O-END									P		
P74/P76	O-END									P		
P74/P75	O-END									P		
P72B/P7A	O-END									P		
P72A/P78	O-END									P		
P72A/P77	O-END									P		
P72A/P73	O-END									P		
P72/TIE	O-END									P		
P70/TIE	O-END									P		
P68/TIE	O-END									P		
P67/TIE	O-END									P		
P59/TIE	O-END									P		

51

NON-DESTRUCTIVE SEAM TEST SUMMARY

Project Name: MODERN PLATING CORP. - PHASE 2

ND -

Project No: 97MO15

Page of

Installer: MIDESSA

Date: 10/27/00

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P81/P87	O-END	BJSI	GG	38	10:55	37 37	11:00	1	P			
P82/P83	O-END	BJSI	GG	37	10:55	35	11:00	2	P			
P83/P84	O-END	JC7	GG	37	11:05	36	11:10	1	P			
P85/P86	O-END	JC7	GG	44	11:29	41	11:34	3	P			
P86/P88	O-END	JC7	GG									
P88/P89	O-END	JC7	GG	38	11:35	37	11:40	1	P	10/27	P	
P90/P91	O-END	JC7	GG	39	1:06	37	1:11	3	P			
P91/P92	O-END	JC7	GG	36	1:00	34	1:05	2	P			
P87/P94	O-END	JC7	GG	39	1:37	38	1:42	1	P			
P87/P94	O-END	JC7	GG	40	1:45	38	1:50	2	P			
P87/P93	O-END	JC7	GG	35	1:52	33	1:57	2	P			
P89/P90	O-END	JC7	GG	39	2:12	38	2:17	1	P			
P92/P96	O-END	JC7	GG	35	4:05	33	4:10	2	P			
P96/P97	O-END	JC7	GG	37	3:55	35	4:00	2	P			
P98/P99	O-END	JC7	GG	35	5:00	35	5:05	0	P			
P100/P101	O-END	JC7	GG	37	5:00	37	5:05	0	P			
P101/P102	O-END	JC7	GG	39	5:05	37	5:10	2	P			
P102/P103	O-END	JC7	GG	40	5:11	40	5:16	0	P			
P104/P105	O-END	BJSI	GG									
P84/P85	O-END	BJSI	GG	38	11:10	37	11:15	1	P	10/27	P	
P86/P89	O-END	BJSI	GG							10/27	P	

R001451

52

NON-DESTRUCTIVE SEAM TEST SUMMARY

Project Name: MODERN PLATING CORP. - PHASE 2

ND -

Project No: 97M015

Page of

Installer: MIDESSA

Date: 10/27/00

Computer Entry By:

Checked By:

R001452

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P85/P90	0-END	BJSI	GG									
P84/P90	↓	↓	↓					10/27/00	↓			
P83/P90	↓	↓	↓					↓	↓			
P82/P90	↓	↓	↓					↓	↓			
P90/P93	↓	↓	↓					↓	↓			
P95/P96	↓	↓	↓					↓	↓			
P92/P95	↓	↓	↓					↓	↓			
P95/P97	↓	↓	↓					↓	↓			

55

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name:

Project No:

Page of

Date: 10/28/00

Installer:

Computer Entry By:

Checked By:

R001453

5

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P97/P98	0-END	BJSI	GG									
P98/P103	↓	↓	↓						10/28/00	P		
P98/P102	↓	↓	↓							P		
P99/P101	↓	↓	↓							P		
P99/P100	↓	↓	↓							P		
P98/P104	↓	↓	↓							P		
P103/P104	↓	↓	↓							P		
P105/P105	↓	↓	↓							P		
P97/P104	↓	↓	↓							P		
P97/P105	↓	↓	↓							P		
P97/P106	↓	↓	↓							P		
EAST TIE	0-END	BJSI	GG							10/28/00	P	

Appendix G7
Destructive Seam Sample Summary Forms

DESTRUCTIVE SAMPLE SUMMARY

DS -

Project Name: MODERN PLATING CORP.

Project No: 97MO15

Date: 7/12/00

Page of

Installer: MIDESSA GEOMEMBRANES

Computer Entry By:

Computer Entry By:

Checked By:

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)				Date Sent to Lab	Lab Results (P/F)	Comments
DS-1	BJSI	P11/P12	1	RV	NE SLOPE	120	122	117	120	142	7/13/00	

56

R001455

DESTRUCTIVE SAMPLE SUMMARY

Project Name: MODERN PLATING CORP.

DS -

Project No: 97M015

Page of

Installer: MIDESSA GEOMEMBRANES

Date: 7/13/00

Computer Entry By:

Computer Entry By:

Checked By:

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)						Date Sent to Lab	Lab Results (P/F)	Comments
						106	103	100	102	99	117			
DS-2	BJS1	P14/P19	FI	RV	BOTTOM	106	103	100	102	99	117	7/15/00		
DS-3	BJS1	P26/P27	FI	RV	SOUTH SLOPE	109	90	98	102	98	118	7/15/00		

DESTRUCTIVE SAMPLE SUMMARY

DS -

Project Name: MODERN PLATING CORP.

Project No: 97M015

Date: 7/14/00

Page of

Installer: MIDESSA GEOMEMBRANES

Computer Entry By:

Computer Entry By:

Checked By:

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)				SHEAR	Date Sent to Lab	Lab Results (P/F)	Comments
DS-4	BJSI	P38/P39	F1	RV	EAST SLOPE	93	89	86	84	104	128	7/15/00	
DS-5	BJSI	P33/P34	F1	RV	BOTTOM	109	91	96	98	97	130	7/15/00	
DS-6	BJSI	P50/P51	F1	RV	WEST SLOPE	106	111	101	99	98	126	7/15/00	

58

R001457

DESTRUCTIVE SAMPLE SUMMARY

DS -

Project Name: MODERN PLATING CORP. - PHASE 2 Page of

Project No: 97M015 Date: 10/25/00 - 10/26/00 Computer Entry By:

Installer: MIDESSA Computer Entry By: Checked By:

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)						Date Sent to Lab	Lab Results (P/F)	Comments
						5	H	6	R	5	H			
DS-7	MJSC1	P67/P68	#5	BV	PHASE 2 SECONDARY	99	132	132	141	139	176	10/26/00	P	
DS-8	MJSC1	P71/P72	#5	BV	PHASE 2 SECONDARY	107	139	123	134	141	172	10/26/00	P	
DS-9	BJSI	P77/P78	#5	RV	PHASE 2 SECONDARY	121	128	143	128	125	174	10/26/00	P	

59

R001458

DESTRUCTIVE SAMPLE SUMMARY

DS -

Project Name: MODERN PLATING CORP. - PHASE 2				Page of	
Project No: 97M015		Date: 10/27/00			Computer Entry By: Checked By:
Installer: MIDESSA		Computer Entry By:			

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)				Date Sent to Lab	Lab Results (P/F)	Comments		
						S	H	E	R					
DS-10	BJSI	P91/P92	#5	RV	P91/P92	144	135	140	144	142	172	10/28	P	
DS-11	BJSI	P96/P97	#5	RV	P96/P97	130	147	137	147	144	194	10/28	P	
DS-12		P103/P104												
DS-12	BJSI	P103/P104	#5	RV	P103/P104	141	140	162	143	147	177	10/28	P	
DS-13	BJSI	P91/TIE	#5	RV	P91/EAST TIE	165	151	133	153	140	218	10/28	P	

60

R001459

Appendix G8
Repair Summary Forms

LINER REPAIR SUMMARY

Project Name: MODERN PLATING CORP.

LR -

Project No: 977MOIS

Installer: MIDESSA GEOMEMBRANES

Date: 7/13/00

Page of

Computer Entry By:

Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I, D, Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R-16	BJS1	RRV/E1	P3 TOE	BEAD				
R-17			P3 TOP	↓	12"	7/13/00	RRV	P
R-18			P11/P12	PATCH	6"			
R-19			P11/P12	DS-1	4'x3'	7/13/00	RRV	P
R-20			P11/P12	↓	3'x2'			
R-21			P27/P28/P21	TEE (CAP ON END FOR AIR CHANNEL TEST)	2'x1'			
R-22			P21/P22/P28/P29	↓	6"	N/A	N/A	N/A
R-23			P22/P29/P30	↓	6"			
R-24			P29/P30/P31	↓	6"			
R-25			P23/P24/P25	PATCH	6"			
R-26			P21/P23/P25	TEE (CAP ON END FOR AIR CHANNEL TEST)	2'x1'	7/13/00	RRV	P
R-27			P21/P25/P26	↓	2'	N/A	N/A	N/A
R-28			P21/P26/P27	↓	6"			
R-29			P26/P27	PATCH	6"			
R-30			P27/P28	DS-3	4'x3'	7/13/00	RRV	P
R-31			P28	↓	2'x1'			
R-32			P19/P22	BEAD	1/4"			
R-33			P19/P22	↓	6"			
R-34			P21/P22/P19	TEE (CAP ON END FOR AIR CHANNEL TEST)	4"			
R-35			P19/P20/P21	↓	6"	NA	N/A	N/A
R-36			P17/P20/P21	↓	6"			
R-37			P17/P18/P20	↓	6"			

LINER REPAIR SUMMARY

Project Name: MODERN PLATING CORP.

LR -

Project No: 97M015

Page ____ of ____

Installer: MIDDESSA GEOMEMBRANES

Date: 7/13/00

Computer Entry By:

Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D., Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R-38	BJSZ	RRV/E1	P19/P20/P18	TEE (CUP ON SEAM FOR AIR CHANNEL TEST)	6"	N/A	N/A	N/A
R-39	↓	↓	P18/P14/P19	↓	6"	↓	↓	↓
R-40	↓	↓	P14/P19	PATCH DS-2	4'x3'			

69

RO01463

LINER REPAIR SUMMARY

Project Name: MODERN PLATING CORP.

LR - Page of

Project No: 97MO15

Date: 7/14/00

Installer: MIDESSA GEOMEMBRANES

Computer Entry By: Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D. Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R-41	BJS1	FA/F1	P40/P41	PATCH				
R-42			P42/P47		2'x2'	7/14/00	FA	P
R-43			P35/P36/39	↓	1'x1'			P
R-44			P35/P36/P37/P38	PATCH	1'x1'		↓	P
R-45			P34/P35	PATCH	1.5'φ		FA	P
R-46			P35	↓	4'x2'			P
R-47			P41/P42/P46	BEAD	3'x2'		↓	P
R-48			P38/P39	PATCH	1.5'		FA	P
R-49			P33/P34	↓ DS-4	4'x3'		BV	P
R-50			P32/P33	SEAM DS-5	4'x3'	↓	BV	P
R-51			P50/P51	PATCH	135'	7/15/00	FA	P
R-52			P51/P52 P48/P49/P50	↓	2'x3'			P
R-53			P50/P51	↓ DS-6	4'x3'			P
R-54	↓	↓	P32/P52	PATCH DS-6	4'x3'			P
					1.5'φ	↓	↓	P

65

RO0146

LINER REPAIR SUMMARY

LR

Project Name: MODERN PLATING CORP. - PHASE 2 Page of

Project No: 97M015 Date: 10/26/00 Computer Entry By:

Installer: MIDESSA Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D., Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R55	BJS1		P59/P60/P67	PATCH	2.5'φ	10/26	GG	P
R56			P60/P61/P67	TEE	φ			P
R57			P60/P61	PATCH	2'φ			P
R58			P61/P62					P
R59			P63/P66/P67	PATCH	2.5'φ			P
R60			P64/P65/P66		1'φ			P
R61			P65/P66		2.5'φ			P
R62			P67/P68	DS-7	φ6'x2'	↓	↓	P
R63			P69/P70		2'φ	10/26	AA	P
R64			P71/P72A				GG	P
R65			P71/P72A				GG	P
R66	REM		P71/P72A	PATCH	2.5'φ	10/26	AA	P
R67			P71/P72A	DS-8	3'x5'	10/26	AA	P
R68	REM		P72B/P72A		2'φ	10/26	RV	P
R69			P-77/P72B/P72A Tee		2.5'φ	10/26	RV	P
R70			P-77/P72B	Patch	2.0'φ	10/26	RV	P
R71			P-78/P-77/P72A Tee		2.0'φ	10/26	RV	F Retest P
R72			P-78/P-77	Patch	1.5'φ	10/26	RV	P
R73			P-72A/P-77/P-71	Patch	2'φ	10/26	AA	F Retest P
R74			P-72A/P-73/P76/P77	Patch	2'φ	10/26	AA	P
R75			P-72A/P-73	Patch	2'φ	10/26	AA	F Retest P
R76			P-73/P-74/P-75	Tee	1.5'φ	10/26	AA	F Retest P

99

K001465

LINER REPAIR SUMMARY

LR -

Project Name: MODERN PLATING CORP. - PHASE 2 Page of

Project No: 97M015 Date: 10/26/00 Computer Entry By:

Installer: MIDESSA Checked By:

Repair Number	QA Monitor	Oper./ Mach.	Repair Location (Seam I.D., Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R78	REM		P-77/P-78	DS-9	2' x 5'	10/26	AA	F noted p
R79	REM		P-80/P-81/P-72B	TEE	2' ϕ	10/26	AA	P
R80	REM		P-81/P-72B	PATCH	2' ϕ	10/26	AA	F noted p
R81	BJSI		P70/P71/TIE	PATCH	1.5' ϕ	10/27	GG	P
R82	BJSI		P59/P67/TIE	PATCH	2' x 1'	10/27	GG	P

R001466

LINER REPAIR SUMMARY

Project Name: MODERN PLATING CORP. - PHASE 2

LR -

Project No: 97MO15

Page of

Installer: WIDESSA

Date: 10/27/00

Computer Entry By:

Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D., Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R83	BJS1	GG	P87/P88/P89/P94	PATCH				
R84			P84/P85	PATCH	1.5'φ	10/27/00	GG	P
R85			P91/P92		2.5'φ			P
R86			P96/P97	DS-10	6'x2'			P
R87			P97/P98	DS-11	6'x2'			P
R88			P98/P99/P101	10' EAST WEST OF TOE	6'x2'			P
R89			P103/P104		2'φ			P
R90			P104	MID-SLOPE DS-12	6'x2'			P
R91			P97/P105	MID-SLOPE 2'E. OF P105	2'φ	↓		P
R92			P91/P92/TIE	INT. OF PIPE	2.5'φ	10/28		P
R93			P91/TIE		1.5'φ	↓		P
R94	↓	↓	* MID. PANEL	DS-13	6'x2'	↓	↓	P
			PIPE BOOT		6'x6'	N/A	↓	P

Appendix H

Geomembrane Destructive Seam Laboratory Test Results



Precision Geosynthetic Laboratories

July 14, 2000

Mr. Marty Cieslik
FOTH & VAN DYKE
406 Science Drive
Madison, WI 53711

Dear Mr. Cieslik:

RE: Modern Plating / 97M015

Thank you for consulting Precision Geosynthetic Laboratories for your material testing needs.

It should be noted that the test specimen and test sample used for this report was believed to be representative of the material produced under the designation herein stated. However, these results are indicative of only the specimens that were actually tested. The testing herein is based upon accepted industry practice as well as the test method listed. Precision Geosynthetic Laboratories neither accepts responsibility for nor makes claims to the final use and purpose of the material.

By accepting the data and results represented on this report, Client agrees to limit the liability of Precision Geosynthetic Laboratories from Client and all other parties for claims arising out of the use of this data to the cost for the respective test(s) represented in this report, and Client agrees to indemnify and hold harmless Precision Geosynthetic Laboratories from and against all liability in excess of the aforementioned limit.


The test data and all associated project information shall be held in confidence and disclosed to other parties only with the authorization of Client or Precision Geosynthetic Laboratories.

If you have any questions or if we may be of further service, please do not hesitate to call at 800-522-4599.

Sincerely,

PRECISION GEOSYNTHETIC LABORATORIES


Edith Pintor
Quality Assurance


Cora B. Queja
Vice President

Enclosure: (Job No. 000715)



Precision Geosynthetic Laboratories

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

VERIFICATION OF MATERIAL PROPERTIES
(PGL Job No. 000715)

MATERIAL DESCRIPTION: 60 mil Textured HDPE seam

SAMPLED BY: FOTH & VAN DYKE

DATE RECEIVED: July 14, 2000

DATE REPORTED: July 14, 2000

SAMPLE IDENTIFICATIONS:

SAMPLE ID	PRECISION CONTROL NUMBER
DS- 1 P12/ 11	52990

TESTS REQUIRED:

TEST METHOD	DESCRIPTION
Seam Peel Adhesion	ASTM D4437
Bonded Seam Strength	ASTM D4437

TEST CONDITIONS: The sample was conditioned for a minimum one hour in the laboratory at $22 \pm 2^{\circ}\text{C}$ ($71.6 \pm 3.6^{\circ}\text{F}$) and at $60 \pm 10\%$ relative humidity prior to test.

TEST RESULTS:

The test results are summarized in Table 1. The units in which the data are reported are included on the table. Break types are defined as Film- tear bond (FTB) and separation (AD).

PRECISION GEOSYNTHETIC LABORATORIES


Edith Pintor
Quality Assurance

Cora B. Queja
Vice President

TABLE 1.
SEAM PEEL AND SHEAR TEST RESULTS

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015
DATE REC'D: 14-Jul-00

MATERIAL: 60 Mil HDPE
SEAM TYPE: Heat Fusion Weld
PGL JOB #: G000715

QC'd By: 
TEST METHOD: ASTM D4437
DATE REPORT: 14-Jul-00

SAMPLE ID	PGL CONTROL #	SHEAR EVALUATION				PEEL EVALUATION					
		MAXIMUM STRENGTH (lb/in)	ELONGATION @ BREAK (%)	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)	SPECIMEN NUMBER	MAXIMUM STRENGTH (lb/in)	% PEEL (%)	LOCUS OF FAILURE	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)
DS- 1	52990	164	>50	FTB		1 Outside	135	<10	SE	FTB	
		165	>50	FTB		2 Outside	135	<10	SE	FTB	
		175	>50	FTB		3 Outside	158	<10	SE	FTB	
		173	>50	FTB		4 Outside	151	<10	SE	FTB	
		178	>50	FTB		5 Outside	125	<10	SE	FTB	
		AVG.	171				120	AVG:	141		
STD. DEV.	6				STD. DEV.	13					
					1 Inside	139	<10	SE	FTB		
					2 Inside	136	<10	SE	FTB		
					3 Inside	135	<10	SE	FTB		
					4 Inside	120	<10	SE	FTB		
					5 Inside	130	<10	SE	FTB		
					AVG:	132					90
					STD. DEV.	7					

3

BREAK DESCRIPTION (NSF 54, 1993):

- AD ADHESION FAILURE.
- BRK BREAK IN SHEETING.
- SE1 BREAK AT OUTER EDGE OF SEAM.
- SE2 BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS.
- AD-BRK BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE.
- FTB FILM-TEAR BOND.



Precision Geosynthetic Laboratories

R001471



R001472

MASTER FILE COPY
Scope 97M015 Classification 8350
Copy To REM MASTER FILE

Precision Geosynthetic Laboratories

July 17, 2000

Mr. Marty Cieslik
FOTH & VAN DYKE
406 Science Drive
Madison, WI 53711

Dear Mr. Cieslik:

RE: Modern Plating / 97M015

Thank you for consulting Precision Geosynthetic Laboratories for your material testing needs.

It should be noted that the test specimen and test sample used for this report was believed to be representative of the material produced under the designation herein stated. However, these results are indicative of only the specimens that were actually tested. The testing herein is based upon accepted industry practice as well as the test method listed. Precision Geosynthetic Laboratories neither accepts responsibility for nor makes claims to the final use and purpose of the material.

By accepting the data and results represented on this report, Client agrees to limit the liability of Precision Geosynthetic Laboratories from Client and all other parties for claims arising out of the use of this data to the cost for the respective test(s) represented in this report, and Client agrees to indemnify and hold harmless Precision Geosynthetic Laboratories from and against all liability in excess of the aforementioned limit.

The test data and all associated project information shall be held in confidence and disclosed to other parties only with the authorization of Client or Precision Geosynthetic Laboratories.

If you have any questions or if we may be of further service, please do not hesitate to call at 800-522-4599.

Sincerely,

PRECISION GEOSYNTHETIC LABORATORIES


Edith Pintor
Quality Assurance


Cora B. Queja
Vice-President

Enclosure: (Job No. J000312)



Precision Geosynthetic Laboratories

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

VERIFICATION OF MATERIAL PROPERTIES
(PGL Job No. J000312)

MATERIAL DESCRIPTION: 60 mil Textured HDPE seam

SAMPLED BY: FOTH & VAN DYKE

DATE RECEIVED: July 17, 2000

DATE REPORTED: July 17, 2000

SAMPLE IDENTIFICATIONS:

SAMPLE ID	PRECISION CONTROL NUMBER
DS- 2	53722
DS- 3	53723
DS- 4	53724
DS- 5	53725
DS- 6	53726

TESTS REQUIRED:

TEST METHOD	DESCRIPTION
Seam Peel Adhesion	ASTM D4437
Bonded Seam Strength	ASTM D4437

TEST CONDITIONS: The sample was conditioned for a minimum one hour in the laboratory at $22 \pm 2^{\circ}\text{C}$ ($71.6 \pm 3.6^{\circ}\text{F}$) and at $60 \pm 10\%$ relative humidity prior to test.

TEST RESULTS:

The test results are summarized in Tables 1 through 3. The units in which the data are reported are included on the tables. Break types are defined as Film- tear bond (FTB) and separation (AD).

PRECISION GEOSYNTHETIC LABORATORIES


Edith Pintor
Quality Assurance

Cora B. Queja
Vice President

**TABLE 1.
SEAM PEEL AND SHEAR TEST RESULTS**

CLIENT: **FOTH & VAN DYKE**
PROJECT: **Modern Plating / 97M015**
DATE REC'D: **17-Jul-00**

MATERIAL: **60 Mil HDPE**
SEAM TYPE: **Heat Fusion Weld**
PGL JOB #: **J000312**

QC'd By: 
TEST METHOD: **ASTM D4437**
DATE REPORT: **17-Jul-00**

SAMPLE ID	PGL CONTROL #	SHEAR EVALUATION				PEEL EVALUATION								
		MAXIMUM STRENGTH (lb/in)	ELONGATION @ BREAK (%)	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)	SPECIMEN NUMBER	MAXIMUM STRENGTH (lb/in)	% PEEL (%)	LOCUS OF FAILURE	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)			
DS- 2	53722	189	>50	FTB		1 Outside	152	<10	SE	FTB				
		187	>50	FTB		2 Outside	134	<10	SE	FTB				
		193	>50	FTB		3 Outside	149	<10	SE	FTB				
		191	>50	FTB		4 Outside	145	<10	SE	FTB				
		190	>50	FTB		5 Outside	158	<10	SE	FTB				
		AVG:						148						90
		STD. DEV.						9						
								1 Inside	96	<10		SE	FTB	
								2 Inside	126	<10		SE	FTB	
								3 Inside	108	<10		SE	FTB	
					4 Inside	118	<10	SE	FTB					
					5 Inside	113	<10	SE	FTB					
AVG:		190			120	112				90				
STD. DEV.		2				11								
DS- 3	53723	169	>50	FTB		1 Outside	140	<10	SE	FTB				
		171	>50	FTB		2 Outside	112	<10	SE	FTB				
		169	>50	FTB		3 Outside	137	<10	SE	FTB				
		171	>50	FTB		4 Outside	121	<10	SE	FTB				
		173	>50	FTB		5 Outside	132	<10	SE	FTB				
		AVG:						128					90	
		STD. DEV.						12						
								1 Inside	128	<10		SE	FTB	
								2 Inside	127	<10		SE	FTB	
								3 Inside	130	<10		SE	FTB	
					4 Inside	133	<10	SE	FTB					
					5 Inside	128	<10	SE	FTB					
AVG:		171			120	129				90				
STD. DEV.		2				2								

BREAK DESCRIPTION (NSF 54, 1993):

- AD ADHESION FAILURE.
- BRK BREAK IN SHEETING.
- SE1 BREAK AT OUTER EDGE OF SEAM.
- SE2 BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS.
- AD-BRK BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE.
- FTB FILM-TEAR BOND.




Precision Geosynthetic Laboratories

R001474

**TABLE 2.
SEAM PEEL AND SHEAR TEST RESULTS**

CLIENT: **FOTH & VAN DYKE**
 PROJECT: **Modern Plating / 97M015**
 DATE REC'D: **17-Jul-00**

MATERIAL: **60 Mil HDPE**
 SEAM TYPE: **Heat Fusion Weld**
 PGL JOB #: **J000312**

QC'd By: 
 TEST METHOD: **ASTM D4437**
 DATE REPORT: **17-Jul-00**

SAMPLE ID	PGL CONTROL #	SHEAR EVALUATION				PEEL EVALUATION							
		MAXIMUM STRENGTH (lb/in)	ELONGATION @ BREAK (%)	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)	SPECIMEN NUMBER	MAXIMUM STRENGTH (lb/in)	% PEEL (%)	LOCUS OF FAILURE	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)		
DS- 4	53724	186	>50	FTB	120	1 Outside	148	<10	SE	FTB	90		
		184	>50	FTB		2 Outside	134	<10	SE	FTB			
		183	>50	FTB		3 Outside	147	<10	SE	FTB			
		186	>50	FTB		4 Outside	129	<10	SE	FTB			
		188	>50	FTB		5 Outside	131	<10	SE	FTB			
		AVG:		185				AVG:	138				
		STD. DEV.		2				STD. DEV.	9				
								1 Inside	147	<10		SE	FTB
								2 Inside	150	<10		SE	FTB
								3 Inside	123	100		AD	Non-FTB
					4 Inside	152	<10	SE	FTB				
					5 Inside	145	<10	SE	FTB				
AVG:		185			AVG:	143							
STD. DEV.		2			STD. DEV.	12							
DS- 5	53725	191	>50	FTB	120	1 Outside	124	<10	SE	FTB	90		
		187	>50	FTB		2 Outside	130	<10	SE	FTB			
		191	>50	FTB		3 Outside	156	100	AD	Non-FTB			
		196	>50	FTB		4 Outside	154	<10	SE	FTB			
		191	>50	FTB		5 Outside	146	<10	SE	FTB			
		AVG:		191				AVG:	142				
		STD. DEV.		3				STD. DEV.	14				
								1 Inside	126	30		AD-BRK	FTB
								2 Inside	141	20		AD-BRK	FTB
								3 Inside	141	50		AD-BRK	FTB
					4 Inside	149	<10	SE	FTB				
					5 Inside	150	<10	SE	FTB				
AVG:		191			AVG:	141							
STD. DEV.		3			STD. DEV.	10							

BREAK DESCRIPTION (NSF 54, 1993):

- AD ADHESION FAILURE.
- BRK BREAK IN SHEETING.
- SE1 BREAK AT OUTER EDGE OF SEAM.
- SE2 BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS.
- AD-BRK BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE.
- FTB FILM-TEAR BOND.



Precision Geosynthetic Laboratories

R001475

TABLE 3.
SEAM PEEL AND SHEAR TEST RESULTS

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015
DATE REC'D: 17-Jul-00

MATERIAL: 60 Mil HDPE
SEAM TYPE: Heat Fusion Weld
PGL JOB #: J000312

QC'd By: *[Signature]*
TEST METHOD: ASTM D4437
DATE REPORT: 17-Jul-00

SAMPLE ID	PGL CONTROL #	SHEAR EVALUATION				PEEL EVALUATION					
		MAXIMUM STRENGTH (lb/in)	ELONGATION @ BREAK (%)	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)	SPECIMEN NUMBER	MAXIMUM STRENGTH (lb/in)	% PEEL (%)	LOCUS OF FAILURE	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)
DS-6	53726	189	>50	FTB		1 Outside	108	<10	SE	FTB	
		191	>50	FTB		2 Outside	137	<10	SE	FTB	
		191	>50	FTB		3 Outside	155	<10	SE	FTB	
		188	>50	FTB		4 Outside	144	<10	SE	FTB	
		193	>50	FTB		5 Outside	150	<10	SE	FTB	
		AVG.		190				AVG:	139		
STD. DEV.		2			STD. DEV.	18					
					1 Inside	148	<10	SE	FTB		
					2 Inside	144	<10	SE	FTB		
					3 Inside	160	<10	SE	FTB		
					4 Inside	160	<10	SE	FTB		
					5 Inside	156	<10	SE	FTB		
AVG.				120	AVG:	154					90
STD. DEV.					STD. DEV.	7					

BREAK DESCRIPTION (NSF 54, 1993):

- AD ADHESION FAILURE.
- BRK BREAK IN SHEETING.
- SE1 BREAK AT OUTER EDGE OF SEAM.
- SE2 BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS.
- AD-BRK BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE.
- FTB FILM-TEAR BOND.



Precision Geosynthetic Laboratories

R001476



Precision Geosynthetic Laboratories

October 31, 2000

Mr. Marty Cieslik
FOTH & VAN DYKE
406 Science Drive
Madison, WI 53711

cc: Site Attn: B. Stanul @ 608-232-4633

Post-it® Fax Note	7671	Date/0 - 31	# of pages ▶ 4
To	Marty Cieslik	From	JAM
Co./Dept	Foth & Van Dyke	Co.	PEL
Phone #		Phone #	
Fax #	608-232-4633	Fax #	

Dear Mr. Cieslik:

RE: Modern Plating / 97M015

Thank you for consulting Precision Geosynthetic Laboratories for your material testing needs.

It should be noted that the test specimen and test sample used for this report was believed to be representative of the material produced under the designation herein stated. However, these results are indicative of only the specimens that were actually tested. The testing herein is based upon accepted industry practice as well as the test method listed. Precision Geosynthetic Laboratories neither accepts responsibility for nor makes claims to the final use and purpose of the material.

By accepting the data and results represented on this report, Client agrees to limit the liability of Precision Geosynthetic Laboratories from Client and all other parties for claims arising out of the use of this data to the cost for the respective test(s) represented in this report, and Client agrees to indemnify and hold harmless Precision Geosynthetic Laboratories from and against all liability in excess of the aforementioned limit.

The test data and all associated project information shall be held in confidence and disclosed to other parties only with the authorization of Client or Precision Geosynthetic Laboratories.

It is a company policy to keep the physical records of each job for 2 years since the receipt of the samples and keep the electronic file for 7 years. **Failed seam samples are kept for 7 years; good seam samples are disposed after 2 weeks and conformance samples are disposed after 1 month.** Should you need us to keep them longer, please advise us in writing.

If you have any questions or if we may be of further service, please do not hesitate to call at 800-522-4599.

Sincerely,

PRECISION GEOSYNTHETIC LABORATORIES

Edith Plator
Quality Assurance

Cora B. Queja
Vice President

Enclosure: (Job No. J000792)



Precision Geosynthetic Laboratories

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

VERIFICATION OF MATERIAL PROPERTIES
(PGL Job No. J000792)

MATERIAL DESCRIPTION: 60 mil HDPE seam

SAMPLED BY: FOTH & VAN DYKE

DATE RECEIVED: October 31, 2000

DATE REPORTED: October 31, 2000

SAMPLE IDENTIFICATIONS:

SAMPLE ID	PRECISION CONTROL NUMBER
DS- 10 P91/ 92	66351
DS- 11 P96/ 97	66352
DS- 12 P103/ 104	66353
DS- 13 P91/ EAST TIE	66354

TESTS REQUIRED:

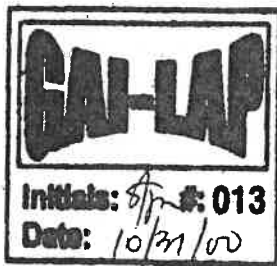
DESCRIPTION	TEST METHOD
Seam Peel Adhesion	ASTM D4437
Bonded Seam Strength	ASTM D4437

TEST CONDITIONS: The samples were conditioned for a minimum one hour in the laboratory at 22 ± 2°C (71.6 ± 3.6°F) and at 60 ± 10% relative humidity prior to test.

TEST RESULTS:

The test results are summarized in Tables 1 and 2. The units in which the data are reported are included on the tables. Break types are defined as Film- tear bond (FTB) and separation (AD).

PRECISION GEOSYNTHETIC LABORATORIES



Edith Pintor
Quality Assurance


Cora B. Queja
Vice President

1160 North Gilbert Street, Anaheim, CA 92801, Tel # 714-520-9631, Fax # 714-520-9637

**TABLE 1.
SEAM PEEL AND SHEAR TEST RESULTS**

CLIENT: **FOTH & VAN DYKE**
 PROJECT: **Modern Plating / 97M015**
 DATE REC'D: **31-Oct-00**

MATERIAL: **60 Mil HDPE**
 SEAM TYPE: **Heat Fusion Weld**
 PGL JOB #: **J000792**

QC'd By: 
 TEST METHOD: **ASTM D4437**
 DATE REPORT: **31-Oct-00**

SAMPLE ID	PGL CONTROL #	SHEAR EVALUATION				PEEL EVALUATION					
		MAXIMUM STRENGTH (lb/in)	ELONGATION @ BREAK (%)	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)	SPECIMEN NUMBER	MAXIMUM STRENGTH (lb/in)	% PEEL (%)	LOCUS OF FAILURE	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)
DS-10 P91/ 92	66351	191	>50	FTB		1 Outside	128	<10	SE	FTB	
		182	>50	FTB		2 Outside	105	<10	SE	FTB	
		169	>50	FTB		3 Outside	146	<10	SE	FTB	
		189	>50	FTB		4 Outside	120	<10	SE	FTB	
		191	>50	FTB		5 Outside	140	<10	SE	FTB	
		AVG:		184				128			
STD. DEV.		9			16				90		
DS-11 P96/ 97	66352	182	>50	FTB	120	1 Inside	140	<10	SE	FTB	
		175	>50	FTB		2 Inside	135	<10	SE	FTB	
		180	>50	FTB		3 Inside	141	<10	SE	FTB	
		186	>50	FTB		4 Inside	134	<10	SE	FTB	
		186	>50	FTB		5 Inside	143	<10	SE	FTB	
		AVG:		184				139			
STD. DEV.		9			4						
AVG:		182			140				90		
STD. DEV.		5			9						

BREAK DESCRIPTION (NSF 54, 1993):
 AD ADHESION FAILURE.
 BRK BREAK IN SHEETING.
 SE1 BREAK AT OUTER EDGE OF SEAM.
 SE2 BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS.
 AD-BRK BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE.
 FTB FILM-TEAR BOND.



**TABLE 2.
SEAM PEEL AND SHEAR TEST RESULTS**

CLIENT: **FOTH & VAN DYKE**
 PROJECT: **Modern Plating / 97M015**
 DATE REC'D: **31-Oct-00**

MATERIAL: **60 Mil HDPE**
 SEAM TYPE: **Heat Fusion Weld**
 PGL JOB #: **J000792**

QC'd By: *[Signature]*
 TEST METHOD: **ASTM D4437**
 DATE REPORT: **31-Oct-00**

SAMPLE ID	PGL CONTROL #	SHEAR EVALUATION				PEEL EVALUATION					
		MAXIMUM STRENGTH (lb/in)	ELONGATION @ BREAK (%)	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)	SPECIMEN NUMBER	MAXIMUM STRENGTH (lb/in)	% PEEL (%)	LOCUS OF FAILURE	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)
DS- 12 P103/ 104	66353	194	>50	FTB		1 Outside	138	<10	SE	FTB	
		175	>50	FTB		2 Outside	125	<10	SE	FTB	
		192	>50	FTB		3 Outside	141	<10	SE	FTB	
		195	>50	FTB		4 Outside	129	<10	SE	FTB	
		194	>50	FTB		5 Outside	141	<10	SE	FTB	
		AVG:		190				135			
STD. DEV.		8			7					90	
					1 Inside	138	<10	SE	FTB		
					2 Inside	139	<10	SE	FTB		
					3 Inside	141	<10	SE	FTB		
					4 Inside	131	<10	SE	FTB		
					5 Inside	141	<10	SE	FTB		
AVG:		120			138						
STD. DEV.		120			4					90	
DS- 13 P91/ EAST TIE	66354	195	>50	FTB		1 Outside	134	<10	SE	FTB	
		181	>50	FTB		2 Outside	133	<10	SE	FTB	
		183	>50	FTB		3 Outside	137	<10	SE	FTB	
		191	>50	FTB		4 Outside	128	<10	SE	FTB	
		193	>50	FTB		5 Outside	137	<10	SE	FTB	
		AVG:		189				134			
STD. DEV.		6			4					90	
					1 Inside	146	<10	SE	FTB		
					2 Inside	132	<10	SE	FTB		
					3 Inside	155	<10	SE	FTB		
					4 Inside	149	<10	SE	FTB		
					5 Inside	160	<10	SE	FTB		
AVG:		120			148						
STD. DEV.		120			11					90	

BREAK DESCRIPTION (NSF 54, 1993):
 AD ADHESION FAILURE.
 BRK BREAK IN SHEETING.
 SE1 BREAK AT OUTER EDGE OF SEAM.
 SE2 BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS.
 AD-BRK BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE.
 FTB FILM-TEAR BOND.



Oct 31 00 10:12a PRECISION-LAB-CALIFORNIA (714) 520-9637 21

Appendix I

Geocomposite Material Information

I1 - Geocomposite Manufacturer's Information

I2 - Geocomposite Laboratory Test Results

Appendix I1

Geocomposite Manufacturer's Information

EVERGREEN
TECHNOLOGIES, INC.

May 18, 2000

Mr. Benjamin Velasquez
Midessa Industrial Vinyl Co.
4809 W. 42nd Street
Odessa, TX 79764

**SUBJECT: Technical Submittal - ETI Geocomposite and Geonet for Modern
Plating CAMU Landfill - Freeport, IL**

Dear Mr. Velasquez:

The following is a brief outline regarding the Geotextile, Geonet and Geocomposite manufactured by Evergreen Technologies, Incorporated. ETI has more than sixteen years of experience in manufacturing nonwoven geotextiles, geonets and geocomposites. We were the first company to manufacture synthetic drainage geonets and geocomposites and pioneered the system of replacing conventional sand and gravel drainage materials in landfill applications. ETI has sold more than 200,000,000 square feet of drainage products and is the only company producing geonets, geocomposites and geotextiles in one location as a single-source manufacturer

ETI drainage net is a three dimensional polyethylene net structure formed by intersecting strands and providing uniform channels, open area and thickness to assure uniform flow throughout the structure. It is crush resistant and has a low compressibility capable of maintaining high transmissivity under a range of loading conditions. The geonet is manufactured with carbon black to provide ultra-violet stabilization.

ETI drainage composites consist of a three dimensional polyethylene net with a continuous filament, nonwoven, polypropylene, needle-punched geotextile heat bonded to one or both sides of the drainage net core.

ETI Geotextiles are manufactured from one hundred percent polypropylene polymer. During the pre-extrusion heating process, a very effective ultra-violet light stabilizer is thoroughly mixed into the molten polymer. The resulting extruded filament is continuously drawn down from the top of the extrusion tower by an air current traveling at approximately 4 - 6 thousands m/min. During this "draw down" process the fiber is stretched and this results in a sophisticated molecular re-orientation.



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328
Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401
Tel. 334-578-9003 / Fax 334-578-6141

The fiber is then randomly laid out and carried on a conveyor belt into a series of needling machines. Each of these contains literally thousands of barbed needles, which move up and down through the web of fibers causing a complete entanglement. After leaving the last needling machine, the fabric is drawn into a heated stretching chamber. Here it is stretched both in machine and cross machine direction to optimize the isometric properties of the finished geotextile. Finally, the nonwoven geotextile is rolled, packaged and placed in storage ready for shipment. Each stage of the process, from acceptance of polymer to the placing of the product in a storage area location is recorded in a computerized sequence. Every single roll which leaves Evergreen Technologies' production line can be traced back to the details of each segment of its manufacture and each quality assurance test to which samples of its production batch were taken. This unique process allows Evergreen Technologies to produce a variety of needle-free spunbonded, needle-punched, nonwoven geotextiles which currently range from 3 to 28 ounces per square yard (100 to 950 g/m²).

After a detailed review of the project specifications, ETI finds no discrepancies with the manufacturer's properties, test methods, or test frequencies.

If you have any questions or require any additional information please don't hesitate to contact me directly at 800-984-9784.

Sincerely,



Billy Carruth
Technical Representative
Evergreen Technologies, Inc.

EVERGREEN
TECHNOLOGIES, INC.

May 18, 2000

Midessa Industrial Vinyl Co.
4809 W. 42nd Street
Odessa, TX 79764
Attn: Mr. Benjamin Velasquez

Subject: DC4200AA Product Pre-Certification for Modern Plating CAMU Landfill-Freeport, IL

Dear Mr. Valasquez:

This letter is to certify that DC4200AA is a Geonet Drainage Composite manufactured by Evergreen Technologies, Inc. (ETI). Further, all of the components are manufactured by ETI. The components consist of TG600, a 6-ounce metal-free nonwoven geotextile from a Lot # to be determined, which is bonded to each side of a Geonet (NS1400) from a Lot # to be determined.

DC4200AA meets the minimum properties listed below:

PROPERTY	TEST PROCEDURE	VALUE (1)
Peel Adhesion	ASTM F 904	2 lbs/in
Transmissivity (2)	ASTM D 4716	3.0 x10 ⁻⁵ m ² /sec

(1) Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 which meet or exceed the minimum values listed with a 97.7% level of confidence).

(2) Transmissivity test parameters were set at gradient of 1.0, pressure load of 15,000 pounds per square foot (psf), with a configuration of metal plate / sample / metal plate, 15 minutes seating time.

This certification is based on testing conducted by ETI Quality Assurance & Quality Control testing laboratory at the time of manufacturing. ETI issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,



Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328

Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401

Tel. 334-578-9003 / Fax 334-578-6141

EVERGREEN
TECHNOLOGIES, INC.

May 18, 2000

Midessa Industrial Vinyl Company
4809 W. 42nd Street
Odessa, TX 79764
Attn: Benjamin Velasquez

Subj: NS1300 Geonet Product Pre-Certification for Modern Plating CAMU Landfill- Freeport, IL

Dear Mr. Valasquez:

This letter certifies that NS1300, a 150 mil geonet shipped from Evergreen, Alabama, manufactured by Evergreen Technologies, Inc. (ETI), meets or exceeds the minimum requirements listed below and was shipped from Lot # to be determined.

PROPERTY	TEST PROCEDURE	VALUE (1)
Transmissivity (2)	ASTM D 4716	1 x10 ⁻⁴ m ² /sec
Carbon Black Content	ASTM D 4218	2-3 %

Resin Information

A minimum 97% virgin polyethylene is used to produce NS1300. Railcar Number to be determined.

PROPERTY	TEST PROCEDURE	VALUE
Melt Flow Range	ASTM D 1238	1.0 g/10 max
Density Range	ASTM D 1505	.940 g/cc

(1) Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 which meet or exceed the minimum values listed with a 97.7% level of confidence).

(2) Transmissivity test parameters were set at gradient of 1.0, pressure load of 15,000 pounds per square foot (psf), with a configuration of metal plate / sample / metal plate, 15 minutes seating time.

This certification is based on testing conducted by ETI Quality Assurance & Quality Control testing laboratory at the time of manufacturing. ETI issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,



Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328

Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401

Tel. 334-578-9003 / Fax 334-578-6141

EVERGREEN
TECHNOLOGIES, INC.

May 18, 2000

Midessa Industrial Vinyl Co.
4809 W. 42nd Street
Odessa, TX 79764
Attn: Mr. Benjamin Velasquez

Subject: TG600 Geotextile Product Pre-Certification for Modern Plating CAMU Landfill- Freeport, IL

Dear Mr. Valasquez:

This letter certifies that TG600, a metal-free nonwoven geotextile, shipped from Evergreen, Alabama, manufactured by Evergreen Technologies, meets or exceeds the minimum requirements listed below and was shipped from Lot # to be determined.

PROPERTY	TEST PROCEDURE	VALUE(1)	
Tear Strength	ASTM D 4533	25	lbs
Mullen Burst	ASTM D 3786	130	psi
Grab Strength	ASTM D 4632	80	lbs
Puncture Resistance	ASTM D 4833	25	lbs
A.O.S. (2)	ASTM D 4751	.212-.150 (70-100)	* mm * US Std Sieve
U.V. Resistance (500 hours)	ASTM D 4355	70	%

(1) Values in weaker principle direction. Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 shall meet or exceed the minimum values listed with a 97.7% level of confidence).

(2) Smaller sieve size number represents the maximum average roll value.

* Determined at the time of manufacturing, storage and handling conditions which differ from those found in ASTM D 4873-88 may influence these properties.

Unless noted otherwise, this certification is based on testing conducted by Evergreen Technologies Quality Assurance & Quality Control testing laboratories at the time of manufacturing. Evergreen Technologies issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,



Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328

Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401

Tel. 334-578-9003 / Fax 334-578-6141

EVERGREEN
TECHNOLOGIES, INC.

May 18, 2000

Midessa Industrial Vinyl Co.
4809 W. 42nd Street
Odessa, TX 79764
Attn: Mr. Benjamin Velasquez

Subject: NS1400 Geonet Product Pre-Certification for Modern Plating CAMU Landfill- Freeport, IL

Dear Mr. Valasquez

This letter certifies that NS1400, a 200 mil geonet shipped from Evergreen, Alabama, manufactured by Evergreen Technologies, meets or exceeds the minimum requirements listed below and was shipped from Lot # to be determined.

PROPERTY	TEST PROCEDURE	VALUE(1)
Transmissivity (2)	ASTM D 4716	1 x10 ⁻⁴ m ² /sec
Carbon Black Content	ASTM D 4218	2-3 %

Resin Information

A minimum 97% virgin polyethylene is used to produce NS1400. Railcar Number to be determined, HDPE.

PROPERTY	TEST PROCEDURE	VALUE
Melt Flow Range	ASTM D 1238	1.0 g/10 max
Density	ASTM D 1505	0.940 g/cc

(1) Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 which meet or exceed the minimum values listed with a 97.7% level of confidence).

(2) Transmissivity test parameters were set at gradient of 1.0, pressure load of 15,000 pounds per square foot (psf), with a configuration of metal plate / sample / metal plate, 15 minutes seating time.

This certification is based on testing conducted by ETI Quality Assurance & Quality Control testing laboratory at the time of manufacturing. ETI issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,


Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328
Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401
Tel. 334-578-9003 / Fax 334-578-6141

**EVERGREEN
TECHNOLOGIES, INC.**

May 18, 2000

Midessa Industrial Vinyl Company
4809 W. 42nd Street
Odessa, TX 79764
Attn: Benjamin Velasquez

Subj: NS1300 Geonet Product Pre-Certification for Modern Plating CAMU Landfill- Freeport, IL

Dear Mr. Valasquez:

This letter certifies that NS1300, a 150 mil geonet shipped from Evergreen, Alabama, manufactured by Evergreen Technologies, Inc. (ETI), meets or exceeds the minimum requirements listed below and was shipped from Lot # to be determined.

PROPERTY	TEST PROCEDURE	VALUE (1)
Transmissivity (2) Carbon Black Content	ASTM D 4716	1 $\times 10^{-4}$ m ² /sec
	ASTM D 4218	2-3 %

Resin Information

A minimum 97% virgin polyethylene is used to produce NS1300. Railcar Number to be determined.


PROPERTY	TEST PROCEDURE	VALUE
Melt Flow Range	ASTM D 1238	1.0 g/10 max
Density Range	ASTM D 1505	.940 g/cc

(1) Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 which meet or exceed the minimum values listed with a 97.7% level of confidence).

(2) Transmissivity test parameters were set at gradient of 1.0, pressure load of 15,000 pounds per square foot (psf), with a configuration of metal plate / sample / metal plate, 15 minutes seating time.

This certification is based on testing conducted by ETI Quality Assurance & Quality Control testing laboratory at the time of manufacturing. ETI issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,


Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328
Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401
Tel. 334-578-9003 / Fax 334-578-6141

EVERGREEN TECHNOLOGIES, INC.

GEOCOMPOSITE DC4200/TG600

DC4200/TG600 is a drainage geocomposite made by thermally bonding Evergreen Technologies U.V. stabilized, spunbonded, continuous filament, needlepunched, nonwoven, polypropylene 6 ounce per square yard geotextile to both sides of our chemically resistant high density polyethylene NS1400 geonet core. ETI geocomposites have high compressive strength in order to ensure maximum flow capacity of both liquids and gases under high confining pressures, and exhibit high ply adhesion strengths to ensure performance of the composite as a single unit. Virgin resins used in the production of ETI geonets consist of at least 97% polyethylene with a melt flow range between 0.1 and 1.0 grams per 10 minutes (ASTM D1238), and a density range of 0.932 to 0.970 grams per cubic centimeter (ASTM D1505). The geocomposite is delivered to the jobsite in roll form with each roll having unique identification and QA traceability. DC4200/TG600 conforms to the property values listed in the tables below.

PROPERTY	TEST METHODS	UNITS	VALUE	SPECIFICATIONS ¹	TEST FREQUENCY
FINISHED GEOCOMPOSITE PROPERTIES					
• Transmissivity ³ nominal pressure = 15000psf; i=1.0	ASTM D 4716 plate/composite/plate	m ² /sec (E-04)	1.0	MARV	200,000 sf (or per project req.)
• Peel Adhesion	ASTM F 904 (modified) ²	g/in	45.4	MARV	50,000 sf
• Geotextile overlap at edges and unbonded area		in mm	3.0 75	nominal	
CORE NET PROPERTIES (97% minimum virgin polyethylene resin)					
• MD Tensile	ASTM D 5035	ppi kN/m	48 8.4	MARV	50,000 sf
• Thickness	ASTM D 5199	mil mm	200 5.1	MARV	50,000 sf
• Carbon Black	ASTM D 4218 (or ASTM D 1603)	% weight	2.0	MARV	50,000 sf
GEOTEXTILE PROPERTIES					
• Grab Tensile	ASTM D 4632	lbs N	160 712	MARV	100,000 sf
• AOS	ASTM D 4751	US Std. Sieve mm	70 0.212	MARV	500,000 sf
• Mass/Unit Area	ASTM D 5261	oz/yd ²	6.0	MARV	100,000 sf
• Water Permeability	ASTM D 4491	cm/sec	0.3	MARV	500,000 sf
• Water Flow Rate	ASTM D 4491	gpm/ft ² m ³ /sec/m ²	135 0.08	MARV	500,000 sf
• U.V. Resistance	ASTM G 53	%	70		1 per lot
PACKAGING					
• Roll length	Direct Measure	ft	225	nominal	Each roll
• Roll width	Direct Measure	ft	14	nominal	Each roll
• Roll weight	Direct Measure	lbs	903	typical	Each roll
• Roll diameter	Direct Measure	in	31	typical	Each roll
• Core ID	Direct Measure	in	4	nominal	N/A
• Labeling:	Product code, geotextile type, roll dimensions, finished product lot and roll number.				

Notes

¹ MARV is defined as the one-sided 97.5% confidence limit obtained through long-term data (mean - 2* standard deviations) and represents the minimum allowable sample roll average for each specific test.

² Peel adhesion ASTM F 904: 2 inch wide strip. Reported value per specimen is average of all computed points between 1" and 5" of separation.

³ Transmissivity results reported by Evergreen Technologies, Inc. are based on standard index test conditions. Actual performance is dependent upon site specific conditions. Please contact Evergreen Technologies Technical Service for site specific transmissivity testing.

⁴ Geotextile and Core Net component properties are tested prior to the lamination process and cannot be tested on the finished geocomposite product.



Sales/Technical Service

5775-B Glenridge Drive • Lakeside Center, Suite 450 • Atlanta, Georgia 30328-5363 • 404.250.1290 • 404.705.9650 (fax) • 800.984.9784
www.etigeo.com

Manufacturing/Quality Assurance

200 Miller Sellers Drive • Evergreen, Alabama 36401 • (Main Tel.) 334.578.9003 • 334.578.6141 (fax)

QA Direct

334.578.6103 • 334.578.6140 (fax)

© 1999, ETI Geocomposites are manufactured by Evergreen Technologies, Inc., Evergreen, AL. Printed in the U.S.A. The information contained herein has been carefully compiled by Evergreen Technologies and to the best of our knowledge accurately represents ETI product. Final determination of the suitability of any information or material for the use contemplated and its manner of use is the sole responsibility of the user.

EVERGREEN TECHNOLOGIES, INC.

GEONET NS 1300 / 1400 / 1600

ETI NS Series drainage net is a three dimensional high density polyethylene net structure formed by intersecting strands which provide uniform channels, open area and thickness to assure uniform flow throughout the structure. ETI geonets are crush resistant and have a low compressibility capable of maintaining high transmissivity under a range of loading conditions. The geonet is manufactured with carbon black to provide ultra-violet stabilization. Virgin resins used in the production of ETI geonets consist of at least 97% polyethylene with a melt flow range between 0.1 and 1.0 grams per 10 minutes (ASTM D1238), and a density range of 0.932 to 0.970 grams per cubic centimeter (ASTM D1505). The geonet is delivered to the jobsite in roll form with each roll having unique identification and QA traceability. NS Series geonets conform to the property values listed in the tables below:

PROPERTY	TEST METHODS	UNITS	1300	1400	1600	SPECIFICATIONS ¹	TEST FREQUENCY
• Transmissivity ² nominal pressure = 15,000 psf; i=1.0	ASTM D 4716 plate/net/plate	m ² /sec (E-04)	7	10	14	MARV	200,000 sf (or per project req.)
• Thickness	ASTM D 5199	mil mm	160 4.1	200 5.1	250 6.4	MARV	50,000 sf
• Grab Tensile (MD)	ASTM D 5035	ppi kN/m	35 6.1	48 8.4	91 16.0	MARV	50,000 sf
• Mass/Unit Area	ASTM D 5261	lbs/ft ² g/m ²	.150 732	.162 830	.258 1260	MARV	50,000 sf
• Carbon Black	ASTM D 4218 (OR ASTM D 1603)	% weight	2.0	2.0	2.0	MARV	50,000 sf

PACKAGING

• Roll width	direct measure	ft	14	14	14	nominal	Each roll
• Roll length	direct measure	ft	300	300	300	nominal	Each roll
• Roll diameter	direct measure	in	28	30	34	typical	Each roll
• Roll weight	direct measure	lbs	660	795	1,212	typical	Each roll
• Core I.D.	direct measure	in	4	4	4	nominal	N/A
• Labeling:	Product code, roll dimensions, finished product lot and roll number.						

Notes

¹ MARV is defined as the one-sided 97.5% confidence limit obtained through long-term data (mean - 2* standard deviations) and represents the minimum allowable sample roll average for each specific test.

² Transmissivity results reported by Evergreen Technologies, Inc. are based on standard index test conditions. Actual performance is dependent upon site specific conditions. Please contact Evergreen Technologies Sales/Technical Service for site specific transmissivity testing.



Sales/Technical Service

5775-B Glenridge Drive • Lakeside Center, Suite 450 • Atlanta, Georgia 30328-5363 • 404.250.1290 • 404.705.9650 (fax) • 800.984.9784
www.etigeo.com

Manufacturing/Quality Assurance

200 Miller Sellers Drive • Evergreen, Alabama 36401 • (Main Tel.) 334.578.9003 • 334.578.6141 (fax)

QA Direct

334.578.6103 • 334.578.6140 (fax)

© 1999, ETI Geocomposites are manufactured by Evergreen Technologies, Inc., Evergreen, AL. Printed in the U.S.A. The information contained herein has been carefully compiled by Evergreen Technologies and to the best of our knowledge accurately represents ETI product. Final determination of the suitability of any information or material for the use contemplated and its manner of use is the sole responsibility of the user.

**EVERGREEN
TECHNOLOGIES, INC.**

Copy for your records
June 12, 2000

RECEIVED
JUN 19 2000

Midessa Industrial Vinyl Co.
4809 W. 42nd Street
Odessa, TX 79764
Attn: Mr. Benjamin Velasquez

TERCA ENGINEERING

Customer Order # 1858-00, PO# 00.FREEIL, Project: Modern Plating Corp.
TES # 2427, Shipment #s 4677, 4678, and 4686, B/L #s 4668, 4669, and 4677

Dear Mr. Velasquez:

This letter is to certify that DC4200AA is a Geonet Drainage Composite manufactured by Evergreen Technologies, Inc. (ETI). Further, all of the components are manufactured by ETI. The components consist of TG600, a 6-ounce metal-free nonwoven geotextile from Lot # 00069, which is bonded to each side of a Geonet (NS1400) from Lot # 03031.

DC4200AA from Lot # 04022 meets the minimum properties listed below:

PROPERTY	TEST PROCEDURE	VALUE (1)
Peel Adhesion	ASTM F 904	908 g/in [✓]
Transmissivity (2)	ASTM D 4716	3.0 x10 ⁻⁵ m ² /sec [✓]

(1) Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 which meet or exceed the minimum values listed with a 97.7% level of confidence).

(2) Transmissivity test parameters were set at gradient of 1.0, pressure load of 15,000 pounds per square foot (psf), with a configuration of metal plate / sample / metal plate, 15 minutes seating time.

This certification is based on testing conducted by ETI Quality Assurance & Quality Control testing laboratory at the time of manufacturing. ETI issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,

Jonathan McCulley
Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328
Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401
Tel. 334-578-9000 / Fax 334-578-6141

Lot # 04022 Roll Data

Roll Number	Lot Number	Geonet Roll Number	Geonet Lot Number	Textile Roll Number (top)	TOP Lot Number	Textile Roll Number (bottom)	BOTTOM Lot Number	Textile (top)	Textile (bottom)	Item Number
403245	04022	0301376	03031	0011619	00069	0011622	00069	600	600	DC4200AA168225
403283	04022	0301374	03031	0011589	00069	0011587	00069	600	600	DC4200AA168225
403316	04022	0301387	03031	0011623	00069	0011608	00069	600	600	DC4200AA168225
403323	04022	0301383	03031	0011616	00069	0011611	00069	600	600	DC4200AA168225
403324	04022	0301389	03031	0011616	00069	0011611	00069	600	600	DC4200AA168225
403325	04022	0301389	03031	0011616	00069	0011611	00069	600	600	DC4200AA168225
403326	04022	0301389	03031	0011616	00069	0011611	00069	600	600	DC4200AA168225
403327	04022	0301389	03031	0011615	00069	0011611	00069	600	600	DC4200AA168225
403328	04022	0301389	03031	0011615	00069	0011611	00069	600	600	DC4200AA168225
403329	04022	0301390	03031	0011615	00069	0011611	00069	600	600	DC4200AA168200
403330	04022	0301390	03031	0011615	00069	0011628	00069	600	600	DC4200AA168225
403331	04022	0301390	03031	0011615	00069	0011628	00069	600	600	DC4200AA168225
403332	04022	0301390	03031	0011615	00069	0011628	00069	600	600	DC4200AA168225
403333	04022	0301390	03031	0011615	00069	0011628	00069	600	600	DC4200AA168225
403334	04022	0301370	03031	0011615	00069	0011628	00069	600	600	DC4200AA168225
403335	04022	0301370	03031	0011638	00069	0011628	00069	600	600	DC4200AA168225
403336	04022	0301370	03031	0011638	00069	0011628	00069	600	600	DC4200AA168225
403337	04022	0301370	03031	0011638	00069	0011628	00069	600	600	DC4200AA168225
403338	04022	0301370	03031	0011638	00069	0011630	00069	600	600	DC4200AA168155
403339	04022	0301388	03031	0011638	00069	0011630	00069	600	600	DC4200AA168225
403340	04022	0301388	03031	0011638	00069	0011630	00069	600	600	DC4200AA168225
403341	04022	0301388	03031	0011638	00069	0011630	00069	600	600	DC4200AA168225
403342	04022	0301388	03031	0011638	00069	0011630	00069	600	600	DC4200AA168225
403343	04022	0301388	03031	0011605	00069	0011630	00069	600	600	DC4200AA168225

12

Lot # 04022 Roll Data

Roll Number	Lot Number	Geonet Roll Number	Geonet Lot Number	Textile Roll Number (top)	TOP Lot Number	Textile Roll Number (bottom)	BOTTOM Lot Number	Textile (top)	Textile (bottom)	Item Number
403344	04022	0301392	03031	0011605	00069	0011630	00069	600	600	DC4200AA168225
403345	04022	0301392	03031	0011605	00069	0011630	00069	600	600	DC4200AA168225
403346	04022	0301392	03031	0011605	00069	0011630	00069	600	600	DC4200AA168225
403347	04022	0301392	03031	0011605	00069	0011630	00069	600	600	DC4200AA168225
403348	04022	0301392	03031	0011605	00069	0011630	00069	600	600	DC4200AA168225
403349	04022	0301395	03031	0011583	00069	0011630	00069	600	600	DC4200AA168225
403350	04022	0301395	03031	0011583	00069	0011630	00069	600	600	DC4200AA168225
403351	04022	0301395	03031	0011583	00069	0011630	00069	600	600	DC4200AA168225
403352	04022	0301395	03031	0011583	00069	0011630	00069	600	600	DC4200AA168225
403353	04022	0301395	03031	0011583	00069	0011634	00069	600	600	DC4200AA168225
403354	04022	0301382	00069	0011583	00069	0011634	00069	600	600	DC4200AA168205
403355	04022	0301382	00069	0011583	00069	0011634	00069	600	600	DC4200AA168225
403356	04022	0301382	00069	0011583	00069	0011634	00069	600	600	DC4200AA168225
403357	04022	0301382	00069	0011639	00069	0011634	00069	600	600	DC4200AA168225
403358	04022	0301382	00069	0011639	00069	0011634	00069	600	600	DC4200AA168225
403359	04022	0301394	03031	0011639	00069	0011634	00069	600	600	DC4200AA168225
403360	04022	0301394	03031	0011639	00069	0011634	00069	600	600	DC4200AA168225
403361	04022	0301394	03031	0011639	00069	0011648	00069	600	600	DC4200AA168225
403362	04022	0301394	03031	0011639	00069	0011648	00069	600	600	DC4200AA168225
403363	04022	0301394	03031	0011639	00069	0011648	00069	600	600	DC4200AA168225
403364	04022	0301393	03031	0011639	00069	0011648	00069	600	600	DC4200AA168225
403365	04022	0301393	03031	0011647	00069	0011648	00069	600	600	DC4200AA168225
403366	04022	0301393	03031	0011647	00069	0011648	00069	600	600	DC4200AA168225
403367	04022	0301393	03031	0011647	00069	0011648	00069	600	600	DC4200AA168225

13

Lot # 04022 Roll Data

Roll Number	Lot Number	Geonet Roll Number	Geonet Lot Number	Textile Roll Number (top)	TOP Lot Number	Textile Roll Number (bottom)	BOTTOM Lot Number	Textile (top)	Textile (bottom)	Item Number
403368	04022	0301393	03031	0011647	00069	0011648	00069	600	600	DC4200AA168225
403369	04022	0301391	03031	0011647	00069	0011636	00069	600	600	DC4200AA168225
403370	04022	0301391	03031	0011647	00069	0011636	00069	600	600	DC4200AA168225
403371	04022	0301391	03031	0011647	00069	0011636	00069	600	600	DC4200AA168225
403373	04022	0301391	03031	0011647	00069	0011636	00069	600	600	DC4200AA168225
403374	04022	0301401	03031	0011637	00069	0011636	00069	600	600	DC4200AA168220
								600	600	DC4200AA168225

Report Date: 06/12/2000

Grade DC4200AA

Lot Number: 4022

Roll Dim.: 14 ft 0 in X 225 ft

Customer: Midessa

EVERGREEN TECHNOLOGIES INC.
 MQA/MQC LABORATORY
 EVERGREEN, ALABAMA

REVIEWED BY: DM3V / 12/7/01
 QA
 ENGINEER

COMPOSITE TEST ROLLS
 LOT SUMMARY

Roll Number	Test Date	Geonet		Top Fabric		Product Type	Bottom Fabric		Product Type	Peel Test		TRANSMISSIVITY		
		Roll No.	Lot No.	Roll No.	Lot No.		Roll No.	Lot No.		Top ASTM F904 (g/in)	Btm ASTM F904 (g/in)	X 10-3	X 10-4	X 10-5
0403245	06/07/2000	301376	03031	0011619	00069	TG600	0011622	00069	TG600	1043.0	1122.0	0.653	6.525	65.250
0403258	06/05/2000	301378	03031	0011621	00069	TG600	0011625	00069	TG600	1115.6	1122.1			
0403273	06/05/2000	301375	03031	0011629	00069	TG600	0115590	00069	TG600	1196.0	1031.0			
0403288	06/05/2000	301381	03031	0011588	00069	TG600	0011606	00069	TG600	963.3	957.0	0.272	2.718	27.180
0403303	06/06/2000	301385	03031	0011586	00069	TG600	0011624	00069	TG600	927.5	971.2			
0403316	06/06/2000	301387	03031	0011623	00069	TG600	0011608	00069	TG600	1453.0	1354.0			
0403319	06/06/2000	301387	03031	0011623	00069	TG600	0011608	00069	TG600	916.3	977.4			
0403320	06/06/2000	301387	03031	0011623	00069	TG600	0011608	00069	TG600	1129.0	936.3			
0403323	06/06/2000	301383	03031	0011616	00069	TG600	0011611	00069	TG600	953.4	1081.0			
0403333	06/06/2000	301390	03031	0011615	00069	TG600	0011628	00069	TG600	1615.0	1147.0			
0403344	06/06/2000	301392	03031	0011605	00069	TG600	0011630	00069	TG600	1008.0	1511.0	0.359	3.588	35.880
0403359	06/07/2000	301394	03031	0011639	00069	TG600	0011634	00069	TG600	1000.0	1255.0			
0403374	06/07/2000	301401	03031	0011637	00069	TG600	0011636	00069	TG600	1133.0	1091.0			
AVERAGE=										1111.8	1119.7	0.428	4.277	42.770
STD. DEVIATION=										209.1	168.2	0.199	1.995	19.948

R001496

EVERGREEN TECHNOLOGIES, INC.

June 12, 2000

Midessa Industrial Vinyl Co.
4809 W. 42nd Street
Odessa, TX 79764
Attn: Mr. Benjamin Velasquez

Subject: NS1400 Geonet Certificate of Compliance

Customer Order # 1858-00, PO# 00.FREEIL, Project: Modern Plating Corp.
TES # 2427, Shipment #s 4677, 4678, and 4686, B/L #s 4668, 4669, and 4677

Dear Mr. Velasquez

This letter certifies that NS1400, a 200 mil geonet shipped from Evergreen, Alabama, manufactured by Evergreen Technologies, meets or exceeds the minimum requirements listed below and was shipped from Lot # 03031.

PROPERTY	TEST PROCEDURE	VALUE(1)
Transmissivity (2)	ASTM D 4716	1 x10 ⁻⁴ m ² /sec
Carbon Black Content	ASTM D 4218	2-3 %

Resin Information

A minimum 97% virgin polyethylene is used to produce NS1400. Railcar Number ECUX-880709, HDPE.

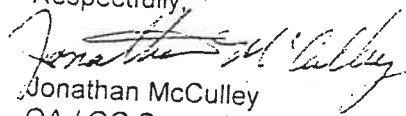
PROPERTY	TEST PROCEDURE	VALUE
Melt Flow Range	ASTM D 1238	0.1-1.0 g/10 max
Density	ASTM D 1505	0.940 g/cc

(1) Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 which meet or exceed the minimum values listed with a 97.7% level of confidence).

(2) Transmissivity test parameters were set at gradient of 1.0, pressure load of 15,000 pounds per square foot (psf), with a configuration of metal plate / sample / metal plate, 15 minutes seating time.

This certification is based on testing conducted by ETI Quality Assurance & Quality Control testing laboratory at the time of manufacturing. ETI issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,


Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328

Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401

Tel. 334-578-9223 Fax 334-578-6141

Report Date: 06/12/2000 Time: 12:40:02
 Product Type: NS1400 BLACK
 Lot Number: 3031
 Dimension: 14 ft 0 in X 115 ft

Evergreen Tecnologies Inc.
 Quality Control Lab
 Evergreen, Alabama

Net Product Report

Reviewed By: DMN/15/21
 QA _____
 Engineer _____

Roll No.	Test Date	Strip Tensile ASTM D 5035		Mass/Area ASTM D5199 (lbs/ft ²)	Thickness ASTM D5199 (mils)	Carbon Black Content ASTM D 4218 (%)	+ Transmissivity ASTM D4716 (m ² /s)	Density ASTM D1505 (g/cc)
		MD Tensile (lbs/in)	CD Tensile (lbs/in)					
301365	06/04/2000	72.4	23.8	0.2031	249.90	2.54	15.378	0.9530
301370	06/04/2000	62.4	15.4	0.1914	237.30	2.78		0.9580
301373	06/04/2000	57.3	20.3	0.1803	229.80	2.57		0.9560
301376	06/04/2000	61.2	20.4	0.1819	228.30	2.38	13.924	0.9480
301379	06/05/2000	61.8	19.3	0.1819	232.20	2.48		0.9490
301382	06/05/2000	63.4	20.3	0.1807	227.00	2.65		0.9520
301385	06/05/2000	63.9	17.1	0.1727	221.30	2.72		0.9530
301388	06/05/2000	64.8	18.8	0.1814	230.30	2.87	17.360	0.9530
301391	06/06/2000	66.7	22.5	0.1817	228.40	2.88		0.9560
301394	06/06/2000	65.4	22.3	0.1868	228.90	2.61		0.9530
301396	06/06/2000	109.7	37.5	0.2924	320.10	2.76	22.184	0.9550
301397	06/06/2000	104.7	34.3	0.2926	325.00	2.24		0.9530
301400	06/06/2000	61.7	16.2	0.1809	244.10	2.45	17.749	0.9450
301403	06/07/2000	60.3	21.4	0.1785	242.50	2.53		0.9450
Average =		69.7	22.1	0.1990	246.08	2.60	17.319	0.952 ✓
Standard Deviation =		16.3	6.3	0.0402	33.31		3.128	0.004

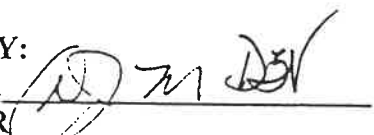
Transmissivity tested at 15,000 psi, gradient = 1.0, configuration = p/sample/p 10-4 m²/sec, 15 minutes seating time.

R001498

REVIEWED BY:

QA

ENGINEER



Evergreen Technologies
Quality Control Laboratory
Evergreen, Alabama

Melt Flow Index
ASTM D 1238

Density
ASTM D 1505

PROCEDURE B AUTOMATIC

Conditions: Test Temp 190 C / 2.16 kg (formerly Condition E)

Railcar Number	g/10 min	g/cc
ECUX 880709	.700	.960

EVERGREEN
TECHNOLOGIES, INC.

June 12, 2000

Midessa Industrial Vinyl Company
4809 W. 42nd Street
Odessa, TX 79764
Attn: Benjamin Velasquez

Subj: NS1300 Geonet Certificate of Compliance

Customer Order # 1858-00, PO# 00.FREEIL, Project: Modern Plating Corp.
TES # 2427, Shipment # 4677, B/L # 4669

Dear Mr. Valasquez:

This letter certifies that NS1300, a 150 mil geonet shipped from Evergreen, Alabama, manufactured by Evergreen Technologies, Inc. (ETI), meets or exceeds the minimum requirements listed below and was shipped from Lot #s 93161 and 03019.

PROPERTY	TEST PROCEDURE	VALUE (1)
Transmissivity (2)	ASTM D 4716	1 $\times 10^{-4}$ m ² /sec
Carbon Black Content	ASTM D 4218	2-3 %

Resin Information

A minimum 97% virgin polyethylene is used to produce NS1300. Railcar Numbers ECUX-880963 and ACFX-58529.

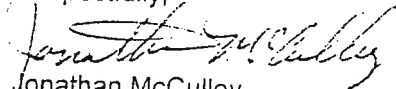
PROPERTY	TEST PROCEDURE	VALUE
Melt Flow Range	ASTM D 1238	0.1-1.0 g/10 max
Density Range	ASTM D 1505	.940 g/cc

(1) Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 which meet or exceed the minimum values listed with a 97.7% level of confidence).

(2) Transmissivity test parameters were set at gradient of 1.0, pressure load of 15,000 pounds per square foot (psf), with a configuration of metal plate / sample / metal plate, 15 minutes seating time.

This certification is based on testing conducted by ETI Quality Assurance & Quality Control testing laboratory at the time of manufacturing. ETI issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,


Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328

Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401

Tel. 334-578-9001 / Fax 334-578-6141

Report Date: 06/12/2000 Time: 14:22:29
 Product Type: NS1400 BLACK
 Lot Number: 93161
 Dimension: 14 ft 0 in X 1150 ft

Evergreen Technologies Inc.
 Quality Control Lab
 Evergreen, Alabama

Page 1 of 1

Net Product Report

Reviewed By:

QA

Engineer

Roll No.	Test Date	Strip Tensile ASTM D 5035		Mass/Area ASTM D5199 (lbs/ft ²)	Thickness ASTM D5199 (mil)	Carbon Black Content ASTM D 4218 (%)	+ Transmissivity ASTM D4716 (m ² /s)	Density ASTM D1505 (g/cc)
		MD Tensile (lbs/in)	CD Tensile (lbs/in)					
9305424	09/22/1999	45.1	20.0	0.1524	205.70	4.96	12.800	0.9500
Average =		45.1	20.0	0.1524	205.70	4.96	12.800	0.950
Standard Deviation =		.0	.0	0.0000	.00		.000	0.000

20

R001501

Report Date: 06/12/2000 Time: 13:57:21

Product Type: NS1300 BLACK

Lot Number: 3019

Dimension: 14 ft 0 in X 300 ft

Evergreen Technologies Inc.
Quality Control Lab
Evergreen, Alabama

Net Product Report

Reviewed By:

QA

Engineer

[Signature]

Roll No.	Test Date	Strip Tensile ASTM D 5035		Mass/Area ASTM D5199 (lbs/ft ²)	Thickness ASTM D5199 (mils)	Carbon Black Content ASTM D 4218 (%)	+ Transmissivity ASTM D4716 (m ² /s)	Density ASTM D1505 (g/cc)
		MD Tensile (lbs/in)	CD Tensile (lbs/in)					
300879	04/19/2000	57.1	21.7	0.1812	238.90	2.60	15.920	0.9520
300883	04/19/2000			0.1672				
300887	04/19/2000	57.7	13.7	0.1598	213.00	2.60		0.9540
300898	04/19/2000	52.5	16.0	0.1684	209.80	2.60		0.9530
300909	04/20/2000	52.5	18.3	0.1590	209.10	2.60		0.9540
300920	04/20/2000	61.7	16.6	0.1556	203.90	2.42	16.340	0.9550
300930	05/18/2000			0.1533				
300931	04/20/2000	54.2	16.0	0.1554	205.60	2.30		0.9550
300941	04/20/2000	61.1	17.7	0.1815	229.60	2.40		0.9550
Average =		56.7	17.1	0.1646	215.70	2.50	16.130	0.954
Standard Deviation =		3.8	2.5	0.0108	13.28		.297	0.001

21

R001502

REVIEWED BY:

QA 

ENGINEER _____

Evergreen Technologies
Quality Control Laboratory
Evergreen, Alabama

Melt Flow Index
ASTM D 1238

Density
ASTM D 150

PROCEDURE B AUTOMATIC

Conditions: Test Temp 190 C / 2.16 kg (formerly Condition E)

Railcar Number	g/10 min	g/cc
ECUX 880963	.700	.964
ACFX 58529	.350	.953

EVERGREEN TECHNOLOGIES, INC.

June 12, 2000

Midessa Industrial Vinyl Co.
4809 W. 42nd Street
Odessa, TX 79764
Attn: Mr. Benjamin Velasquez

Subject: TG600 Nonwoven Geotextile Certificate of Compliance

Customer Order # 1858-00, PO# 00.FREEIL, Project: Modern Plating Corp.
TES # 2427, Shipment #s 4677, 4678, and 4686, B/L #s 4668, 4669, and 4677

Dear Mr. Valasquez:

This letter certifies that TG600, a metal-free nonwoven geotextile, shipped from Evergreen, Alabama, manufactured by Evergreen Technologies, meets or exceeds the minimum requirements listed below and was shipped from Lot 00069 to be determined.

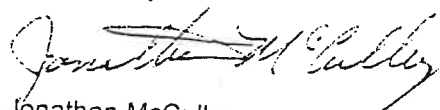
PROPERTY	TEST PROCEDURE	VALUE(1)
Tear Strength	ASTM D 4533	25 ✓ lbs
Mullen Burst	ASTM D 3786	130 ✓ psi
Grab Strength	ASTM D 4632	80 ✓ lbs
Puncture Resistance	ASTM D 4833	25 ✓ lbs
A.O.S. (2)	ASTM D 4751	.212-.150 ✓ * mm
U.V. Resistance (500 hours)	ASTM D 4355	(70-100) * US Std Sieve 70 ✓ %

- (1) Values in weaker principle direction. Unless noted otherwise, these values represent minimum average roll values (i.e. test results from any sampled roll in a lot, tested in accordance with ASTM D 4759-88 shall meet or exceed the minimum values listed with a 97.7% level of confidence).
- (2) Smaller sieve size number represents the maximum average roll value.

* Determined at the time of manufacturing, storage and handling conditions which differ from those found in ASTM D 4873-88 may influence these properties.

Unless noted otherwise, this certification is based on testing conducted by Evergreen Technologies Quality Assurance & Quality Control testing laboratories at the time of manufacturing. Evergreen Technologies issues this letter of certification to indicate our commitment to providing our customers with a quality product which will meet or exceed the minimum average roll values in accordance with the applicable American Society for Testing and Materials (ASTM) test method.

Respectfully,



Jonathan McCulley
QA / QC Supervisor



5883 Glenridge Drive / Suite 200 / Atlanta, Georgia 30328

Tel. 800-984-9784 / Fax 404-705-9650

200 Miller Sellers Drive / Evergreen, Alabama 36401

Tel. 334-578-9200 / Fax 334-578-6111

Product Grade: TG600

Lot Number: 69

Color: BLACK

Roll Dimensions: 15ft 4in x 1860ft

Evergreen Technologies Inc.
QA/QC Laboratory
Evergreen, Alabama

Nonwoven Test
Rolls
Lot Summary

Reviewed By: DMN

QA: DMN

Engineer: _____

Roll No.	Test Date	Weight ASTM D5261 (oz/yd2)	Grab Tensile/Elongation ASTM D4632				M. Burst ASTM D3786 (psi)	Puncture Resistance ASTM D4833 (lbs)	Trap.Tear ASTM D4533		Thickness ASTM D5199 (mils)	Hydraulic Tests ASTM D4491		Water Flow (gpm/ft2)	A.O.S. ASTM D4751 (mm)
			M.D.		C.D.				MD	CD		Permit. (sec-1)	Perm.(Kv) (cm/sec)		
			Tens. (lbs)	Elong (%)	Tens. (lbs)	Elong (%)									
11581	06/02/2000	6.6	227.3	141.5	227.2	55.6	396.6	89.7	119.9	100.6	89	2.65	0.602	202.5	0.193
11584	06/02/2000	6.5	228.1	171.0	231.2	64.8	436.5	92.5	108.2	95.1	90				
11586	06/02/2000	6.5													
11587	06/02/2000	6.7	223.6	159.0	234.5	66.3	411.9	100.5	94.2	88.9	86				
11591	06/02/2000	6.3	219.0	160.5	232.6	61.5	394.1	92.3	96.5	85.4	81				
11594	06/02/2000	6.7	230.2	174.7	239.0	63.4	409.5	96.9	83.2	86.6	83				
11597	06/02/2000	6.6	220.3	192.0	212.2	68.4	426.5	95.8	120.9	135.6	85	2.62	0.655	202.3	0.192
11600	06/02/2000	6.6	218.7	149.5	219.6	57.3	415.6	92.1	101.3	107.1	91	2.78	0.688	208.2	0.201
11603	06/02/2000	6.7	216.0	141.2	226.6	57.8	412.7	99.5	126.6	128.2	92				
11604	06/02/2000	6.4													
11606	06/02/2000	6.6	198.9	132.4	232.3	57.9	403.8	96.6	93.8	103.1	93				
11609	06/03/2000	6.5	211.9	135.8	217.6	54.8	403.8	97.5	98.2	101.0	93				
11612	06/03/2000	6.4	223.4	142.4	246.6	60.4	498.1								
11613	06/03/2000	6.4													
11614	06/03/2000	6.2													
11615	06/03/2000	6.5										2.93	0.713	219.1	0.194
11616	06/03/2000	6.7	207.8	131.8	209.8	55.1	453.0	95.7	94.5	91.2	94				
11619	06/03/2000	6.5	232.9	143.3	219.6	62.3	401.6	98.7	96.4	87.1	88	2.73	0.622	204.5	0.200
11620	06/03/2000	6.7	217.6	162.2	242.4	65.6	494.5	95.7	120.1	101.0	94				
11622	06/03/2000	6.6													
11625	06/04/2000	6.7	221.8	182.2	235.4	59.9	462.7	99.5	92.5	107.3	92				
11628	06/04/2000	6.5	219.7	143.8	231.0	56.2	477.8	92.5	125.0	104.7	91				
11631	06/04/2000	6.6	206.9	134.4	217.7	56.8	475.0	93.9	106.3	116.8	93				
11634	06/04/2000	6.4	212.5	140.1	223.4	59.1	447.5	97.8	84.7	95.0	86	3.07	0.740	229.7	0.188
11637	06/04/2000	6.5	209.3	143.3	231.1	56.1	472.5	96.7	74.7	80.8	83				
11641	06/04/2000	6.8	225.0	150.9	211.7	60.3	454.5	94.0	88.2	82.6	85				
11644	06/05/2000	6.7	214.9	157.6	254.9	68.8	497.6	103.8	124.0	118.5	99				
11646	06/05/2000	6.4	230.8	168.8	232.9	62.3	471.7								
11649	06/05/2000	6.5	226.2	140.3	215.2	57.3	468.4	95.1	128.7	116.5	94	2.65	0.660	198.0	0.212
11651	06/05/2000	6.6	205.5	137.3	225.9	60.8	464.2								
			218.7	139.1	224.5	54.7	475.8	104.0	102.8	99.2	88				
Average =		6.5	218.7	151.0	227.8	60.1	445.0	96.4	103.7	101.5	89.7	2.40	0.538	179.4	0.210
Standard Deviation =		.1	8.7	16.4	11.2	4.2	34.6	3.7	15.8	14.7	4.5	2.73	0.652	205.5	0.199
												.20	0.065	14.8	0.009

24

R001505

BILL OF LADING--SHORT FORM--NOT NEGOTIABLE

Carrier L&L TRUCKING	LLTR	Trailer No. 1812	Date 06/09/2000	Shipment No. 4677	Bill of Lading No. 4669
------------------------------------	------	----------------------------	---------------------------	-----------------------------	-----------------------------------

RECEIVED, subject to the classifications and lawfully allowed tariffs in effect on the date of issue of this Bill of Lading. The property described below in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below which said carrier (the word carrier being understood throughout this contract as any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any said property over all or any portion of said route to destination, and as to each party at any time interested in all or any said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment. Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, set forth in the classification or tariff which governs the transportation of this shipment and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

From: Shipper (Origin) EVERGREEN TECHNOLOGIES, INC. 200 MILLER SELLERS DRIVE EVERGREEN, AL 36401	To: Cosignee MIDESSA INDUSTRIAL VINYL CO MODERN PLATING CORP 701 S HANCOCK FREEPORT, IL 61032
---	--

ETI Order Number: **0001858-00** Customer Purchase Order: **0** Job Number:

TES/TET#: TMP#: Freight Terms: **PPD**

Order **TES-2427 / TMP #**
Comments **PLEASE FAX THEN MAIL CERTS TO BENJAMIN VELASQUEZ AT FAX # 915-381-2082. IF DELIVERY PROBLEMS, PLEASE CONTACT BENJAMIN AT 915-530-3055.**

Bill of Lading Comments

No. Pkgs	Kind of Package, Description of Articles, Special Marks and Exceptions	Weight
1	DC4200AA168155 DC4200/ 6oz/6oz 14x155 2,170ft2	645
21	DC4200AA168225 DC4200 6oz/6oz 14x225 3,150ft2	19,656
1	NS1300168280 NS1300 14x280 3,920ft2	756
4	NS1300168300 NS1300 14x300 4,200ft2	3,240
27	Total Pkgs	Total Weight 24,297 lbs

Cosignee Signature		Delivery Date
REMIT C.O.D. TO:	C.O.D. Amt\$	C.O.D Fee: <input type="checkbox"/> Prepaid <input type="checkbox"/> Collect \$
Subject to Section 7 of conditions, if this shipment is to be delivered to the cosignee without recourse on the cosignor, the cosignor shall sign the following statement: The carrier shall not make delivery of the shipment without payment of freight and all other lawful charges.		Freight charges are PREPAID unless marked collect. <input type="checkbox"/> Check box if charges are Collect. <input type="checkbox"/>
_____ (Signature of Cosignor)		
EVERGREEN TECHNOLOGIES, INC. 200 MILLER SELLERS DRIVE - EVERGREEN, AL 36401 Permanent post office address of shipper		Shipper, Per <u>Russell Cobin</u> Agent, Per <u>Noah Benton</u>

Evergreen Technologies, Inc.
Packing List

9 Jun-00 14:19:26

Customer MID010

MIDESSA INDUSTRIAL VINYL CO
MODERN PLATING CORP
701 S HANCOCK
FREEPORT, IL 61032

Order Number 0001858-00

PO Number: 0

Ship To:

Shipment Number: 4677

Line	Roll Number	Lot Number	Product Code
1	0300883	03019	NS1300168300
2	0300884	03019	NS1300168300
3	0300885	03019	NS1300168300
4	0300886	03019	NS1300168300
5	0403316	04022	DC4200AA168225
6	0403324	04022	DC4200AA168225
7	0403325	04022	DC4200AA168225
8	0403326	04022	DC4200AA168225
9	0403327	04022	DC4200AA168225
10	0403332	04022	DC4200AA168225
11	0403338	04022	DC4200AA168155
12	0403339	04022	DC4200AA168225
13	0403344	04022	DC4200AA168225
14	0403345	04022	DC4200AA168225
15	0403346	04022	DC4200AA168225
16	0403347	04022	DC4200AA168225
17	0403348	04022	DC4200AA168225
18	0403349	04022	DC4200AA168225
19	0403350	04022	DC4200AA168225
20	0403351	04022	DC4200AA168225
21	0403358	04022	DC4200AA168225
22	0403359	04022	DC4200AA168225
23	0403362	04022	DC4200AA168225
24	0403365	04022	DC4200AA168225
25	0403366	04022	DC4200AA168225
26	0403367	04022	DC4200AA168225
27	9305424	93161	NS1300168280

BILL OF LADING—SHORT FORM—NOT NEGOTIABLE

Carrier SASSY TRUCKING	SAS	Trailer No. 130	Date 06/09/2000	Shipment No. 4678	Bill of Lading No. R001508 4668
----------------------------------	-----	--------------------	--------------------	-----------------------------	---

RECEIVED, subject to the classifications and lawfully allowed tariffs in effect on the date of issue of this Bill of Lading.

The property described below in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below which said carrier (the word carrier being understood throughout this contract as any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any said property over all or any portion of said route to destination, and as to each party at any time interested in all or any said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.

Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, set forth in the classification or tariff which governs the transportation of this shipment and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

From: Shipper (Origin) EVERGREEN TECHNOLOGIES, INC. 200 MILLER SELLERS DRIVE EVERGREEN, AL 36401	To: Cosignee MIDESSA INDUSTRIAL VINYL CO MODERN PLATING CORP 701 S HANCOCK FREEPORT, IL 61032
--	--

ETI Order Number: 0001858-00 Customer Purchase Order: 0 Job Number:

TES/TET#: TMP#: Freight Terms: PPD

Order TES-2427 / TMP #
Comments PLEASE FAX THEN MAIL CERTS TO BENJAMIN VELASQUEZ AT FAX # 915-381-2082. IF DELIVERY PROBLEMS, PLEASE CONTACT BENJAMIN AT 915-530-3055.

Bill of Lading Comments

No. Pkgs	Kind of Package, Description of Articles, Special Marks and Exceptions	Weight
1	DC4200AA168200 DC4200/ 6oz/6oz 14x200 2,800ft2	832
1	DC4200AA168205 DC4200/6oz/6oz 14x205 2,870ft2	853
25	DC4200AA168225 DC4200 6oz/6oz 14x225 3,150ft2	23,400
27	Total Pkgs	Total Weight 25,085 lb

Cosignee Signature	Delivery Date
--------------------	---------------

REMIT C.O.D. TO:	C.O.D. Amt\$	C.O.D Fee:	<input type="checkbox"/> Prepaid <input type="checkbox"/> Collect \$
------------------	--------------	------------	---

Subject to Section 7 of conditions, if this shipment is to be delivered to the cosignee without recourse on the cosignor, the cosignor shall sign the following statement: The carrier shall not make delivery of the shipment without payment of freight and all other lawful charges.	Freight charges are PREPAID unless marked collect.	Check box if charges are Collect. <input type="checkbox"/>
_____ (Signature of Cosignor)		

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation, according to the applicable regulations of the Department of Transportation.

EVERGREEN TECHNOLOGIES, INC.
200 MILLER SELLERS DRIVE - EVERGREEN, AL 36401 Shipper, Per *Russell C. ...* Agent, Per *J. ...*

Permanent post office address of shipper

Evergreen Technologies, Inc.
Packing List

Customer MID010

MIDESSA INDUSTRIAL VINYL CO

9-Jun-00 13:57:26

Ship To:

MODERN PLATING CORP

Order Number 0001858-00

PO Number: 0

701 S HANCOCK

Shipment Number: 4678

FREEPORT, IL 61032

Line	Roll Number	Lot Number	Product Code
1	0403323	04022	DC4200AA168225
2	0403328	04022	DC4200AA168200
3	0403329	04022	DC4200AA168225
4	0403330	04022	DC4200AA168225
5	0403331	04022	DC4200AA168225
6	0403333	04022	DC4200AA168225
7	0403334	04022	DC4200AA168225
8	0403335	04022	DC4200AA168225
9	0403336	04022	DC4200AA168225
10	0403337	04022	DC4200AA168225
11	0403340	04022	DC4200AA168225
12	0403341	04022	DC4200AA168225
13	0403342	04022	DC4200AA168225
14	0403343	04022	DC4200AA168225
15	0403352	04022	DC4200AA168225
16	0403353	04022	DC4200AA168205
17	0403354	04022	DC4200AA168225
18	0403355	04022	DC4200AA168225
19	0403356	04022	DC4200AA168225
20	0403357	04022	DC4200AA168225
21	0403361	04022	DC4200AA168225
22	0403363	04022	DC4200AA168225
23	0403364	04022	DC4200AA168225
24	0403368	04022	DC4200AA168225
25	0403369	04022	DC4200AA168225
26	0403370	04022	DC4200AA168225
27	0403371	04022	DC4200AA168225

BILL OF LADING--SHORT FORM--NOT NEGOTIABLE

R001510

Carrier BOYD BROTHERS TRANSPORTATION			Trailer No. 48930	Date 06/12/2000	Shipment No. 4686	Bill of Lading No. 4677
--	--	--	----------------------	--------------------	-----------------------------	-----------------------------------

RECEIVED, subject to the classifications and lawfully allowed tariffs in effect on the date of issue of this Bill of Lading.
The property described below in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below which said carrier (the word carrier being understood throughout this contract as any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any said property over all or any portion of said route to destination, and as to each party at any time interested in all or any said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.
Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, set forth in the classification or tariff which governs the transportation of this shipment and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

From: Shipper (Origin)	EVERGREEN TECHNOLOGIES, INC. 200 MILLER SELLERS DRIVE EVERGREEN, AL 36401	To: Cosignee	MIDESSA INDUSTRIAL VINYL CO MODERN PLATING CORP 701 S HANCOCK FREEPORT, IL 61032
------------------------------	--	-----------------	---

ETI Order Number: 0001858-00 Customer Purchase Order: 0 Job Number:

TES/TET#: TMP#: Freight Terms: PPA

Order Comments: TES-2427 / TMP #
PLEASE FAX THEN MAIL CERTS TO BENJAMIN VELASQUEZ AT FAX # 915-381-2082. IF DELIVERY PROBLEMS, PLEASE CONTACT BENJAMIN AT 915-530-3055.

Bill of Lading Comments

No. Pkgs	Kind of Package, Description of Articles, Special Marks and Exceptions	Weight
1	DC4200AA168220 DC4200/ 6oz/6oz 14x220 3,080ft ²	915
4	DC4200AA168225 DC4200 6oz/6oz 14x225 3,150ft ²	3,744
5	Total Pkgs	Total Weight
		4,659 lb

Cosignee Signature		Delivery Date
REMIT C.O.D. TO:	C.O.D. Amt\$	C.O.D Fee: <input type="checkbox"/> Prepaid <input type="checkbox"/> Collect \$
Subject to Section 7 of conditions, if this shipment is to be delivered to the consignee without recourse on the cosignor, the cosignor shall sign the following statement: The carrier shall not make delivery of the shipment without payment of freight and all other lawful charges.		Freight charges are PREPAID unless marked collect. Check box if charges are Collect. <input type="checkbox"/>
_____ (Signature of Cosignor)		
<small>This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation, according to the applicable regulations of the Department of Transportation.</small> EVERGREEN TECHNOLOGIES, INC. 200 MILLER SELLERS DRIVE - EVERGREEN, AL 36401 Shipper, Per Agent, Per Permanent post office address of shipper		

Evergreen Technologies, Inc.
Packing List

12-Jun-00 13:21:08

Customer MID010

Ship To:

R001511
MIDESSA INDUSTRIAL VINYL CO
MODERN PLATING CORP
701 S HANCOCK
FREEPORT, IL 61032

Order Number 0001858-00 PO Number: 0

Shipment Number: 4686

Line	Roll Number	Lot Number	Product Code
1	0403245	04022	DC4200AA168225
2	0403283	04022	DC4200AA168225
3	0403360	04022	DC4200AA168225
4	0403373	04022	DC4200AA168220
5	0403374	04022	DC4200AA168225

Appendix I2
Geocomposite Laboratory Test Results



Precision Geosynthetic Laboratories

July 7, 2000

Mr. Marty Cieslik
FOTH & VAN DYKE
406 Science Drive
Madison, WI 53711

Dear Mr. Cieslik:

RE: Modern Plating / 97M015

Thank you for consulting Precision Geosynthetic Laboratories for your material testing needs.

It should be noted that the test specimen and test sample used for this report was believed to be representative of the material produced under the designation herein stated. However, these results are indicative of only the specimens that were actually tested. The testing herein is based upon accepted industry practice as well as the test method listed. Precision Geosynthetic Laboratories neither accepts responsibility for nor makes claims to the final use and purpose of the material.

By accepting the data and results represented on this report, Client agrees to limit the liability of Precision Geosynthetic Laboratories from Client and all other parties for claims arising out of the use of this data to the cost for the respective test(s) represented in this report, and Client agrees to indemnify and hold harmless Precision Geosynthetic Laboratories from and against all liability in excess of the aforementioned limit.


The test data and all associated project information shall be held in confidence and disclosed to other parties only with the authorization of Client or Precision Geosynthetic Laboratories.

If you have any questions or if we may be of further service, please do not hesitate to call at 800-522-4599.

Sincerely,

PRECISION GEOSYNTHETIC LABORATORIES


Edith Fintor
Quality Assurance


Cora B. Queja
Vice President

Enclosure: (Job No. 000639)



Precision Geosynthetic Laboratories

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

VERIFICATION OF MATERIAL PROPERTIES
(PGL Job No. 000639)

MATERIAL DESCRIPTION: Geonet

SAMPLED BY: FOTH & VAN DYKE

DATE RECEIVED: July 3, 2000

DATE REPORTED: July 7, 2000

SAMPLE IDENTIFICATIONS:

SAMPLE ID	PRECISION CONTROL NUMBER
Geonet-PH1-1	52675

TESTS REQUIRED:

TEST METHOD	DESCRIPTION
ASTM D1505	Density
ASTM D1603	Carbon Black Content
ASTM D1238, <i>Cond. 190°C/2.16 kg</i>	Melt Flow Index
ASTM D4716	Transmissivity

TEST CONDITIONS: The sample was conditioned for a minimum one hour in the laboratory at $22 \pm 2^{\circ}\text{C}$ ($71.6 \pm 3.6^{\circ}\text{F}$) and at $60 \pm 10\%$ relative humidity prior to test.

TEST RESULTS:

The test results are summarized in Table 1. The units in which the data are reported are included on the table.

PRECISION GEOSYNTHETIC LABORATORIES



Edith Pintor
Quality Assurance



Cora B. Queja
Vice President

TABLE 1.
MATERIAL PROPERTIES
CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

Date Received : 7/3/00
 Date Reported: 7/7/00
 Client Sample ID : Geonet-PH1-1
 Material Description: Geonet

QC'd by: *[Signature]*
 PGL Job No. : 000639
 PGL Control No. : 52675

		SPECIMENS										Avg.	Std. Dev.	Proj. Specs.
		1	2	3	4	5	6	7	8	9	10			
METHOD	DESCRIPTION													
ASTM D1505	Density (grams/ cm. ³)	0.9585	0.9585	0.9585								0.9585	0.0000	0.90 min.
ASTM D1238	Melt Flow Index (grams/ 10 minutes)	0.796	0.798	0.793								0.796	0.003	1.0 max.
ASTM D1603	Carbon Black Content (percent)	2.40	2.35									2.38	0.04	2-3 range
34 ASTM D4716	Transmissivity (x10 ⁻⁴ m ² /sec) (Normal Pressure: 14.5 psi; Gradient: 0.1; Seating Time: 1 hour)													
	MD	65.94	65.01									65.48	0.66	1x10 ⁻⁴

MD - MACHINE DIRECTION



Precision Geosynthetic Laboratories

R001515



Precision Geosynthetic Laboratories
 1742 West Katella, Suite 204, Orange, California 92867
 Precision Geosynthetic Laboratories
 11500 Wilshire Blvd, Suite 200, Los Angeles, CA 90025
 Anaheim, CA 714-524-599

RECEIVED
 JUL 17 2000
 FOTH & VAN DYKE

INVOICE

To: FOTH & VAN DYKE
 406 Science Drive
 Madison, WI 53711
 Attn: Mr. Marty Cieslik

NO : 114186
 Date: 07/11/00
 Customer No.: 5588
 Job Number: G000639

DESCRIPTION : (1) Geonet.

Project Name : MODERN PLATING CORP.

Quote No. : Q00G0107

Client PO/PR # :

No. of SAMPLES	TEST	DESCRIPTION	TAT	SURCHARGE	UNIT PRICE	TOTAL PRICE
1	D1505	DENSITY	R		8.00	8.00
1	D1603	CARBON BLACK CONTENT	R		19.00	19.00
1	D1238	MELT FLOW INDEX	R		25.00	25.00
1	D4716N	TRANSMISSIVITY(NET)D4716MD-1G1L	R		80.00	80.00
					TOTAL	132.00

We Appreciate Your Business!



Precision Geosynthetic Laboratories

July 7, 2000

Mr. Marty Cieslik
FOTH & VAN DYKE
 406 Science Drive
 Madison, WI 53711

Dear Mr. Cieslik:

RE: Modern Plating / 97M015

Thank you for consulting Precision Geosynthetic Laboratories for your material testing needs.

It should be noted that the test specimen and test sample used for this report was believed to be representative of the material produced under the designation herein stated. However, these results are indicative of only the specimens that were actually tested. The testing herein is based upon accepted industry practice as well as the test method listed. Precision Geosynthetic Laboratories neither accepts responsibility for nor makes claims to the final use and purpose of the material.

By accepting the data and results represented on this report, Client agrees to limit the liability of Precision Geosynthetic Laboratories from Client and all other parties for claims arising out of the use of this data to the cost for the respective test(s) represented in this report, and Client agrees to indemnify and hold harmless Precision Geosynthetic Laboratories from and against all liability in excess of the aforementioned limit.

The test data and all associated project information shall be held in confidence and disclosed to other parties only with the authorization of Client or Precision Geosynthetic Laboratories.

If you have any questions or if we may be of further service, please do not hesitate to call at 800-522-4599.

Sincerely,

PRECISION GEOSYNTHETIC LABORATORIES


 Edith Pintor
 Quality Assurance


 Cora B. Queja
 Vice President

Enclosure: (Job No. 000641)



Precision Geosynthetic Laboratories

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

VERIFICATION OF MATERIAL PROPERTIES
(PGL Job No. 000641)

MATERIAL DESCRIPTION: Double Sided Geocomposite

SAMPLED BY: FOTH & VAN DYKE

DATE RECEIVED: July 3, 2000

DATE REPORTED: July 7, 2000

SAMPLE IDENTIFICATIONS:

SAMPLE ID	PRECISION CONTROL NUMBER
Geocomp-PH1-1 Roll 0403363 Lot 04022	52677

TESTS REQUIRED:


TEST METHOD	DESCRIPTION
ASTM D413, <i>Method A</i>	Ply Bond Adhesion
ASTM D4716	Transmissivity

TEST CONDITIONS: The sample was conditioned for a minimum one hour in the laboratory at $22 \pm 2^{\circ}\text{C}$ ($71.6 \pm 3.6^{\circ}\text{F}$) and at $60 \pm 10\%$ relative humidity prior to test.

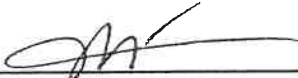
TEST RESULTS:

The test results are summarized in Table 1. The units in which the data are reported are included on the table.

PRECISION GEOSYNTHETIC LABORATORIES




Edith Pintor
Quality Assurance



Cora B. Queja
Vice President

TABLE 1.
MATERIAL PROPERTIES
CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

Date Received: 7/3/00
 Date Reported: 7/7/00
 Client Sample ID: Geocomp-PH1-1 Roll 0403363 Lot 04022
 Material Description: Double Sided Geocomposite

QC'd By: 
 PGL Job No.: 000641
 PGL Control No.: 52677

		SPECIMENS										Avg.	Std. Dev.	Proj. Specs.		
		1	2	3	4	5	6	7	8	9	10					
METHOD	DESCRIPTION															
ASTM D4716	Transmissivity ($\times 10^{-5}$ m ² /sec) (Normal Pressure: 14.5 psi; Gradient: 0.1; Seating Time: 1 hour)															
	MD	51.10	52.20											51.65	0.78	3×10^{-3}
ASTM D413	Ply Bond Adhesion (lbs/ in.- width)															
Method A	MD	2.0	2.3	3.0	2.0	2.1						2.3	0.4	2.0		
	TD	3.5	3.5	3.0	2.5	2.0						2.9	0.7			

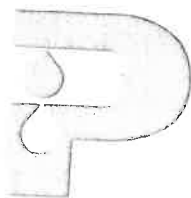
38

MD - MACHINE DIRECTION
 TD - TRANSVERSE DIRECTION



Precision Geosynthetic Laboratories

R001519



Precision Geosynthetic Laboratories
 1742 West Katella Street
 Anaheim, CA 92801
 714-322-4599

INVOICE

To: FOTH & VAN DYKE
 406 Science Drive
 Madison, WI 53711
 Attn: Mr. Marty Cieslik

NO : 114192
 Date: 07/11/00
 Customer No.: 5588
 Job Number: G000641

DESCRIPTION : (1) Geocomposite.
 Project Name : MODERN PLATING CORP.
 Client PO/PR # :

Quote No. : Q00G0107

No. of SAMPLES	TEST	DESCRIPTION	TAT	SURCHARGE	UNIT PRICE	TOTAL PRICE
1	D413P	PLY ADHESION (MD/TD) TRANSMISSIVITY(NET)D4716MD-1G1L	R	R	35.00	35.00
1	D4716N				80.00	80.00
TOTAL						115.00

We Appreciate Your Business!



Precision Geosynthetic Laboratories

October 18, 2000

Mr. Marty Cieslik
FOTH & VAN DYKE
 406 Science Drive
 Madison, WI 53711

RECEIVED

NOV 6 2000

FOTH & VAN DYKE

MASTER FILE COPY
 Scope 97M015 Classification B35
 Copy To MJCI BJSI REM
MASTER FILE

Dear Mr. Cieslik:

RE: Modern Plating / 97M015

Thank you for consulting Precision Geosynthetic Laboratories for your material testing needs.

It should be noted that the test specimen and test sample used for this report was believed to be representative of the material produced under the designation herein stated. However, these results are indicative of only the specimens that were actually tested. The testing herein is based upon accepted industry practice as well as the test method listed. Precision Geosynthetic Laboratories neither accepts responsibility for nor makes claims to the final use and purpose of the material.

By accepting the data and results represented on this report, Client agrees to limit the liability of Precision Geosynthetic Laboratories from Client and all other parties for claims arising out of the use of this data to the cost for the respective test(s) represented in this report, and Client agrees to indemnify and hold harmless Precision Geosynthetic Laboratories from and against all liability in excess of the aforementioned limit.

The test data and all associated project information shall be held in confidence and disclosed to other parties only with the authorization of Client or Precision Geosynthetic Laboratories.

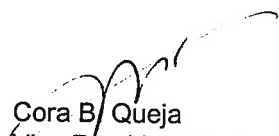
It is a company policy to keep the physical records of each job for 2 years since the receipt of the samples and keep the electronic file for 7 years. **Failed seam samples are kept for 7 years; good seam samples are disposed after 2 weeks and conformance samples are disposed after 1 month.** Should you need us to keep them longer, please advise us in writing.

If you have any questions or if we may be of further service, please do not hesitate to call at 800-522-4599.

Sincerely,

PRECISION GEOSYNTHETIC LABORATORIES


 Edith Pintor
 Quality Assurance


 Cora B. Queja
 Vice President

Enclosure: (Job No. 001350)

1160 North Gilbert Street, Anaheim, CA 92801, Tel # 714-520-9631, Fax # 714-520-9637



Precision Geosynthetic Laboratories

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

VERIFICATION OF MATERIAL PROPERTIES
(PGL Job No. 001350)

MATERIAL DESCRIPTION: Geonet

SAMPLED BY: FOTH & VAN DYKE OF MADISON

DATE RECEIVED: October 17, 2000

DATE REPORTED: October 18, 2000

SAMPLE IDENTIFICATIONS:

SAMPLE ID	PRECISION CONTROL NUMBER
Geonet-2 Roll 9305424	57513

TESTS REQUIRED:

TEST METHOD	DESCRIPTION
ASTM D1505	Density
ASTM D1603	Carbon Black Content
ASTM D1238, <i>Cond. 190°C/2.16 kg</i>	Melt Flow Index
ASTM D4716	Transmissivity

TEST CONDITIONS: The sample was conditioned for a minimum one hour in the laboratory at $22 \pm 2^{\circ}\text{C}$ ($71.6 \pm 3.6^{\circ}\text{F}$) and at $60 \pm 10\%$ relative humidity prior to test.

TEST RESULTS:

The test results are summarized in Table 1. The units in which the data are reported are included on the table.

PRECISION GEOSYNTHETIC LABORATORIES



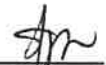
Edith Pintor
Quality Assurance

[Signature]
Cora B. Queja
Vice President

1160 North Gilbert Street, Anaheim, CA 92801, Tel # 714-520-9631, Fax # 714-520-9637

TABLE 1.
MATERIAL PROPERTIES
CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

Date Received : 10/17/00
 Date Reported: 10/18/00
 Client Sample ID : Geonet-2 Roll 9305424
 Material Description: Geonet

QC'd by: 
 PGL Job No. : 001350
 PGL Control No. : 57513

SPECIMENS

METHOD	DESCRIPTION	SPECIMENS										Avg.	Std. Dev.	Proj. Specs.
		1	2	3	4	5	6	7	8	9	10			
ASTM D1505	Density (grams/ cm. ³)	0.9564	0.9561	0.9561								0.9562	0.0002	0.90 min.
ASTM D1238	Melt Flow Index (grams/ 10 minutes)	0.356	0.369	0.369								0.365	0.007	1.0 max.
ASTM D1603	Carbon Black Content (percent)	2.52	2.61									2.57	0.06	2-3 range
42 ASTM D4716	Transmissivity (x10 ⁻⁴ m ² /sec) MD	58.66	59.94									59.30	0.91	1x10 ⁻⁴

MD - MACHINE DIRECTION



Precision Geosynthetic Laboratories

R001523

PROJECT NAME / PROJECT NUMBER: MODERN PLATING CORP / 97MD15
PROJECT LOCATION: FREEPORT, IL
GEOMEMBRANE TESTING

SAMPLE ID	Thickness ASTM D5199 or D5994	Density ASTM D1505 or D792	Carbon Black Content ASTM D1603	Carbon Dispersion D3015/ D5596	Tensile ASTM D638 GM13 / NSF54	Tear Resistance ASTM D1004 (Die C)	Puncture D4833 /101CM2066	Melt Flow Index ASTM D1238, cond E	Dimensional Stability ASTM D1204	Low Temp Brittleness D746/ D1790	NCTL ASTM D5397	Hours	Other

SAMPLE ID	Thickness ASTM D5199 or D1777	Mass Per Area ASTM D5261 or D3776	Grab Tensile ASTM D4632	Trapezoid Tear ASTM D4533	Puncture Resistance ASTM D4833	Mullen Burst ASTM D3776	Permittivity ASTM D4491	AOS ASTM D4751	Wide Width Tensile ASTM D4595	LV (hrs) ASTM D4358	Other ASTM	Other ASTM

SAMPLE ID	Thickness ASTM D5199 or D1777	Density ASTM D1505 or D792	Carbon Black Content ASTM D1603	Mass Per Area ASTM D5261 or D3776	Melt Flow Index ASTM D1238, cond E	Peel ASTM D413, F904 or GRI-GC7	Transmissivity ASTM D4716	Compression ASTM D1621	Tensile Strength ASTM D1882 or D5035	Wide Width Tensile ASTM D4595	Rob Tensile Strength GRI-GG1	Junction Strength GRI-GG2
GEOMEMBRANE -2 (Roll #103283)						X	X					
GEONET - 2 (Roll #305424)			X		X	X						
									57512			
												57513

OH # 57513

• Transmissivity Test Parameters: Normal Load:

Gradient: _____ Satting Time: _____ Boundary Conditions: _____

GCL TESTING:

SAMPLE ID	Thickness ASTM D5199	Mass Per Area ASTM D5693	Grab Tensile ASTM D4632	Peel Strength ASTM D18496	Moisture Content ASTM D4643 or D2218	Hydraulic Conductivity ASTM D5084	Index Flux ASTM D5887	Swell Index ASTM D5890	Fluid Loss ASTM D5891	Internal Shear Strength ASTM D6243	Other ASTM	Other ASTM

SEND REPORT TO:
Name: MARTY CIESLIK
Company: FOTH & VAN DYKE
Address: 406 SCIENCE PK. STE 400
MAADISON, WI 53703
Phone: (608) 238-4761
Fax: (608) 236-4633
E-mail: mcleslik@foth.com

FIELD CONTACT:
Name: BRIAN STANU
Pager: N/A
Mobile: (608) 576-1635
Phone: (608) 238-4633
Fax: (608) 238-4633
E-mail: bstanu@foth.com

Released by: Brian Stanu
Name: Brian Stanu
Date/Time: 10/16/00
Received by: _____
Name: _____
PCL
Date/Time: 10/17
Shipped Via:
 FedEx
 UPS
 Air
 DHL
 Other



MASTER FILE COPY
 Scope 97M015 Classification 8350
 Copy To MJCI BJSI REM
 MASTER FILE

Precision Geosynthetic Laboratories

October 18, 2000

RECEIVED

NOV 6 2000

FOTH & VAN DYKE

Mr. Marty Cieslik
FOTH & VAN DYKE
 406 Science Drive
 Madison, WI 53711

Dear Mr. Cieslik:

RE: Modern Plating / 97M015

Thank you for consulting Precision Geosynthetic Laboratories for your material testing needs.

It should be noted that the test specimen and test sample used for this report was believed to be representative of the material produced under the designation herein stated. However, these results are indicative of only the specimens that were actually tested. The testing herein is based upon accepted industry practice as well as the test method listed. Precision Geosynthetic Laboratories neither accepts responsibility for nor makes claims to the final use and purpose of the material.

By accepting the data and results represented on this report, Client agrees to limit the liability of Precision Geosynthetic Laboratories from Client and all other parties for claims arising out of the use of this data to the cost for the respective test(s) represented in this report, and Client agrees to indemnify and hold harmless Precision Geosynthetic Laboratories from and against all liability in excess of the aforementioned limit.

The test data and all associated project information shall be held in confidence and disclosed to other parties only with the authorization of Client or Precision Geosynthetic Laboratories.

It is a company policy to keep the physical records of each job for 2 years since the receipt of the samples and keep the electronic file for 7 years. **Failed seam samples are kept for 7 years; good seam samples are disposed after 2 weeks and conformance samples are disposed after 1 month.** Should you need us to keep them longer, please advise us in writing.

If you have any questions or if we may be of further service, please do not hesitate to call at 800-522-4599.

Sincerely,

PRECISION GEOSYNTHETIC LABORATORIES


 Edith Pintor
 Quality Assurance


 Cora B. Queja
 Vice President

Enclosure: (Job No. 001349)



Precision Geosynthetic Laboratories

CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

VERIFICATION OF MATERIAL PROPERTIES
(PGL Job No. 001349)

MATERIAL DESCRIPTION: Double Sided Geocomposite

SAMPLED BY: FOTH & VAN DYKE OF MADISON

DATE RECEIVED: October 17, 2000

DATE REPORTED: October 18, 2000

SAMPLE IDENTIFICATIONS:

SAMPLE ID	PRECISION CONTROL NUMBER
Geocomposite-2 Roll 0403283	57512

TESTS REQUIRED:

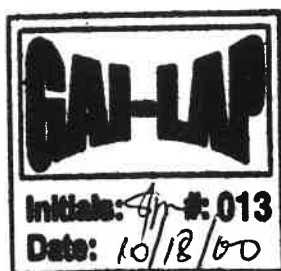
TEST METHOD	DESCRIPTION
ASTM D413, <i>Method A</i>	Ply Bond Adhesion
ASTM D4716	Transmissivity

TEST CONDITIONS: The sample was conditioned for a minimum one hour in the laboratory at $22 \pm 2^{\circ}\text{C}$ ($71.6 \pm 3.6^{\circ}\text{F}$) and at $60 \pm 10\%$ relative humidity prior to test.

TEST RESULTS:

The test results are summarized in Table 1. The units in which the data are reported are included on the table.

PRECISION GEOSYNTHETIC LABORATORIES



Edith Pintor
Quality Assurance

Cora B. Queja
Cora B. Queja
Vice President

TABLE 1.
MATERIAL PROPERTIES
CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

Date Received: 10/17/00
 Date Reported: 10/18/00
 Client Sample ID: **Geocomposite-2 Roll 0403283**
 Material Description: **Double Sided Geocomposite**

QC'd By: *[Signature]*
 PGL Job No. : **001349**
 PGL Control No. : **57512**

METHOD	DESCRIPTION	SPECIMENS										Avg.	Std. Dev.	Proj. Specs.	
		1	2	3	4	5	6	7	8	9	10				
ASTM D4716	Transmissivity ($\times 10^{-5}$ m ² /sec) <i>(Normal Pressure: 14.5 psi; Gradient: 0.1; Seating Time: 1 hour)</i>														
	MD	67.33	70.02												
ASTM D413	Ply Bond Adhesion (lbs/ in.- width)														
Method A	MD	2.2	1.7	2.9	3.8	3.5							68.68	1.90	3×10^{-5}
	TD	3.0	2.8	4.2	3.5	2.8							2.8	0.9	2.0
													3.3	0.6	

46

MD - MACHINE DIRECTION
 TD - TRANSVERSE DIRECTION



Precision Geosynthetic Laboratories

R001527

CONFORMANCE TEST CHAIN OF CUSTODY FORM

Precision Geosynthetic Laboratories
1160 North Gilbert Street
Anaheim, CA 92801
(909-522-4599)

PROJECT NAME / PROJECT NUMBER: MODERN PLATING CORP./97MD15
PROJECT LOCATION: FREEPORT, IL

GEOMEMBRANE TESTING

SAMPLE ID	Thickness ASTM D5199 or D5994	Density ASTM D1505 or D792	Carbon Black Content ASTM D1603	Carbon Dispersion D3015/ D5596	Tensile ASTM D638 GM13 / NSF54	Tear Resistance ASTM D1004 (Die C)	Puncture D4833 /101CM2066	Melt Flow Index ASTM D1238, cond E	Dimensional Stability ASTM D1204	Low Temp. Brittleness D746/ D1790	NCTL ASTM D5397 Hours	Other ASTM

NONWOVEN OR WOVEN GEOTEXTILE TESTING

SAMPLE ID	Thickness ASTM D5199 or D1777	Mass Per Area ASTM D5261 or D3776	Grab Tensile ASTM D4632	Trapezoid Tear ASTM D4533	Puncture Resistance ASTM D4833	Mullen Burst ASTM D3778	Permittivity - ASTM D4491	AOS ASTM D4751	Wide Width Tensile ASTM D4596	UV (hrs) ASTM D4355	Other ASTM	Other ASTM

GEOCOMPOSITE / GEONET / GEOGRID TESTING

SAMPLE ID	Thickness ASTM D5199 or D1777	Density ASTM D1505 or D792	Carbon Black Content ASTM D1603	Mass Per Area ASTM D5261 or D3776	Melt Flow Index ASTM D1238, cond E	Peel ASTM D413, F904 or GRI-GC7	Transmissivity * ASTM D4716	Compression ASTM D1621	Tensile Strength ASTM D1682 or D5035	Wide Width Tensile ASTM D4596	Rib Tensile Strength GRI-GG1	Junction Strength GRI-GG2
GEOCOMPOSITE -2 (Roll # 0163283)						X	X					
GEONET - 2 (Roll # 3054224)			X		X		X					

57512

* Transmissivity Test Parameters: Normal Load: _____ Gradient: _____ Sealing Time: _____ Boundary Condition: _____

GCL TESTING:

SAMPLE ID	Thickness ASTM D5199	Mass Per Area ASTM D5993	Grab Tensile ASTM D4632	Peel Strength ASTM D8496	Moisture Content ASTM D4643 or D2218	Hydraulic Conductivity ASTM D5084	Index Flux ASTM D5887	Swell Index ASTM D5890	Fluid Loss ASTM D5891	Internal Shear Strength ASTM D6243	Other ASTM	Other ASTM

SEND REPORT TO:

Name: MARTY CIESLIK
Company: FOTH & VANDUYKE
Address: 406 SCIENCE DR. STE 200
WABASH, IL 62403
Phone: (608) 238-4761
Fax: (608) 238-4633
e-mail: mcieslik@foth.com

FIELD CONTACT:

Name: BRIAN STANUK
Pager: N/A
Phone: (608) 576-1635
Fax: (608) 238-4633
e-mail: bstanuk@foth.com

Released by:

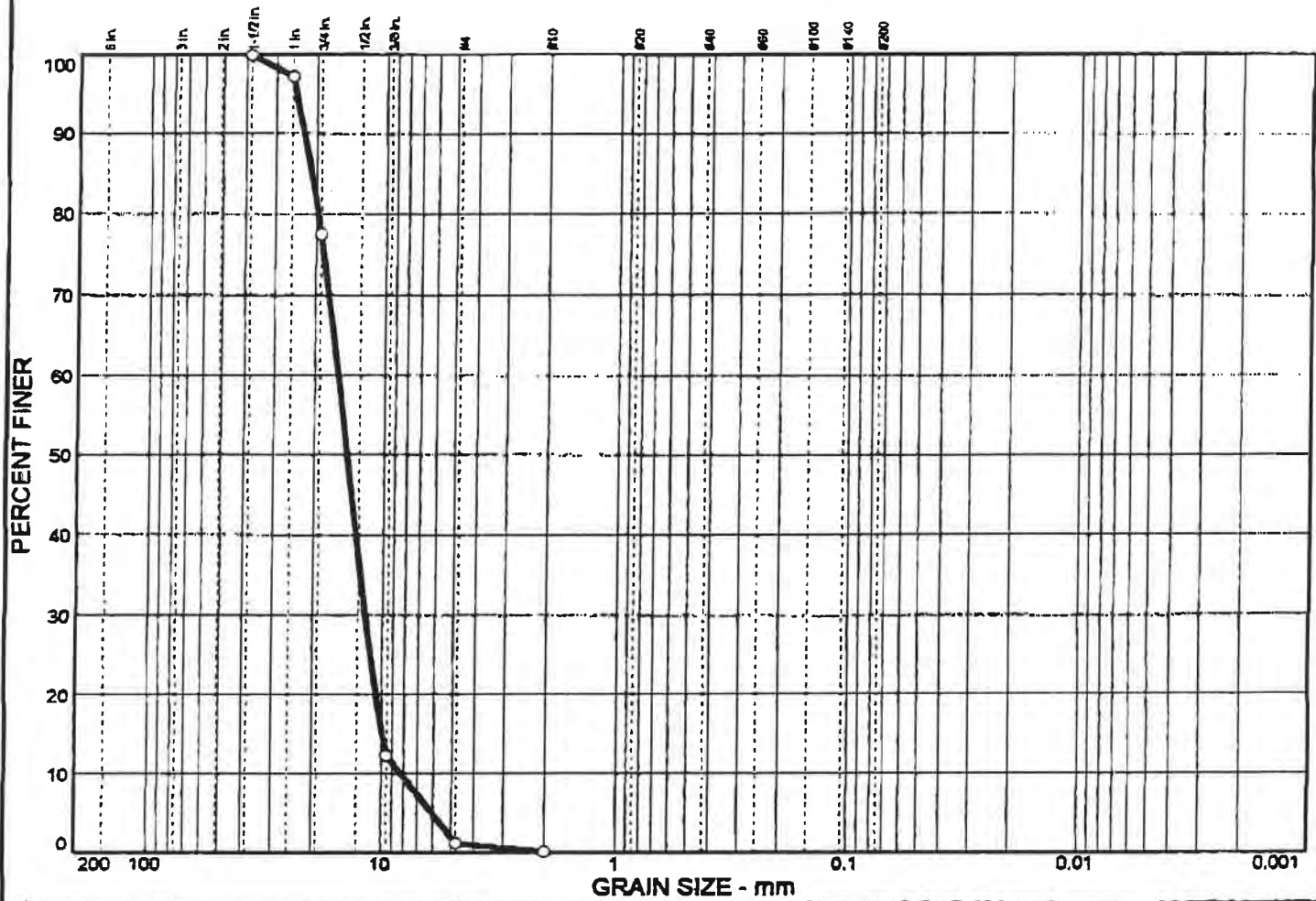
Name: Brian Stanuk
Date/Time: 10/16/00

Shipped via:

Fedex
 UPS
 Airborne
 DHL
 US Mail
 Others

Appendix J

Granular Material Laboratory Test Results - Leachate Transfer/Leak
Detection System

PARTICLE SIZE DISTRIBUTION TEST REPORT

% COBBLES	% GRAVEL		% SAND			% FINES	
	CRS.	FINE	CRS.	MEDIUM	FINE	SILT	CLAY
0.0	22.6	76.3				1.1	

LL	PL	D ₈₅	D ₆₀	D ₅₀	D ₃₀	D ₁₅	D ₁₀	C _c	C _u
		21.0	15.8	14.4	11.8	9.92	8.26	1.07	1.92

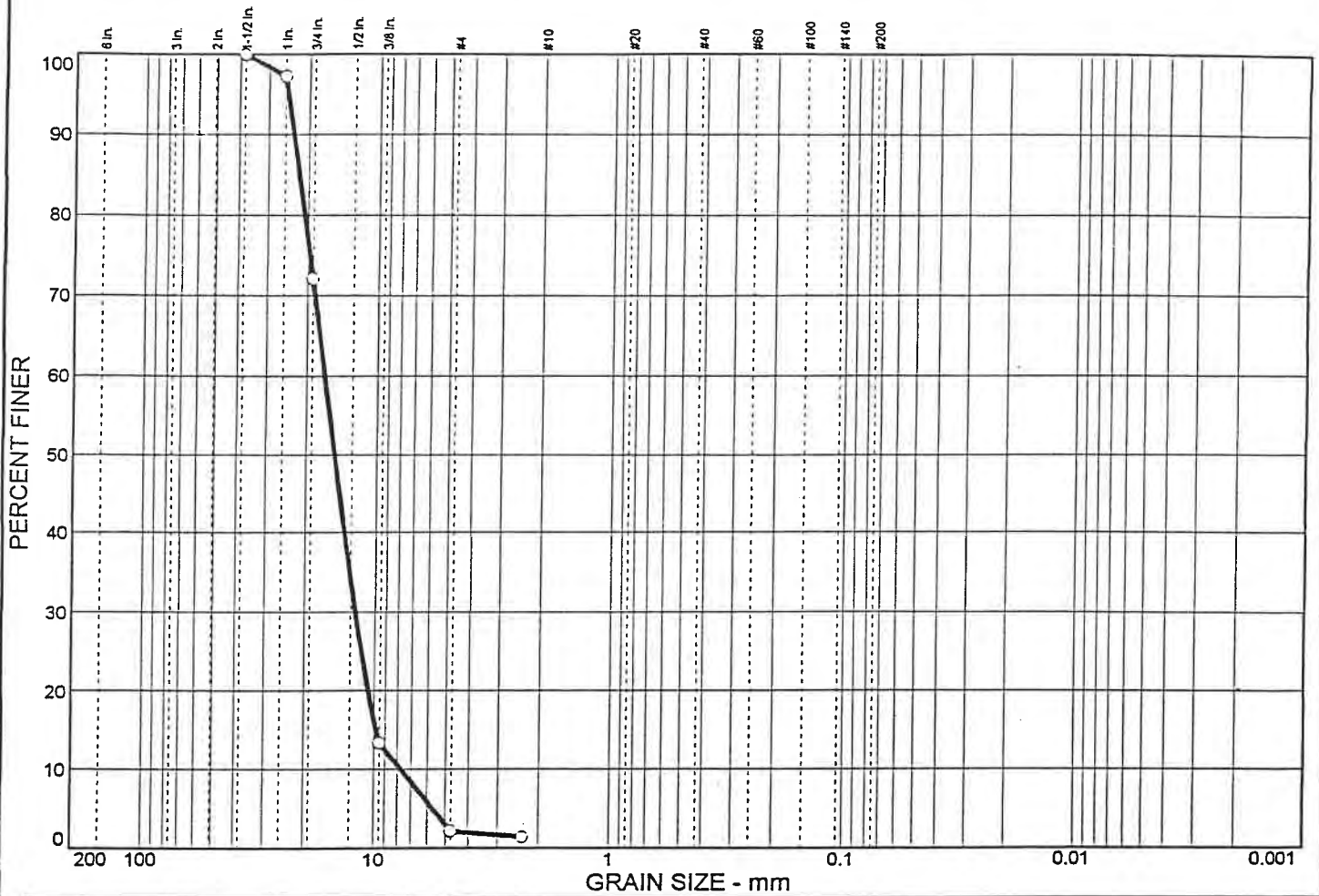
MATERIAL DESCRIPTION	USCS	AASHTO
○ Light Brown Gravel, trace Sand	GP	A-1-a

Project No. 5M-0004006 Client: Foth & Van Dyke Project: Modern Plating Corporation Freeport, Illinois ○ Location: Imported	Remarks: ○ Sample No. 5MS-00064 MPC- Stone- 1 Date 7/13/00
---	--

PARTICLE SIZE DISTRIBUTION TEST REPORT

GILES ENGINEERING ASSOC., INC.

PARTICLE SIZE DISTRIBUTION TEST REPORT



% COBBLES	% GRAVEL		% SAND			% FINES	
	CRS.	FINE	CRS.	MEDIUM	FINE	SILT	CLAY
0.0	27.9	69.9				2.2	

LL	PL	D85	D60	D50	D30	D15	D10	Cc	Cu
		22.0	16.8	15.1	12.1	9.82	7.75	1.13	2.16

MATERIAL DESCRIPTION	USCS	AASHTO
Poorly graded gravel	GP	

Project No. 5M-0004006 Client: Foth & Van Dyke
 Project: Modern Plating Corporation
 Freeport, Illinois
 Location: MPC-Stone-2

Remarks:
 Sample No: 5MS-00103

PARTICLE SIZE DISTRIBUTION TEST REPORT
GILES ENGINEERING ASSOC., INC.

Appendix K

Manufacturer's Information - Leachate Transfer/Leak Detection System

Appendix K1

Leachate Transfer/Leak Detection System



HDPE PIPE
Sanitary Sewer
Low Pressure Air Test Results

Owner: MODERN PLATING CORP. Contractor: TERRA ENGR. & CONST.

Engr. Representative: _____ Street: N/A

Date	Location	Length	Time Required Table 5	Start Test Pressure	End Test Pressure	Test Result		Actual Time
						P	F	
4/2/01	PUMP BLDG TO WWTP BLDG	15'	5 min	5 psi	5 psi	X		5 min
4/2/01	WWTP BLDG TO CYANIDE TANK	50'	5 min	5 psi	5 psi	X		5 min

EXAMPLE: 8" diameter sewer 360 ft. In length with the water table 4.0 ft. Above the top of pipe - conduct test - from Table 5 note that 360 ft. Of 8" requires 3 mins. 47 seconds for air loss from 3.5 p.s.i. to 2.5 p.s.i.; 4 ft. Of water table at 0.43 = 1.72 p.s.i. 3.5 + 1.72 = 5.22. After pressure has leveled off, reduce to 5.22 p.s.i. and record time required to reduce to 4.22 p.s.i.; if passed, so indicate; if failed, register time.



PLEXCO®

Performance Pipe Division - Chevron Chemical Company LLC
1050 IL Route 83, Suite 200 • Bensenville, IL 60106

Phone: 630-350-3758 Fax: 630-350-2704

February 19, 1999

FORRER SUPPLY COMPANY
N117 W18388 Fulton Drive
Germantown, WI 53022

This letter has been prepared at your request, concerning PLEXCO HDPE pipe and fittings.

PLEXCO pipe and fittings are manufactured from PPI listed PE3408 HDPE resins. These resins have a minimum cell classification of PE345444C when classified in accordance with ASTM D3350. These resins are extra high molecular weight, high density polyethylene resins which meet the requirements of Type III, Class C, Category 5, Grade P34 pipe grade materials in accordance with ASTM D1248-84. (ASTM D1248 no longer pertains to pipe grade resins and its reference in future specifications should be removed. It has been included here for historical perspective only.) PLEXCO has a Plastic Pipe Institute (PPI) recommended hydrostatic basis of 1600 psi at 23° C based on TR3 as derived from ASTM D2837 test methods.

The dimensional characteristics and pressure capabilities of PLEXCO are established in accordance with ASTM F714-94 Standard Specification for Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter. This standard is marked in the print line on each pipe.

Sincerely,

Lee Mizell
Municipal Products Manager

LM:dmd

SHOP DRAWING REVIEW

RECEIVED FROM CONTRACTOR - DATE

REVIEW IS FOR GENERAL COMPLIANCE WITH CONTRACT DOCUMENTS.
NO RESPONSIBILITY IS ASSUMED FOR CORRECTNESS OF DIMENSIONS OR DETAILS.

NO EXCEPTIONS TAKEN
 MAKE CORRECTIONS NOTED
 AMEND AND RESUBMIT
 REJECTED - SEE REMARKS

REVIEWED BY: PATTI S. VAN DYKE DATE:



Forrer Supply Co., Inc.
 W194 N11811 McCormick Drive
 P.O. Box 220
 Germantown, WI 53022-0220
 (414) 255-3030 Fax (414) 255-4064

Table 4-1 ASTM D 3350 Properties and Cell Classification Limits

Property	Test Method	0	1	2	3	4	5	6	7
Density, gm/cm ³	D 1505	Unspecified	0.910 - 0.925	0.926 - 0.940	0.941 - 0.955	>0.955	—	—	Specify Value
Melt Index, gm/10 min.	D 1238	Unspecified	>1.0	1.0 - 0.4	<0.4 - 0.15	<0.15	(a)	(b)	Specify Value
Flexural Modulus, MPa (1000 psi)	D 790	Unspecified	< 138 (<20)	138 - <276 (20 - <40)	276 - <552 (40 - <80)	552 - <758 (80 - <110)	758 - <1103 (110 - <160)	>1103 (>160)	Specify Value
Tensile Strength, MPa (1000 psi)	D 638	Unspecified	<15 (<2.2)	15 - <18 (2.2 - <2.6)	18 - <21 (2.6 - <3.0)	21 - <24 (3.0 - <3.5)	24 - <28 (3.5 - <4.0)	>28 (>4.0)	Specify Value
Slow Crack Growth Resistance (c)									
1. ESCR									
a. Test Condition	D 1693	Unspecified	A	B	C	C	—	—	Specify Value
b. Test Duration			48	24	192	600	—	—	
c. Failure, max, %			50	50	20	20			
2. PENT (hours)									
Molded plaque, 80°C, 2.4 MPa, Notch depth Table 1 F 1473	F 1473	Unspecified	0.1	1	3	10	30	100	Specify Value
Hydrostatic Design Basis, MPa (psi)	D 2837	NPR (d)	5.52 (800)	6.89 (1000)	8.62 (1250)	11.03 (1600)			
			A	B	C	D			
Color & UV Stabilizer	D 3350	Natural	Color	Black with min. 2% carbon black	Natural with UV Stabilizer	Color with UV Stabilizer			

(a): Classify materials having a melt index less than 0.15 (Cell 4) as Cell 5 only if they have a flow rate not greater than 4.0g/10 min when tested in accordance with Test Method D 1238, Condition 190/21.6.

(b): Classify materials having a melt index less than 0.15 (Cell 4) as Cell 6 only if they have a flow rate not greater than 0.30 g/10 min when tested in accordance with Test Method D 1238, Condition 310/21.5.

(c): Slow Crack Growth Resistance is classified using either ESCR per D 1693 or PENT per F 1473, but not both. Where there are cell values for ESCR per D 1693 and for PENT per F 1473, equivalency of material performance between D 1693 and F 1473 is not implied.

(d): NPR = Not Pressure Rated

PIPE

PE 3408 Industrial Piping System Pipe Data and Pressure Ratings

Bulletin No. 301



Plexco

(Pipe weights are calculated in accordance with PPI TR-7)
Average inside diameter calculated as minimum wall plus 6%.

Pressure Ratings are for water at 73°F. For other fluids and service temperatures ratings may differ,
refer to Application Note No. 6 Chemical and Environmental Considerations.

Pressure Rating		100 psi DR 17.0			80 psi DR 21.0			65 psi DR 26.0			50 psi DR 32.5			40 psi DR 41.0			IPS* Pipe Size
IPS* Pipe Size	Nominal OD (in.)	Minimum Wall (in.)	Average ID (in.)	Weight LB/FT	Minimum Wall (in.)	Average ID (in.)	Weight LB/FT	Minimum Wall (in.)	Average ID (in.)	Weight LB/FT	Minimum Wall (in.)	Average ID (in.)	Weight LB/FT	Minimum Wall (in.)	Average ID (in.)	Weight LB/FT	IPS* Pipe Size
1 1/2"																	1 1/2"
1 1/2"																	1 1/2"
2"	2.375	0.140	2.078	0.43													2"
3"	3.500	0.208	3.083	0.93													3"
4"	4.500	0.265	3.938	1.54	0.214	4.046	1.28										4"
5X"	5.375	0.318	4.705	2.20	0.256	4.832	1.80	0.207	4.836	1.47							5X"
5"	5.563	0.327	4.870	2.35	0.265	5.001	1.93	0.214	5.109	1.58							5"
6"	6.625	0.390	5.798	3.34	0.315	5.957	2.73	0.255	6.084	2.23	0.204	6.183	1.80				6"
7X"	7.125	0.419	6.237	3.86	0.339	6.406	3.16	0.274	6.544	2.58	0.219	6.661	2.08				7X"
8"	8.625	0.507	7.550	5.85	0.411	7.754	4.64	0.332	7.921	3.79	0.265	8.083	3.05				8"
10"	10.750	0.632	9.410	8.78	0.512	9.885	7.21	0.413	9.874	5.87	0.331	10.048	4.75				10"
12"	12.750	0.750	11.180	12.38	0.607	11.463	10.13	0.490	11.711	8.26	0.392	11.919	6.67				12"
13X"	13.375	0.787	11.707	13.60	0.637	12.025	11.15	0.514	12.285	9.09	0.412	12.502	7.35				13X"
14"	14.000	0.824	12.253	14.91	0.667	12.588	12.22	0.538	12.859	9.96	0.431	13.088	8.05				14"
16"	16.000	0.941	14.005	19.48	0.762	14.385	15.97	0.615	14.886	13.02	0.492	14.957	10.51				16"
18"	18.000	1.059	15.755	24.85	0.857	16.183	20.19	0.692	16.533	18.48	0.554	16.826	13.29				18"
20"	20.000	1.176	17.507	30.42	0.952	17.982	24.92	0.769	18.370	20.34	0.615	18.666	16.41				20"
22"	22.000	1.294	19.257	36.81	1.048	19.776	30.19	0.848	20.208	24.82	0.677	20.565	19.87				22"
24"	24.000	1.412	21.007	43.82	1.143	21.577	35.92	0.923	22.043	29.20	0.736	22.435	23.62				24"
†26"	26.000	1.529	22.759	51.40	1.238	23.375	42.13	1.000	23.880	34.39	0.800	24.304	27.74				†26"
†28"	28.000	1.647	24.508	59.62	1.333	25.174	48.88	1.077	25.717	39.69	0.862	26.173	32.20				†28"
†30"	30.000	1.765	26.258	68.45	1.429	26.971	56.13	1.154	27.554	45.78	0.923	28.043	36.92	0.732	28.448	29.50	†30"
†32"	32.000	1.882	28.010	77.86	1.524	28.769	63.83	1.231	29.390	52.10	0.985	29.912	42.04	0.780	30.346	33.53	†32"
†34"	34.000	2.000	29.760	87.91	1.619	30.568	72.06	1.308	31.227	58.79	1.048	31.782	47.44	0.829	32.243	37.87	†34"
†36"	36.000	2.118	31.510	98.58	1.714	32.366	80.79	1.385	33.064	65.93	1.108	33.651	53.18	0.878	34.139	42.47	†36"
†42"	42.000				2.000	37.760	109.97	1.615	38.576	89.71	1.292	39.261	72.40	1.024	39.829	57.74	†42"
†48"	48.000				2.286	43.154	143.64	1.846	44.086	117.20	1.477	44.889	94.58	1.171	45.517	75.48	†48"
†54"	54.000				2.571	48.549	181.74	2.077	49.597	148.35	1.662	50.477	119.72	1.317	51.208	95.52	†54"

* Industrial PE (polyethylene) pipe sizes are identified by IPS (iron pipe size) diameters which designate the nominal diameter for 12" IPS AND SMALLER PIPE, AND O.D. (outside diameter) for 14" IPS and larger pipe.

PLEXCO can produce to specialized pipe dimensions. Check with your PLEXCO sales office for availability of dimensions not listed.
† SUBJECT TO MINIMUM ORDER QUANTITIES, AND AVAILABILITY OF TOOLING.


Plexco®

Standards & Specifications: B-4
Factory Mutual Approved PLEXCO PE 3408 High Density Polyethylene Pipe and Fittings

MODEL SPECIFICATION FOR FACTORY MUTUAL APPROVED PLEXCO PE 3408 HIGH DENSITY POLYETHYLENE PIPE AND FITTINGS

- 1 **General Terms and Conditions**
- 1.1 **Scope.** This specification covers requirements for Factory Mutual Approved PLEXCO PE3408 high density polyethylene pipe and fittings for underground fire main applications. All work shall be performed in accordance with these specifications.
- 1.2 **Engineered and Approved Plans.** Underground fire main construction shall be performed in accordance with engineered construction plans for the work prepared under the direction of a Professional Engineer.
- 1.3 **Referenced Standards.** All standard specifications, i.e., Federal, ANSI, ASTM, etc., made a portion of these Specifications by reference, shall be the latest edition and revision thereof.
- 1.4 **Licenses and Permits.** All underground fire main construction work shall be performed by a licensed and bonded General Contractor. All necessary permits shall be secured by the Contractor before commencing construction.
- 1.5 **Inspections.** All work shall be inspected by an Authorized Representative of the Customer who shall have the authority to halt construction if, in his opinion, these specifications or standard construction practices are not being followed. Whenever any portion of these specifications is violated, the Project Engineer or his Authorized Representative, shall, by written notice, order further construction to cease until all deficiencies are corrected. A copy of the order shall be filed with the Contractor's license application for future review. If the deficiencies are not corrected, performance shall be required of the Contractor's surety.
- 1.6 **Warranty and Acceptance.** The Contractor shall warrant all work to be free from defects in workmanship and materials for a period of [one year] from the date of completion of all construction. If work meets these specifications, a letter of acceptance, subject to the [one year] warranty period, shall be given at the time of completion. A final acceptance letter shall be given upon final inspection at the

While PLEXCO has made every reasonable effort to ensure accuracy in the preparation of these guide specifications, it does not constitute a guarantee or warranty for piping installations. These specifications are intended for use as a guide to support the designer of piping systems. These specifications may not be complete, particularly with respect to special or unusual applications; are not intended to be used as installation instructions, and should not be used in place of the advice of a professional engineer. These guide specifications may be changed from time to time without notice. Contact PLEXCO to determine if you have the most current edition.

**Plexco**

Standards & Specifications: B-4
Factory Mutual Approved PLEXCO PE 3408 High Density Polyethylene Pipe and Fittings

- dimensions and ring tensile strength.
- 2.5.1 **Fire Main Service Identification.** Permanent identification shall be provided by co-extruding four equally spaced red stripes into the pipe outside surface. The striping material shall be the same material as the pipe material except for color. Stripes printed on the pipe outside surface shall not be acceptable.
- 2.6 **Potable Water & Fire Main Pipe.** Potable water and fire main pipe shall be Factory Mutual Approved and NSF Approved, and shall be marked with the Factory Mutual diamond logo and the NSF-pw logo. Pipe shall be [Class 150 or Class 200] PLEXCO BLUESTRIPES-FM™ polyethylene pipe. Each production lot of pipe shall be tested for (from material or pipe) melt index, density, % carbon (from pipe), dimensions and ring tensile strength.
- 2.6.1 **Potable Water & Fire Main Service Identification.** Permanent identification shall be provided by co-extruding four equally spaced blue stripes into the pipe outside surface. The striping material shall be the same material as the pipe material except for color. Stripes printed on the pipe outside surface shall not be acceptable.
- 2.7 **Polyethylene Fittings.** Polyethylene fittings shall be molded or fabricated by the pipe manufacturer, shall be Factory Mutual Approved, and shall be marked with the Factory Mutual diamond logo. Fittings 16" IPS and larger shall have directional outlets fitted for flange connections.
- 2.8 **Polyethylene Flange Adapters.** Flange adapters shall be Factory Mutual Approved, and marked with the FM Diamond logo. Flange adapters shall have sufficient through-bore length to be clamped in a butt fusion joining machine without the use of a stub-end holder. The sealing surface of the flange adapter shall be machined with a series of small v-shaped grooves to restrain the gasket against blow-out.
- 2.9 **Back-up Rings & Flange Bolts.** Class 150 flange adapters shall be fitted with ANSI Class 125 back-up rings. Class 200 flange adapters shall be fitted with ANSI Class 150 back-up rings. The back-up ring bore shall be chamfered or radiused to provide clearance for the flange adapter radius. Flange bolts and nuts shall be Grade 5 or higher.
- 2.10 **Manufacturer's Quality Control.** The pipe and fitting manufacturer shall have and established quality control program responsible for inspecting incoming and outgoing materials. Incoming polyethylene materials shall be inspected for density, melt flow rate, and contamination. The cell classification properties of incoming material shall be certified by the supplier, and verified by Manufacturer's Quality



Standards & Specifications: B-4
Factory Mutual Approved PLEXCO PE 3408 High Density Polyethylene Pipe and Fittings

Control. Incoming materials shall be approved by Quality Control before processing into finished goods.

Outgoing materials shall be checked for diameter, wall thickness, length, straightness, roundness, concentricity, toe-in, inside and outside surface finish, markings, and end cut. Quality control shall verify production checks, and test for density, melt flow rate, carbon content and dispersion, hoop tensile strength and ductility. X-ray inspection shall be used to inspect molded fittings for voids, and knit line strength shall be tested. All fabricated fittings shall be inspected for joint quality and alignment.

2.10.1 Permanent Records. The Manufacturer shall maintain permanent QC and QA records.

2.11 Compliance Tests. Manufacturer's inspection and testing of the materials. In case of conflict with Manufacturer's certifications, the Contractor, Project Engineer, or Customer may request retesting by the Manufacturer or have retests performed by an outside testing service. All retesting shall be at the requestor's expense, and shall be performed in accordance with the Specifications.

3 Joining

3.1 Heat Fusion Joining. Joints between plain end pipes and fittings shall be made by butt fusion using only procedures that are recommended by the pipe and fitting Manufacturer. The Contractor shall ensure that persons making heat fusion joints have received training in the Manufacturer's recommended procedure. The Contractor shall maintain records of trained personnel, and shall certify that training was received not more than 12 months before commencing construction. External and internal beads shall not be removed.

3.1.1 Heat Fusion Training Services. Upon request, the Manufacturer shall provide assistance in the Manufacturer's recommended butt fusion and saddle fusion procedures to the Contractor's installation personnel, and to inspectors representing the Customer.

3.1.2 Butt Fusion of Unlike Wall Thicknesses. Butt fusion shall be performed between pipe ends, or pipe ends and fitting outlets of like Class. Butt fusion joining between Class 150 and Class 200 shall not be permitted. Transitions between Class 150 and Class 200 shall be made with flange connections.

3.2 Mechanical Joining. Polyethylene pipe and fittings may be joined together or to other materials by means of flanged connections (flange adapters and back-up rings). Mechanical couplings and external joint restraints shall not be used.



Standards & Specifications: B-4
Factory Mutual Approved PLEXCO PE 3408 High Density Polyethylene Pipe and Fittings

- 4 Installation [See *Plexco/Spirolite Engineering Manual 3. System Installation.*]
- 4.1 General. The Manufacturer shall package products for shipment in a manner suitable for safe transport by commercial carrier. When delivered, a receiving inspection shall be performed, and any shipping damage shall be reported to the Manufacturer within 7 days. Installation shall be in accordance with Manufacturer's recommendations, and this specification.
- 4.2 Excavation. Trench excavations shall conform to the plans and drawings, as otherwise authorized in writing by the Project Engineer or his Approved Representative, and in accordance with all applicable codes. Excess groundwater shall be removed by the Contractor. Where necessary, trench walls shall be shored or reinforced, and all necessary precautions shall be taken to ensure a safe working environment.
- 4.3 Large Diameter Fabricated Fittings. Fabricated directional fittings 16" IPS and larger shall be butt fused to the end of a pipe. The flanged directional outlet connections shall be made up in the trench.
- 4.4 Flange Installation. Flange connections shall be installed in accordance with the Manufacturer's recommended procedure. Flange faces shall be centered and aligned to each other before assembling and tightening bolts. In no case shall the flange bolts be used to draw the flanges into alignment. Bolt threads shall be lubricated, and flat washers shall be fitted under the flange nuts. Bolts shall be evenly tightened according to the tightening pattern and torque step recommendations of the Manufacturer. At least 1 hour after initial assembly, flange connections shall be re-tightened following the tightening pattern and torque step recommendations of the Manufacturer. The final tightening torque shall be as recommended by the Manufacturer.
- 4.5 Foundation & Bedding. Pipe shall be laid on grade and on a stable foundation. Unstable or mucky trench bottom soils shall be removed, and a 6" foundation or bedding of compacted Class I material shall be installed to pipe bottom grade. Excess groundwater shall be removed from the trench before laying the foundation or bedding and the pipe. A trench cut in rock or stony soil shall be excavated to 6" below pipe bottom grade, and brought back to grade with compacted Class I bedding. All ledge rock, boulders and large stones shall be removed.
- 4.6 Pipe Handling. When lifting with slings, only wide fabric choker slings capable of safely carrying the load, shall be used to lift, move, or lower pipe and fittings. Wire rope or chain shall not be used.



Standards & Specifications: B-4
Factory Mutual Approved PLEXCO PE 3408 High Density Polyethylene Pipe and Fittings

- 4.7 **Backfilling.** Pipe embedment backfill shall be Class I or II material placed and compacted to at least 90% Standard Proctor Density in 6" lifts to at least 6" above the pipe crown.
- 4.8 **Final Backfilling.** Final backfill shall be placed and compacted to finished grade. Native soils may be used provided they are free from debris, stones, boulders, clumps, frozen clods or the like larger than 8" in their largest dimension.
- 5 **Testing.**
- 5.1 **Butt Fusion Testing.** On every day butt fusions are to be made, the first fusion of the day shall be a trial fusion. The trial fusion shall be allowed to cool completely, then fusion test straps shall be cut out. The test strap shall be 12" (min) or 30 times the wall thickness in length with the fusion in the center, and 1" (min) or 1.5 times the wall thickness in width. Bend the test strap until the ends of the strap touch. If the fusion fails at the joint, a new trial fusion shall be made, cooled completely and tested. Butt fusion of pipe to be installed shall not commence until a trial fusion has passed the bent strap test.
- 5.2 **Leak Testing.** Leak testing shall be conducted in accordance with Plexco Application Note No. 8, **System Testing**, and shall be hydrostatic testing only. Pneumatic pressure testing shall not be used.

MADISON office Cap
file 13,000

EPG Companies Inc.

SUBMITTAL (Revised 7/00)

FOR

SHOP DRAWING REVIEW

RECEIVED FROM CONTRACTOR - DATE

REVIEW IS FOR GENERAL COMPLIANCE WITH CONTRACT DOCUMENTS. NO RESPONSIBILITY IS ASSUMED FOR CORRECTNESS OF DIMENSIONS OR DETAILS.

NO EXCEPTIONS TAKEN
 MAKE CORRECTIONS NOTED
 AMEND AND RESUBMIT
 REJECTED - SEE REMARKS

FOOT & VAN DYKE

REVIEWED BY: *[Signature]* DATE: 7/25/00

TERRA Engineering Modern Plating

Job # 00-4886

EPG Companies Inc.

Submittal Index

TERRA Engineering – Modern Plating

Job #00-4886

Bulletin	1055	Equipment List
Bulletin	0090	Engineer's Specifications EPG's L975PT PumpMaster™
Form	117	Attachment to Bulletin 0090
Drawing	05046	L975PT Control Panel Schematics (Revised)
Drawing		Panel Layout
Bulletin	0121a	EPG LevelMaster™ Submersible Level Sensors System
Drawing	5050	1 ¼" S.S. Flow Sensor with Flanged Ends
Bulletin	1010b	E-Series Liquid Flow Sensor
Bulletin	0170b	Flow Meter Operation
Bulletin	0360b	Engineer's Specifications Flow Meter System
Page		The Gorman-Rupp Self Priming Centrifugal Basic Pump
Bulletin	0200c	Limited Warranty

EPG Companies Inc.

List of Equipment

TERRA Engineering – Modern Plating

EPG Job # 00-4886

- 1 ea. L975PT PumpMaster control panel to operate two(2) 1HP 230VAC 1Ø motors independently. Includes two (2) LevelMaster level control systems, two (2) level control test circuits, three (3) flow meters, intrinsically safe, intrinsically safe combustible gas alarm circuit, 115VAC combustible gas alarm power supply, fuse protected, intrinsically safe combustible gas alarm light, Macurco 451D-1-BR combustible gas alarm, remote mounted, and top mounted alarm light. NEMA 4 enclosure.
- 2 ea. PT 95x100 Submersible Level Sensor, 100' lead.
- 3 ea. EP125 Stainless steel, 1 ¼" x 12" stainless steel flow sensor adapter with 1 ¼" flange ends.
- 2 ea. Gorman – Rupp, self priming, centrifugal, stainless steel pump Model 11 ½ A22-B with 1HP 230VAC 1Ø EXP motor. Includes base, belts, belt guard, and sheaves.

ENGINEER'S SPECIFICATIONS

EPG'S L975 PT PumpMaster™

10 CONTROL PANEL

Furnish one EPG Companies Inc., U.L. listed, L975 PT control panel to operate two or more pump motors and auxiliary equipment in manual or automatic mode. The panel will be NEMA type 4 or 4X.

Enclosures shall come equipped with an inner door, stainless steel drip shield and tamper resistant latch. The NEMA 4 enclosures are finished with polyester urethane paint. The NEMA 4X enclosures can be either stainless steel or non-metallic.

The control system will operate from a 230 Volt, 60 Hertz, 1 phase power supply. Pump control components will be sized to operate pump motor of specified horsepower.

The control panel shall include the following as standard features:

- * Main 30 Amp Disconnect Switch with Door Interlock: Shall prevent opening of panel while power is on.
- * Control Transformer: Transformer with fused primary to isolate control circuits from power circuit and for easier and safer field wiring of accessories. It shall lower incoming voltage to 120 Volts.
- * Heater with Adjustable Thermostat: To promote even distribution of heat and elimination of hot spots and condensation. Heater unit shall be mounted in space between the sub-panel and the back of the enclosure and provide a minimum of 200 inches square of heating area.
- * Corrosion Inhibitor Emitter: Inclusion of an industrial corrosion inhibitor emitter that shall protect internal components of control panel from severe corrosion for up to one year.
- * Lightning Arrestor: Shall be connected, metal to metal, to well water strata.

The control panel shall include the following as standard features for each pump motor:

- * LevelMaster™ Level Controls: The LevelMaster shall be mounted on the inner door. Meter shall provide digital read-out and have the capability to monitor and maintain pumping operations and at least two other level signals. Level controls shall be accurate to within 0.1 inch.
- * Motor Protection: To be provided by 2 ea. 250 Volt, 12 Amp dual element fuses and internal thermal overloads.
- * Motor Contactors: The motor contactors will be sized to the motor horsepower.
- * "Hand-Off-Auto" Selector Switches: Allows manual or automatic operation. The selector switch shall be heavy duty, oil tight and NEMA 4 rated, mounted on the inner door.
- * Running Lights: Indicates energization of motor circuit. Light shall be heavy duty, oil tight, NEMA 4 rated with voltage surge suppression built in to prolong lamp life.
- * Motor Start Winding Control with Start Capacitors and Start Winding Relay: Capacitor is used to start motor. Relay is used to remove startwinding from circuit when motor reaches operating speed.
- * Terminal Strip: Provides ease in connection of external components.
- * For options see specification sheets.

The EPG submersible pressure transmitter level sensor shall have a range of 0 to 11.5 feet with a 4 to 20 MA output signal. Transmitter construction shall be stainless steel body, stainless steel diaphragm and Viton seals with chemical resistant signal cable. The transmitter circuit shall be protected by intrinsically safe barriers.

MULTIPLE SYSTEM

This system is designed to operate two or more pumps upon changes in liquid level as sensed by the submersible pressure transmitter. The pump or pumps will continue to run until the selected level is reached. If liquid level changes beyond set points, a high and/or low level will be annunciated.

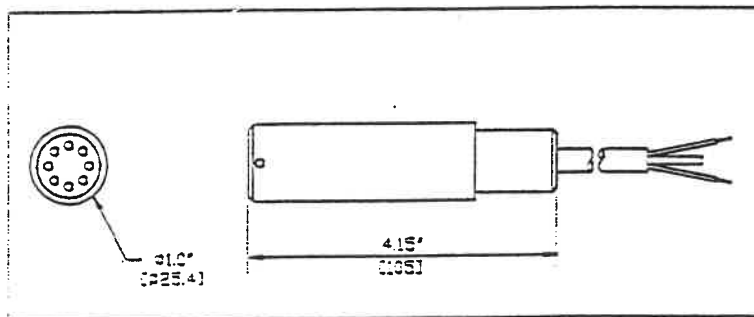
EPG Companies Inc.

ATTACHMENT TO BULLETIN 0090**ENGINEER'S SPECIFICATION****EPG L975PT Controller****1Ø Control Panel****EPG Job # 00-4886**

These controllers include the following optional features:

- * Two (2) LevelMaster level control systems.
- * Two (2) level control test circuits.
- * Three (3) flow meters, intrinsically safe.
- * Intrinsically safe combustible gas alarm circuit.
- * 115VAC combustible gas alarm power supply, fuse protected.
- * Intrinsically safe combustible gas alarm light.
- * Macurco 4S1D-1-BR combustible gas alarm, remote mounted.
- * Top mounted alarm light.

EPG LEVELMASTER™ SUBMERSIBLE LEVEL SENSOR SYSTEM



GENERAL FEATURES

* Ease of Installation

LevelMaster is designed specifically to work with the EPG SurePump™, but its durability, accuracy and weight make it the logical choice for stand alone applications. The chemical resistant lead wire contains a vent tube for atmospheric pressure compensation.

* Ranges Available

0 to 5 through 0-50 PSIG models are available.
Please call for special needs.

TRANSMITTER FEATURES:

* Accuracy

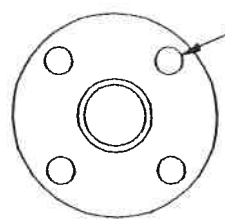
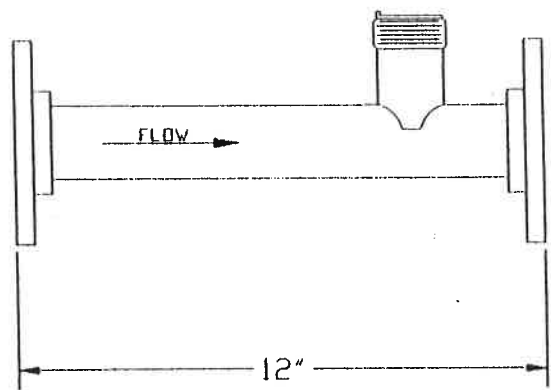
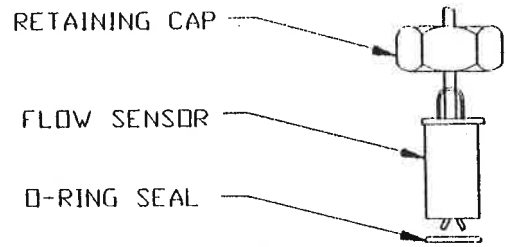
LevelMaster has built-in temperature compensation as well as precise calibration giving an accuracy of $\pm 1.0\%$ at ambient temperature and a combined repeatability and hysteresis error of $\pm 1.25\%$.

* Fully Submersible

LevelMaster transmitter is fully submersible in any liquid compatible with 316 stainless steel and the chemical resistant polyurethane cable jacket. LevelMaster sensor is designed for submergence at depths greater than operating level without sustaining damage. For more severe service consult the factory.

* Superior Noise Immunity

Designed for heavy duty use in hostile environments, LevelMaster gives outstanding noise immunity. Unlike transducers, whose signals may be distorted by outside interference, the LevelMaster utilizes a conditioned compensated 4-20mA output to maximize signal strength and accuracy. The sensor also features a shielded lead to help prevent signal disruption from outside sources.



4-5/8" ϕ HOLES
ON 3 1/2" B.C.

17

*** NOTICE ***

THIS DRAWING IS THE PROPERTY OF EPG COMPANIES FOR REFERENCE ONLY.

TOLERANCES		REVISIONS			EPG COMPANIES		
DECIMAL	FRACTIONAL	NO.	DATE	BY	DESIGN	SCALE	DATE PLOTTED
.06	1/16	1			C.A.S.	1/4"=1"	
		2			C.A.S.	06/20/00	
		3					05050-0000C

R001549

Flow Meter Operation

EPG's meter system is an 8 digit Flow Rate/Totalizer. The meter counts pulses from a flow sensor and converts this information into flow rate and total flow.

The flowmeter uses programmed scaling factors and the pulses from the flow sensor to determine flow rate and flow total. The scaling factors used are dependent upon the inside pipe diameter of the flow sensor mount. Table 1 lists the various scaling factors used for the different diameter pipes.

Pipe Size	C SCALER	R SCALER
0.75"	.01848	1.1087
1.00	.02995	1.7971
1.25	.04812	2.8870
1.50	.07061	4.2367
2.00	.11628	6.9767
2.50	.16594	9.9567
3.00	.25622	15.373
4.00	.44122	26.473
6.00	1.00111	60.067
8.00	1.73389	104.03

Table 1. Flow Meter Default Settings

The meter features menu driven programming to simplify meter set-up. The meter stores parameters entered into non-volatile memory. This memory retains the parameters even when power to the panel is shut off. Figure 1 shows the meter display and keypad and gives a brief description of each key's function.

Tables 2 and 3 show the keystroke operations necessary to change scale parameters and "Reset Key" enable/disable function.

EPG Companies Inc.

Flow meter setup procedures for scalers

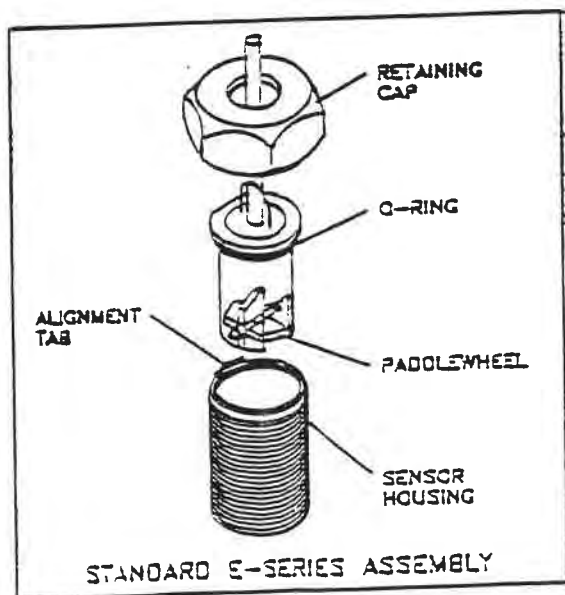
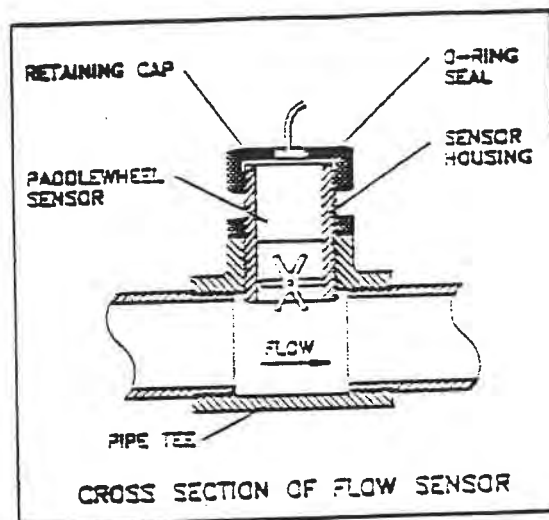
STEP NO.	ACTION
1	Press Run/PGM to exit "Run" mode.
2	Press ENT to enter "Program" mode.
3	Press ← to scroll through main menu. Find "Program Scalers" on the meter display.
4	Press SEL to enter "SCALERS" menu.
5	Press ← to scroll the "SCALERS" menu and bring up the "C SCALER" option on the meter display.
6	Press SEL to select the "C SCALER" and begin operation on the left most digit of the "C SCALER" value. Use the + and = keys to increase or decrease the digit to achieve the desired number. Press SEL to enter this digit and move to the next digit. Repeat this step until the meter displays the desired value for the "C SCALER"
7	Press ENT to enter the "C SCALER " value into non-volatile memory.
8	Press ← to display the "C DEC PT" option. Use the SEL key to select the last dash on the right as displayed on the meter. Use the HELP/. key to place the decimal point to the right of this position (decimal point will not be visible).
9	Press ENT to enter this selection into memory.
10	Press ← to bring up the "R SCALER" option on the meter display.
11	Press SEL to select the "R SCALER" and begin operation on the left most digit of the "R SCALER" value. Use the + and = keys to increase or decrease the digit to achieve the desired number. Press SEL to enter this digit and move to the next digit. Repeat this step until the desired value for the "R SCALER" is in the meter display. Also use the SEL and HELP/. Keys to position the decimal point to the desired position.
12	Press ENT to enter this value into the non-volatile memory.
13	Press ← to display the "R DEC PT" option. Use the SEL key to select the last dash on the right as displayed on the meter. Use the HELP/. key to place the decimal point to the right of this position (decimal point will not be visible).
14	Press ENT to enter this selection into non-volatile memory.
15	Press EXIT to exit "Program" mode.
16	Press RUN/PGM to enter "Run" mode.

Table 2. Flow Meter Scaler Sequence

E-Series Liquid Flow Sensor

LIQUID FLOW SENSOR

- * Low cost
- * High reliability
- * Wide range
2 - 10,000 GPM
- * Patented 6 blade
Non-magnetic design
- * Available in DELRIN or KYNAR
- * One paddlewheel fits ALL SIZES
- * Transmits up to 1000 feet without the need for additional amplifiers
- * Direct logic pulse output
- * Flow velocities range of 1.5 to 27 fps
- * Operating pressure up to 200 PSIG
- * Liquid temperatures to 250°F
- * 2 Year Warranty
- * High sensitivity
- * Pipe sizes from
3/4" - 14"



One major problem with most paddlewheel flow-sensors having magnets in the paddles is that metal particles tend to stick to the magnets. The collecting material then causes a change in the flow characteristics in the paddle. To eliminate this problem, EPG Companies flow sensors use a special axle and dual magnet drum design. This takes the magnets out of the paddles. By using the dual magnetic drum design (rapidly changing polarity) this, along with fluid velocity, causes the metallic particles to drop off into the flow and be swept away.

ENGINEER'S SPECIFICATIONS FLOW METER SYSTEM

Furnish one EPG Companies Inc. metering system to register product flow and record totalized flow rate.

The metering system shall operate from a 115 Volt, 60 Hertz single phase power supply.

The sensor shall have as standard features:

- * Dual Magnets: Sensor shall utilize a dual magnet drum design to assure unimpeded operation of the paddlewheel.
- * Special Mount: The sensor shall be installed using a special mount to maximize system accuracy.
- * Line sizes available in ¾" to 14" diameter pipes for recommended flow velocities between 1.5 and 27 fps.
- * Sensor shall be linear with a repeatability factor of $\pm 5\%$.
- * For best results flow velocity for any given pipe size should be between 1.5 and 27 fps.

The flow meter shall include as standard features:

- * Flow Totalizer: Meter shall include a bi-directional, eight digit flow rate and recording totalizer.
- * Programmability: Meter shall be front panel programmable for ease of calibration to line size and change in units.
- * Non-Volatile Memory: Meter shall include a non-volatile memory to retain programmed settings and totalized flow when power is disconnected.
- * LCD Display: Meter shall display flow and totalized rates using an eight digit ¾" high display.
- * Menu Driven Programming: Meter programming shall be menu driven to simplify setup.
- * Temperature Range: Shall maintain full function in temperatures between 0° and 55° C. Low temperature range can be extended with optional meter heater.
- * Scaling is available in a variety of engineering units.
- * Options

Operations:

To record and display flow rate and totalized flow rate in customer selected units.

Specification Data

THE GORMAN-RUPP CO.

Sec.55

PAGE 104
OCT. B. 1982

C D



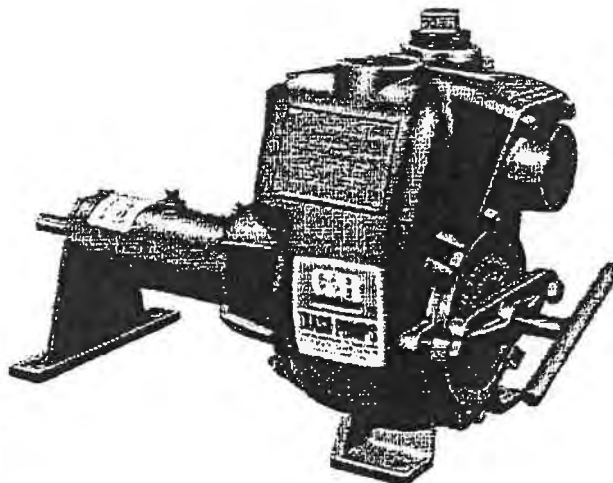
Self Priming Centrifugal Basic Pump

Model 11½ A9-B, 11½ A10-B, 11½ A22-B

Size 1 ½" x 1 ½"

PUMP SPECIFICATIONS

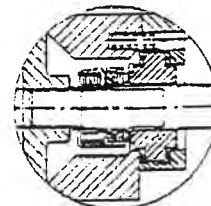
Size : 1½" x 1½" NPT - Female
 Casing: Stainless Steel No. CF8M (316)
 (Maximum Operating Pressure 65 lbs.)
 Impeller: Open Type, 2 Vanes, Stainless Steel No. CF8M (316)
 (Handles 1" Dia Spherical Solids)
 Impeller Shaft: Stainless Steel No. 316
 Wear Plate; Replaceable: Stainless Steel No. 316
 Cover Plate; Removable: Stainless Steel No. CF8M (316) 8.5 lbs.
 Pedestal: Gray Iron No. 30
 Seal Plate: Stainless Steel No. 316
 Shaft Sleeve: Stainless Steel No. 304 (Model 11½A9-B, 11½A22-B)
 Shaft Sleeve: Stainless Steel No. 316 (Model 11½A10-B)
 Flap Valve: Stainless Steel No. 316, Asbestos
 Radial Bearing: Ball Type
 Thrust Bearing: Ball Type
 Bearing Lubrication: Grease
 Flange: Stainless Steel No. CF8M (316)
 Gaskets: Asbestos
 Hardware; Internal: Stainless Steel No. 316
 Hardware; External: Stainless Steel No. 316 Std. Plated Steel



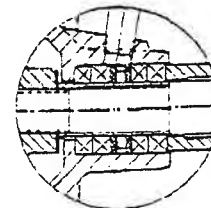
PUMP MODEL	SEAL	MAX.(1) OPER. PRESS.	MAX.(2) TEMP. ° F.	MAX. V-BELT SPEED
11½A9-B	MECH. SELF-LUBE	65 LBS.	160 ° F	3450
11½A10-B	PACKING	65 LBS.	212 ° F	3450
11½A22-B	MECH. OIL-LUBE	65 LBS.	160 ° F	3450

- (1) It is recommended that Gorman-Rupp be contacted for approval on conditions above those noted.
- (2) * Consult factory for applications with liquids in excess of temperatures indicated.

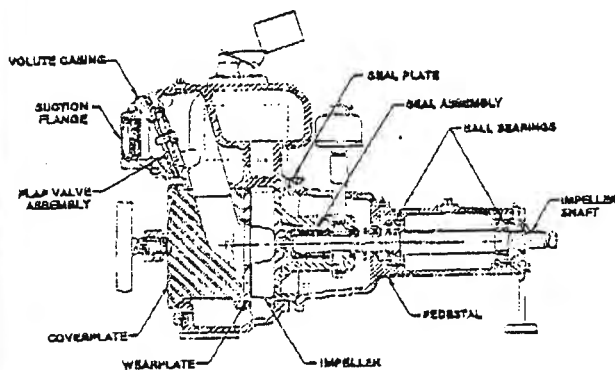
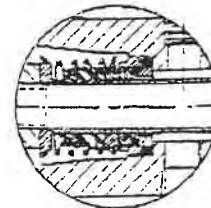
SEAL MODEL 11½A9-B
 Type 9. Mechanical Self-Lubricated.
 Rotating Face is Carbon.
 Stationary Face is Ceramic.
 Elastomers are Teflon
 Cage and Spring are Stainless Steel.



SEAL MODEL 11½A10-B
 Packing is Teflon.
 Split Gland is Stainless Steel.
 Lantern Ring is Teflon.



SEAL MODEL 11½A22-B
 Mechanical Oil-Lubricated Double Floating, Self-Aligning. Rotating and Stationary Faces are Tungsten Titanium Carbide.
 Elastomers are Viton. Cage and Spring are Stainless Steel.

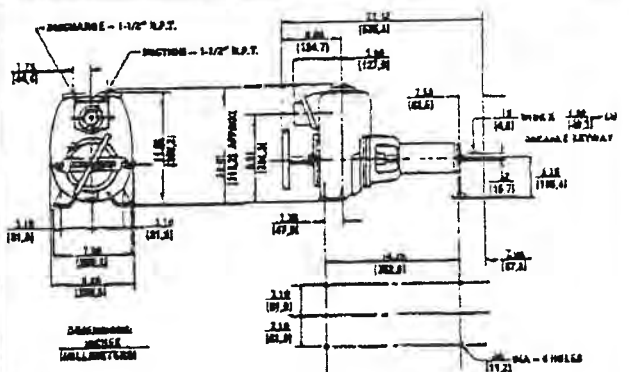


THE GORMAN-RUPP COMPANY . MANSFIELD, OHIO

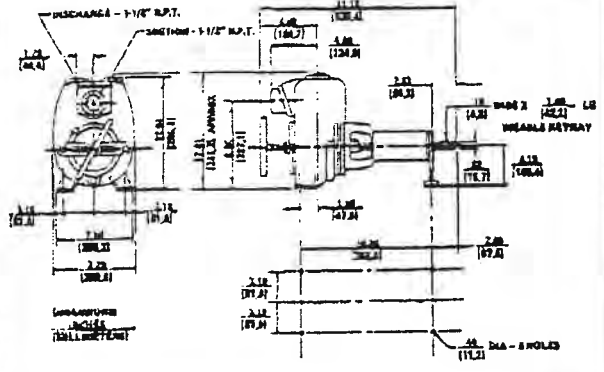
GORMAN-RUPP OF CANADA LIMITED . ST. THOMAS, ONTARIO, CANADA

Copyright by the Gorman-Rupp Company 1982

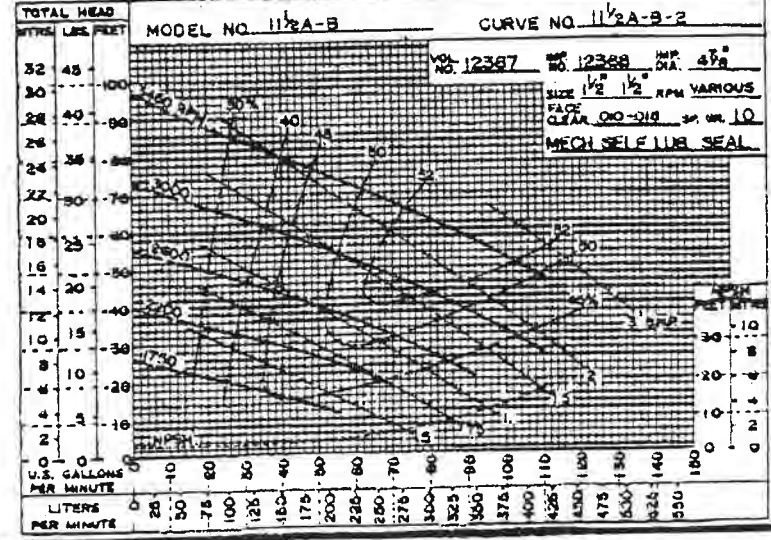
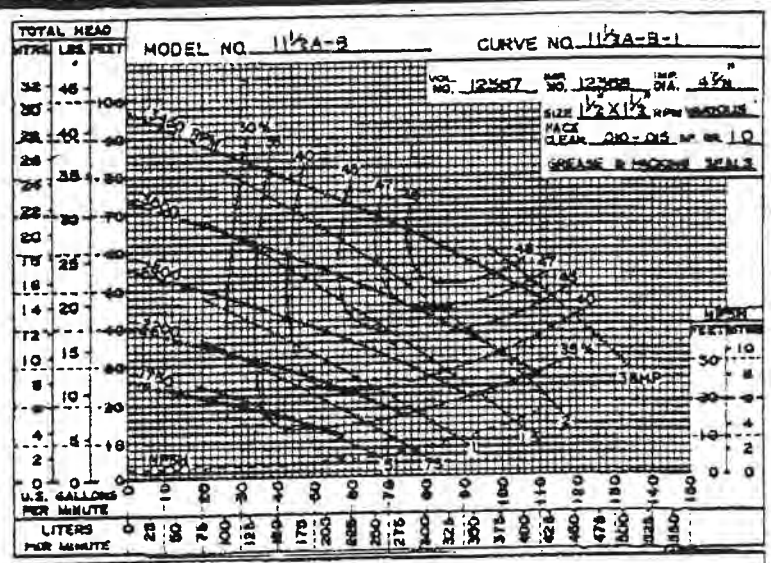
Specification Data	OVERALL DIMENSIONS	NET WEIGHT:	75 POUNDS
	SECTION 55, PAGE 104	and WEIGHTS APPROXIMATE	SHIPPING WEIGHT:
		EXPORT CRATE SIZE:	3.9 CUBIC FEET



For Models: 11A9-B, 11A10-B



For Model: 11A22-B



GR THE GORMAN-RUPP COMPANY • MANSFIELD, OHIO
 GORMAN-RUPP OF CANADA LIMITED • ST THOMAS, ONTARIO, CANADA

Copyright by the Gorman-Rupp Company

LIMITED WARRANTY

This agreement shall be deemed to have been entered into in the State of Minnesota, and shall be construed in accordance with the laws of the State of Minnesota, including Minnesota's enactment of the Uniform Commercial Code. Buyer hereby stipulates and agrees that Hennepin County, Minnesota shall be the proper jurisdiction for adjudicating all claims and controversies arising from this agreement.

Products manufactured by EPG Companies Inc. are warranted for a period of 12 months from date of installation or eighteen (18) months from date of manufacture* to be free from defects of materials and workmanship. It is expressly agreed that the exclusive remedy under this warranty is limited solely to the repair or replacement, at the sole discretion of EPG, of the part that failed. The cost of labor for any field repairs is not covered by this warranty. EPG Companies will not be liable for any damage or wear due to abnormal conditions or improper installation.

Products not manufactured by EPG Companies Inc. are covered by the original manufacturer's warranty, which EPG Companies passes through to the purchaser. The actual manufacturer will make warranty determination.

To have a defective part repaired or replaced, you must return the defective product to EPG Companies. Please call (800) 443-7426 or (612) 424-2613 to obtain a Return Goods Authorization (RGA) number. Send defective product (freight prepaid) with RGA #, description of installation, installation data and failure date to EPG Companies Inc., 19900 County Rd. 81, Maple Grove, MN 55311.

EPG Companies will not be held liable for any incidental or consequential damages, losses or expenses incurred from installation, use or any other reason. **THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING IMPLIED WARRANTIES OF EITHER FITNESS FOR A PARTICULAR PURPOSE OR OF MERCHANTABILITY, WHICH EXTEND BEYOND THOSE SPECIFICALLY LISTED HERE.**

If equipment is to be stored for a period greater than six months, proper storage precautions must be taken if the warranty is to be maintained. Please call EPG Companies for specific requirements regarding product storage.

The following is a partial list of items, which will void the warranty:

- Opening the motor for any reason.
- Using undersized electrical wire.
- Making unauthorized circuit changes. Please call EPG Companies before making any changes.
- Operating a three phase submersible motor from single phase power through a phase converter unless 3-leg ambient-compensated quick trip overload protectors are used and complete details are sent in writing to EPG Companies.

* To qualify for the delayed installation warranty you must contact EPG Companies Inc., at (800) 443-7426 or (763) 424-2613 within 60 days of purchase.

Appendix K2
Pump Building

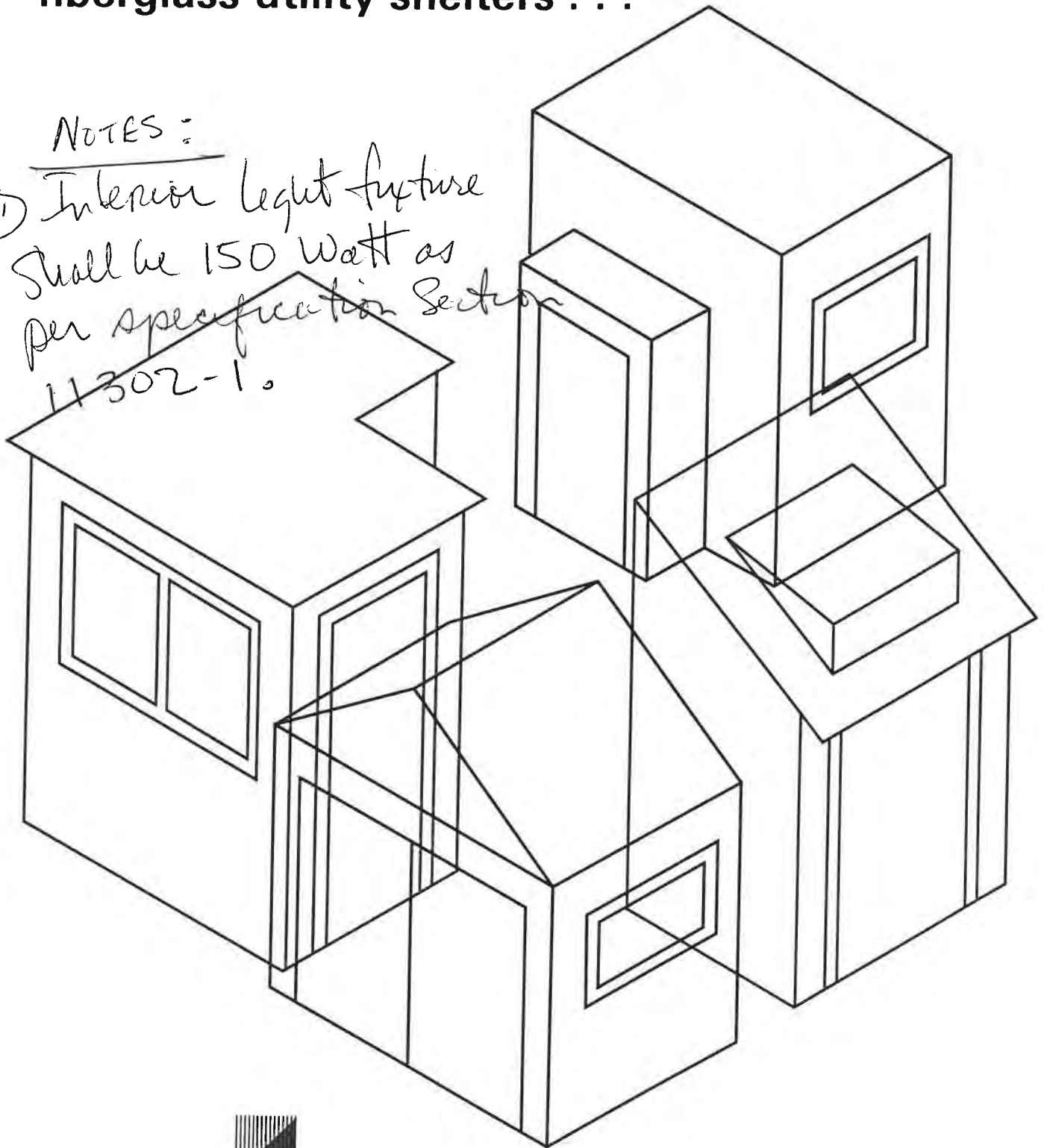
R001558
MADISON office Copy
file 13,000

KEN-SHELTER®

All-weather insulated
fiberglass utility shelters . . .

NOTES :

- ① Interior light fixture
shall be 150 Watt as
per specification Section
11302-1.



A PRODUCT OF KENCO



PLASTICS

KEN-SHELTER®

All-weather fiberglass utility shelters.

KEN-SHELTER® applications include: chlorination and sampling equipment buildings, monitoring stations, pump and valve enclosures, analyzer shelters, laboratory buildings, electronic equipment houses, control buildings, office facilities at remote jobsites, etc., etc. KEN-SHELTERS are specifically designed to protect expensive instrumentation and equipment from most any type of environment.

DESIGN—The unique design and panel construction of the KEN-SHELTER® allows for an unlimited variety of sizes and floor plans. Each panel is fabricated with fiberglass reinforced polyester sheets laid over a structural wooden framework which is insulated with 1½" polyurethane foam. Thermal conductivity (K-factor) is a maximum of .14 BTU/hr/ft²/F/in. (min. R value of 10.9), (max. U value of .092). See drawings #KD-0030-C1 and KD-0031-C1 for standard construction details.

CORROSION RESISTANT—Each panel is sealed with PVC capping around its perimeter. All standard hardware is non-corrosive. Various coatings are available for optional equipment if corrosion is a concern. The excellent insulating characteristics of urethane foam and protective characteristics of fiberglass make the KEN-SHELTER® a wise choice for housing your equipment.

MAINTENANCE—Each KEN-SHELTER® requires minimum maintenance or service as the color is impigmented throughout the thickness of the fiberglass sheets. The sheets contain an ultraviolet stabilizer to retard discoloration.

QUICK INSTALLATION—All buildings are factory assembled and inspected before shipment. Units may be shipped assembled to reduce installation time or knocked down to reduce freight costs. In either case, each building is specifically designed for quick installation. Also, our mid-American location helps decrease shipping costs.

KENCO PLASTICS COMPANY, INC.

Kenco Plastics, a division of Dole Refrigerating Company, has been one of the leading specialists in the design and manufacture of fiberglass products for over 30 years. In addition to shelters, we fabricate Parshall and Palmer Bowlus Flumes.

KEN-SHELTER® Features:

- Corrosion resistant fiberglass reinforced polyester construction
- 1½" foamed-in-place polyurethane foam insulation (closed cell), K-factor ≤ .14, R-value ≥ 10.9
- Virtually maintenance free. . .impigmented color
- Standard color white (colors other than white at additional cost and construction time)
- Available with peaked or sloped roof
- Shipped factory assembled or knocked-down
- Fabricated to withstand 125 MPH wind loads and 30 PSF snow loads
- Unique construction allows for many variations in shelter size and design

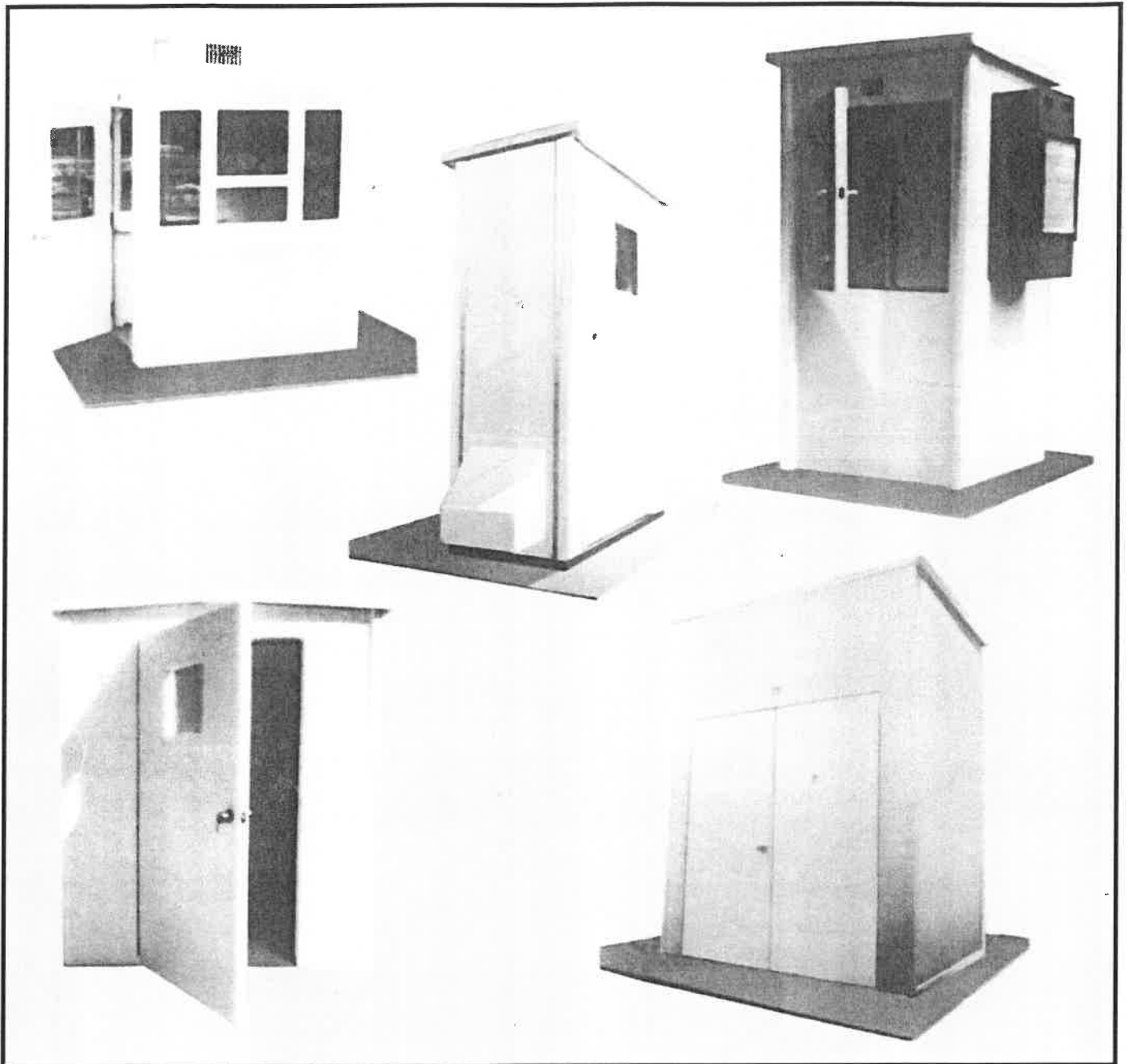
Standard Equipment:

- 3'0" x 6'4" opening-in-clear flush fitting insulated fiberglass door with integral FRP frame
- Full length stainless steel piano door hinge
- Neoprene sponge door seal gasket
- Keyed stainless steel cylindrical lockset
- Stainless steel threshold with neoprene gasket
- ½" x 2" Neoprene base mounting gasket
- Stainless steel mounting flanges prepunched on 6" centers for ½" diameter anchor bolts
- Four (4) cadmium plated lifting eyes

Optional Equipment:

- Exhaust fans
- Louvered air intake vents
- Screened FRP outside vent covers
- Heaters
- Air conditioners
- Light fixtures - fluorescent and incandescent
- Duplex outlet receptacles
- Door activated micro switches
- Circuit breaker panels and fuse boxes
- PVC, EMT and rigid galvanized conduit for wiring of electrical items
- Windows— 12"x16"x¼" Lexan door windows
Stationary ¼" Lexan wall windows
Sliding acrylic wall windows
Tempered & laminate glass available
- Additional doors, larger doors, and double doors
- Panic hardware
- Door closers
- Interior wall partitions
- FRP floors and shelving
- Vapor-tight electrical equipment
- Explosion proof electrical equipment
- Flame resistant and special chemical resistant fiberglass

Other optional equipment and engineering assistance available upon request.



KEN-SHELTER® . . .
made to virtually any size . . .
any floor plan . . .
for many special uses.

KEN-SHELTER's unique panel construction allows for an unlimited variety of sizes and floor plans . . . able to accommodate a wide range of optional equipment.

KEN-SHELTER's are now being used in these industries:
Oil, Steel, Chemical (safety showers), Chemical Equipment
Waste Management, Instrumentation, Paper, Rubber,
Power and Telephone.

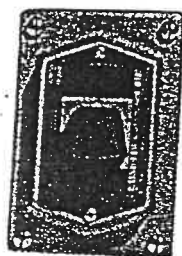
4C-10

DSD Cover and Device Sub-Assemblies

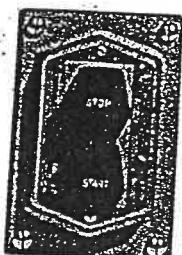


Cl. I, Div. 1, Groups C,D
 Cl. I, Div. 2, Groups B,C,D
 Cl. II, Div. 1, Groups E,F,G
 Cl. II, Div. 2, Groups F,G
 Cl. III
 NEMA 3,7B(Div. 2)CD,9EFG

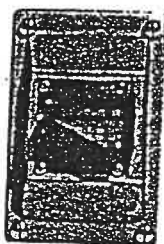
Explosionproof
 Dust-Ignitionproof
 Raintight
 Wet Locations



DSD918



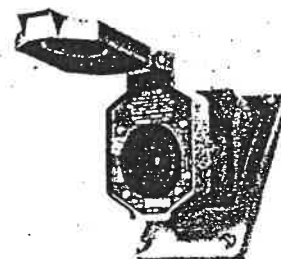
DSD921



DSD933



CPS152R



ENR5201

For use with EDSCM modular control device bodies listed on catalog page 4C-7.

Front Operated Pushbutton Stations 600 VAC Heavy Duty

Number of Cover Buttons	Normal Position	Diagram	Cat. # [§]
1	1 Circuit Universal		DSD918
1	2 Circuits Universal		DSD919
	2 Circuits 1 Open - A 1 Closed - B		DSD920**
2	2 Circuits Universal		DSD921
2	2 Circuits 1 Open - A 1 Closed - B Start-Stop unless otherwise specified		DSD922**

Front Operated General Use Snap Switch

Style	Amperes		Cat. #
	120 VAC	277 VAC	
1-Pole	20	20	DSD933 [‡]
2-Pole	20	20	DSD934 [‡]
3-Pole	◆◆	◆◆	DSD935*
3-Way	20	20	DSD936 [‡]
4-Way	20	20	DSD937 [‡]
1-Pole	30	30	DSD939*
2-Pole	30	30	DSD940*
3-Way	30	30	DSD941*

Delayed Action Receptacles Factory Sealed

Rating	Cat. #
20 A, 1 HP, 125-250 VAC 60 Hertz 20 A, 18 VDC	CPS152R (2 wire, 3 pole)
30 A, 1½ HP, 125-250 VAC 60 Hertz; 7 A, ½ HP, 480 VAC, 60 Hertz	CPS532R (2 wire, 3 pole)
30 A, 3 HP, 125-250 VAC 60 Hertz; 7A, 1 HP, 480 VAC, 60 Hertz	CPS732R (3 wire, 4 pole)

General Purpose, Dead Front, Factory Sealed

Rating	Cat. #	NEMA Config.
20 A, 125 VAC	ENR5201	5-20R
20 A, 250 VAC	ENR6202	6-20R

◆ When a CPS receptacle cover device is used, the assembly meets requirements for Class I, Groups C and D areas only.

§ Specify marking required for external pushbuttons or nylon rocker handles. Standard markings available, heat stamped in external pushbuttons, are as follows:

START	OFF	RESET	LIGHT ON
STOP	RUN	TRIP	HAND
ON	JOG	TEST	AUTOMATIC
EMERGENCY	OPEN	DOWN	RAISE
FORWARD	CLOSE	IN	LOWER
REVERSE	UP	OUT	

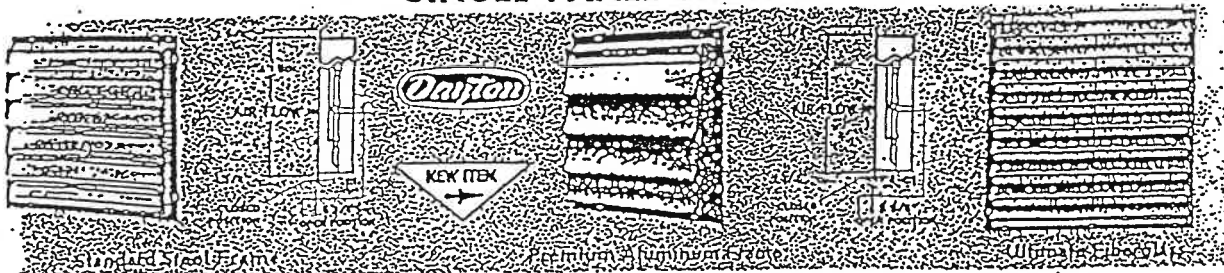
* Cannot be factory sealed.

◆◆ 16 Amp., 125V,
10 Amp., 250V.

** Two universal contact blocks, must be wired as two circuits with one normally open and one normally closed.

‡ To order a comparable factory sealed cover for EDS, EDSC, EDSCM21 and the bottom gang of EDSCM33 and EDSCM63 bodies, add suffix S697.

SINGLE PANEL SHUTTERS



- Precision built shutters for direct or belt-driven exhaust fans
- Vanes open when fan comes on, close when air flow stops
- Counter-balanced, steel reinforced vanes felted for quiet operation
- Tie rod attached to vanes on fan side
- 9/32" Diameter mounting holes

STANDARD STEEL FRAME SHUTTERS. For normal applications. Mill finish aluminum vanes with stainless steel rivets. 19 ga welded steel frame, 3"D with 1 1/4" flange. Gray enamel finish.

PREMIUM ALUMINUM SHUTTERS. For use in areas where corrosion may be a problem such as poultry houses and barns. Aluminum vanes have white polyester enamel finish and stainless steel rivets. 16 gauge extruded aluminum frame, 3" D with 1 1/4" flange.

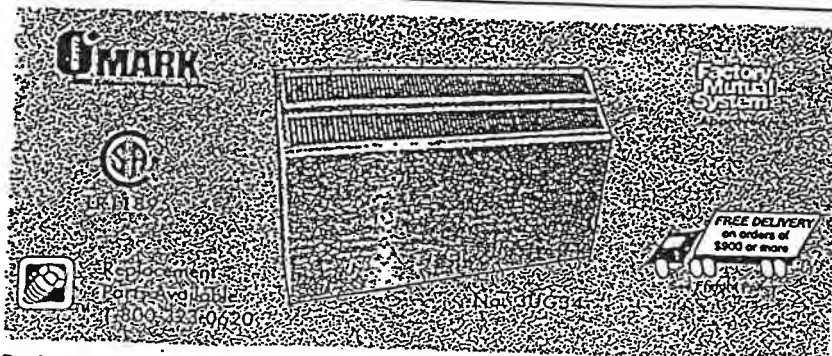
ULTIMATE HEAVY-DUTY FIBERGLASS SHUTTERS. 5-year warranty. For use in areas where corrosion is a known problem such as chemical plants, poultry and swine confinement operations, and anywhere a rugged, noncorrosive shutter is required. Made of heavy duty fiberglass with stainless steel pins and bearings at pivot points. 3" frame and 1/8" thick tie rod.

Fan Dia	Frame Opening Req'd "A"	STANDARD STEEL FRAME Stock No.	PREMIUM ALUMINUM FRAME Stock No.	ALL FIBERGLASS SHUTTERS Stock No.	Shpg. Wt.
10"	10 1/4" Sq	2C526	4C555	+SC210	3.1
12"	12 1/4"	1C742	4C556	+SC211	4.0
16"	16 1/4"	1C743	4C557	+SC212	6.0
18"	18 1/4"	1C744	4C558	+SC213	7.0
20"	20 1/4"	1C745	4C559	+SC214	8.0
24"	24 1/4"	1C746	3C308	+SC215	10.0
30"	30 1/4"	1C555	3C309	+SC216	13.0
36"	36 1/4"	4C521	3C310	+SC217	15.0

"SHALL INCLUDE FRP VENT COVER"

HEATING EQUIPMENT

HAZARDOUS LOCATION ELECTRIC CONVECTION HEATERS



Certified for use in Class I, Groups B, C and D, Division 1 and 2 atmosphere having ignition temperature code ratings down to 392°F (200°C, T3)

- Sloped top cabinet prevents objects from being set on top and restricting airflow
- Easily mounted with brackets provided for wall installation
- Heavy gauge steel with epoxy paint finish for excellent corrosion resistance

Designed for typical applications involving petroleum refineries and gasoline storage and dispensing areas, industrial firms that use flammable liquids in dip tanks for parts cleaning, petrochemical companies manufacturing chemicals, dry cleaning plants, utility and natural gas plants, aircraft hangers, fueling areas, and many other hazardous areas covered by these classifications.

A built-in automatic reset thermal limit for overtemperature protection. Contactors, where required, will be supplied by customer. Can be operated by a non explosion-resistant thermostat if the stat is in an area remote from the hazardous location.

Element—High quality, long-life finned tubular elements with high grade resistance wire embedded in MGO, centered in a heavy gauge diameter sheath with 1/4" diameter fins.

Terminal Box—Explosion proof stainless steel terminal box included, with provision for rigid metallic conduit entry and ease of wiring.

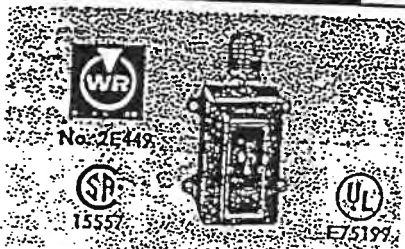
Clearance—Must be installed a minimum of 8" from the floor to provide sufficient area for air flow into the bottom of the heater.

HAZARDOUS LOCATION ELECTRIC CONVECTION HEATERS

Voltage	Output BtuH	Wattage	Phase	Amps	Number of Elements	Cabinet Size H x L x D (in.)	QMark Model	Stock No.	Shpg. Wt.
T3 Temperature Rating (392° F)									
208	6140	1800	1		3	23 x 39 x 8	ICG18031A-N	3UG34	
240	6140	1800	1	8.7	3	23 x 39 x 8	ICG18041A-N	3UG33	65.0
T2A Temperature Rating (536° F)									
208	12,280	3600	1	17.4	3	23 x 39 x 8	ICG36081A-N	3UG37	65.0
240	12,280	3600	1	15.0	3	23 x 39 x 8	ICG36041A-N	3UG35	65.0
480	12,280	3600	3	4.4	3	23 x 39 x 8	ICG360433A-N	3UG36	65.0
T2 Temperature Rating (572° F)									
480	25,590	7500	3	9.1	3	23 x 67.5 x 8	ICG750483A-N	3UG38	165.0

HVAC CONTROLS

LINE VOLTAGE AND FAN COIL THERMOSTATS



HAZARDOUS LOCATION THERMOSTAT

APPLICATIONS: For controlling heating systems in explosive environments

FEATURES:

- 7/32" thick cast aluminum housing
- Coiled hydraulic sensing element

- 1/2" Female pipe thread in bottom of case

- UL Listed (E75199); Class I, Group D; Class II Group E, F and G

- CSA Certified (15557)

MOUNTING: Flush

Inductive		Noninductive		Switch Type	Switch Action	Temp. Range	Diff. (Fixed)	Dimensions, in.			White-Rodgers Model	Stock No.	List	Each	Shpg. Wt.
120VAC	240VAC	120VAC	240VAC					H	W	D					
14A	7A	25A	20A	SPST	Open on Rise	40-90°F	3°F	9	5 1/2	4 1/4	2A20-2	2E449			4.6

CLASS I — Equipment does not have surface operating temperature in excess of the ignition temperature of the specific gas or vapor.

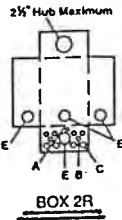
DIVISION I — A location in which ignitable concentrations of flammable material exist under normal operating conditions.

GROUP D — Atmospheres such as but not limited to acetone, alcohol, gasoline, lacquer solvent vapors, natural gas, propane or other gases or vapors of equivalent hazard.

Main Lugs - Rainproof Order QO, QOT, QO-GFI and QO-PL Circuit Breakers From Pages 1-4 and 1-5.

Main Rating Amps.	Spaces	A Max. Number Single Pole Circuits	Max. Number of Tandem Circuit Breakers	Load Center Box & Interior		Main Wire Size AWG/kcmil		Equipment Ground Bar Kit (Order Separately)		Box No. See Page 1-13			
				Catalog Number	Price	Al	Cu	Catalog Number	Price				
1 Phase 3 Wire — 120/240Vac — UL Listed													
Fixed Mains — Factory Installed Main Lugs — 10,000 RMS Sym. Amperes Short Circuit Current Rating													
S I N G L E P H A S E	40	2	2	0	QO2L40RB##		#12-#6	#14-#6	PK3GTA-1	1R			
	70	2	4	2	QO2-4L70RB##		#12-#3	#14-#4	PK4GTA	1R			
	100	6	12	6	QO6-12L100RB		#8-#1		PK7GTA PK7GTA	2R			
		8	16	8	QO6-16L100RB					2R			
100	6	12	6	QO6-12L100RBCU		#8-#1		PK7GTA PK7GTA	2R				
	8	16	8	QO6-16L100RBCU					2R				
Convertible Mains — Factory Installed Main Lugs — 65,000 RMS Sym. Amperes Maximum Short Circuit Current Rating													
QOM1 Main Frame Size — Convertible to Main Breaker — Copper Bus													
S I N G L E P H A S E	125	12	12	0	QO12L125RB		#4-2/0		PK9GTA PK15GTA PK15GTA PK15GTA	3R			
		12	24	12	QO12-24L125RB					3R			
		16	24	8	QO16-24L125RB					3R			
		24	24	0	QO24L125RB					4R			
QOM2 Main Frame Size — Convertible to Main Breaker — Copper Bus													
S I N G L E P H A S E	150	30	30	0	QO30L150RB		#4-250		PK18GTA	5R			
		200	12	12	0	QO12L200RB					#4-250	PK9GTA PK18GTA PK23GTA	5R
			30	30	0	QO30L200RB							5R
			30	40	10	QO30-40L200RB							5R
225	42	42	0	QO42L225RB		#4-300		PK23GTA	6R				

Knockout Information & Enclosure Dimensions



Symbol	Knockouts																
	A	B	C	D	E	F	G	H	J	K	L	M	N	O	P	W	X
Conduit Size	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	6 1/2	7	7 1/2
	1	1 1/4	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	6 1/2	7	7 1/2	8	8 1/2
	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	6 1/2	7	7 1/2	8	8 1/2	9	9 1/2
	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	6 1/2	7	7 1/2	8	8 1/2	9	9 1/2	10

DIMENSIONS

Box No.	W	H	D
1R	4.88	9.38	4.00
2R	8.88	12.65	4.27
3R	14.25	18.96	4.52
4R	14.25	22.10	4.52
5R	14.25	29.90	4.52
6R	14.25	38.02	4.52
7R	14.25	18.96	4.52
8R	14.25	22.10	4.52

QO® CIRCUIT BREAKERS
 WITH VISI-TRIP INDICATOR FOR QO CIRCUIT BREAKER LOAD CENTERS
 PLUG-ON CIRCUIT BREAKERS

QO One Pole



1 Space Required

Ampere Δ Rating	One Pole — 120/240V. ac	
	Catalog Number	
10,000 AMPERES RMS — UL Listed Interrupting Rating		
10	QO110	
15	▲ QO115	
15	▲ QO115HM	
20	▲ QO120	
20	▲ QO120HM	
25	◆ QO125	
30	◆ QO130	

QO is a Registered Trademark of Square D Company.



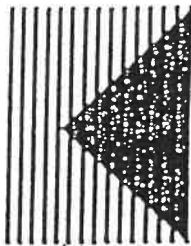
11/13/13

±DE3

Discount
 Service

LOAD CENTERS

KENCO



PLASTICS COMPANY, INC.

P.O. BOX 39 • NECEDAH, WISCONSIN 54646-0039
 TELEPHONE (608) 565-2203 • FAX: (608) 565-7747

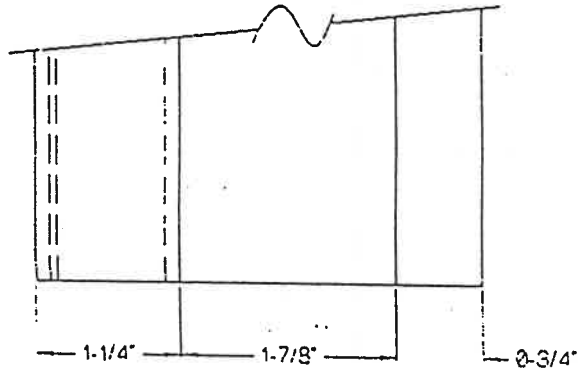
INSTALLATION INSTRUCTIONS FOR ASSEMBLED KEN-SHELTERS

1. REMOVE ALL CRATING FROM BUILDING.
2. ATTACH 1/2" X 2" NEOPRENE GASKET SUPPLIED WITH BUILDING TO BOTTOM EDGES OF PANELS, FLUSH WITH OUTSIDE SURFACE. IF YOUR BUILDING HAS AN OPTIONAL FLOOR THIS STEP IS OMITTED.
3. SET BUILDING ON FOUNDATION. IF LIFTING BUILDING VIA THE LIFTING EYES IN ROOF, USE SPREADER BARS TO MAINTAIN A VERTICAL LIFT.
4. SHIM, SQUARE AND ALIGN BUILDING AS NECESSARY FOR PROPER DOOR ALIGNMENT PRIOR TO INSTALLATION OF ANCHOR BOLTS.
5. INSTALL ANCHOR BOLTS - SEE NOTES NO. 1-3.
6. (OPTIONAL) RUN A BEAD OF RTV WHITE SILICONE ALL AROUND BUILDING'S EXTERIOR AND INTERIOR BASE PERIMETER. - SILICONE TO BE BY OTHERS.
7. INSTALL ST.ST. THRESHOLD (FASTENERS ARE NOT PROVIDED- RECOMMEND USING PLASTIC ANCHORS WITH #10 X 1" TRUSSHEAD SCREWS). HOLES ARE PREDRILLED IN THRESHOLD FOR SCREWS. SILICONE UNDER THRESHOLD PRIOR TO INSTALLING SCREWS.

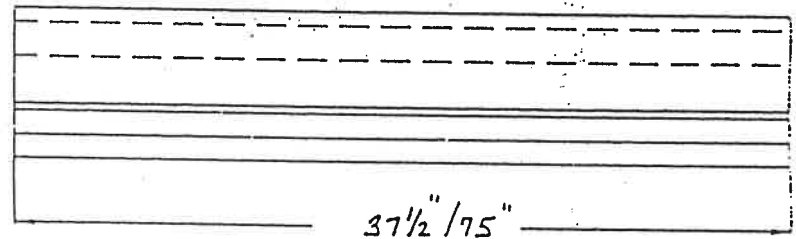
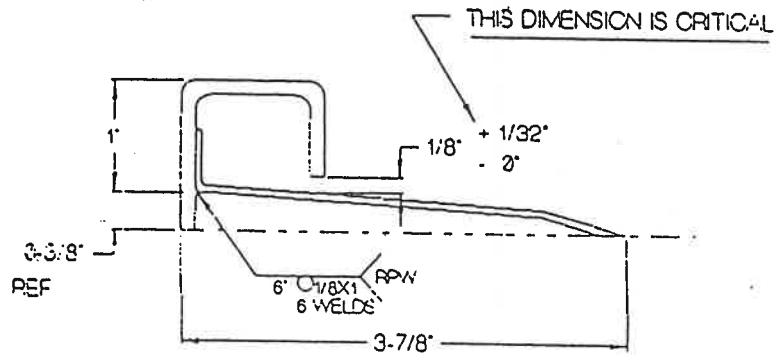
NOTES:

1. KENCO DOES NOT RECOMMEND PREDRILLING HOLES IN FOUNDATION PRIOR TO RECEIPT OF BUILDING OR USING PRESET ANCHOR BOLTS.
2. ANCHOR BOLTS TO BE PROVIDED BY OTHERS.
3. KENCO RECOMMENDS 1/2" DIAMETER X 3-1/2" LONG STAINLESS STEEL EXPANSION TYPE ANCHOR BOLTS (5-1/2" LONG ON BUILDINGS WITH AN OPTIONAL FLOOR).
4. THE DOOR'S LOCKSET MAY BE PACKAGED SEPARATELY TO PREVENT DAMAGE DURING SHIPMENT. INSTALL LOCKSET PER MANUFACTURER'S INSTRUCTIONS. SILICONE AROUND LOCKSET TO SEAL-BOTH ON DOOR'S INTERIOR AND EXTERIOR. TO AVOID DAMAGE TO LOCKSET, PUSH IN DOOR TO RELEASE TENSION FROM GASKET PRIOR TO TURNING KNOB.
5. IF YOUR BUILDING IS PROVIDED WITH FRP OUTSIDE VENT COVERS FOR EXHAUST AND/OR INTAKE APPLICATIONS AND THESE COVERS ARE NOT ATTACHED TO THE BUILDING - USE THE KENCO SUPPLIED NYLON DRIVE RIVETS TO FASTEN LOUVER(S) ON BUILDING'S EXTERIOR, THEN CAREFULLY SILICONE AROUND OUTSIDE EDGE OF FLANGE. USE MASKING TAPE AROUND PERIMETER (OF BUILDING'S EXTERIOR WALL AND COVER'S FLANGE) TO PROVIDE A GOOD APPEARANCE.


34



MATERIAL: TYPE 304 STAINLESS STEEL, 12 GAUGE + ALUMINUM
 NEOPRENE GASKET NOT SHOWN--SEE DRAWING # KD-0030-C1

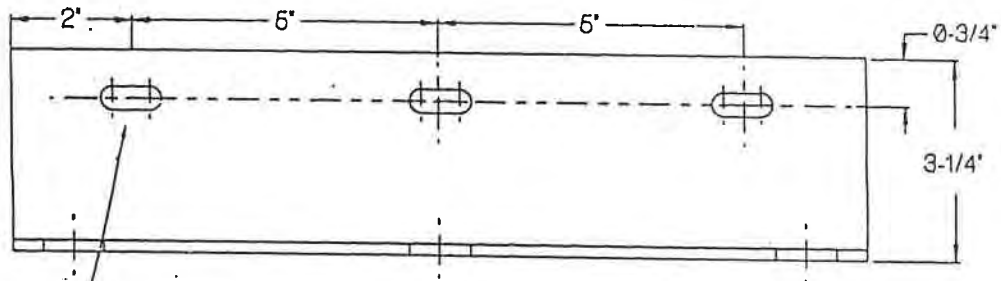
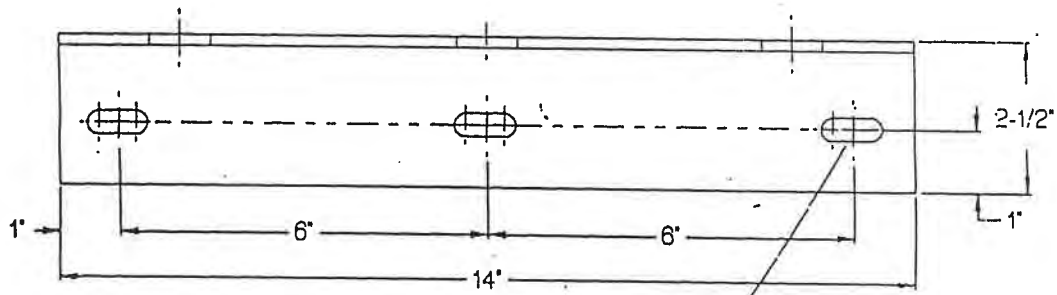


3'-0" SINGLE + 6'-0" DOUBLE DOOR ASSY'S.

 KENCO PLASTICS COMPANY, INC. P.O. BOX 30 STATE HAVY, WI NECEDAH, WI 54548 PHONE: 028-605-2203 FAX: 028-605-7747	TITLE: THRESHOLD DETAIL FOR KEN-SHELTERS		DATE: 10/96 REV
	SCALE: N.T.S.	DSB:	DRAWING NO: TH-278-A1-31

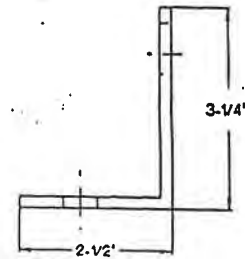
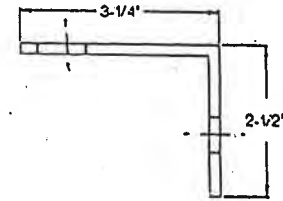
R001566

35




Ø 9/16" PUNCH X 1" LG. SLOT, 3 REQ'D.

NOTE: 2-1/2" SIDE MOUNTED TO FLOOR.



MATERIAL: TYPE 304 STAINLESS STEEL, 12 GAUGE

 KENCO PLASTICS COMPANY, INC. P.O. BOX 39 STATE HWY. 21 NEECEDAH, WI 54046 PHONE: 608-665-2233 FAX: 608-665-7747	TITLE: ANGLE BRACKET MOUNTING FLANGE FOR KEN-SHELTERS		DATE: 7-29-93
	SCALE: N.T.S.	DRBY: DAS	DRAWING NO KX- 0003-B2

R001567

Standard sizes, overall exterior dimensions are shown below. Standard height is 7'4" sloping to 7'0" at eaves or low end (7'2" inside at peak or high end sloping to 6'10"). Buildings can be fabricated to nonstandard dimensions with minimal cost increase.

Standard Sizes:

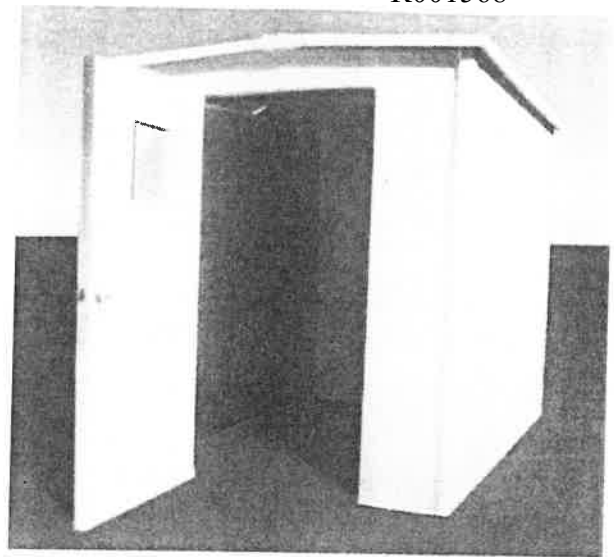
Width (*1) X Depth (feet x feet)	Basic Building Weight (Lbs.)	Assembled Bldg. w/skid & crating (Lbs.)	Knocked-Down Crated Bldg. (Lbs.)
4 x 4	390	440	490
4 x 6	485	540	600
4 x 8	570	630	695
4 x 10	675	740	810
4 x 12	765	835	915
4 x 14	870	950	1030
4 x 16	965	1055	1140
<hr/>			
6 x 4	485	540	600
6 x 6	585	645	710
6 x 8	680	790	815
6 x 10	790	860	940
6 x 12	890	965	1050
6 x 14	1000	1085	1175
6 x 16	1095	1190	1280
<hr/>			
8 x 4	565	625	690
8 x 6	675	740	810
8 x 8	770	(*2) 845	920
8 x 10	880	(*2) 965	1040
8 x 12	1125	(*2) 1220	1300
8 x 14	1250	(*2) 1350	1485
8 x 16	1475	(*2) 1585	1775
<hr/>			
10 x 4	670	735	805
10 x 6	785	860	935
10 x 8	880	(*2) 965	1040
10 x 10	1140	(*3)	1335
10 x 12	1290	(*3)	1495
10 x 14	1440	(*3)	1660
10 x 16	1675	(*3)	1910
<hr/>			
12 x 4	760	835	910
12 x 6	885	970	1045
12 x 8	990	(*2) 1090	1165
12 x 10	1265	(*3)	1470
12 x 12	1405	(*3)	1625
12 x 14	1565	(*3)	1795
12 x 16	1805	(*3)	2050
<hr/>			
14 x 4	865	950	1025
14 x 6	995	1085	1170
14 x 8	1200	(*2) 1300	1420
14 x 10	1390	(*3)	1610
14 x 12	1540	(*3)	1770
14 x 14	1705	(*3)	1950
14 x 16	1960	(*3)	2220
<hr/>			
16 x 4	965	1060	1140
16 x 6	1095	1200	1280
16 x 8	1220	(*2) 1335	1420
16 x 10	1515	(*3)	1750
16 x 12	1675	(*3)	1920
16 x 14	1965	(*3)	2225

*1. Typically door is located in width.

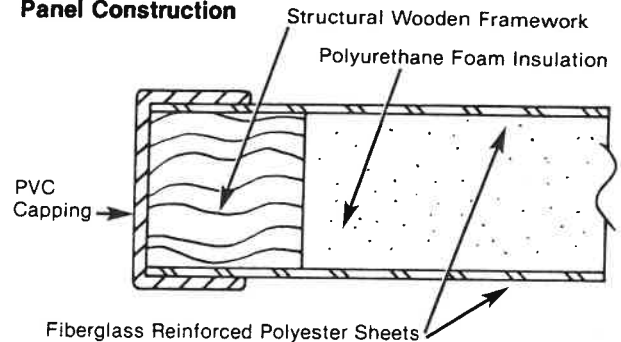
*2. For shipping assembled via common carrier it is necessary to decrease the 8'0" dimension to 7'4".

*3. Kenco does not recommend shipping assembled due to substantial freight costs.

Write or call our sales department today for additional information and pricing.



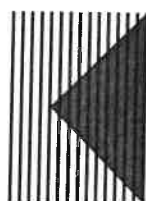
KEN-SHELTER® Panel Construction



Equipment Description and Sample Specifications:

The contractor shall furnish and install (quantity) fiberglass reinforced polyester KEN-SHELTER®(S) as shown on the plans and in accordance with these specifications. The shelter shall have the following overall exterior dimensions: (width)X(depth)X(height) with () sloped or () peaked roof. Shelter shall be shipped () assembled or () knocked down. Shelter shall include stainless steel mounting flanges, prepunched on 6" centers for 1/2" diameter anchor bolts. Shelter to be insulated with 1 1/2" foamed-in-place polyurethane (2 pounds per cubic foot in density). Thermal conductivity of shelter (K-factor) to be maximum .14BTU/hr/ft²/°F/in. Flush door to be () 3'0"X6'4" standard or () ___X___, open-in-clear, and shall be provided with a continuous stainless steel piano hinge, stainless steel cylindrical lockset, plated safety stop chain, neoprene door seal gasket and stainless steel threshold. All door hardware to be non-corrosive. Shelter shall be () white or () with color impigmented through the fiberglass. Four cadmium plated lifting eyes provided on roof. Optional equipment shall include:

KENCO



PLASTICS COMPANY, INC.

State Highway 21

P.O. Box 39

Necedah, Wisconsin 54646

Phone (608) 565-2203

FAX (608) 565-7747

36

JUN 22 '93 14:17 WARD LUIS PAP
GZ-2

A-51 Incandescent Explosion-Proof Lighting Fixtures: Factory Sealed.

Suitable for Use in Wet Locations.
 UNILETS® for Use with Threaded Metal Conduit.

Applications

- A-51 Series Incandescent Class I, Groups A, B, C and D; Class II, E, F and G applications (see listings and area suitability chart).

- Ideal for use in chemical and petrochemical plants and in other heavy process areas where ignitable vapors, dust, moisture and corrosive atmospheres may be present.

- Suitable for use in wet locations.

- Wide range of wattages—60 thru 500 watt incandescent lamps.

- Choice of units with or without guard as well as choice of porcelain or polyester reflectors.

- Choice of mountings—pendant, ceiling, stanchion, long bracket and short bracket.

- Porcelain reflectors for standard applications and fiberglass reinforced polyester reflectors for installations where fixture is subject to exceptionally severe corrosive atmospheres. High bay reflector for installations where mounting height from work plane ranges from 20 to 30 feet.

- Class I, Groups A and B fixtures have special UL approved sintered metal flame arrester.

Features

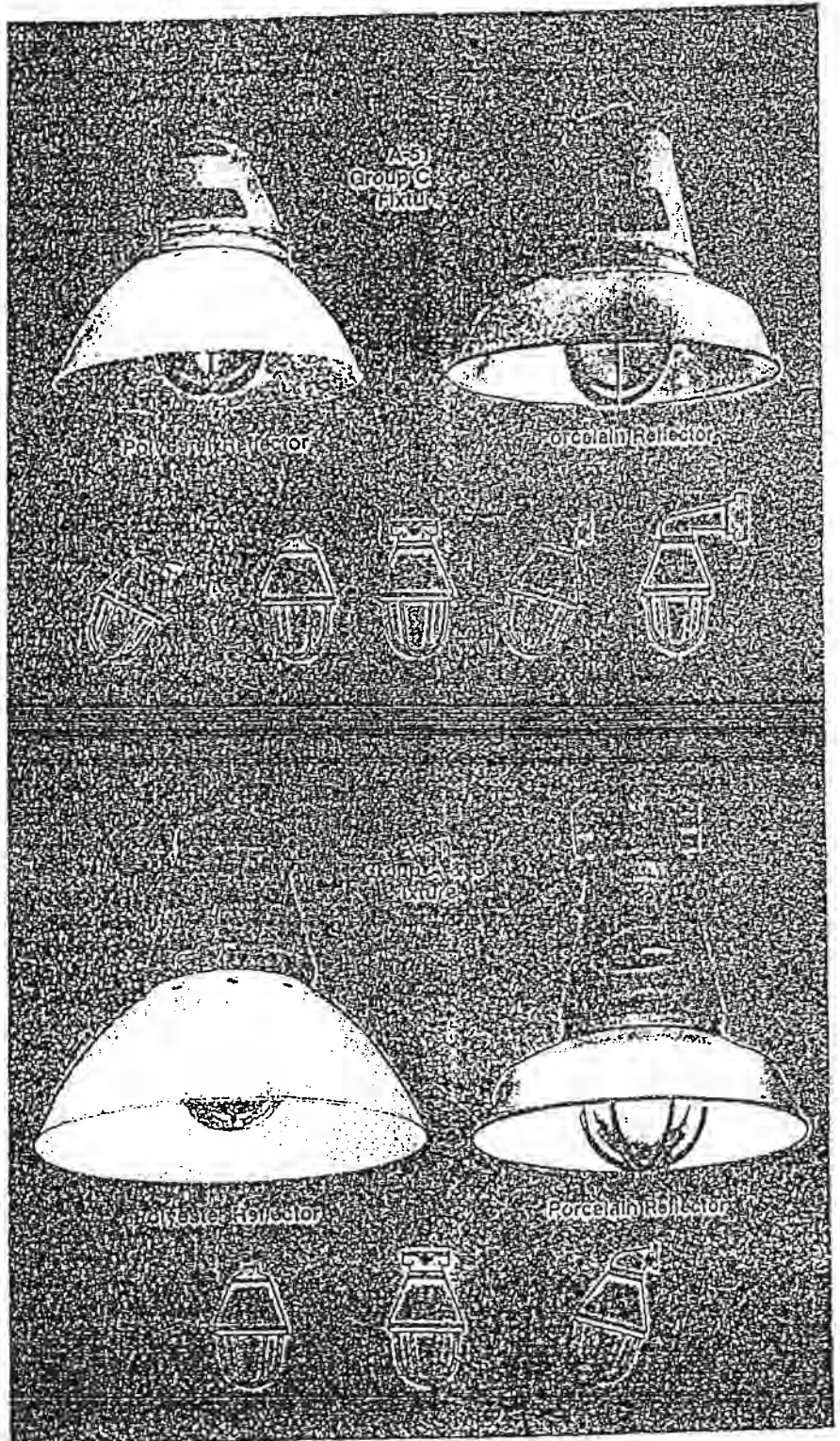
- All A-51 fixtures are factory sealed—no external sealing fittings are required.

- New high temp phenolic connection block in mounting hood has rugged leaf spring contacts—loosen two screws, rotate and remove for quick wiring.

- Safe, easy servicing or relamping without disconnecting any wiring. "Wireless" fixture unit easily threads off mounting hood for convenient servicing or for immediate exchange with "stand-by" unit.

- Engineered for safety—five full threads are always engaged in an approved explosion-proof method. Safe even if current is accidentally left on, because arcing, if any, is safely confined to the interior.

- All joints are flame tight.



 **Appleton**
 37 ELECTRIC COMPANY

1701 W. Wellington Ave.
 Chicago, Illinois 60657


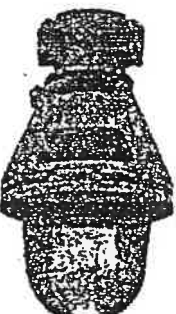

Copyright 1980 Printed in U.S.A.

Class I, Div. 1 and 2,
Groups C,D
Class II, Div. 1 and 2,
Groups E,F,G*
Class III

A-51 Incandescent Explosion-Proof Lighting Fixtures: Factory Sealed.

Suitable for Use in Wet Locations. Two-Coat Epoxy Finish.

UL 57, UL 844 Listed

U.S. Pat. 3,170,750	Pat. Can. 1968	Type	Hub Size (Inches)	Catalog Number
Pendant One hub, rigid or flexible mounting.				
	60-100 Watt (AAU-1N) A-21	1/2 3/4 1	X AP1050 AP1075 AP10100	
	150-300 Watt (AAU-15N) A-23 PS-25	1/2 3/4 1	AP1550 AP1575 AP15100	
	200-300 Watt (AAU-2N) PS-30	1/2 3/4 1	AP2050 AP2075 AP20100	
	300-500 Watt (AAU-5N) PS-35	1/2 3/4 1	AP5050 AP5075 AP50100	
Ceiling Four hubs and three close-up plugs				
	60-100 Watt (AAU-1N) A-21	1/2 3/4 1	* AC1050 AC1075 AC10100	
	150-300 Watt (AAU-15N) A-23 PS-25	1/2 3/4 1	AC1550 AC1575 AC15100	
	200-300 Watt (AAU-2N) PS-30	1/2 3/4 1	AC2050 AC2075 AC20100	
	300-500 Watt (AAU-5N) PS-35	1/2 3/4 1	AC5050 AC5075 AC50100	
25° Stanchion One hub				
	60-100 Watt (AAU-1N) A-21	1-1/2*	AN10150	
	150-300 Watt (AAU-15N) A-23 PS-25	1-1/2*	AN15150	
	200-300 Watt (AAU-2N) PS-30	1-1/2*	AN20150	
	300-500 Watt (AAU-5N) PS-35	1-1/2*	AN50150	

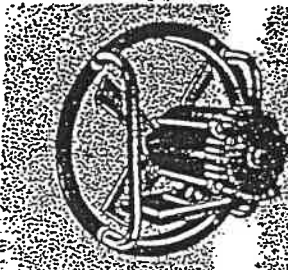
*For specific classified area suitability of each fixture listed, see table on page 4. *1-1/2" tapped hub furnished with a 1-1/2" to 1-1/4" reducer.

Discount Schedule UD
Refer to Pricing Index for price,
weight and standard package



1701 W. Wellington Ave.
Chicago, Illinois 60657

HAZARDOUS LOCATION EXHAUST FANS



* 115V, 60 Hz split-phase motor
 * 115V, 60 Hz capacitor motor
 * 115V, 60 Hz capacitor motor
 * 115V, 60 Hz capacitor motor
 * 115V, 60 Hz capacitor motor
 * 115V, 60 Hz capacitor motor

Exhaust fans handle many atmospheres containing flammable, explosive vapors or gases. Air deliveries specified below are based on standard test codes of AMCA. Has spark resistant cast aluminum fan blade.

Powered by 1725 RPM, 115V, 60 Hz totally enclosed, hazardous location, ball bearing, split-phase motor, except No. 4C371 and No. 3C772 which have a 115/230V, 60 Hz, capacitor motor. All models have automatic reset thermal protection. Motors only are UL Listed, (E62643) for Class I, Group D and Class II, Groups E, F, and G hazardous locations. Not for use in other hazardous locations or where motor will accumulate paint residue. Built into heavy steel frame with ample mounting holes.

For intake guards complying with OSHA regulations see Index under Guards, Fan. Fan shipped assembled.

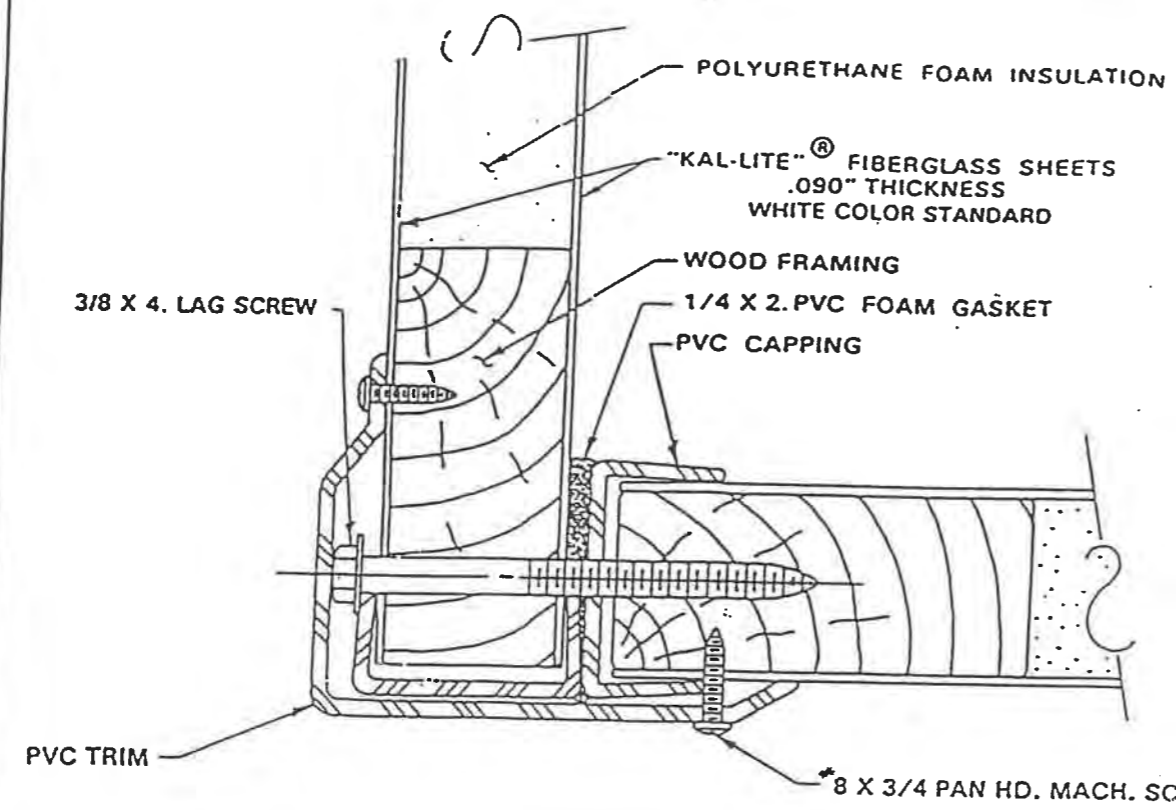
Blade Dia.	No. Blades	CFM AIR DELIVERY				Motor HP	Full-Lead Amps	Volts 60 Hz	Dia. Opening Required	Stock No.	List.	Each	Shpg. Wt.
		Free Air	1/8" SP	1/4" SP	3/8" SP								
12"	4	855	645	330	175	1/4	4.5	115	13 1/4"	4C020			38.0
16"	4	2000	1640	1260	750	1/4	4.5	115	17 1/2"	4C369			42.0
18"	4	2210	1810	1300	800	1/4	4.5	115	19 1/2"	4C370			42.0
20"	4	2475	1860	1350	850	1/4	4.5	115	21 1/4"	2C963			45.0
24"	4	3535	2520	1720	1000	1/3	6.4	115	25 1/4"	2C856			47.0
24"	4	4265	3320	2480	2200	1/2	8.6	115/230	25 1/4"	4C371			50.0
30"	6	7185	6000	5000	3500	3/4	7.6	115/230	31 1/4"	3C772			48.0



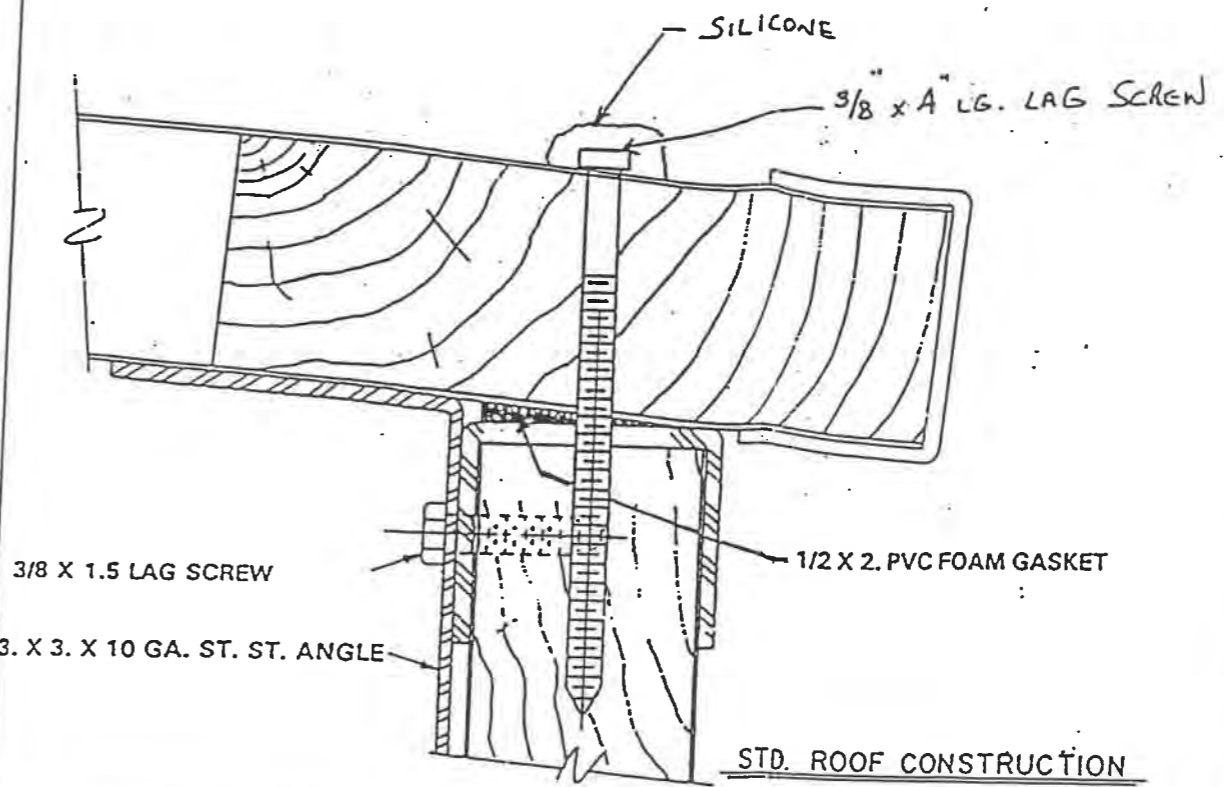
CONDUIT BOX for HAZARDOUS LOCATION FAN MOTORS

For use on the hazardous location fan motors above. Has hole for self-tapping grounding screw. Easily installed. UL Listed. Gray finish. No. 4X788. Shpg. wt. 1.6 lbs. Each.....

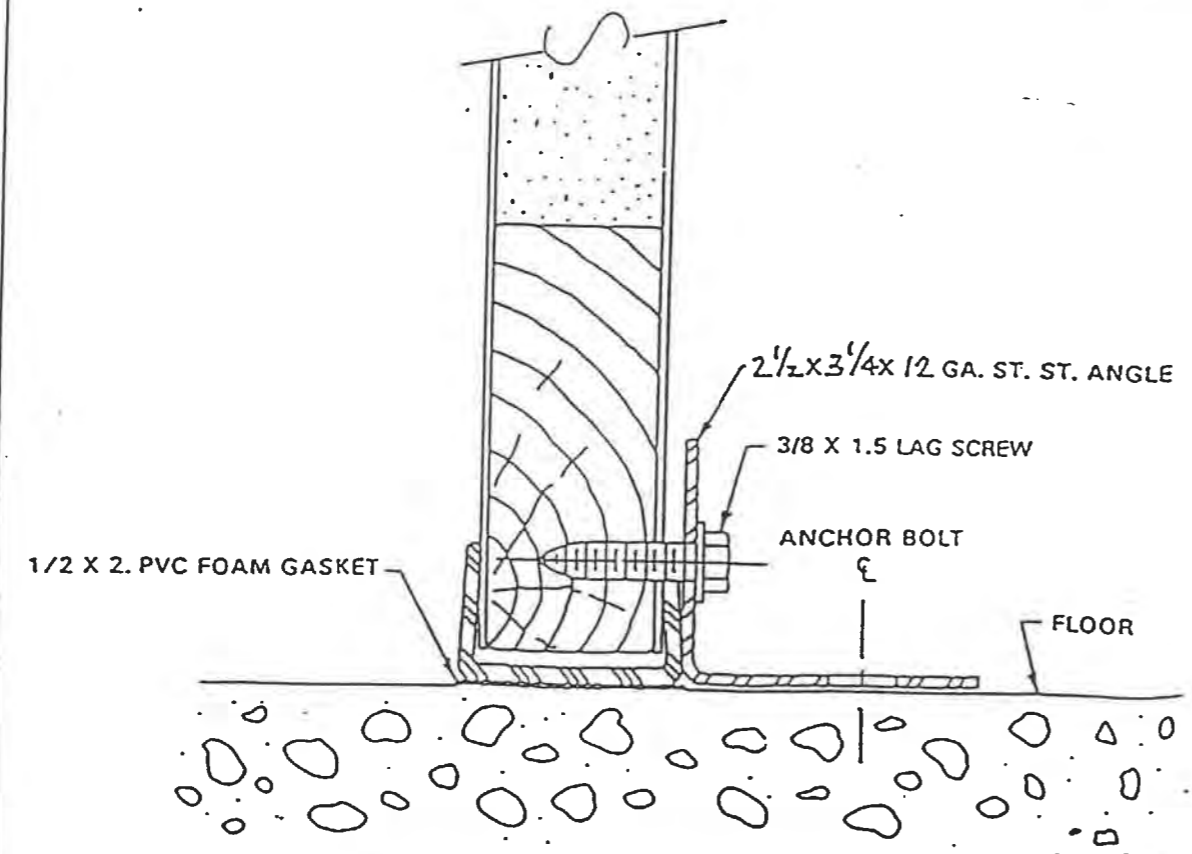
"SHALL INCLUDE EXT. FRP VENT COVER."



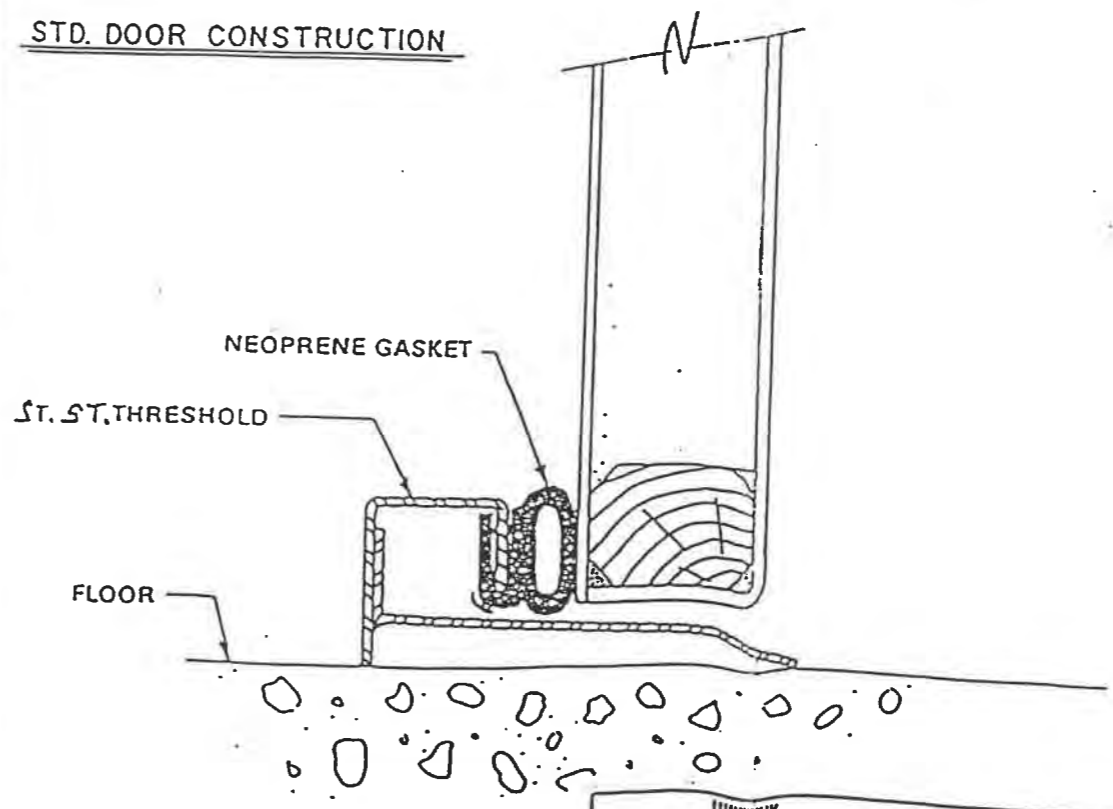
STD. CORNER CONSTRUCTION



STD. ROOF CONSTRUCTION

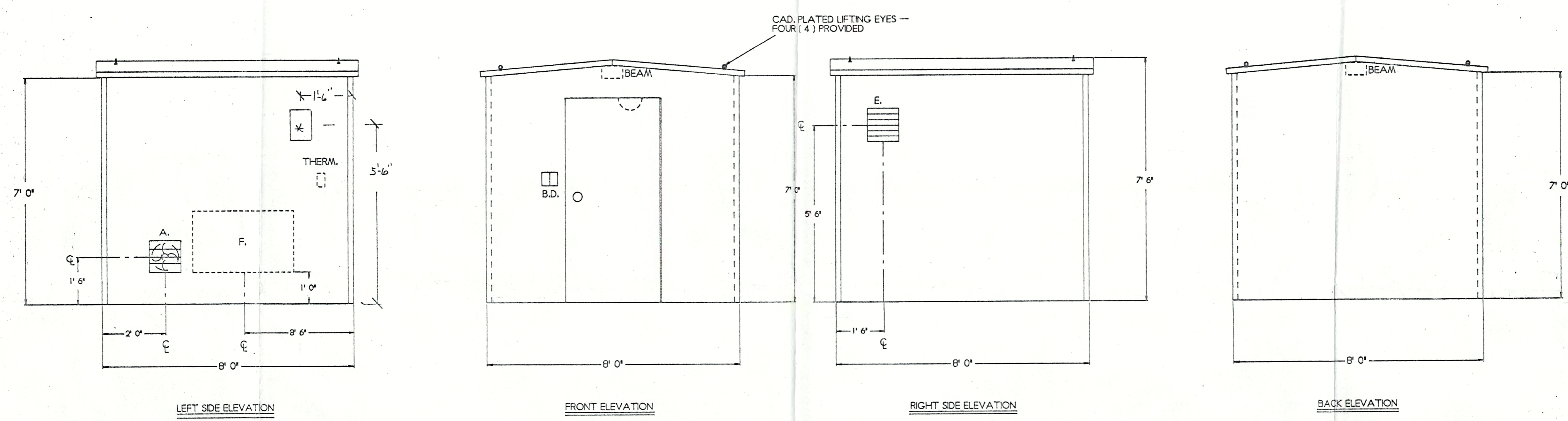


STD. ANCHORING CONSTRUCTION



STD. DOOR CONSTRUCTION

KD-0030-C1	8-1-88	KENCO PLASTICS COMPANY, INC. State Highway 21 Kecedah, Wisconsin 54646 Phone (608) 563-2203

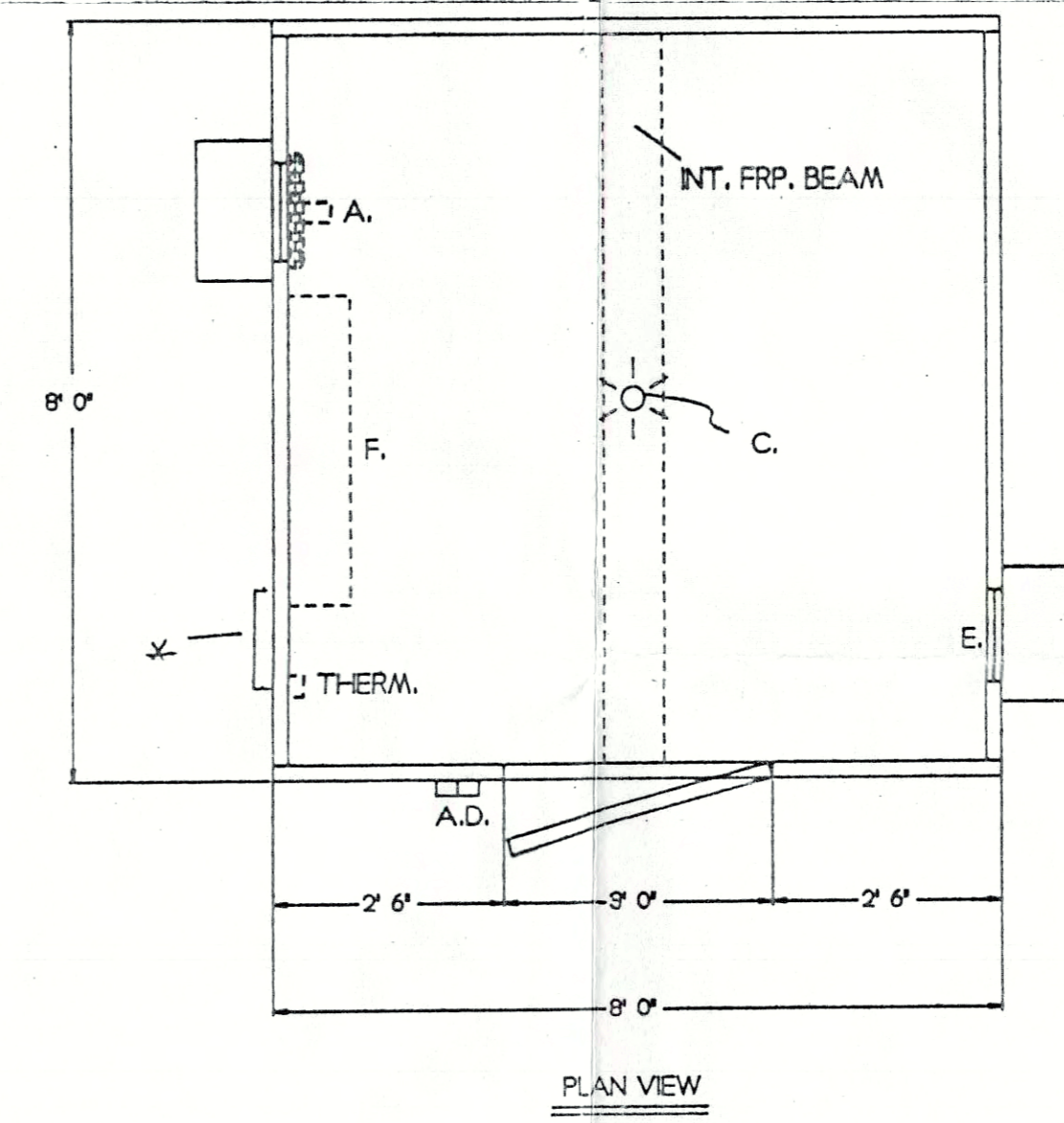


ACCESSORIES TO INCLUDE

- A. (1) 12" DIAMETER EXPLOSION PROOF EXHAUST FAN, 855 CFM FREE AIR, MOUNTED ON AN AUTOMATIC SHUTTER AND AN INTAKE GUARD WITH A SCREENED FRP OUTSIDE VENT COVER. FAN IS DAYTON BRAND, STOCK NO. 4C020.
- B. (1) EXTERIOR, 20 AMP, WEATHERTIGHT TOGGLE SWITCH FOR MANUAL CONTROL OF EXHAUST FAN. SHALL BE EXPLOSION PROOF - CLAUSE HINDS MODEL # D.S.S. 933.
- C. (1) 100 WATT, INTERIOR INCANDESCENT, EXPLOSION PROOF LIGHT FIXTURE, CEILING MOUNT, APPLETON MODEL NO. AC1075-CLASS 1-DIV 1 & 2.
- D. (1) EXTERIOR, 20 AMP, WEATHERTIGHT TOGGLE SWITCH FOR MANUAL CONTROL OF LIGHT FIXTURE. SHALL BE EXPLOSION PROOF - CLAUSE HINDS MODEL # D.S.S. 933.
- E. (1) 12" X 12" FIBERGLASS GRAVITY OPERATED AIR INTAKE VENT WITH A SCREENED FRP OUTSIDE VENT COVER. VENT IS DAYTON BRAND STOCK NO. 5C211.
- F. (1) 1800 WATT, 6140 BTUH, 240 VOLT, WALL MOUNTED, EXPLOSION PROOF ELECTRIC CONVECTION HEATER, Q-MARK MODEL NO. ICG18041A-N. SHALL INCLUDE REMOTE EXPLOSION PROOF THERMOSTAT, WHITE ROGERS MODEL NO. 2A20-2.
- * (1) EXTERIOR 100 AMP, 120/240 VOLT, SINGLE PHASE, 3-WIRE, (8) SPACE WEATHERPROOF (A.D. LENTEX 560) # Q28-61100 E.B. WITH (3) 20 AMP BREAKERS TDD12D.
- G. THE SUPPLY AND INSTALLATION OF ALL CONDUIT, WIRING, ETC., TO BE BY ELECTRICAL CONTRACTOR.

NOTES

1. FOR STANDARD CONSTRUCTION DETAILS, FEATURES, ETC., SEE KEN-SHELTER BROCHURE AND DRAWINGS NO. KD-0030-C1 AND KD-0031-C1.
2. ALL ELEVATION DRAWINGS ARE SHOWN AS OUTSIDE VIEWS.
3. BUILDING INSULATED WITH 1-1/2" THICK POLYURETHANE FOAM, 2#/CU.FT. DENSITY, K-FACTOR = .14, R-VALUE = 10.91.
4. ROOF TO BE PEAKED, HAVE A 2" OVERHANG ALL AROUND AND SHALL BE PROVIDED WITH FOUR (4) CADMIUM PLATED LIFTING EYES.
5. COLOR OF BUILDING TO BE STANDARD ~~GREEN~~ WHITE.
6. BUILDING SHALL INCLUDE ONE STANDARD 3'-0" WIDE X 6'-4" HIGH (O.I.C.) FRP FLUSH-FITTING SINGLE DOOR COMPLETE WITH THE FOLLOWING ITEMS:
 - a. CONTINUOUS STAINLESS STEEL PIANO HINGE.
 - b. PLATED SAFETY STOP CHAIN.
 - c. KEYPED STAINLESS STEEL CYLINDRICAL LOCKSET.
 - d. NEOPRENE DOOR SEAL GASKET (WEATHER-STRIPPING).
 - e. ALUMINUM THRESHOLD WITH NEOPRENE GASKET.
7. ALL DOOR HARDWARE AND FASTENERS TO BE NON-CORROSIVE.
8. BUILDING SHALL BE SHIPPED FULLY ASSEMBLED.
9. ASSEMBLY/INSTALLATION INSTRUCTIONS, AND NEOPRENE BASE MOUNTING GASKET SHALL BE FURNISHED WITH BUILDING.
10. ANCHOR BOLTS TO BE SUPPLIED AND INSTALLED BY OTHERS.



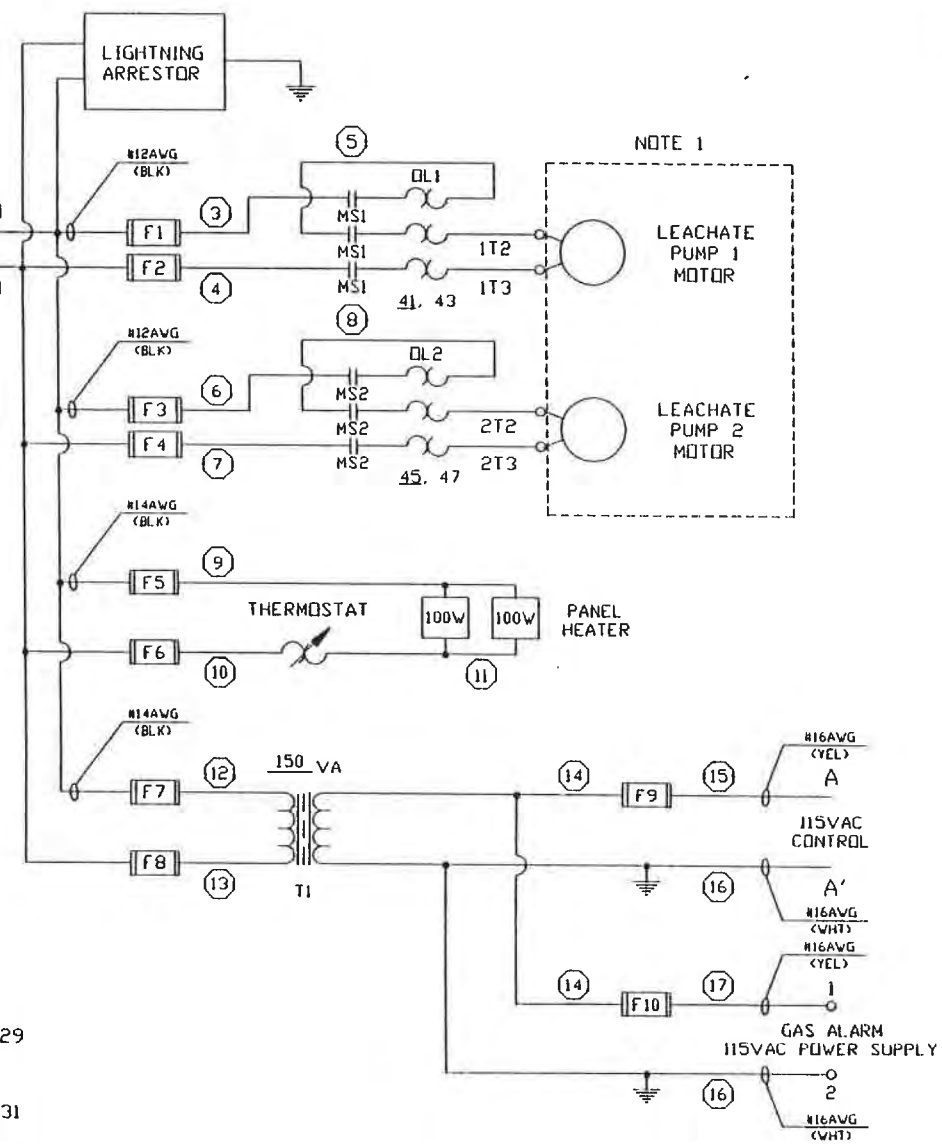
clo: MODERN HATING
FREEPORT, ILL.

SYM.	DATE	NAME	DESCRIPTION OF REVISION	PHONE: (920) 695-2283 FAX: (920) 695-7147	TITLE	DATE
				KENCO PLASTIC COMPANY, INC. P.O. BOX 99 STATE HIGHWAY 21 NECEDA, WISCONSIN 54646	TELLA ENG.	6-14-00
						SCALE 1/2" = 1'0" DRW. BY A.H.

Appendix K3
Electrical Drawings

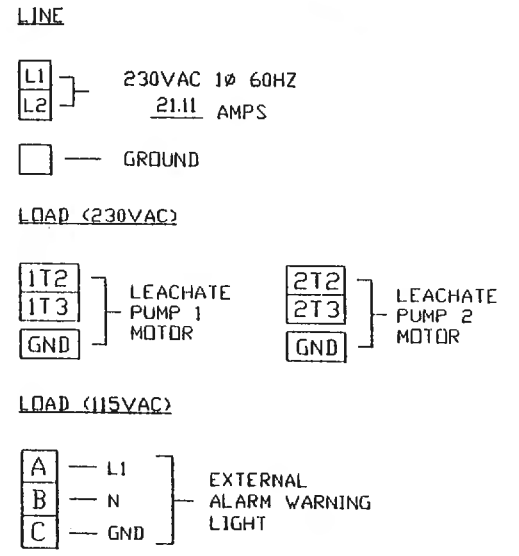
43

1
3
5
7
9
11
13
15
17
19
21
23
25
27



MOTOR	HP	VOLTAGE	FLA	FUSE SIZE
LEACHATE PUMP 1	1	230	8.2	12
LEACHATE PUMP 2	1	230	8.2	12

FIELD WIRING TERMINALS



NOTE 1. NOT PART OF CONTROLLER
2. REFERENCE INSTALLATION OF INTRINSICALLY SAFE INSTRUMENT SYSTEMS IN CLASS I HAZARDOUS LOCATIONS, ANSI/ISA-RP 12.6-1987, SECTION 4.5.4

FUSE	TYPE	RATING
F1-F2	FRN-R	12
F3-F4	FRN-R	12
F5-F6	BBS	1-1/2
F7-F8	FNM	8/10
F9	FNM	1
F10	MDL	1/4
F11	MDL	1-1/4

29
31
33
35
37

JOB No. 00-4886

NOTICE © EPG Companies Inc. 2000

THIS DRAWING IS THE PROPERTY OF EPG COMPANIES FOR REFERENCE ONLY.

TOLERANCES (EXCEPT AS NOTED)

NO	DATE	BY
1		
2		
3		
4		
5		

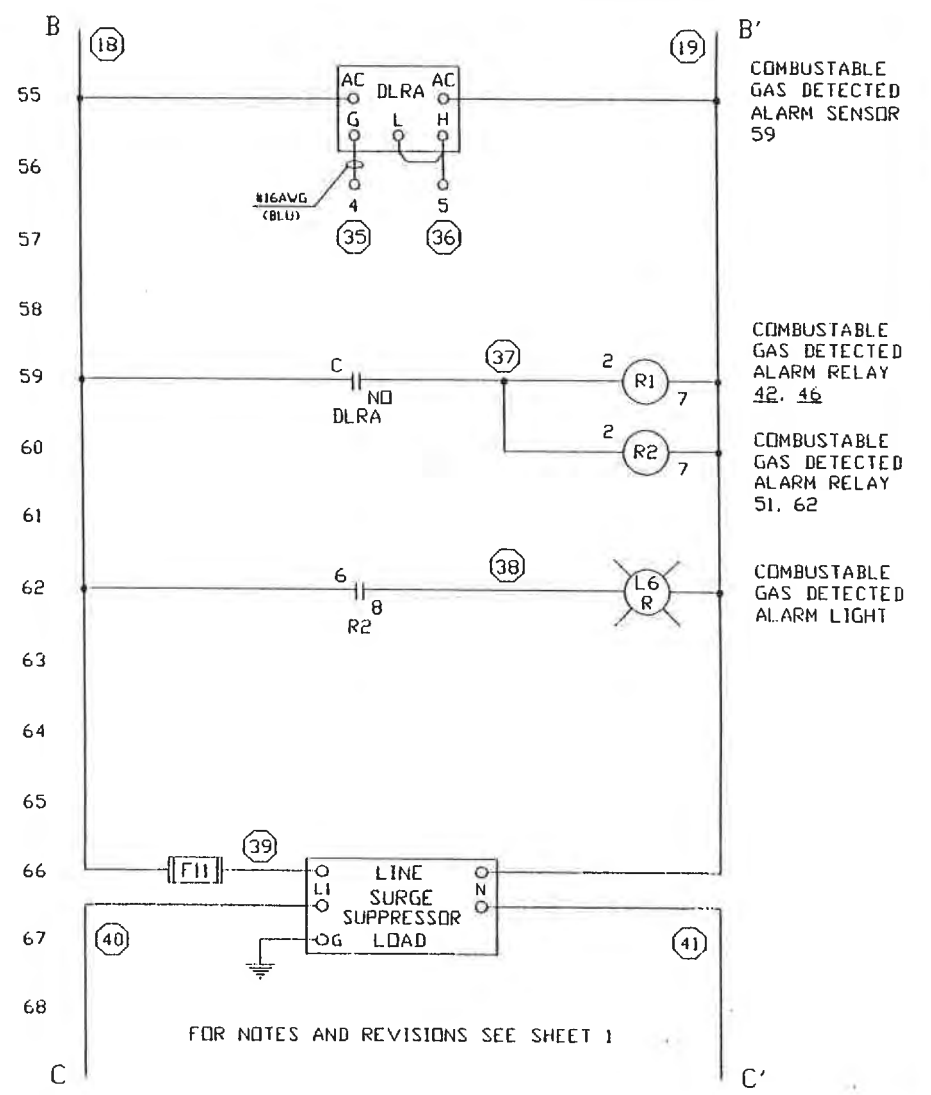
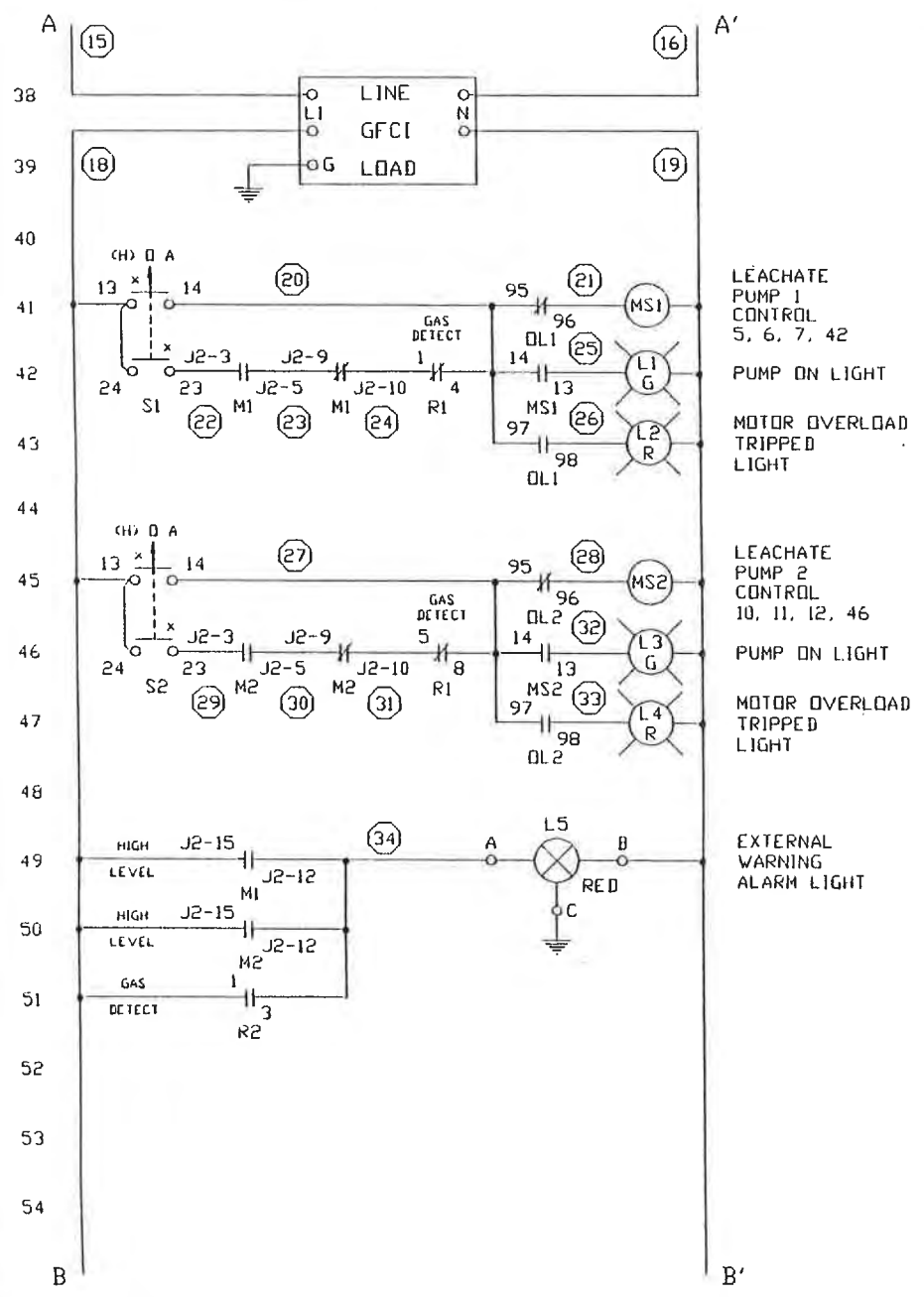
EPG COMPANIES

L975PT CONTROL PANEL
230VAC 1Ø SH 1 OF 4

DESIGN	SCALE	DRAWN	DATE	APPROV	REVISING NO
RCK		RCK	06-15-00		05046-0100

R001575

44



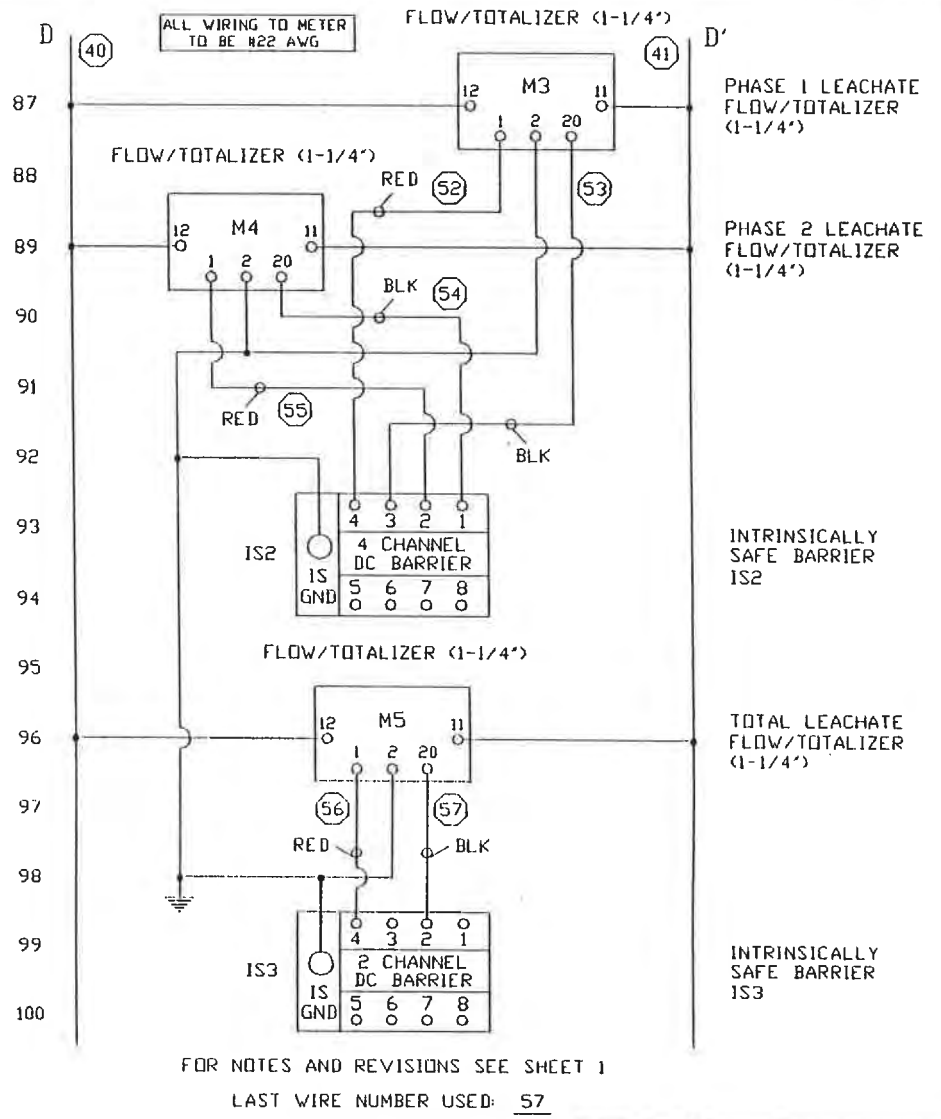
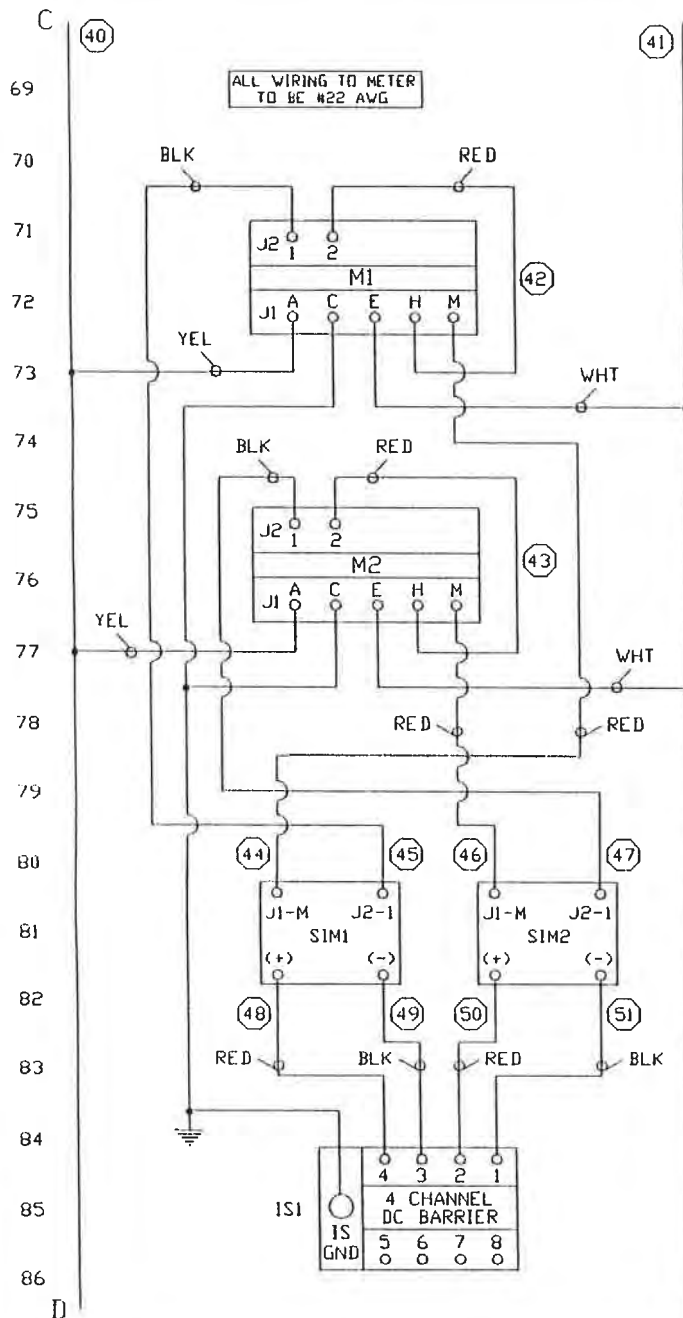
JOB No. 00-4886

NOTICE © EPG Companies Inc. 2000

THIS DRAWING IS THE PROPERTY OF EPG COMPANIES FOR REFERENCE ONLY.			
EPG COMPANIES			
L975PT CONTROL PANEL 230VAC 1Ø SH 2 OF 4			
TOLERANCES	REVISIONS		REGION RCK
(EXCEPT AS NOTED)	NO	DATE	SCALE
DECIMAL	1		DATE 06-16-00
FRACTIONAL	2		DRAWING NO 05046-0101
ANGULAR	3		
	4		
	5		

R001576

45



JOB No. 00-4886

* NOTICE * © EPG Companies Inc. 2000

THIS DRAWING IS THE PROPERTY OF EPG COMPANIES FOR REFERENCE ONLY.

TOLERANCES		REVISIONS		EPG COMPANIES	
DECIMAL	(UNLESS AS NOTED)	NO.	DATE	BY	
1					
2					
3					
4					
5					

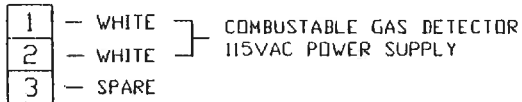
L975PT CONTROL PANEL
230VAC 1Ø SH 3 OF 4

DESIGN	RCK	SCALE	
DRAWN	RCK	DATE	06-16-00
CHECKED		APP'D	
			DRAWING NO. 05046-0102

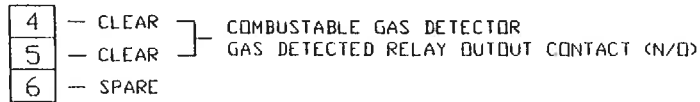
R001577

FIELD WIRING TERMINALS

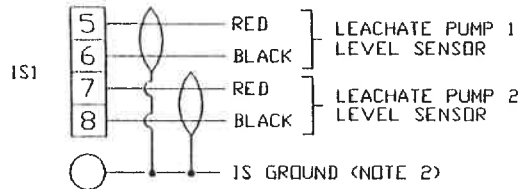
GAS DETECTOR - 115VAC POWER SUPPLY



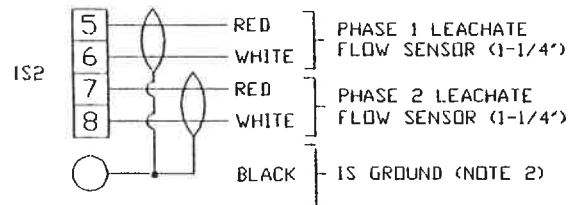
GAS DETECTOR OUTPUT CONTACT - INTRINSICALLY SAFE



SENSORS (INTRINSICALLY SAFE BARRIER)

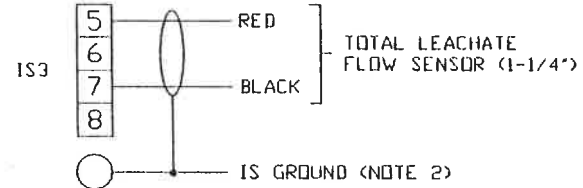


SENSORS (INTRINSICALLY SAFE BARRIER)



FIELD WIRING TERMINALS

SENSOR (INTRINSICALLY SAFE BARRIER)



FOR NOTES AND REVISIONS SEE SHEET 1

46

JOB No. 00-4886

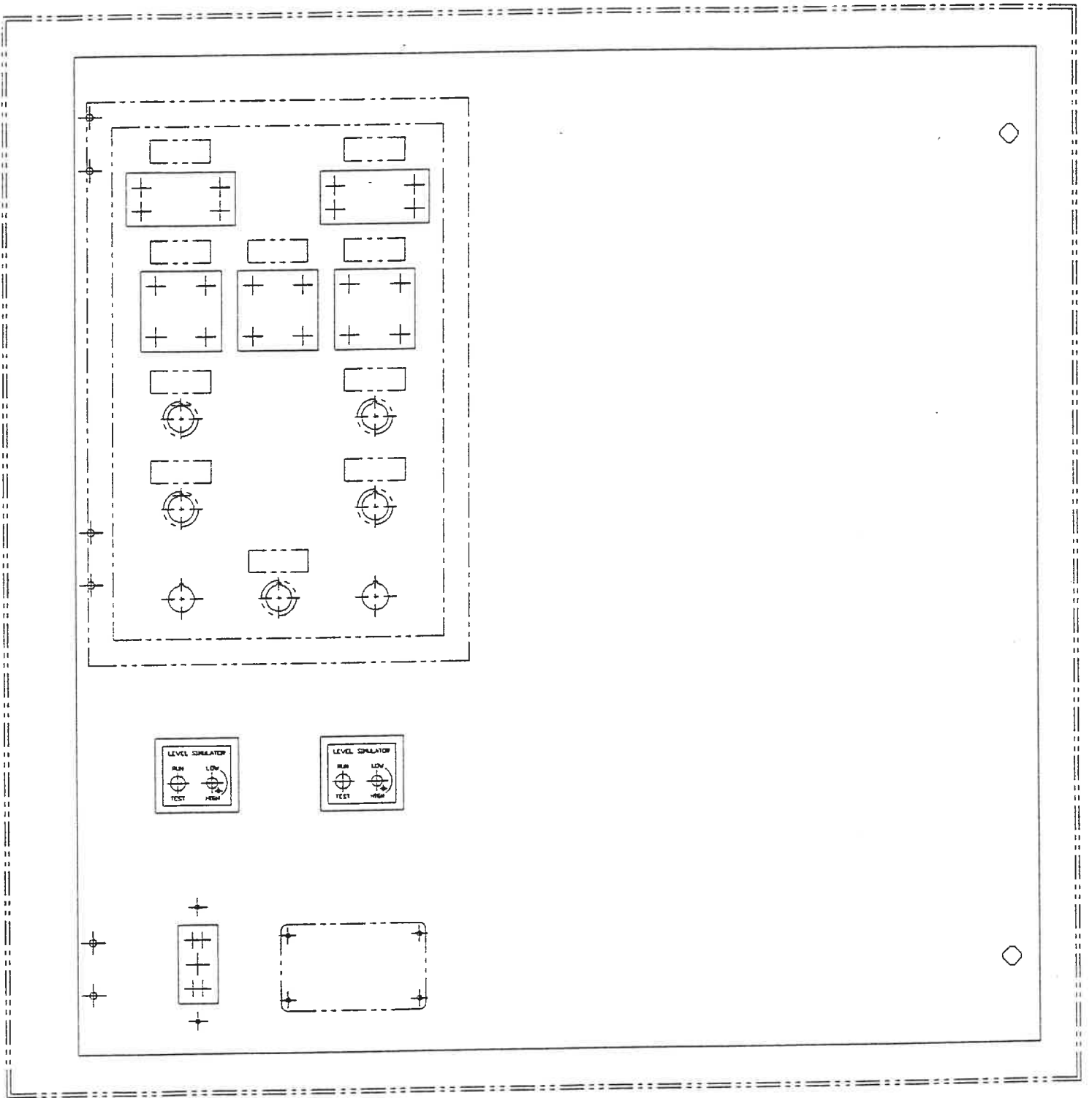
* NOTICE * © EPG Companies Inc. 2000

THIS DRAWING IS THE PROPERTY OF EPG COMPANIES FOR REFERENCE ONLY.

TOLERANCES		REVISIONS		EPG COMPANIES		
DECIMAL	EXCEPT AS NOTED	NO	DATE	BY	SCALE	DRAWING NO.
1						
2						
3						
4						
5						

DESCRIPTION	SCALE	DRAWING NO.
L975PT CONTROL PANEL	RCK	05046-0103
230VAC 1Ø SH 4 OF 4	DATE	
	06-16-00	
	APP'D	

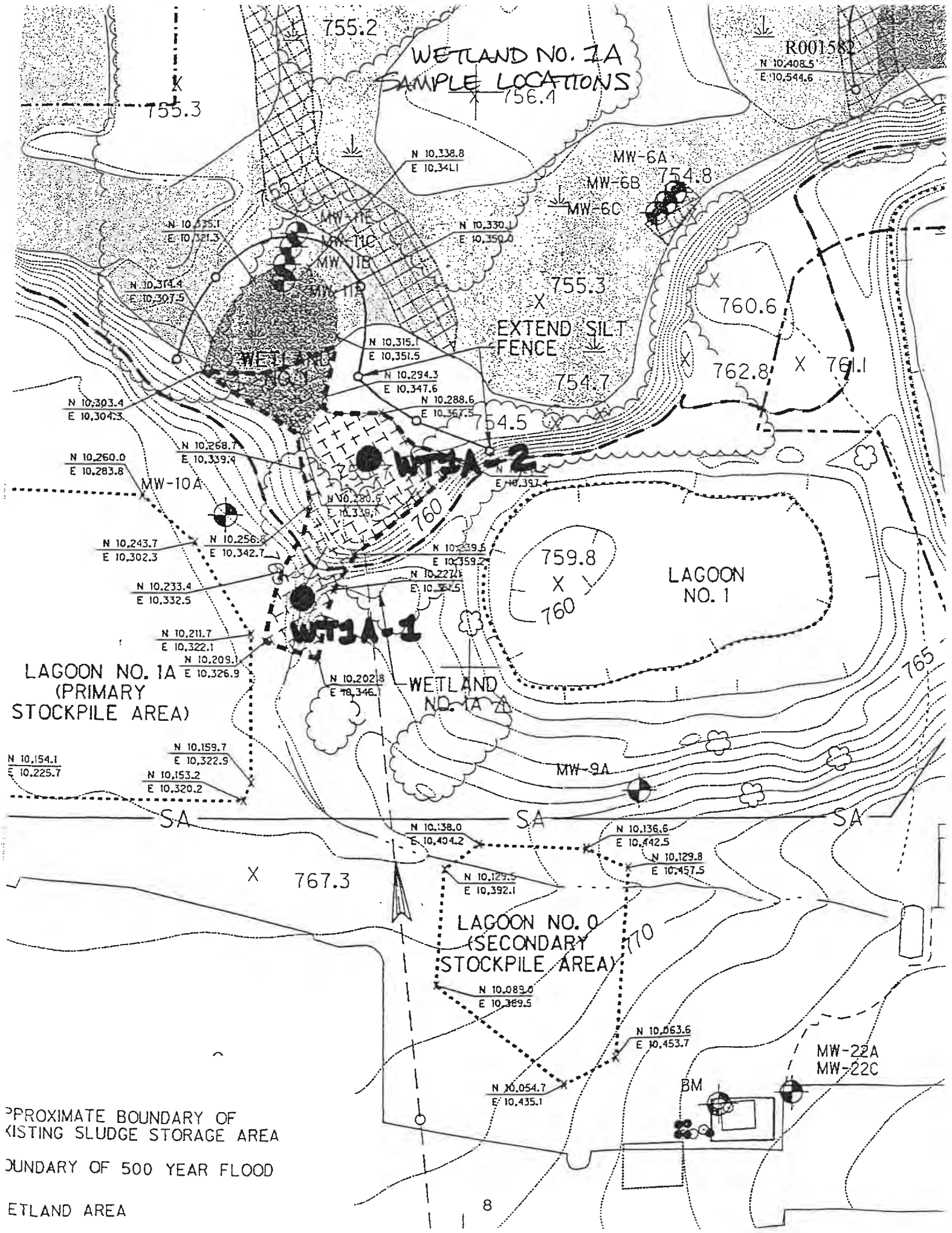
R001578



Appendix L

Soil Confirmation Test Results

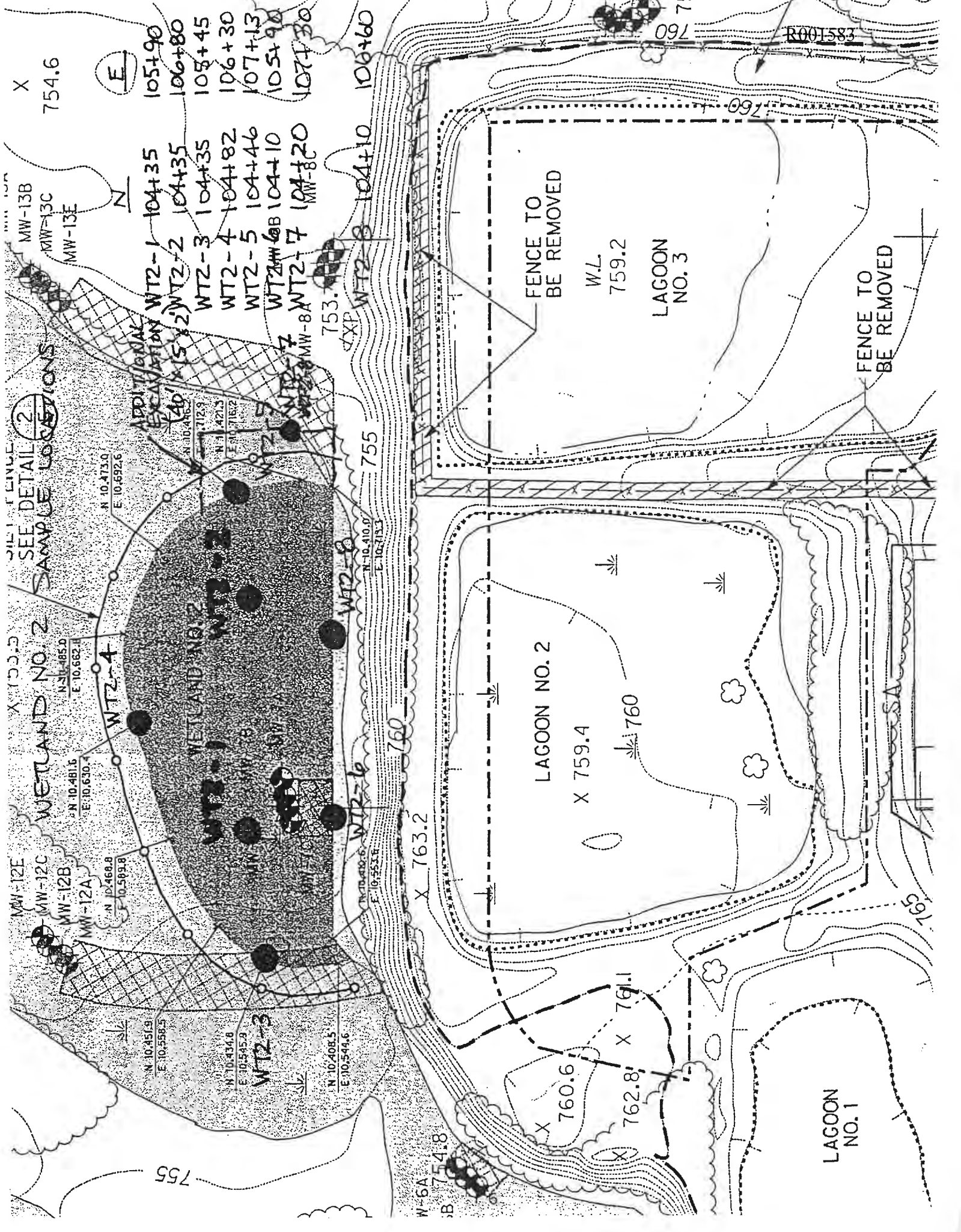
Appendix L1
Sample Location Maps



APPROXIMATE BOUNDARY OF
EXISTING SLUDGE STORAGE AREA

BOUNDARY OF 500 YEAR FLOOD

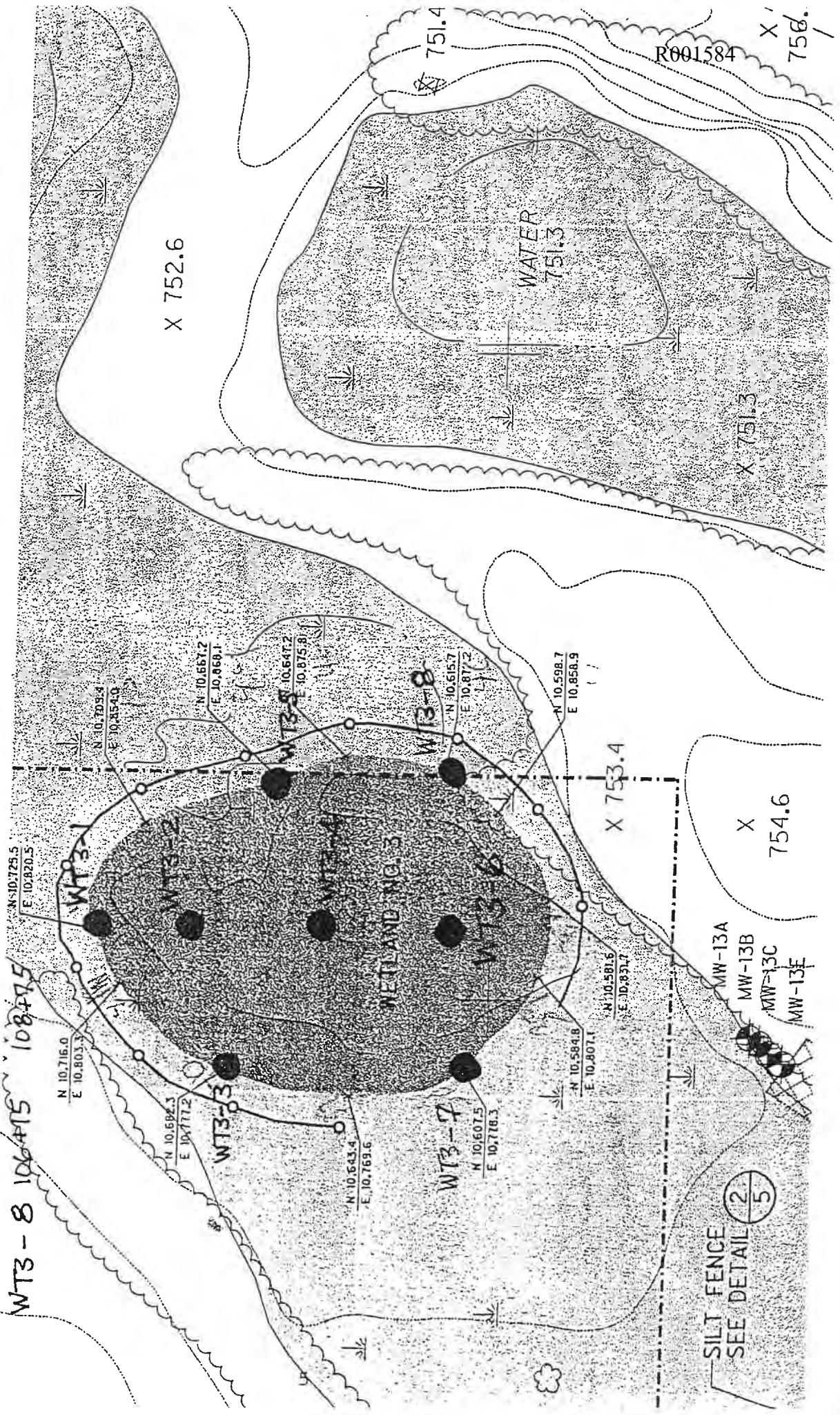
WETLAND AREA



- WT3-1 ~~108+20~~ ¹⁰⁷⁺²⁵
- WT3-2 ~~108+20~~ ¹⁰⁷⁺⁰⁰
- WT3-3 ~~107+77~~ ¹⁰⁶⁺⁸²
- WT3-4 ~~108+25~~ ¹⁰⁶⁺⁵⁰
- WT3-5 ~~108+68~~ ¹⁰⁶⁺⁶⁷
- WT3-6 ~~108+20~~ ¹⁰⁶⁺¹⁰
- WT3-7 ~~107+75~~ ¹⁰⁶⁺¹⁰
- WT3-8 ~~108+75~~ ¹⁰⁶⁺¹⁵

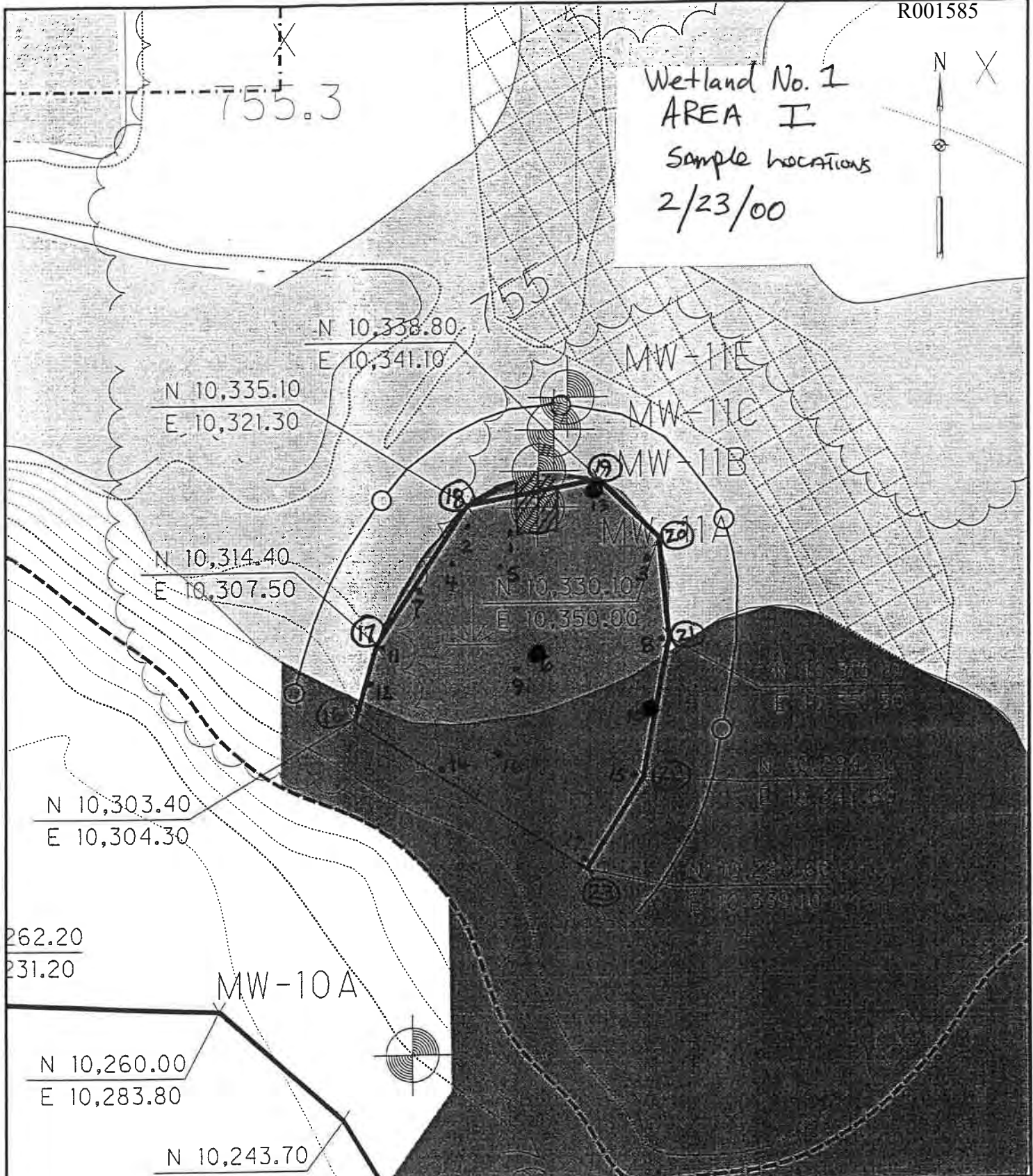
WETLAND NO. 3 SAMPLE LOCATIONS

11,000 E



SILT FENCE
SEE DETAIL $\frac{2}{5}$

Wetland No. 1
AREA I
Sample locations
2/23/00



262.20
231.20

N 10,260.00
E 10,283.80

N 10,243.70
E 10,302.30

N 10,211.70
E 10,322.10

NOTE: UNEXCAVATED AREA
 Survey points
 Sample points

MODERN PLATING CORP.

FIGURE A

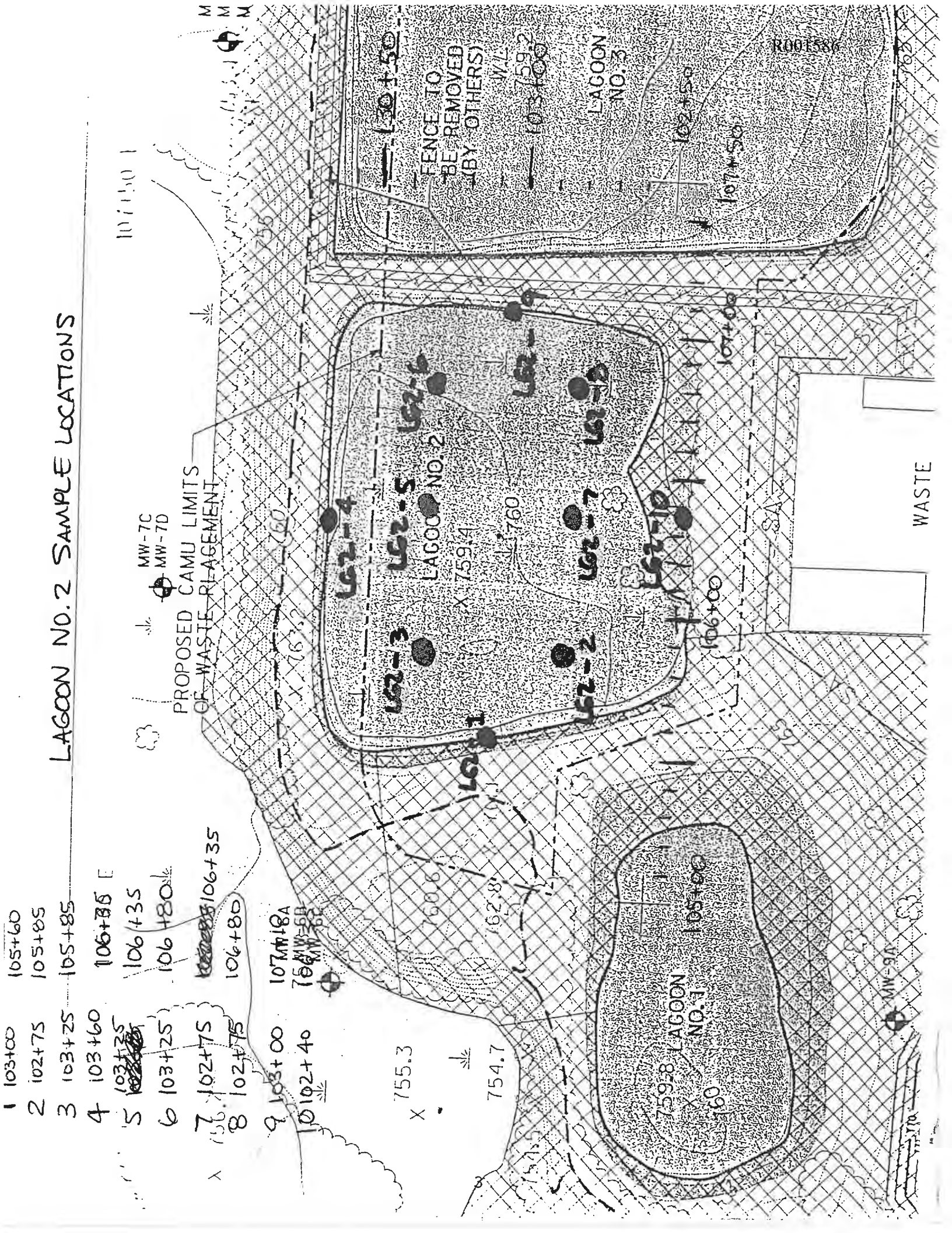
A
A

Scale:

Date: FEBRUARY, 2000

Prepared By: Foth & Van Dyke By: 97M015 JOW

LAGOON NO. 2 SAMPLE LOCATIONS



- 1 103+00
- 2 102+75
- 3 103+25
- 4 103+60
- 5 ~~103+25~~
- 6 103+25
- 7 102+75
- 8 102+75
- 9 105+00
- 10 102+40

- 106+35
- 106+80
- 106+80
- 106+80
- 107+18A
- 107+59
- 107+59

MW-7C
MW-7D

PROPOSED CAMU LIMITS
OF WASTE REAGMENT

FENCE TO
BE REMOVED
(BY OTHERS)

LAGOON
NO. 3

R001586

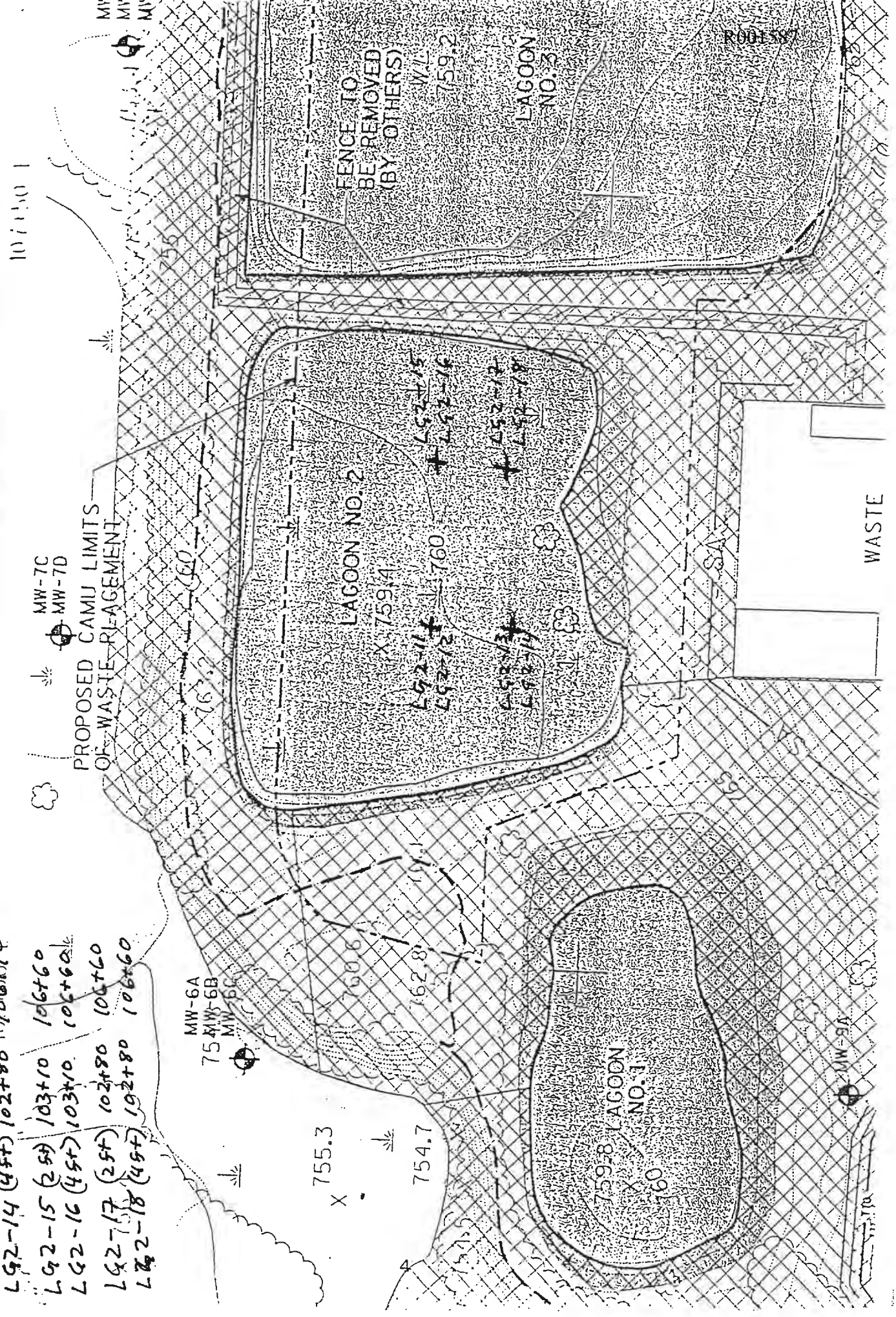
WASTE

MW-9A

LAGOON
NO. 1

SOIL SAMPLING BELOW LAGOON NO. 2
 Sludge 2 & 4 feet below
 6/2/00

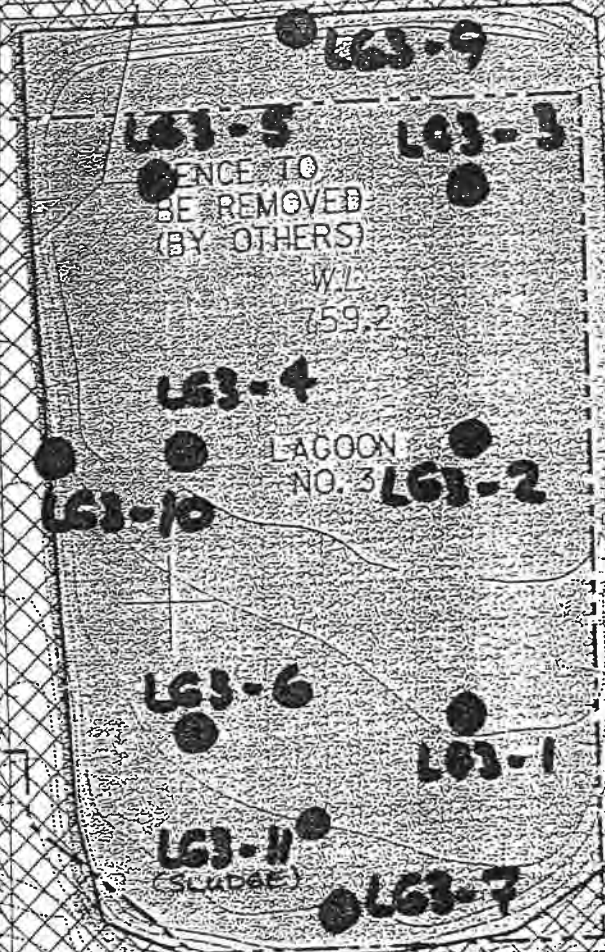
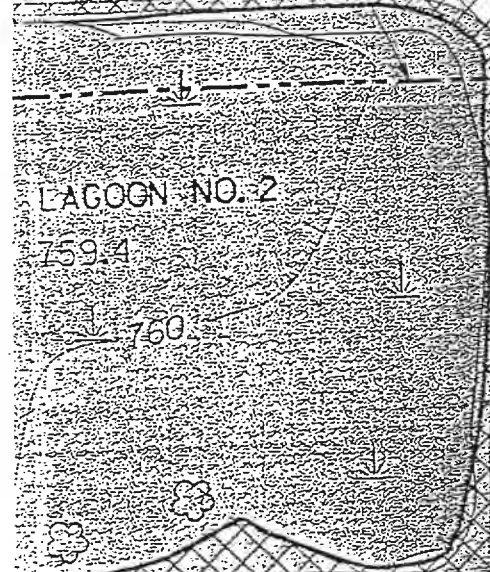
- L92-11 (2ft) 10310 106+10
- L92-12 (4ft) 103+10 106+10
- L92-13 (2ft) 102+80 106+10
- L92-14 (4ft) 102+80 10106ft/0
- L92-15 (2ft) 103+10 106+60
- L92-16 (4ft) 103+10 106+60
- L92-17 (2ft) 102+80 106+60
- L92-18 (4ft) 102+80 106+60



LAGOON NO. 3 SAMPLE LOCATIONS R001588
107+50 E

MW-7C
MW-7D
AMU LIMITS
AGEMENT

MW-8A
MW-8B
MW-8C



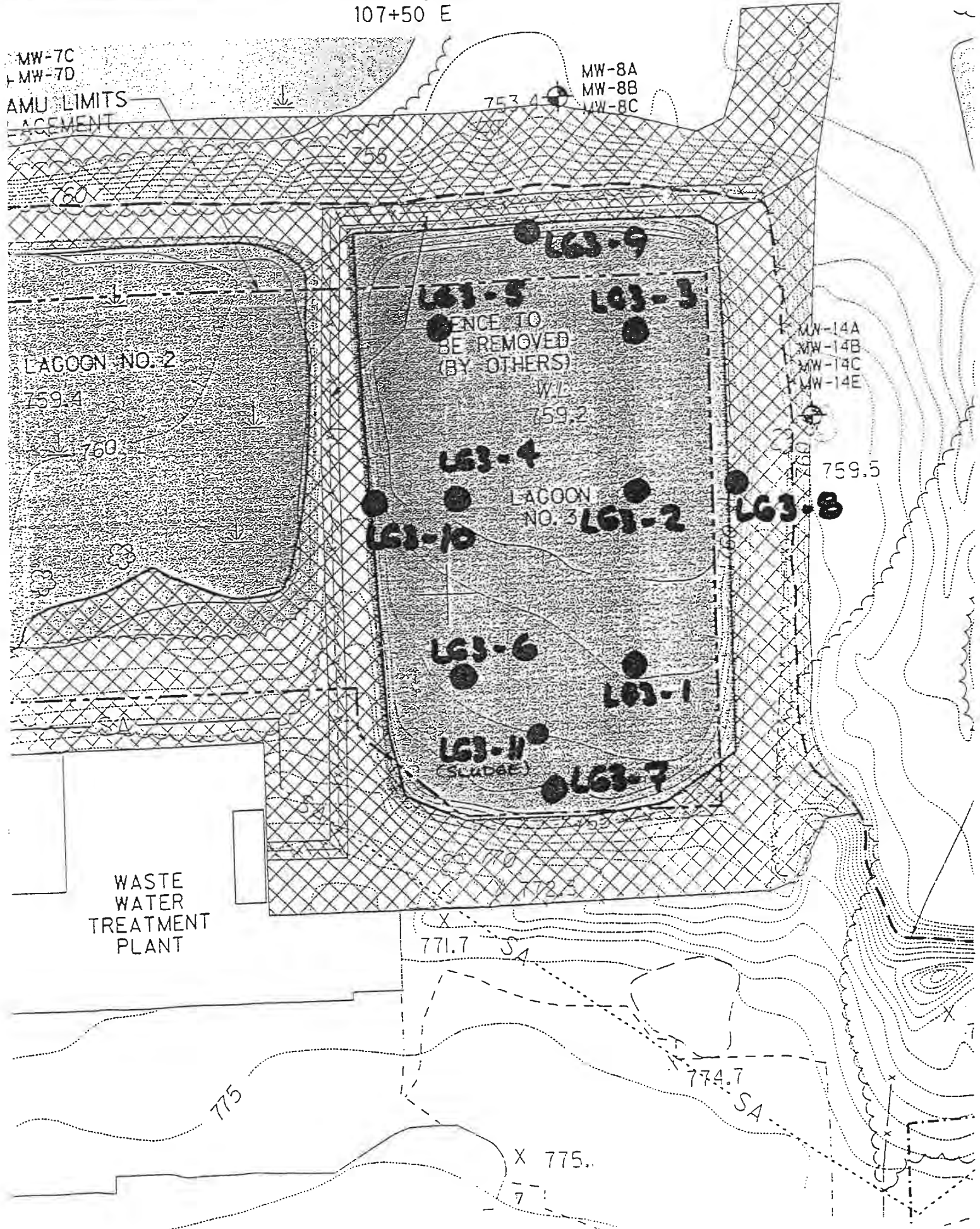
MW-14A
MW-14B
MW-14C
MW-14E

WASTE WATER TREATMENT PLANT

X 771.7 SA

X 774.7 SA

X 775.

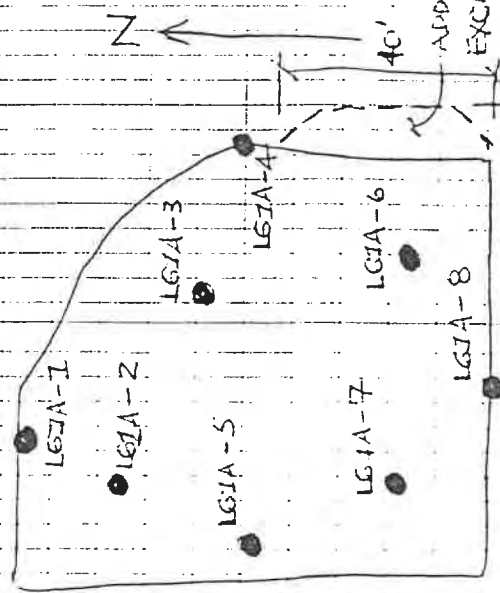


(28) 11/17/00 97MOIS

- 07:45 - BJSI on site. Terra loads Lagoon No. IA sludge into Phase 2.
- 08:50 - A new flume is. Terra fixed 15' diameter.
- 09:20 - Crane moves sludge in Phase 2.
- 09:50 - Dope is fixed. Terra resumes loading sludge.
- 12:00 - Lunch
- 12:30 - Terra resumes loading Lagoon No. IA sludge into Phase 2.
- 13:05 - BJSI collects soil samples from Lagoon No. IA.
- 14:30 - D. Doye to Lagoon IA to clean lagoon bottom
- 14:45 - Backhoe wire, tip will be in Lagoon No. IA east berm.
- 14:50 - Backhoe excavates residual sludge on east side of Lagoon No. IA. Sludge is to be sent to Wetland No. IA ditch.
- 15:10 - BJSI collects soil sample in Lagoon No. IA.

11/17/00 97MOIS (29)

LAGOON No. IA
SAMPLE LOCATIONS

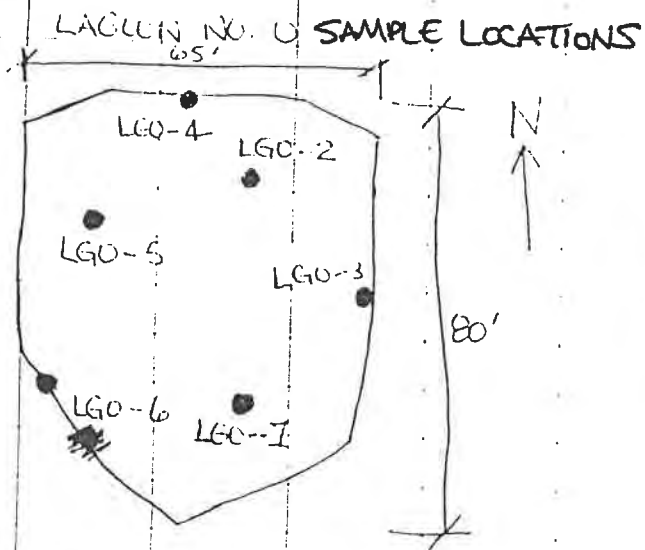


SAMPLE NO.	N	E	ADDITIONAL EXCAVATION	DEPTH
LGIA-1	102+60	102+50		3'
LGIA-2	102+45	102+40		5'
LGIA-3	102+25	102+80		5'
LGIA-4	102+10	103+25		3'
LGIA-5	102+10	102+30		5'
LGIA-6	101+70	103+00		5'
LGIA-7	101+70	102+40		5'
LGIA-8	101+50	102+70		3'

(32)

11/20/00

97M015



SAMPLE NO.	DEPTH	N	E
LGO-1	20'	100+65	104+35
LGO-2	20'	101+20	104+35
LGO-3	10'	101+00	104+60
LGO-4	10'	101+35	104+20
LGO-5	20'	101+10	104+10
LGO-6	10'	100+85	103+10

14:45- Crane resumes moving sludge in Phase 2.

15:15- Backhoe resumes Lagoon No. 0 excavation.

11/20/00

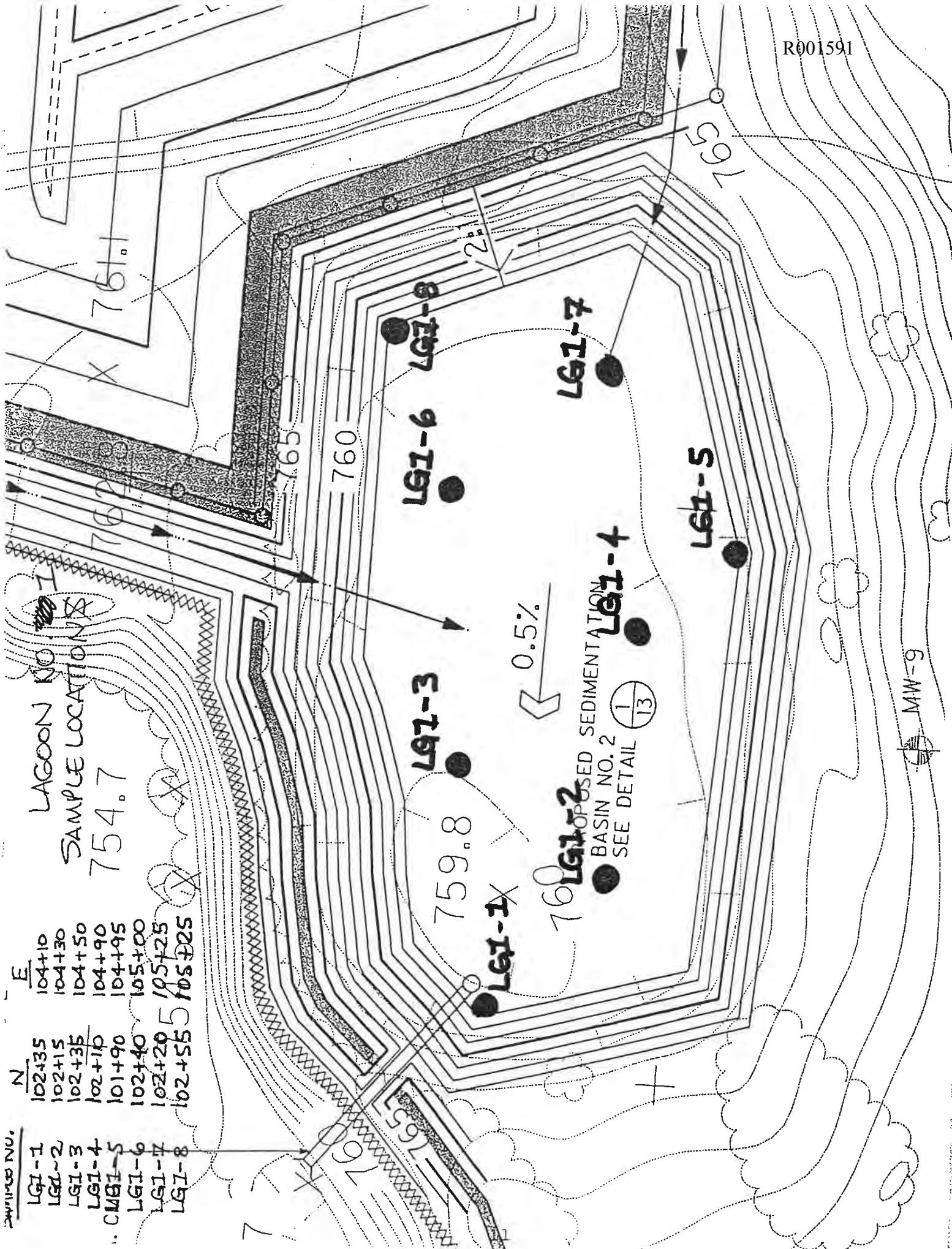
97M015 (33)

15:55- Sludge removed from Lagoon No. 0 ~~excavated~~ sidewalls. Terra slopeshauling + scrapes parking lot.

16:00- Backhoe loads Wetland No. 2 soil stockpile into Phase 1

16:25- Terra stops.

Brian Starnul



2/1/83

NO.	N	E
LGI-1	102+35	104+10
LGI-2	102+15	104+30
LGI-3	102+35	104+50
LGI-4	102+10	104+90
CM81-5	101+90	104+95
LGI-6	102+40	105+00
LGI-7	102+20	105+25
LGI-8	102+55	105+25

LAGOON NO. 1
 SAMPLE LOCATION X
 754.7

EXPOSED SEDIMENTATION
 BASIN NO. 2
 SEE DETAIL 1/13

MW-9

Appendix L2
Laboratory Reports

ision Office & Laboratory
5 Science Drive
Madison, WI 53711
608-232-3300 • Fax: 608-233-0502
1-888-5-ENCHEM



Corporate Office & Laboratory
1795 Industrial Drive
Greendale, WI 53029
920-469-2436 • Fax: 920-469-8827
1-800-7-ENCHEM

- Analytical Report -

Project Name : MODERN PLATING

Client : FOTH & VAN DYKE

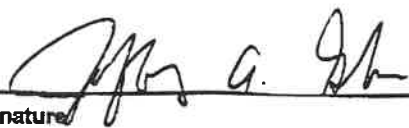
Project Number : 97M015

Report Date : 2/25/00

WI DNR LAB ID : 113172950

Lab Sample No.	Field ID	Collection Date	Lab Sample No.	Field ID	Collection Date
900618-001	MP-I-6-2.5	2/23/00			
900618-002	MP-I-10-2.5	2/23/00			
900618-003	MP-I-13-2.5	2/23/00			

I certify that the data contained in this Final Report has been generated and reviewed in accordance with approved methods and Laboratory Standard Operating Procedure. Exceptions, if any, are discussed in the accompanying sample narrative. Release of this final report is authorized by Laboratory management, as is verified by the following signature.

Approval Signature 

Date 2.25.00

Madison Office & Laboratory
25 Science Drive
Madison, WI 53711
608-232-3300 • Fax: 608-233-0502
1-888-5-ENCHEM



Corporate Office & Laboratory
1795 Industrial Drive
Green Bay, WI 54302
920-469-2436 • Fax: 920-469-8827
1-800-7-ENCHEM

- Analytical Report -

Project Name : MODERN PLATING
Project Number : 97M015
Field ID : MP-1-6-2.5
Lab Sample Number : 900618-001
Lab Project Number : 900618

Submitter : FOTH & VAN DYKE
Report Date : 2/25/00
Collection Date : 2/23/00
Matrix Type : SOIL
WI DNR LAB ID : 113172950

Inorganic Results

Test	Result	EQL	Units	Code	Analysis Date	Prep Method	Analysis Method
Cadmium	0.73	0.13	mg/kg		2/24/00	SW846 3051	SW846 6010B
Solids, percent	75.0		%		2/25/00	SM 2540G M	SM 2540G M

All soil results are reported on a dry weight basis unless otherwise noted.

Madison Office & Laboratory
25 Science Drive
Madison, WI 53711
608-232-3300 • Fax: 608-233-0502
1-888-5-ENCHEM



Corporate Office & Laboratory
1795 Industrial Drive
Green Bay, WI 54302
920-469-2436 • Fax: 920-469-8827
1-800-7-ENCHEM

- Analytical Report -

Project Name : MODERN PLATING
Project Number : 97M015
Field ID : MP-I-10-2.5
Lab Sample Number : 900618-002
Lab Project Number : 900618

Submitter : FOTH & VAN DYKE
Report Date : 2/25/00
Collection Date : 2/23/00
Matrix Type : SOIL
WI DNR LAB ID : 113172950

Inorganic Results

Test	Result	EQL	Units	Code	Analysis Date	Prep Method	Analysis Method
Cadmium	2.7	0.14	mg/kg		2/24/00	SW846 3051	SW846 6010B
Solids, percent	72.4		%		2/25/00	SM 2540G M	SM 2540G M

All soil results are reported on a dry weight basis unless otherwise noted.



- Analytical Report -

Project Name : MODERN PLATING
Project Number : 97M015
Field ID : MP-I-13-2.5
Lab Sample Number : 900618-003
Lab Project Number : 900618

Submitter : FOTH & VAN DYKE
Report Date : 2/25/00
Collection Date : 2/23/00
Matrix Type : SOIL
WI DNR LAB ID : 113172950

Inorganic Results

Test	Result	EQL	Units	Code	Analysis Date	Prep Method	Analysis Method
Cadmium	56	0.15	mg/kg		2/24/00	SW846 3051	SW846 6010B
Solids, percent	61.9		%		2/25/00	SM 2540G M	SM 2540G M

All soil results are reported on a dry weight basis unless otherwise noted.

(Please Print Legibly)

Company Name: **FOTH & VAN DYKE**

Branch or Location: **Green Bay, WI**

Project Contact: **RON MEISTER**

Telephone: **920-497-2500**

Project Number: **97M015**

Project Name: **MODERN PLATING**

Project State: **ILLINOIS**

Sampled By (Print): **REP**

Data Package Options (please circle if requested)

QC Summary	Surcharge	Site-Specific QC Required?
EnChem Level II	Std. Delivery	Yes No
EnChem Level III	10% (min. \$50)	(If yes, indicate QC sample and submit triplicate volume.)
EnChem Level IV	25% (min. \$100)	



1241 Bellevue St., Suite 9
Green Bay, WI 54302
920-469-2436 • 1-800-736-2436
FAX 920-469-8827

525 Science Drive
Madison, WI 53711
608-232-3300 • 1-888-536-2436
FAX: 608-233-0502

1423 N. 8th Street, Suite 122
Superior, WI 54880
715-392-5844 • 1-800-837-8238
FAX 715-392-5843

CHAIN OF CUSTODY

56236

*Preservation Codes
A=None B=HCL C=H2SO4 D=HN03 E=EnCore F=Methanol G=NaOH

FILTERED? (YES/NO)
PRESERVATION (CODE)*

ANALYSES REQUESTED
Cadmium

Page _____ of _____

P.O. # _____ Quote # _____

Mail Report To: _____

Company: _____

Address: _____

Invoice To: _____

Company: _____

Address: _____

Mail Invoice To: _____

LABORATORY ID (Lab Use Only)	FIELD ID	COLLECTION		DATE	TIME	MATRIX	COMMENTS	TOTAL BOTTLES (Lab Use Only)
		DATE	TIME					
	MP-I-6-2.5	2/23/00	0945			S	24 Hr Turn	
	MP-I-10-2.5		1100					
	MP-I-13-2.5		1140					
COPY								

Turnaround Time Requested (TAT)
(circle): Std (10 Bus. Days) Rush
(Rush TAT subject to approval/surcharge)
Quick Turn Number: _____
Date Needed: _____

TAT Surcharge

Std.	3.0x
1 day	3.0x
2 day	2.0x
3 day	1.5x
4 day	1.4x
5 day	1.3x

Relinquished By: **Ron Pappie** Date/Time: **2/24/00 - 1205**

Received By: **Jim M** Date/Time: **2-24-00 12:05**

Relinquished By: _____ Date/Time: _____

Received By: _____ Date/Time: _____

Relinquished By: _____ Date/Time: _____

Received By: _____ Date/Time: _____

Relinquished By: _____ Date/Time: _____

Received By: _____ Date/Time: _____

Relinquished By: _____ Date/Time: _____

Received By: _____ Date/Time: _____

Transmit Rush Results by (circle):
Phone Fax
Phone # _____
Fax # _____

Matrix Codes
W=Water
S=Soil
A=Air
C=Charcoal
B=Biota
Sl=Sludge

Samples on HOLD are subject to special pricing and release of liability

En Chem Project No. _____

Sample Receipt Temp. _____

Sample Receipt pH (Wet/Metals) _____

Custody Seal _____

R001597

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

06/02/2000
Job Number: 00.05605
IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: Modern Plating (97M015)

Sample Number	Sample Description	Date Taken	Date Received
582219	LG2-10 (N102+40,E106+35)	05/30/2000	05/31/2000
582220	LG2-3 (N103+25,E105+85)	05/30/2000	05/31/2000
582221	LG2-2 (N102+75,E105+85)	05/30/2000	05/31/2000
582222	LG2-1 (N103+00,E105+60)	05/31/2000	05/31/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:



Mary Pearson
Project Manager

ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/02/2000

Sample No. : 582219

Job No.: 00.05605

Sample Description: LG2-10 (N102+40,E106+35)
 Modern Plating (97M015)

Date Taken: 05/30/2000
 Time Taken: 15:30

Date Received: 05/31/2000
 Time Received: 15:15

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	86.0		mg/kg dw	0.34	06/01/2000	jrr	SW 9012A
Solids, Total	73.5		%	0.1	06/01/2000	pjf	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	06/02/2000	jtt	SW 6010B
Cadmium, ICP	1,170		mg/kg dw	0.68	06/02/2000	jtt	SW 6010B
Lead, ICP	45		mg/kg dw	5.4	06/02/2000	jtt	SW 6010B
Nickel, ICP	1,010		mg/kg dw	3.4	06/02/2000	jtt	SW 6010B
Zinc, ICP	10,700		mg/kg dw	1.4	06/02/2000	jtt	SW 6010B

ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/02/2000
 Sample No. : 582220
 Job No.: 00.05605

Sample Description: LG2-3 (N103+25,E105+85)
 Modern Plating (97M015)

Date Taken: 05/30/2000
 Time Taken: 15:45

Date Received: 05/31/2000
 Time Received: 15:15

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1,700		mg/kg dw	1.5	06/01/2000	jrr	SW 9012A
Solids, Total	16.9		%	0.1	06/01/2000	pjf	SM 2540
Arsenic, ICP	<59		mg/kg dw	59	06/02/2000	jtt	SW 6010B
Cadmium, ICP	11,200		mg/kg dw	3.0	06/02/2000	jtt	SW 6010B
Lead, ICP	140		mg/kg dw	24	06/02/2000	jtt	SW 6010B
Nickel, ICP	13,400		mg/kg dw	15	06/02/2000	jtt	SW 6010B
Zinc, ICP	88,800		mg/kg dw	5.9	06/02/2000	jtt	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/02/2000

Sample No. : 582221

Job No.: 00.05605

Sample Description: LG2-2 (N102+75,E105+85)
 Modern Plating (97M015)

Date Taken: 05/30/2000
 Time Taken: 16:15

Date Received: 05/31/2000
 Time Received: 15:15

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	3,000		mg/kg dw	1.7	06/01/2000	jrr	SW 9012A
Solids, Total	14.9		%	0.1	06/01/2000	pjf	SM 2540
Arsenic, ICP	<67		mg/kg dw	67	06/02/2000	jtt	SW 6010B
Cadmium, ICP	12,800		mg/kg dw	3.4	06/02/2000	jtt	SW 6010B
Lead, ICP	210		mg/kg dw	27	06/02/2000	jtt	SW 6010B
Nickel, ICP	18,100		mg/kg dw	17	06/02/2000	jtt	SW 6010B
Zinc, ICP	114,000		mg/kg dw	6.7	06/02/2000	jtt	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/02/2000

Sample No. : 582222

Job No.: 00.05605

Sample Description: LG2-1 (N103+00, E105+60)
 Modern Plating (97M015)

Date Taken: 05/31/2000
 Time Taken: 07:50

Date Received: 05/31/2000
 Time Received: 15:15

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1.64		mg/kg dw	0.32	06/01/2000	jrr	SW 9012A
Solids, Total	77.5		%	0.1	06/01/2000	pjf	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	06/02/2000	jtt	SW 6010B
Cadmium, ICP	21		mg/kg dw	0.65	06/02/2000	jtt	SW 6010B
Lead, ICP	25		mg/kg dw	5.2	06/02/2000	jtt	SW 6010B
Nickel, ICP	155		mg/kg dw	3.2	06/02/2000	jtt	SW 6010B
Zinc, ICP	181		mg/kg dw	1.3	06/02/2000	jtt	SW 6010B

TestAmerica

KEY TO ABBREVIATIONS and METHOD REFERENCES
INCORPORATED

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- (1) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986.
- (2) ASTM "American Society for Testing Materials"
- (3) Methods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 600/4-79-020, Rev. 1983.
- (4) See "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.
- (5) Methods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis of Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.
- (6) Methods 500 through 599: see "Methods for the Determination of Organic Compounds in Drinking Water," USEPA 600/4-88/039, Rev. 1988.
- (7) See "Methods for the Determination of Metals in Environmental Samples", Supplement I EPA-600/R-94/111, May 1994.
- (8) See "Standard Methods for the Examination of Water and Wastewater", 18th Ed., APHA, 1992.
- (9) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986, Including Updates I and II.
- (10) This method is from the 2nd Edition of "Test Methods for Evaluating Solid Waste", USEPA SW-846. It has been dropped from the 3rd Edition, 1986.

CHAIN OF CUSTODY RECORD

602 Commerce Drive / Watertown, WI 53094
 Phone: (920) 261-1660 / Fax: (920) 261-8120

COMPANY FOTH & VAN DYKE
 ADDRESS 2737 S. RIDGE RD., GREEN BAY, WI 54307
 PHONE (920) 497-2500 FAX (920) 497-8516
 PROJECT DESCRIPTION/NO. MODERN PLATING (97MO15)
 PROJECT MANAGER RON MEISTER

REPORT TO: RON MEISTER
 INVOICE TO: FOTH & VAN DYKE

P.O. NO.: _____
 QUOTE NO.: _____

SAMPLED BY:

BRIAN STANUL
 NAME

NAME

DATE	TIME	SAMPLE ID/DESCRIPTION	FILTERED	MATRIX	GRAB	COMP	# and Type of Containers						ANALYSES						COMMENTS				
							HCl	NaOH	HNO ₃	H ₂ SO ₄	NONE	METHANOL	OTHER	CYANIDE	ARSENIC	CADMIUM	LEAD	NICKEL		ZINC			
5/31/00	15:30	LG2-10 (N102+40, E106+35)			02						2						X	X	X	X	X	X	
	15:45	LG2-3 (N103+25, E105+85)			02						2						X	X	X	X	X	X	
	16:15	LG2-2 (N102+75, E105+85)			02						2						X	X	X	X	X	X	
5/31/00	07:50	LG2-1 (N103+00, E105+60)			2						2						X	X	X	X	X	X	

Fax Results? _____ QC w/Results? _____

Which regulations apply?
 NPDES/Wastewater _____ RCRA _____ UST _____
 Drinking Water _____ Other _____ None _____

24

CONDITION OF SAMPLE: BOTTLES INTACT? YES / NO _____
 LAB USE ONLY VOLATILES FREE OF HEADSPACE? YES / NO N/A
 BOTTLES SUPPLIED BY LAB? YES / NO _____ TEMPERATURE UPON RECEIPT Rest in ice °C

RELINQUISHED BY: Brian Stanul DATE: 5/31/00 TIME: 07:00 RECEIVED BY: Karl Budnik DATE: 5/31 TIME: 0900
 RELINQUISHED BY: Karl Budnik DATE: 5/31 TIME: 1244 RECEIVED FOR LAB BY: BR Johnson

METHOD OF SHIPMENT: TestAmerica Courier _____
 Client _____
 Common Carrier _____
 REMARKS: * 24-HOUR TURN AROUND TIME *
BR Johnson 5-31 15 15
H. Walton 155
Actual Sample Temp 10°C 5/31

R001604



✓ **MASTER FILE COPY**
 Scope 97M015 Classification 10,500
 Copy To REM

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/01/2000

Job Number: 00.05497

IEPA Cert. No.: 100221
 WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: Modern Plating (97M015)

Sample Number	Sample Description	Date Taken	Date Received
581843	LG2-9 (N103+00, E107+10)	05/26/2000	05/26/2000
581844	LG2-6 (N103+25, E106+80)	05/26/2000	05/26/2000
581845	LG2-5 (N103+25, E106+35)	05/26/2000	05/26/2000
581846	LG2-8 (N102+75, E106+80)	05/26/2000	05/26/2000
581847	LG2-7 (N102+75, E106+35)	05/26/2000	05/26/2000
581848	LG2-4 (N103+60, E106+35)	05/26/2000	05/26/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:

Mary Pearson
 Project Manager



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/01/2000

Sample No. : 581843

Job No.: 00.05497

Sample Description: LG2-9 (N103+00, E107+10)
 Modern Plating (97M015)

Date Taken: 05/26/2000
 Time Taken: 08:50

Date Received: 05/26/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	0.86		mg/kg dw	0.28	05/31/2000	jrr	SW 9012A
Solids, Total	88.3		%	0.1	05/27/2000	pjf	SM 2540
Arsenic, ICP	<11		mg/kg dw	11	05/30/2000	kdw	SW 6010B
Cadmium, ICP	294		mg/kg dw	0.57	05/30/2000	kdw	SW 6010B
Lead, ICP	16		mg/kg dw	4.5	05/30/2000	kdw	SW 6010B
Nickel, ICP	193		mg/kg dw	2.8	05/30/2000	kdw	SW 6010B
Zinc, ICP	906		mg/kg dw	1.1	05/30/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/01/2000

Sample No. : 581844

Job No.: 00.05497

Sample Description: LG2-6 (N103+25, E106+80)
 Modern Plating (97M015)

Date Taken: 05/26/2000
 Time Taken: 09:05

Date Received: 05/26/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	646		mg/kg dw	1.3	05/31/2000	jrr	SW 9012A
Solids, Total	19.8		%	0.1	05/27/2000	pjf	SM 2540
Arsenic, ICP	51		mg/kg dw	51	05/30/2000	kdw	SW 6010B
Cadmium, ICP	10,600		mg/kg dw	2.5	05/30/2000	kdw	SW 6010B
Lead, ICP	110		mg/kg dw	20	05/30/2000	kdw	SW 6010B
Nickel, ICP	13,100		mg/kg dw	13	05/30/2000	kdw	SW 6010B
Zinc, ICP	75,800		mg/kg dw	5.1	05/30/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/01/2000

Sample No. : 581845

Job No.: 00.05497

Sample Description: LG2-5 (N103+25, E106+35)
 Modern Plating (97M015)

Date Taken: 05/26/2000
 Time Taken: 09:10

Date Received: 05/26/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	3,710		mg/kg dw	1.6	05/31/2000	jrr	SW 9012A
Solids, Total	16.0		%	0.1	05/27/2000	pjf	SM 2540
Arsenic, ICP	62		mg/kg dw	62	05/30/2000	kdw	SW 6010B
Cadmium, ICP	12,500		mg/kg dw	3.1	05/30/2000	kdw	SW 6010B
Lead, ICP	430		mg/kg dw	25	05/30/2000	kdw	SW 6010B
Nickel, ICP	21,900		mg/kg dw	16	05/30/2000	kdw	SW 6010B
Zinc, ICP	106,000		mg/kg dw	6.2	05/30/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/01/2000

Sample No. : 581846

Job No.: 00.05497

Sample Description: LG2-8 (N102+75, E106+80)
 Modern Plating (97M015)

Date Taken: 05/26/2000
 Time Taken: 08:20

Date Received: 05/26/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	896		mg/kg dw	1.1	06/01/2000	jrr	SW 9012A
Solids, Total	22.2		%	0.1	05/27/2000	pjf	SM 2540
Arsenic, ICP	<45		mg/kg dw	45	05/30/2000	kdw	SW 6010B
Cadmium, ICP	14,400		mg/kg dw	2.3	05/30/2000	kdw	SW 6010B
Lead, ICP	120		mg/kg dw	18	05/30/2000	kdw	SW 6010B
Nickel, ICP	18,000		mg/kg dw	11	05/30/2000	kdw	SW 6010B
Zinc, ICP	81,100		mg/kg dw	4.5	05/30/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/01/2000

Sample No. : 581847

Job No.: 00.05497

Sample Description: LG2-7 (N102+75, E106+35)
 Modern Plating (97M015)

Date Taken: 05/26/2000

Time Taken: 09:35

Date Received: 05/26/2000

Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1,300		mg/kg dw	1.3	05/31/2000	jrr	SW 9012A
Solids, Total	19.8		%	0.1	05/27/2000	pjf	SM 2540
Arsenic, ICP	<51		mg/kg dw	51	05/30/2000	kdw	SW 6010B
Cadmium, ICP	14,100		mg/kg dw	2.5	05/30/2000	kdw	SW 6010B
Lead, ICP	140		mg/kg dw	20	05/30/2000	kdw	SW 6010B
Nickel, ICP	18,700		mg/kg dw	13	05/30/2000	kdw	SW 6010B
Zinc, ICP	80,800		mg/kg dw	5.1	05/30/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/01/2000

Sample No. : 581848

Job No.: 00.05497

Sample Description: LG2-4 (N103+60, E106+35)
 Modern Plating (97M015)

Date Taken: 05/26/2000
 Time Taken: 10:00

Date Received: 05/26/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1.17		mg/kg dw	0.26	05/31/2000	jrr	SW 9012A
Solids, Total	98.0		%	0.1	05/27/2000	pjf	SM 2540
Arsenic, ICP	<10		mg/kg dw	10	05/30/2000	kdw	SW 6010B
Cadmium, ICP	14		mg/kg dw	0.51	05/30/2000	kdw	SW 6010B
Lead, ICP	163		mg/kg dw	4.1	05/30/2000	kdw	SW 6010B
Nickel, ICP	30		mg/kg dw	2.6	05/30/2000	kdw	SW 6010B
Zinc, ICP	95		mg/kg dw	1.0	05/30/2000	kdw	SW 6010B

TestAmerica, Bartlett Division
TestAmerica
 KEY TO ABBREVIATIONS and METHOD REFERENCES
 INCORPORATED

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- (1) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986.
- (2) ASTM "American Society for Testing Materials"
- (3) Methods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 600/4-79-020, Rev. 1983.
- (4) See "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.
- (5) Methods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis of Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.
- (6) Methods 500 through 599: see "Methods for the Determination of Organic Compounds in Drinking Water," USEPA 600/4-88/039, Rev. 1988.
- (7) See "Methods for the Determination of Metals in Environmental Samples", Supplement I EPA-600/R-94/111, May 1994.
- (8) See "Standard Methods for the Examination of Water and Wastewater", 18th Ed., APHA, 1992.
- (9) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986, Including Updates I and II.
- (10) This method is from the 2nd Edition of "Test Methods for Evaluating Solid Waste", USEPA SW-846. It has been dropped from the 3rd Edition, 1986.

CHAIN OF CUSTODY RECORD

602 Commerce Drive / Watertown, WI 53094
 Phone: (920) 261-1660 / Fax: (920) 261-8120

COMPANY FOTH & VAN DYKE
 ADDRESS 2787 S. RIDGE RD, GREEN BAY, WI 54307
 PHONE (920) 997-2500 FAX (920) 997-8516
 PROJECT DESCRIPTION/NO. MODERN PLATING (97MO15)
 PROJECT MANAGER RON MEISTER

REPORT TO: RON MEISTER
 INVOICE TO: FOTH & VAN DYKE

P.O. NO.: _____
 QUOTE NO.: _____

SAMPLED BY:
BRIAN STANUL
 NAME

NAME

DATE	TIME	SAMPLE ID/DESCRIPTION	FILTERED	MATRIX	GRAB	COMP	# and Type of Containers							ANALYSES									
							HCl	NaOH	HNO ₃	H ₂ SO ₄	NONE	METHANOL	OTHER	CN (CYANIDE)	ARSENIC	CADMIUM	LEAD	NICKEL	ZINC				
5/26	08:50	LG2-9 (N103+00, E107+10)			2													X	X	X	X	X	X
	09:05	LG2-6 (N103+25, E106+80)			2													X	X	X	X	X	X
	09:10	LG2-5 (N103+25, E106+35)			2													X	X	X	X	X	X
	09:20	LG2-8 (N102+75, E106+80)			2													X	X	X	X	X	X
	09:35	LG2-7 (N102+75, E106+35)			2													X	X	X	X	X	X
3	10:00	LG2-4 (N103+60, E106+35)			2													X	X	X	X	X	X

Fax Results? QC w/Results?

Which regulations apply?
 NPDES/Wastewater _____ RCRA UST _____
 Drinking Water _____ Other _____ None _____

COMMENTS

CONDITION OF SAMPLE: BOTTLES INTACT? YES NO

LAB USE ONLY
 VOLATILES FREE OF HEADSPACE? YES NO N/A

BOTTLES SUPPLIED BY LAB? YES NO

TEMPERATURE UPON RECEIPT: 1 °C

RELINQUISHED BY: Brian J. Stanul
 DATE: 5/26/00 TIME: 11:30

RECEIVED BY: [Signature]
 RELINQUISHED BY: [Signature]
 DATE: 5/26 TIME: 1300

RECEIVED FOR LAB BY: P. Merrill

METHOD OF SHIPMENT:

Test America Courier _____
 Client _____
 Common Carrier _____

REMARKS:

*** 24-HOUR TURN AROUND ***

MASTER FILE COPY
 Scope 97M015 Classification 6351
 Copy To REM

TestAmerica
 INCORPORATED

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000

Job Number: 00.05706

IEPA Cert. No.: 100221
 WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: Modern Plating (97M015)

Sample Number	Sample Description	Date Taken	Date Received
582515	LG2-11	06/02/2000	06/02/2000
582516	LG2-12	06/02/2000	06/02/2000
582517	LG2-13	06/02/2000	06/02/2000
582518	LG2-14	06/02/2000	06/02/2000
582519	LG2-15	06/02/2000	06/02/2000
582520	LG2-16	06/02/2000	06/02/2000
582521	LG2-17	06/02/2000	06/02/2000
582522	LG2-18	06/02/2000	06/02/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:


 Mary Pearson
 Project Manager



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000

Sample No. : 582515

Job No.: 00.05706

Sample Description: LG2-11
 Modern Plating (97M015)

Date Taken: 06/02/2000
 Time Taken: 09:10

Date Received: 06/02/2000
 Time Received: 12:55

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	2,830		mg/kg dw	1.7	06/07/2000	jrr	SW 9012A
Solids, Total	15.0		%	0.1	06/05/2000	pjf	SM 2540
Arsenic, ICP	<67		mg/kg dw	67	06/06/2000	kdw	SW 6010B
Cadmium, ICP	10,000		mg/kg dw	3.3	06/06/2000	kdw	SW 6010B
Lead, ICP	310		mg/kg dw	27	06/06/2000	kdw	SW 6010B
Nickel, ICP	12,700		mg/kg dw	17	06/06/2000	kdw	SW 6010B
Zinc, ICP	153,000		mg/kg dw	6.7	06/06/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000

Sample No. : 582516

Job No.: 00.05706

Sample Description: LG2-12
 Modern Plating (97M015)

Date Taken: 06/02/2000
 Time Taken: 09:12

Date Received: 06/02/2000
 Time Received: 12:55

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	0.74		mg/kg dw	0.33	06/07/2000	jrr	SW 9012A
Solids, Total	75.9		%	0.1	06/05/2000	pjf	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	06/06/2000	kdw	SW 6010B
Cadmium, ICP	1.8		mg/kg dw	0.66	06/06/2000	kdw	SW 6010B
Lead, ICP	16		mg/kg dw	5.3	06/06/2000	kdw	SW 6010B
Nickel, ICP	18		mg/kg dw	3.3	06/06/2000	kdw	SW 6010B
Zinc, ICP	110		mg/kg dw	1.3	06/06/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000
 Sample No. : 582517
 Job No.: 00.05706

Sample Description: LG2-13
 Modern Plating (97M015)

Date Taken: 06/02/2000
 Time Taken: 09:14

Date Received: 06/02/2000
 Time Received: 12:55

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	2,100		mg/kg dw	1.4	06/07/2000	jrr	SW 9012A
Solids, Total	18.5		%	0.1	06/05/2000	pjf	SM 2540
Arsenic, ICP	<54		mg/kg dw	54	06/06/2000	kdw	SW 6010B
Cadmium, ICP	9,190		mg/kg dw	2.7	06/06/2000	kdw	SW 6010B
Lead, ICP	160	iec	mg/kg dw	22	06/06/2000	kdw	SW 6010B
Nickel, ICP	11,400		mg/kg dw	14	06/06/2000	kdw	SW 6010B
Zinc, ICP	7,570		mg/kg dw	5.4	06/06/2000	kdw	SW 6010B

iec: Elevated reporting limit due to interelement interferences.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000

Sample No. : 582518

Job No.: 00.05706

Sample Description: LG2-14
 Modern Plating (97M015)

Date Taken: 06/02/2000
 Time Taken: 09:16

Date Received: 06/02/2000
 Time Received: 12:55

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	<0.34		mg/kg dw	0.34	06/07/2000	jrr	SW 9012A
Solids, Total	72.9		%	0.1	06/05/2000	pjf	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	06/06/2000	kdw	SW 6010B
Cadmium, ICP	2.1		mg/kg dw	0.69	06/06/2000	kdw	SW 6010B
Lead, ICP	16		mg/kg dw	5.5	06/06/2000	kdw	SW 6010B
Nickel, ICP	25		mg/kg dw	3.4	06/06/2000	kdw	SW 6010B
Zinc, ICP	100		mg/kg dw	1.4	06/06/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000

Sample No. : 582519

Job No.: 00.05706

Sample Description: LG2-15
 Modern Plating (97M015)

Date Taken: 06/02/2000
 Time Taken: 09:18

Date Received: 06/02/2000
 Time Received: 12:55

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	4,280		mg/kg dw	1.7	06/07/2000	jrr	SW 9012A
Solids, Total	14.7		%	0.1	06/05/2000	pjf	SM 2540
Arsenic, ICP	75		mg/kg dw	68	06/06/2000	kdw	SW 6010B
Cadmium, ICP	14,300		mg/kg dw	3.4	06/06/2000	kdw	SW 6010B
Lead, ICP	460		mg/kg dw	27	06/06/2000	kdw	SW 6010B
Nickel, ICP	17,700		mg/kg dw	17	06/06/2000	kdw	SW 6010B
Zinc, ICP	109,000		mg/kg dw	6.8	06/06/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000

Sample No. : 582520

Job No.: 00.05706

Sample Description: LG2-16
 Modern Plating (97M015)

Date Taken: 06/02/2000
 Time Taken: 09:20

Date Received: 06/02/2000
 Time Received: 12:55

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	<0.33		mg/kg dw	0.33	06/07/2000	jrr	SW 9012A
Solids, Total	76.3		%	0.1	06/05/2000	pjf	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	06/06/2000	kdw	SW 6010B
Cadmium, ICP	9.8		mg/kg dw	0.66	06/06/2000	kdw	SW 6010B
Lead, ICP	14		mg/kg dw	5.2	06/06/2000	kdw	SW 6010B
Nickel, ICP	33		mg/kg dw	3.3	06/06/2000	kdw	SW 6010B
Zinc, ICP	170		mg/kg dw	1.3	06/06/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000

Sample No. : 582521

Job No.: 00.05706

Sample Description: LG2-17
 Modern Plating (97M015)

Date Taken: 06/02/2000
 Time Taken: 09:22

Date Received: 06/02/2000
 Time Received: 12:55

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	841		mg/kg dw	1.1	06/07/2000	jrr	SW 9012A
Solids, Total	23.3		%	0.1	06/05/2000	pjf	SM 2540
Arsenic, ICP	<43		mg/kg dw	43	06/06/2000	kdw	SW 6010B
Cadmium, ICP	9,440		mg/kg dw	2.1	06/06/2000	kdw	SW 6010B
Lead, ICP	180		mg/kg dw	17	06/06/2000	kdw	SW 6010B
Nickel, ICP	13,300		mg/kg dw	11	06/06/2000	kdw	SW 6010B
Zinc, ICP	68,700		mg/kg dw	4.3	06/06/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

06/07/2000

Sample No. : 582522

Job No.: 00.05706

Sample Description: LG2-18
 Modern Plating (97M015)

Date Taken: 06/02/2000
 Time Taken: 09:25

Date Received: 06/02/2000
 Time Received: 12:55

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	0.52		mg/kg dw	0.32	06/07/2000	jrr	SW 9012A
Solids, Total	77.4		%	0.1	06/05/2000	pjf	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	06/06/2000	kdw	SW 6010B
Cadmium, ICP	6.6		mg/kg dw	0.65	06/06/2000	kdw	SW 6010B
Lead, ICP	9.6		mg/kg dw	5.2	06/06/2000	kdw	SW 6010B
Nickel, ICP	27		mg/kg dw	3.2	06/06/2000	kdw	SW 6010B
Zinc, ICP	130		mg/kg dw	1.3	06/06/2000	kdw	SW 6010B

TestAmerica, Bartlett Division
TestAmerica
 KEY TO ABBREVIATIONS AND DETECTED REFERENCES
 I N C O R P O R A T E D

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
 To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- (1) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986.
- (2) ASTM "American Society for Testing Materials"
- (3) Methods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 600/4-79-020, Rev. 1983.
- (4) See "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.
- (5) Methods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis of Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.
- (6) Methods 500 through 599: see "Methods for the Determination of Organic Compounds in Drinking Water," USEPA 600/4-88/039, Rev. 1988.
- (7) See "Methods for the Determination of Metals in Environmental Samples", Supplement I EPA-600/R-94/111, May 1994.
- (8) See "Standard Methods for the Examination of Water and Wastewater", 18th Ed., APHA, 1992.
- (9) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986, Including Updates I and II.
- (10) This method is from the 2nd Edition of "Test Methods for Evaluating Solid Waste", USEPA SW-846. It has been dropped from the 3rd Edition, 1986.

CHAIN OF CUSTODY RECORD

602 Commerce Drive / Watertown, WI 53094
 Phone: (920) 261-1660 / Fax: (920) 261-8120

COMPANY FOTH + VAN DYKE
 ADDRESS 2737 S. RIDGE Rd. GREEN BAY, WI 54307
 PHONE (920) 497-2500 FAX (920) 497-8516
 PROJECT DESCRIPTION/NO. MODERN PLATING 97M015
 PROJECT MANAGER RON MEISTER

REPORT TO: ROM MEISTER
 INVOICE TO: FOTH + VAN DYKE
 P.O. NO.: _____
 QUOTE NO.: _____

SAMPLED BY: _____
 NAME _____
 NAME _____

ANALYSES

Fax Results? _____ QC w/Results? _____

Which regulations apply?

NPDES/Wastewater _____ RCRA _____ UST _____

Drinking Water _____ Other _____ None _____

DATE	TIME	SAMPLE ID/DESCRIPTION	FILTERED	MATRIX	GRAB	COMP	# and Type of Containers							ANALYSES						COMMENTS			
							HCl	NGOH	HNO ₃	H ₂ SO ₄	NONE	METHANOL	OTHER	CYANIDE	ARSENIC	CADMIUM	LEAD	NICKEL	ZINC				
6/2/00	9:10	LG2-11			1												X	X	X	X	X	X	
	9:12	LG2-12			1												X	X	X	X	X	X	
	9:14	LG2-13			1												X	X	X	X	X	X	
	9:16	LG2-14			1												X	X	X	X	X	X	
	9:18	LG2-15			1												X	X	X	X	X	X	
	9:20	LG2-16			1												X	X	X	X	X	X	
	9:22	LG2-17			1												X	X	X	X	X	X	
✓	9:25	LG2-18			1												X	X	X	X	X	X	

Actual Sample Temp 11°C

LAB USE ONLY
 CONDITION OF SAMPLE: _____ BOTTLES INTACT? YES / NO _____
 VOLATILES FREE OF HEADSPACE? YES / NO _____ BOTTLES SUPPLIED BY LAB? YES / NO _____
 TEMPERATURE UPON RECEIPT: 11°C

RELINQUISHED BY: _____ DATE _____ TIME _____ RECEIVED BY: _____ DATE _____ TIME _____
Martin J. Cassin 6/2/00 12:55 _____ 6/2/00 12:55 K. Walton

METHOD OF SHIPMENT: _____ REMARKS: 24 HOUR TURN AROUND
TESTING TO BE PERFORMED ON MONDAY 6/5/00
 TestAmerica Courier _____
 Client _____
 Common Carrier _____

TestAmerica

INCORPORATED

MASTER FILE COPY
 Scope 97M015 Classification 8351
 Copy To REM, Master Files

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/20/2000

Job Number: 00.07627

 IEPA Cert. No.: 100221
 WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: Modern Plating; 97M015

Sample Number	Sample Description	Date Taken	Date Received
589101	CV-1 (West Sideslope)	07/18/2000	07/18/2000
589102	CV-2 (North Bottom)	07/18/2000	07/18/2000
589103	CV-3 (East Sideslope)	07/18/2000	07/18/2000
589104	CV-4 (South Bottom)	07/18/2000	07/18/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:


 Mary Pearson
 Project Manager

Page 1 of 10

45



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/20/2000

Sample No. : 589101

Job No.: 00.07627

Sample Description: CV-1 (West Sideslope)
 Modern Plating; 97M015

Date Taken: 07/18/2000
 Time Taken: 10:25
 IEPA Cert. No. 100221

Date Received: 07/18/2000
 Time Received: 13:10
 WDNR Cert. No. 999447130

Parameter	Result	Flag	Units	Date Analyzed	Reporting Limit	Analyst	Batch No. Prep/Run	Analytical Method
Cyanide, total	18		mg/kg dw	07/20/2000	0.28	jrr	746	SW 9012A
Solids, Total	88.0		%	07/20/2000	0.1	kmt	3687	SM 2540
Arsenic, ICP	<11		mg/kg dw	07/20/2000	11	kdw	1696 2941	SW 6010B
Cadmium, ICP	5.1		mg/kg dw	07/20/2000	0.57	kdw	1696 3053	SW 6010B
Chromium, ICP	43		mg/kg dw	07/20/2000	2.3	kdw	1696 3036	SW 6010B
Lead, ICP	50		mg/kg dw	07/20/2000	4.5	kdw	1696 3282	SW 6010B
Nickel, ICP	34		mg/kg dw	07/20/2000	2.8	kdw	1696 2976	SW 6010B
Zinc, ICP	182		mg/kg dw	07/20/2000	1.1	kdw	1696 3035	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/20/2000

Sample No. : 589102

Job No.: 00.07627

Sample Description: CV-2 (North Bottom)
 Modern Plating; 97M015

Date Taken: 07/18/2000
 Time Taken: 10:30
 IEPA Cert. No. 100221

Date Received: 07/18/2000
 Time Received: 13:10
 WDNR Cert. No. 999447130

Parameter	Result	Flag	Units	Date Analyzed	Reporting Limit	Analyst	Batch No. Prep/Run	Analytical Method
Cyanide, total	19	*	mg/kg dw	07/20/2000	0.28	jrr	746	SW 9012A
Solids, Total	87.9		%	07/20/2000	0.1	kmt	3687	SM 2540
Arsenic, ICP	<11		mg/kg dw	07/20/2000	11	kdw	1696 2941	SW 6010B
Cadmium, ICP	5.0		mg/kg dw	07/20/2000	0.57	kdw	1696 3053	SW 6010B
Chromium, ICP	51		mg/kg dw	07/20/2000	2.3	kdw	1696 3036	SW 6010B
Lead, ICP	27		mg/kg dw	07/20/2000	4.6	kdw	1696 3282	SW 6010B
Nickel, ICP	31		mg/kg dw	07/20/2000	2.8	kdw	1696 2976	SW 6010B
Zinc, ICP	100		mg/kg dw	07/20/2000	1.1	kdw	1696 3035	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/20/2000

Sample No. : 589103

Job No.: 00.07627

Sample Description: CV-3 (East Sideslope)
 Modern Plating; 97M015

Date Taken: 07/18/2000
 Time Taken: 10:35
 IEPA Cert. No. 100221

Date Received: 07/18/2000
 Time Received: 13:10
 WDNR Cert. No. 999447130

Parameter	Result	Flag	Units	Date Analyzed	Reporting Limit	Analyst	Batch No. Prep/Run	Analytical Method
Cyanide, total	0.39		mg/kg dw	07/20/2000	0.28	jrr	746	SW 9012A
Solids, Total	88.0		%	07/20/2000	0.1	kmt	3687	SM 2540
Arsenic, ICP	<11		mg/kg dw	07/20/2000	11	kdw	1696 2941	SW 6010B
Cadmium, ICP	1.2		mg/kg dw	07/20/2000	0.57	kdw	1696 3053	SW 6010B
Chromium, ICP	34		mg/kg dw	07/20/2000	2.3	kdw	1696 3036	SW 6010B
Lead, ICP	19		mg/kg dw	07/20/2000	4.5	kdw	1696 3282	SW 6010B
Nickel, ICP	22		mg/kg dw	07/20/2000	2.8	kdw	1696 2976	SW 6010B
Zinc, ICP	61		mg/kg dw	07/20/2000	1.1	kdw	1696 3035	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/20/2000
 Sample No. : 589104
 Job No.: 00.07627

Sample Description: CV-4 (South Bottom)
 Modern Plating; 97M015

Date Taken: 07/18/2000
 Time Taken: 10:40
 IEPA Cert. No. 100221

Date Received: 07/18/2000
 Time Received: 13:10
 WDNR Cert. No. 999447130

Parameter	Result	Flag	Units	Date Analyzed	Reporting Limit	Analyst	Batch No. Prep/Run	Analytical Method
Cyanide, total	0.35		mg/kg dw	07/20/2000	0.29	jrr	746	SW 9012A
Solids, Total	84.8		%	07/20/2000	0.1	kmt	3687	SM 2540
Arsenic, ICP	<47	iec	mg/kg dw	07/20/2000	12	kdw	1696 2942	SW 6010B
Cadmium, ICP	3.2		mg/kg dw	07/20/2000	0.59	kdw	1696 3053	SW 6010B
Chromium, ICP	58		mg/kg dw	07/20/2000	2.4	kdw	1696 3036	SW 6010B
Lead, ICP	248		mg/kg dw	07/20/2000	4.7	kdw	1696 3282	SW 6010B
Nickel, ICP	696		mg/kg dw	07/20/2000	2.9	kdw	1696 2976	SW 6010B
Zinc, ICP	1,530		mg/kg dw	07/20/2000	1.2	kdw	1696 3035	SW 6010B

iec: Elevated reporting limit due to interelement interferences.



QUALITY CONTROL REPORT

CONTINUING CALIBRATION VERIFICATION

FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307
 Mr. Ron Meister

07/20/2000

Job Number: 00.07627

Analyte	Run	CCV		Percent Recovery
	Batch Number	True Conc.	Conc. Found	
Cyanide, total	746	0.0740	0.0777	105.0
Cyanide, total	746	0.0740	0.0798	107.8
Cyanide, total	746	0.0740	0.0795	107.4
Cyanide, total	746	0.0740	0.0792	107.0
Cyanide, total	746	0.0740	0.0786	106.2
Cyanide, total	746	0.0740	0.0785	106.1
Cyanide, total	746	0.0740	0.0771	104.2
Cyanide, total	746	0.0740	0.0787	106.4
Cyanide, total	746	0.0740	0.0794	107.3
Cyanide, total	746	0.0740	0.0737	99.6
Cyanide, total	746	0.0740	0.0749	101.2
Arsenic, ICP	2941	2.00	2.02	101.0
Arsenic, ICP	2942	2.00	2.04	102.0
Cadmium, ICP	3053	1.00	0.987	98.7
Chromium, ICP	3036	2.00	2.00	100.0
Lead, ICP	3282	2.00	1.97	98.5
Nickel, ICP	2976	1.00	0.992	99.2
Zinc, ICP	3035	2.00	1.98	99.0

CCV - Continuing Calibration Verification



QUALITY CONTROL REPORT

BLANK ANALYSIS

FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307
Mr. Ron Meister

07/20/2000

Job Number: 00.07627

Analyte	Prep Batch Number	Run Batch Number	Blank Analysis Results	Units	Reporting Limit	Analytical Method
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Cyanide, total		746	<0.25	mg/kg	0.25	SW 9012A
Solids, Total		3687	<0.1	%	0.1	SM 2540
Arsenic, ICP	1696	2941	<10	mg/Kg	10	SW 6010B
Cadmium, ICP	1696	3053	<0.50	mg/Kg	0.50	SW 6010B
Chromium, ICP	1696	3036	<2.0	mg/Kg	2.0	SW 6010B
Lead, ICP	1696	3282	<4.0	mg/Kg	4.0	SW 6010B
Nickel, ICP	1696	2976	<2.5	mg/Kg	2.5	SW 6010B
Zinc, ICP	1696	3035	<1.0	mg/Kg	1.0	SW 6010B

Advisory Control Limits for Blanks:

All compounds should be less than the Reporting Limit, except for phthalate esters, toluene, methylene chloride, acetone and chloroform should be less than 5 times the Reporting Limit.



QUALITY CONTROL REPORT

LABORATORY CONTROL STANDARD

FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307
 Mr. Ron Meister

07/20/2000

Job Number: 00.07627

Analyte	Prep	Run	True Conc.	Conc. Found	LCS % Recovery
	Batch Number	Batch Number			
Cyanide, total		746	0.187	0.215	115.0
Cyanide, total		746	0.187	0.201	107.5
Cyanide, total		746	0.0187	0.212	1133.7
Cyanide, total		746	0.0470	0.0525	111.7
Cyanide, total		746	0.0470	0.0516	109.8
Cyanide, total		746	0.0470	0.0503	107.0
Arsenic, ICP	1696	2941	25.0	25.0	100.0
Cadmium, ICP	1696	3053	25.0	24.0	96.0
Chromium, ICP	1696	3036	25.0	24.7	98.8
Lead, ICP	1696	3282	25.0	24.4	97.6
Nickel, ICP	1696	2976	25.0	24.3	97.2
Zinc, ICP	1696	3035	25.0	24.3	97.2



QUALITY CONTROL REPORT

MATRIX SPIKE/MATRIX SPIKE DUPLICATE

FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307
Mr. Ron Meister

07/20/2000

Job Number: 00.07627

Analyte	Prep	Run	Matrix					MSD				MS/MSD RPD
	Batch Number	Batch Number	Spike Result	Sample Result	Spike Amount	Units	Percent Recovery	MSD Result	Spike Amount	Units	Percent Recovery	
Cyanide, total		746	67.6	18	53.2	mg/kg	92.9	59.7	47.0	mg/kg	88.2	12.5
Cyanide, total		746	0.923	<0.25	0.936	mg/kg	98.6	0.924	0.936	mg/kg	98.7	0.1
Cadmium, ICP	1696	3053	18.9	<0.52	25.4	mg/kg	74.3	19.5	25.2	mg/kg	77.4	3.2
Chromium, ICP	1696	3036	28.9	6.5	25.4	mg/kg	88.2	27.9	25.2	mg/kg	84.8	3.6
Lead, ICP	1696	3282	21.8	<4.1	25.4	mg/kg	85.7	22.5	25.2	mg/kg	89.3	3.3

NOTE: Matrix Spike Samples may not be samples from this job.

Advisory Control Limits for MS/MSDs:

For Inorganic Parameters and GC Volatiles, the spike recovery should be 75 - 125% if the spike added value was greater than or equal to one fourth of the sample result value. If not, the control limits are not established. The RPD for the MS/MSD pair should be less than 20.

MS = Matrix Spike

MSD = Matrix Spike Duplicate

RPD = Relative Percent Difference

RPD calculations are performed on the Percent Recovery calculated from the observed Matrix spike and Matrix Spike Duplicate results.



QUALITY CONTROL REPORT

DUPLICATES

FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307
 Mr. Ron Meister

07/20/2000

Job Number: 00.07627

Analyte	Prep	Run	Original Analysis	Duplicate Analysis	Units	RPD
	Batch Number	Batch Number				
Solids, Total		3687	87.7	87.2	%	0.6
Solids, Total		3687	91.5	92.4	%	1.0
Solids, Total		3687	92.9	92.8	%	0.1
Solids, Total		3687	90.7	91.1	%	0.4

NOTE: Spikes and Duplicates may not be samples from this job.

RPD - Relative Percent Difference

Advisory Control Limits for Duplicates - RPD should be less than 20.



TestAmerica, Bartlett Division

KEY TO ABBREVIATIONS and METHOD REFERENCES

<	:	Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
mg/L	:	Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
ug/g	:	Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
ug/L	:	Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
ug/Kg	:	Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
TCLP	:	These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
Surr:	:	These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
%	:	Percent; To convert ppm to %, divide the result by 10,000. To convert % to ppm, multiply the result by 10,000.
ICP	:	Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
AA	:	Indicates analysis was performed using Atomic Absorption Spectroscopy.
GFAA	:	Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
PQL	:	Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- (1) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986.
- (2) ASTM "American Society for Testing Materials"
- (3) Methods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 600/4-79-020, Rev. 1983.
- (4) See "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.
- (5) Methods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis of Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.
- (6) Methods 500 through 599: see "Methods for the Determination of Organic Compounds in Drinking Water," USEPA 600/4-88/039, Rev. 1988.
- (7) See "Methods for the Determination of Metals in Environmental Samples", Supplement I EPA-600/R-94/111, May 1994.



- (8) See "Standard Methods for the Examination of Water and Wastewater", 18th Ed., APHA, 1992.
- (9) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986, Including Updates I and II.
- (10) This method is from the 2nd Edition of "Test Methods for Evaluating Solid Waste", USEPA SW-846. It has been dropped from the 3rd Edition, 1986.

CHAIN OF CUSTODY RECORD

602 Commerce Drive / Watertown, WI 53094
 Phone: (920) 261-1660 / Fax: (920) 261-8120

COMPANY FOTH & VAN DYKE
 ADDRESS 2737 S. RIDGE RD. GREEN BAY, WI 54307
 PHONE (920) 497-2500 FAX (920) 497-8516
 PROJECT DESCRIPTION/NO. MODERN PLATING / 97MD15
 PROJECT MANAGER RON MEISTER

REPORT TO: RON MEISTER
 INVOICE TO: FOTH & VAN DYKE
 P.O. NO.: _____
 QUOTE NO.: _____

SAMPLED BY:

BRIAN STANUL

NAME

NAME

ANALYSES

Fax Results? QC w/Results?

Which regulations apply?

NPDES/Wastewater _____ RCRA _____ UST _____

Drinking Water _____ Other None _____

DATE	TIME	SAMPLE ID/DESCRIPTION	FILTERED	MATRIX	GRAB	COMP	# and Type of Containers							ANALYSES							COMMENTS			
							HCl	NaOH	HNO ₃	H ₂ SO ₄	NONE	METHANOL	OTHER	CYANIDE	ARSENIC	CADMIUM	LEAD	NICKEL	ZINC	CHROMIUM				
7/18/00	10:25	CV-1 (WEST SIDESLOPE)		S	X												X	X	X	X	X	X		
	10:30	CV-2 (NORTH BOTTOM)															X	X	X	X	X	X		
	10:35	CV-3 (EAST SIDESLOPE)															X	X	X	X	X	X		
	10:40	CV-4 (SOUTH BOTTOM)															X	X	X	X	X	X		

57

LAB USE ONLY

CONDITION OF SAMPLE:

BOTTLES INTACT? YES / NO YES

VOLATILES FREE OF HEADSPACE? YES / NO

BOTTLES SUPPLIED BY LAB? YES / NO NO

TEMPERATURE UPON RECEIPT: 22 °C

RELINQUISHED BY:

DATE TIME

RECEIVED BY:

RELINQUISHED BY:

DATE TIME

RECEIVED FOR LAB BY:

Brian Stanul

7/18/00 11:20

Paul E. Yore 7/18/00 11:20

D. Henry 7/18/00 11:45

P. Merrill

METHOD OF SHIPMENT:

TestAmerica Courier

Client _____

Common Carrier _____

REMARKS:

9°C actual sample temp
 on 3.9°C blue ice

R001637

✓ **MASTER FILE COPY**
 Scope 97M015 Classification 8351
 Copy To REM, MASTER FILE

TestAmerica

INCORPORATED

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/24/2000

Job Number: 00.07681

IEPA Cert. No.: 100221

WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: Modern Plating Corp./97M015

Sample Number	Sample Description	Date Taken	Date Received
589293	SHAW-1	07/18/2000	07/19/2000
589294	SHAW-2	07/18/2000	07/19/2000
589295	SHAW-3	07/18/2000	07/19/2000
589296	SHAW-4	07/18/2000	07/19/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:

Mary Pearson

Mary Pearson
 Project Manager

Page 1 of 5

58



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/24/2000
 Sample No. : 589293
 Job No.: 00.07681

Sample Description: SHAW-1
 Modern Plating Corp./97M015

Date Taken: 07/18/2000
 Time Taken: 16:35

Date Received: 07/19/2000
 Time Received: 13:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	79.3		%	0.1	07/21/2000	kmt	SM 2540
Cadmium, ICP	<0.63		ng/kg dw	0.63	07/24/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/24/2000

Sample No. : 589294

Job No.: 00.07681

Sample Description: SHAW-2
 Modern Plating Corp./97M015

Date Taken: 07/18/2000
 Time Taken: 16:40

Date Received: 07/19/2000
 Time Received: 13:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	79.0		%	0.1	07/21/2000	kmt	SM 2540
Cadmium, ICP	<0.63		mg/kg dw	0.63	07/24/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/24/2000

Sample No. : 589295

Job No.: 00.07681

Sample Description: SHAW-3
 Modern Plating Corp./97M015

Date Taken: 07/18/2000
 Time Taken: 16:45

Date Received: 07/19/2000
 Time Received: 13:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	78.6		%	0.1	07/21/2000	kmt	SM 2540
Cadmium, ICP	<0.64		mg/kg dw	0.64	07/24/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

07/24/2000

Sample No. : 589296

Job No.: 00.07681

Sample Description: SHAW-4
 Modern Plating Corp./97M015

Date Taken: 07/18/2000
 Time Taken: 16:50

Date Received: 07/19/2000
 Time Received: 13:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	78.7		%	0.1	07/21/2000	kmt	SM 2540
Cadmium, ICP	0.64		mg/kg dw	0.64	07/24/2000	kdw	SW 6010B

TestAmerica, Bartlett Division
TestAmerica
 KEY TO ABBREVIATIONS AND METHOD REFERENCES
 I N C O R P O R A T E D

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
 To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- (1) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986.
- (2) ASTM "American Society for Testing Materials"
- (3) Methods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 600/4-79-020, Rev. 1983.
- (4) See "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.
- (5) Methods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis of Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.
- (6) Methods 500 through 599: see "Methods for the Determination of Organic Compounds in Drinking Water," USEPA 600/4-88/039, Rev. 1988.
- (7) See "Methods for the Determination of Metals in Environmental Samples", Supplement I EPA-600/R-94/111, May 1994.
- (8) See "Standard Methods for the Examination of Water and Wastewater", 18th Ed., APHA, 1992.
- (9) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986, Including Updates I and II.
- (10) This method is from the 2nd Edition of "Test Methods for Evaluating Solid Waste", USEPA SW-846. It has been dropped from the 3rd Edition, 1986.

CHAIN OF CUSTODY RECORD

602 Commerce Drive / Watertown, WI 53094
Phone: (920) 261-1660 / Fax: (920) 261-8120

COMPANY FOTH & VAN DYKE
ADDRESS 2737 S. RIDGE RD., GREEN BAY, WI 54307
PHONE (920) 497-2500 FAX (920) 497-8516
PROJECT DESCRIPTION/NO. MODERN PLATING CORP. / 97MO15
PROJECT MANAGER RON MEISTER

REPORT TO: RON MEISTER
INVOICE TO: FOTH & VAN DYKE
P.O. NO.: _____
QUOTE NO.: _____

SAMPLED BY: BRIAN STANUL
NAME

ANALYSES

Fax Results? QC w/Results?

Which regulations apply?
NPDES/Wastewater _____ RCRA _____ UST _____
Drinking Water _____ Other _____ None _____

DATE	TIME	SAMPLE ID/DESCRIPTION	FILTERED	MATRIX	GRAB	COMP	# and Type of Containers							OTHER	COMMENTS				
							HCl	NaOH	HNO ₃	H ₂ SO ₄	NONE	METHANOL	OTHER						
7/18/00	16:35	SHAW-1	N	S	X														
	16:40	SHAW-2	↓	↓	↓														
	16:45	SHAW-3	↓	↓	↓														
	16:50	SHAW-4	↓	↓	↓														
64																			

CONDITION OF SAMPLE: BOTTLES INTACT? YES / NO
LAB USE ONLY: VOLATILES FREE OF HEADSPACE? YES / NO
BOTTLES SUPPLIED BY LAB? YES / NO
TEMPERATURE UPON RECEIPT: 20 °C
11° actual sample temp
RELIQUISHED BY: Brian Stanul DATE: 7/19/00 TIME: 08:25 RECEIVED BY: Paul Busch DATE: 7/19 TIME: 07:23 RECEIVED FOR LAB BY: P. Merrill

METHOD OF SHIPMENT: air
REMARKS: * RUSH TURN-AROUND TIME *

✓ **MASTER FILE COPY**
 Scope 97M015 Classification 8351
 Copy to REM, MASTER FILE

TestAmerica
 INCORPORATED

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Job Number: 00.09231

IEPA Cert. No.: 100221

WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

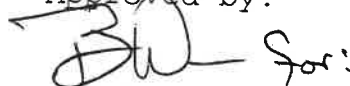
Project Description: 97M015

Sample Number	Sample Description	Date Taken	Date Received
594697	LG3-1 (N102+00, E108+40)	08/23/2000	08/23/2000
594698	LG3-2 (N103+00, E108+40)	08/23/2000	08/23/2000
594699	LG3-3 (N103+50, E108+40)	08/23/2000	08/23/2000
594700	LG3-4 (N103+00, E107+60)	08/23/2000	08/23/2000
594701	LG3-5 (N103+50, E107+60)	08/23/2000	08/23/2000
594702	LG3-6 (N103+00, E107+60)	08/23/2000	08/23/2000
594703	LG3-7 (N101+70, E108+60)	08/23/2000	08/23/2000
594704	LG3-8 (N103+00, E108+60)	08/23/2000	08/23/2000
594705	LG3-9 (N103+80, E108+00)	08/23/2000	08/23/2000
594706	LG3-10 (N103+00, E107+20)	08/23/2000	08/23/2000
594707	LG3-11 (Sludge)	08/23/2000	08/23/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:



Mary Pearson
 Project Manager



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594697

Job No.: 00.09231

Sample Description: LG3-1 (N102+00, E108+40)
 97M015

Date Taken: 08/23/2000
 Time Taken: 07:45

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	<0.32		mg/kg dw	0.32	08/28/2000	jrr	SW 9012A
Solids, Total	78.5		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	9.6	S	mg/kg dw	1.3	08/26/2000	out	SW 6010B
Cadmium, ICP	3.9	S	mg/kg dw	0.64	08/26/2000	out	SW 6010B
Chromium, ICP	31	S	mg/kg dw	2.5	08/26/2000	out	SW 6010B
Lead, ICP	13	S	mg/kg dw	5.1	08/26/2000	out	SW 6010B
Nickel, ICP	79	S	mg/kg dw	3.2	08/26/2000	out	SW 6010B
Zinc, ICP	62	S	mg/kg dw	1.3	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594698

Job No.: 00.09231

Sample Description: LG3-2 (N103+00, E108+40)
 97M015

Date Taken: 08/23/2000
 Time Taken: 07:50

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	0.63		mg/kg dw	0.30	08/28/2000	jrr	SW 9012A
Solids, Total	83.5		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	4.1	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B
Cadmium, ICP	<1.2	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B
Chromium, ICP	17	S	mg/kg dw	2.4	08/26/2000	out	SW 6010B
Lead, ICP	12	S	mg/kg dw	4.8	08/26/2000	out	SW 6010B
Nickel, ICP	13	S	mg/kg dw	3.0	08/26/2000	out	SW 6010B
Zinc, ICP	38	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594699

Job No.: 00.09231

Sample Description: LG3-3 (N103+50, E108+40)
 97M015

Date Taken: 08/23/2000
 Time Taken: 07:55

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	0.33		mg/kg dw	0.31	08/28/2000	jrr	SW 9012A
Solids, Total	80.9		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	6.8	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B
Cadmium, ICP	8.2	S	mg/kg dw	0.62	08/26/2000	out	SW 6010B
Chromium, ICP	30	S	mg/kg dw	2.5	08/26/2000	out	SW 6010B
Lead, ICP	15	S	mg/kg dw	4.9	08/26/2000	out	SW 6010B
Nickel, ICP	23	S	mg/kg dw	3.1	08/26/2000	out	SW 6010B
Zinc, ICP	95	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594700

Job No.: 00.09231

Sample Description: LG3-4 (N103+00, E107+60)
 97M015

Date Taken: 08/23/2000
 Time Taken: 08:00

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	2.2		mg/kg dw	0.29	08/28/2000	jrr	SW 9012A
Solids, Total	85.2		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	5.9	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B
Cadmium, ICP	141	S	mg/kg dw	0.59	08/26/2000	out	SW 6010B
Chromium, ICP	142	S	mg/kg dw	2.3	08/26/2000	out	SW 6010B
Lead, ICP	25	S	mg/kg dw	4.7	08/26/2000	out	SW 6010B
Nickel, ICP	97	S	mg/kg dw	2.9	08/26/2000	out	SW 6010B
Zinc, ICP	552	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594701

Job No.: 00.09231

Sample Description: LG3-5 (N103+50, E107+60)
 97M015

Date Taken: 08/23/2000
 Time Taken: 08:05

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	11		mg/kg dw	0.31	08/28/2000	jrr	SW 9012A
Solids, Total	80.3		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	8.8	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B
Cadmium, ICP	8.1	S	mg/kg dw	0.62	08/26/2000	out	SW 6010B
Chromium, ICP	35	S	mg/kg dw	2.5	08/26/2000	out	SW 6010B
Lead, ICP	15	S	mg/kg dw	5.0	08/26/2000	out	SW 6010B
Nickel, ICP	25	S	mg/kg dw	3.1	08/26/2000	out	SW 6010B
Zinc, ICP	90	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594702

Job No.: 00.09231

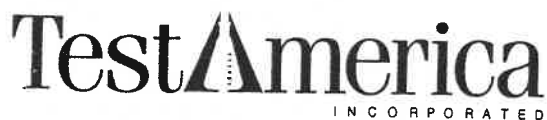
Sample Description: LG3-6 (N103+00, E107+60)
 97M015

Date Taken: 08/23/2000
 Time Taken: 08:10

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	20		mg/kg dw	0.31	08/28/2000	jrr	SW 9012A
Solids, Total	81.4		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	<12	S	mg/kg dw	12	08/26/2000	out	SW 6010B
Cadmium, ICP	16	S	mg/kg dw	0.61	08/26/2000	out	SW 6010B
Chromium, ICP	29	S	mg/kg dw	2.5	08/26/2000	out	SW 6010B
Lead, ICP	12	S	mg/kg dw	4.9	08/26/2000	out	SW 6010B
Nickel, ICP	32	S	mg/kg dw	3.1	08/26/2000	out	SW 6010B
Zinc, ICP	100	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594703

Job No.: 00.09231

Sample Description: LG3-7 (N101+70, E108+60)
 97M015

Date Taken: 08/23/2000
 Time Taken: 08:15

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	64		mg/kg dw	0.33	08/28/2000	jrr	SW 9012A
Solids, Total	76.0		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	6.3	S	mg/kg dw	1.3	08/26/2000	out	SW 6010B
Cadmium, ICP	782	S	mg/kg dw	0.66	08/26/2000	out	SW 6010B
Chromium, ICP	757	S	mg/kg dw	2.6	08/26/2000	out	SW 6010B
Lead, ICP	33	S	mg/kg dw	5.3	08/26/2000	out	SW 6010B
Nickel, ICP	454	S	mg/kg dw	3.3	08/26/2000	out	SW 6010B
Zinc, ICP	2,640	S	mg/kg dw	1.3	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594704

Job No.: 00.09231

Sample Description: LG3-8 (N103+00, E108+60)
 97M015

Date Taken: 08/23/2000
 Time Taken: 08:20

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1.9		mg/kg dw	0.30	08/28/2000	jrr	SW 9012A
Solids, Total	82.8		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	6.3	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B
Cadmium, ICP	152	S	mg/kg dw	0.60	08/26/2000	out	SW 6010B
Chromium, ICP	100	S	mg/kg dw	2.4	08/26/2000	out	SW 6010B
Lead, ICP	14	S	mg/kg dw	4.8	08/26/2000	out	SW 6010B
Nickel, ICP	197	S	mg/kg dw	3.0	08/26/2000	out	SW 6010B
Zinc, ICP	554	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594705

Job No.: 00.09231

Sample Description: LG3-9 (N103+80, E108+00)
 97M015

Date Taken: 08/23/2000
 Time Taken: 08:25

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1.7		mg/kg dw	0.26	08/28/2000	jrr	SW 9012A
Solids, Total	94.8		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	6.6	S	mg/kg dw	1.1	08/26/2000	out	SW 6010B
Cadmium, ICP	155	S	mg/kg dw	0.53	08/26/2000	out	SW 6010B
Chromium, ICP	50	S	mg/kg dw	2.1	08/26/2000	out	SW 6010B
Lead, ICP	15	S	mg/kg dw	4.2	08/26/2000	out	SW 6010B
Nickel, ICP	195	S	mg/kg dw	2.6	08/26/2000	out	SW 6010B
Zinc, ICP	942	S	mg/kg dw	1.1	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594706

Job No.: 00.09231

Sample Description: LG3-10 (N103+00, E107+20)
 97M015

Date Taken: 08/23/2000
 Time Taken: 08:30

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	19		mg/kg dw	0.29	08/28/2000	jrr	SW 9012A
Solids, Total	84.8		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	<1.2	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B
Cadmium, ICP	39	S	mg/kg dw	0.59	08/26/2000	out	SW 6010B
Chromium, ICP	68	S	mg/kg dw	2.4	08/26/2000	out	SW 6010B
Lead, ICP	10	S	mg/kg dw	4.7	08/26/2000	out	SW 6010B
Nickel, ICP	47	S	mg/kg dw	2.9	08/26/2000	out	SW 6010B
Zinc, ICP	230	S	mg/kg dw	1.2	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge
 Green Bay WI 54307

08/28/2000

Sample No. : 594707

Job No.: 00.09231

Sample Description: LG3-11 (Sludge)
 97M015

Date Taken: 08/23/2000
 Time Taken: 08:40

Date Received: 08/23/2000
 Time Received: 14:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	599		mg/kg dw	0.88	08/28/2000	jrr	SW 9012A
Solids, Total	28.4		%	0.1	08/25/2000	kmt	SM 2540
Arsenic, ICP	11	S	mg/kg dw	3.5	08/26/2000	out	SW 6010B
Cadmium, ICP	9,820	S	mg/kg dw	1.8	08/26/2000	out	SW 6010B
Chromium, ICP	9,080	S	mg/kg dw	7.0	08/26/2000	out	SW 6010B
Lead, ICP	140	S	mg/kg dw	14	08/26/2000	out	SW 6010B
Nickel, ICP	5,110	S	mg/kg dw	8.8	08/26/2000	out	SW 6010B
Zinc, ICP	33,200	S	mg/kg dw	3.5	08/26/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.

TestAmerica, Bartlett Division
TestAmerica
 KEY TO ABBREVIATIONS AND METHOD REFERENCES
 INCORPORATED

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
 To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- (1) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986.
- (2) ASTM "American Society for Testing Materials"
- (3) Methods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 600/4-79-020, Rev. 1983.
- (4) See "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.
- (5) Methods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis of Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.
- (6) Methods 500 through 599: see "Methods for the Determination of Organic Compounds in Drinking Water," USEPA 600/4-88/039, Rev. 1988.
- (7) See "Methods for the Determination of Metals in Environmental Samples", Supplement I EPA-600/R-94/111, May 1994.
- (8) See "Standard Methods for the Examination of Water and Wastewater", 18th Ed., APHA, 1992.
- (9) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986, Including Updates I and II.
- (10) This method is from the 2nd Edition of "Test Methods for Evaluating Solid Waste", USEPA SW-846. It has been dropped from the 3rd Edition, 1986.

TESTAMERICA INC.

- Asheville, NC (A) (828) 254-5169
- Bartlett, IL (C) (630) 289-3100
- Cedar Falls, IA (E) (319) 277-2401
- Charlotte, NC (G) (704) 392-1164
- Dayton, OH (I) (937) 294-6856
- Lumberton, NC (K) (910) 738-6190
- Nashville, TN (M) (615) 726-0177
- Pontiac, MI (O) (248) 332-1940
- Rockford, IL (Q) (815) 874-2171
- Atlanta, GA (B) (770) 368-0636
- Brighton, CO (D) (303) 659-0497
- Charleston, SC (F) (843) 849-6550
- Columbia, SC (H) (803) 796-8989
- Davenport, IA (J) (319) 323-7944
- Indianapolis, IN (L) (317) 842-4261
- Macon, GA (N) (912) 757-0811
- Orlando, FL (P) (407) 851-2560
- Watertown, WI (R) (920) 261-1660

Client: **FOTH & VAN DYKE**

Project No.: **97MOIS**

Report Address: **2737 S. RIDGE RD**

Invoice Address: **SAME**

GREEN BAY, WI 54307

Attn: **RON MEISTER**

Attn:

Phone No.: **(920) 497-2500**

Sampled By: **BRIAN STANUL**

Fax No.: **(920) 497-8516**

P.O. No.

TURNAROUND TIME

Standard

Quote No.

Rush (surcharges may apply)

Date Needed: **8/24/00**

State Samples Collected **IL**

REQUESTED PARAMETERS

CYANIDE
ARSENIC
CADMIUM
LEAD
NICKEL
ZINC
CHROMIUM

Is this work being conducted for regulatory compliance monitoring? Yes ___ No ___

Is this work being conducted for regulatory enforcement action? Yes ___ No ___

Which regulations apply:
RCRA ___ NPDES Wastewater ___
UST ___ Drinking Water ___
Other ___ None ___

Sample ID	Date	Time	Comp Grab (C) (G)	Matrix	Lab Use	# and type of containers							REMARKS
						HCl	NaOH	HNO ₃	H ₂ SO ₄	Other	None		
LG3-11 (SLUDGE)	8/23/00	08:40	G	SOIL		X	X	X	X	X	X		

- QC Deliverables: None Level 2 - Batch QC
 Level 3 Level 4 Other

Init Lab Temp **noice** Rec Lab Temp

COMMENTS: *** 24 - HOUR TURN AROUND ***

24°C actual sample temp

Relinquished By: Brian Stanul	Date: 8/24/00 Time: 11:20	Received By: [Signature]	Date: 8/23/00 Time: 14:30
Relinquished By: [Signature]	Date: 8/23/00 Time: 14:30	Received By: P. Meyers	Date: 8/23/00 Time: 14:20
Relinquished By:	Date: Time:	Received By:	Date: Time:
Relinquished By:	Date: Time:	Received By:	Date: Time:

LAB USE ONLY:

Custody Seal: Yes No N/A

Bottles Supplied by TA: Yes No

78

R001659

TestAmerica
 INCORPORATED

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

09/01/2000

Job Number: 00.09351

IEPA Cert. No.: 100221
 WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: Proj. #97M015

Sample Number	Sample Description	Date Taken	Date Received
595085	Lagoon No. 3 Sludge	08/24/2000	08/25/2000
595086	WT3-1 (N107+25, E108+20) ✓	08/24/2000	08/25/2000
595087	WT3-2 (N107+00, E108+25) ✓	08/24/2000	08/25/2000
595088	WT3-3 (N106+82, E107+77) ✓	08/24/2000	08/25/2000
595089	WT3-4 (N106+50, E108+25) ✓	08/24/2000	08/25/2000
595090	WT3-5 (N106+67, E108+68) ✓	08/24/2000	08/25/2000
595091	Lagoon No. 3 Sludge-2 ✓	08/25/2000	08/25/2000
595092	Lagoon No. 3 Sludge-3 ✓	08/25/2000	08/25/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:



Project Manager

Page 1 of 9



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

09/01/2000

Sample No. : 595086

Job No.: 00.09351

Sample Description: WT3-1 (N107+25, E108+20)
 Proj. #97M015

Date Taken: 08/24/2000
 Time Taken: 09:20

Date Received: 08/25/2000
 Time Received: 14:05

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	72		%	0.1	08/26/2000	out	SM 2540
Cadmium, ICP	1.4		mg/kg dw	0.69	08/28/2000	out	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

09/01/2000
 Sample No. : 595087
 Job No.: 00.09351

Sample Description: WT3-2 (N107+00,E108+25)
 Proj. #97M015

Date Taken: 08/24/2000
 Time Taken: 09:25

Date Received: 08/25/2000
 Time Received: 14:05

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	68		%	0.1	08/26/2000	out	SM 2540
Cadmium, ICP	0.87		mg/kg dw	0.74	08/28/2000	out	SW 6010B

TestAmerica

INCORPORATED

ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

09/01/2000

Sample No. : 595088

Job No.: 00.09351

Sample Description: WT3-3 (N106+82,E107+77)
 Proj. #97M015

Date Taken: 08/24/2000
 Time Taken: 09:30

Date Received: 08/25/2000
 Time Received: 14:05

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	67		%	0.1	08/26/2000	out	SM 2540
Cadmium, ICP	1.8		mg/kg dw	0.75	08/28/2000	out	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

09/01/2000

Sample No. : 595089

Job No.: 00.09351

Sample Description: WT3-4 (N106+50, E108+25)
 Proj. #97M015

Date Taken: 08/24/2000
 Time Taken: 14:15

Date Received: 08/25/2000
 Time Received: 14:05

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	67		%	0.1	08/26/2000	out	SM 2540
Cadmium, ICP	4.3		mg/kg dw	0.75	08/29/2000	out	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

09/01/2000

Sample No. : 595090

Job No.: 00.09351

Sample Description: WT3-5 (N106+67,E108+68)
 Proj. #97M015

Date Taken: 08/24/2000
 Time Taken: 16:00

Date Received: 08/25/2000
 Time Received: 14:05

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	64		%	0.1	08/26/2000	out	SM 2540
Cadmium, ICP	4.7		mg/kg dw	0.78	08/28/2000	out	SW 6010B

Test America

KEY TO ABBREVIATIONS AND METHOD REFERENCES
INCORPORATED

<	: Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
mg/L	: Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
ug/g	: Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
ug/L	: Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
ug/Kg	: Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
TCLP	: These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
Surr:	: These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
%	: Percent; To convert ppm to %, divide the result by 10,000. To convert % to ppm, multiply the result by 10,000.
ICP	: Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
AA	: Indicates analysis was performed using Atomic Absorption Spectroscopy.
GFAA	: Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
PQL	: Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- (1) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986.
- (2) ASTM "American Society for Testing Materials"
- (3) Methods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 600/4-79-020, Rev. 1983.
- (4) See "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.
- (5) Methods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis of Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.
- (6) Methods 500 through 599: see "Methods for the Determination of Organic Compounds in Drinking Water," USEPA 600/4-88/039, Rev. 1988.
- (7) See "Methods for the Determination of Metals in Environmental Samples", Supplement I EPA-600/R-94/111, May 1994.
- (8) See "Standard Methods for the Examination of Water and Wastewater", 18th Ed., APHA, 1992.
- (9) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986, Including Updates I and II.
- (10) This method is from the 2nd Edition of "Test Methods for Evaluating Solid Waste", USEPA SW-846. It has been dropped from the 3rd Edition, 1986.

TESTAMERICA INC.

- Asheville, NC (A) (828) 254-5169
 Bartlett, IL (C) (630) 289-3100
 Cedar Falls, IA (E) (319) 277-2401
 Charlotte, NC (G) (704) 392-1164
 Dayton, OH (I) (937) 294-6856
 Lumberton, NC (K) (910) 738-6190
 Nashville, TN (M) (615) 726-0177
 Pontiac, MI (O) (248) 332-1940
 Rockford, IL (Q) (815) 874-2171
 Atlanta, GA (B) (770) 368-0636
 Brighton, CO (D) (303) 659-0497
 Charleston, SC (F) (843) 849-6550
 Columbia, SC (H) (803) 796-8989
 Davenport, IA (J) (319) 323-7944
 Indianapolis, IN (L) (317) 842-4261
 Macon, GA (N) (912) 757-0811
 Orlando, FL (P) (407) 851-2560
 Watertown, WI (R) (920) 261-1660

Client: **FOTH & VAN DYKE**
 Report Address: **2737 S. RIDGE RD GREEN BAY, WI 54307**
 Attn: **RON MEISTER**
 Phone No.: **(920) 497-2500**
 Fax No.: **(920) 497-8516**
 Project No.: **97MO15**
 Invoice Address: **SAME**
 Attn:
 Sampled By: **BRIAN STANUL**
 P.O. No.:
 Quote No.:
 State Samples Collected: **IL**
 Date Needed: **8/28/00**
 TURNAROUND TIME
 Standard
 Rush (surcharges may apply)

REQUESTED PARAMETERS											
/ % SOLIDS / / CADMIUM /											

Is this work being conducted for regulatory compliance monitoring? Yes ___ No ___
 Is this work being conducted for regulatory enforcement action? Yes ___ No ___
 Which regulations apply:
 RCRA ___ NPDES Wastewater ___
 UST ___ Drinking Water ___
 Other ___ None ___

Sample ID	Date	Time	Comp (C) Grab (G)	Matrix	Lab Use	# and type of containers						REMARKS
						HCl	NaOH	HNO ₃	H ₂ SO ₄	Other	None	
LAGOON No. 3 SLUDGE	8/24/00	14:00	G	SLUDGE	X							
WT3-1 (N107+25, E108+20)		09:20	G	SOIL		X						
WT3-2 (N107+00, E108+29)		09:25				X						
WT3-3 (N106+82, E107+77)		09:30				X						
WT3-4 (N106+50, E108+25)		14:15				X						
WT3-5 (N106+67, E108+66)		16:00				X						
LAGOON NO. 3 SLUDGE - 2	8/25/00	08:00	G	SLUDGE	X							
LAGOON NO. 3 SLUDGE - 3	8/25/00	08:10	G	SLUDGE	X							

QC Deliverables: None Level 2 - Batch QC Level 3 Level 4 Other
 Init Lab Temp: **21** Rec Lab Temp: **rec'd on ice**

COMMENTS: **12°C actual sample temp**

Relinquished By:	Date:	Time:	Received By:	Date:	Time:	LAB USE ONLY:
<i>Brian Stanul</i>	8/25/00	09:10	<i>Paul C. How</i>	8/25/00	9:20	Custody Seal: <input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A Bottles Supplied by TA: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
<i>Paul C. How</i>	8/25/00	11:00	<i>BR Johnson</i>	8/25/00	11:00	
<i>BR Johnson</i>	8/25/00	14:05	<i>P. Mcwill</i>	8/25/00	14:05	

R001667

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

11/10/2000
Job Number: 00.12128
IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: #97M015; Modern Plating/Freeport, IL.

Sample Number	Sample Description	Date Taken	Date Received
604872	Outfall-1 (10')	11/01/2000	11/01/2000
604873	Outfall-2 (9')	11/01/2000	11/01/2000
604874	Outfall-3 (9')	11/01/2000	11/01/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:

Robert E. White

Project Manager

Page 1 of 7



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/10/2000
 Sample No. : 604872
 Job No.: 00.12128

Sample Description: Outfall-1 (10')
 #97M015; Modern Plating/Freeport, IL.

Date Taken: 11/01/2000
 Time Taken: 07:45

Date Received: 11/01/2000
 Time Received: 16:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	182		mg/kg dw	0.30	11/09/2000	plb	SW 9012A
Solids, Total	82.5		%	0.1	11/03/2000	kmt	SM 2540
Arsenic, ICP	<12	P	mg/kg dw	12	11/08/2000	kdw	SW 6010B
Cadmium, ICP	44		mg/kg dw	0.61	11/08/2000	kdw	SW 6010B
Chromium, ICP	18	P,MS	mg/kg dw	2.4	11/08/2000	kdw	SW 6010B
Lead, ICP	11	P,MS	mg/kg dw	4.8	11/08/2000	kdw	SW 6010B
Nickel, ICP	16	MS	mg/kg dw	3.0	11/08/2000	kdw	SW 6010B
Zinc, ICP	303	MS	mg/kg dw	1.2	11/08/2000	kdw	SW 6010B

MS: Matrix Spike recovery was outside of QA limits. The LCS was in control.

P : RPD is outside laboratory control limits



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

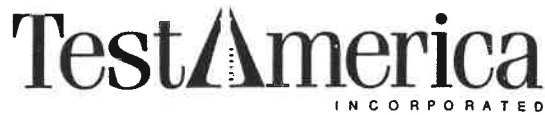
11/10/2000
 Sample No. : 604873
 Job No.: 00.12128

Sample Description: Outfall-2 (9')
 #97M015; Modern Plating/Freeport, IL.

Date Taken: 11/01/2000
 Time Taken: 07:55

Date Received: 11/01/2000
 Time Received: 16:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	53		mg/kg dw	0.30	11/09/2000	plb	SW 9012A
Solids, Total	83.3		%	0.1	11/03/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	11/08/2000	kdw	SW 6010B
Cadmium, ICP	12		mg/kg dw	0.60	11/08/2000	kdw	SW 6010B
Chromium, ICP	10		mg/kg dw	2.4	11/08/2000	kdw	SW 6010B
Lead, ICP	6.0		mg/kg dw	4.8	11/08/2000	kdw	SW 6010B
Nickel, ICP	28		mg/kg dw	3.0	11/08/2000	kdw	SW 6010B
Zinc, ICP	85		mg/kg dw	1.2	11/08/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/10/2000

Sample No. : 604874

Job No.: 00.12128

Sample Description: Outfall-3 (9')
 #97M015; Modern Plating/Freeport, IL.

Date Taken: 11/01/2000
 Time Taken: 08:00

Date Received: 11/01/2000
 Time Received: 16:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	173		mg/kg dw	0.31	11/09/2000	plb	SW 9012A
Solids, Total	80.7		%	0.1	11/03/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	11/08/2000	kdw	SW 6010B
Cadmium, ICP	<0.62		mg/kg dw	0.62	11/08/2000	kdw	SW 6010B
Chromium, ICP	15		mg/kg dw	2.5	11/08/2000	kdw	SW 6010B
Lead, ICP	14		mg/kg dw	5.0	11/08/2000	kdw	SW 6010B
Nickel, ICP	26		mg/kg dw	3.1	11/08/2000	kdw	SW 6010B
Zinc, ICP	359		mg/kg dw	1.2	11/08/2000	kdw	SW 6010B



Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

11/10/2000

Job Number: 00.12128

IEPA Cert. No.: 100221

WDNR Cert. No.: 999447130

Project Description: #97M015; Modern Plating/Freeport, IL.

CASE NARRATIVE

No analytical exceptions were noted outside of routine method protocols.

TestAmerica

INCORPORATED

KEY TO ABBREVIATIONS and METHOD REFERENCES

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- ASTM "American Society for Testing Materials"
- EPA "Methods for Chemical Analysis of Water and Wastes", USEPA, EPA 600/4-79-020, Revised March 1983.
- EPA "Test Methods for Organic Chemical Analysis of Municipal and Industrial Wastewater", EPA 600/4-82-057, July 1982.
- SDWA "Methods for the Determination of Organic Compounds in Finished Drinking Water and Raw Source Water", USEPA, September 1986.
- SDWA "Methods for the Determination of Metals in Environmental Samples", Supplement I USEPA, EPA-600/R-94/111, May 1994.
- SM "Standard Methods for the Examination of Water and Wastewater", APHA-AWWA-WPCF, 18th Edition.
- SW "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods", USEPA, SW-846.



ATTACHMENT: CHAIN OF CUSTODY

Following are the chain of custody documents associated with the samples pertaining to this report.

To assist us in using the proper analytical methods,
 is this work being conducted for regulatory purposes?
 Compliance Monitoring _____

Client Name: FOTH & VAN DYKE Client #: _____

Address: 2737 S. RIDGE RD.

City/State/Zip Code: GREEN BAY, WI 54307

Project Manager: RON MEISTER

Telephone Number: (920) 497-2500 Fax: (920) 497-8516

Sampler Name: (Print Name) BRIAN STANUL

Sampler Signature: Brian Stanul

Project Name: MODERN PLATING

Project #: 97MOIS

Site/Location ID: FREEMONT State: IL

Report To: RON MEISTER

Invoice To: FOTH & VAN DYKE

Quote #: _____ PO#: _____

TAT Standard <input checked="" type="checkbox"/> Rush (surcharges may apply)	Date Needed: <u>11/2/00</u>	Fax Results: <input checked="" type="radio"/> Y <input type="radio"/> N	Date Sampled	Time Sampled	G = Grab, C = Composite	Field Filtered	Matrix SL - Sludge DW - Drinking Water GW - Groundwater S - Soil/Solid WW - Wastewater Specify Other	Preservation & # of Containers								Analyze For:							QC Deliverables <input type="checkbox"/> None <input type="checkbox"/> Level 2 (Batch QC) <input type="checkbox"/> Level 3 <input type="checkbox"/> Level 4 Other: _____			
								HNO ₃	HCl	NaOH	H ₂ SO ₄	Methanol	None	Other (Specify)	CYANIDE	CHROMIUM	CADMIUM	LEAD	NICKEL	ZINC	ARSENIC	REMARKS				
			<u>11/1/00</u>	<u>07:45</u>	<u>G</u>	<u>N</u>	<u>S</u>										<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
			<u>↓</u>	<u>07:55</u>	<u>↓</u>	<u>↓</u>	<u>↓</u>										<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
			<u>↓</u>	<u>08:00</u>	<u>↓</u>	<u>↓</u>	<u>↓</u>										<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			

Special instructions: _____

LABORATORY COMMENTS:
 Init Lab Temp: 22
 Rec Lab Temp: 36 temp blank
 3 re actual sample
 Custody Seals: Y N N/A rec'd on
 Bottles Supplied by TestAmerica: Y N ice
 Method of Shipment: _____

Relinquished By: <u>Brian Stanul</u>	Date: <u>11/1/00</u>	Time: <u>10:32</u>	Received By: <u>Karl Budich</u>	Date: <u>11/1</u>	Time: <u>1032</u>
Relinquished By: <u>Karl Budich</u>	Date: <u>11/1</u>	Time: _____	Received By: <u>BR Johnson</u>	Date: <u>11-1</u>	Time: <u>12:50</u>
Relinquished By: <u>BR Johnson</u>	Date: <u>11-1</u>	Time: <u>14:15</u>	Received By: <u>kg</u>	Date: <u>11-1</u>	Time: <u>16:40</u>

102

R001675



MASTER FILE COPY
Scope 97M015 Classification 83
Copy To REM, MASTER FILE

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

11/29/2000
Job Number: 00.12902
IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: Proj. #97M015; Modern Plating Corp.

Sample Number	Sample Description	Date Taken	Date Received
607876	LG1A-1 (N102+60, E102+60)	11/17/2000	11/20/2000
607877	LG1A-2 (N102+45, E102+40)	11/17/2000	11/20/2000
607878	LG1A-3 (N102+25, E102+80)	11/17/2000	11/20/2000
607879	LG1A-4 (N102+19, E103+25)	11/17/2000	11/20/2000
607880	LG1A-5 (N102+10, E102+30)	11/17/2000	11/20/2000
607881	LG1A-6 (N101+70, E103+00)	11/17/2000	11/20/2000
607882	LG1A-7 (N101+70, E102+40)	11/17/2000	11/20/2000
607883	LG1A-8 (N101+50, E102+70)	11/17/2000	11/20/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:

Project Manager



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/29/2000

Sample No. : 607876

Job No.: 00.12902

Sample Description: LG1A-1 (N102+60,E102+60)
 Proj. #97M015; Modern Plating Corp.

Date Taken: 11/17/2000
 Time Taken: 13:05

Date Received: 11/20/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1.5		mg/kg dw	0.30	11/28/2000	plb	SW 9012A
Solids, Total	84.1		%	0.1	11/21/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	11/22/2000	kdw	SW 6010B
Cadmium, ICP	4.4	MS,P	mg/kg dw	0.59	11/22/2000	kdw	SW 6010B
Chromium, ICP	32	MS,P	mg/kg dw	2.4	11/22/2000	kdw	SW 6010B
Lead, ICP	52	MS,P	mg/kg dw	4.8	11/22/2000	kdw	SW 6010B
Nickel, ICP	44	MS	mg/kg dw	3.0	11/22/2000	kdw	SW 6010B
Zinc, ICP	226	MS	mg/kg dw	1.2	11/22/2000	aks	SW 6010B

MS: Matrix Spike recovery was outside of QA limits. The LCS was in control.
 P : RPD is outside laboratory control limits



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/29/2000

Sample No. : 607877

Job No.: 00.12902

Sample Description: LG1A-2 (N102+45,E102+40)
 Proj. #97M015; Modern Plating Corp.

Date Taken: 11/17/2000
 Time Taken: 13:10

Date Received: 11/20/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	0.85		mg/kg dw	0.29	11/28/2000	plb	SW 9012A
Solids, Total	85.5		%	0.1	11/21/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	11/22/2000	kdw	SW 6010B
Cadmium, ICP	4.2		mg/kg dw	0.58	11/22/2000	kdw	SW 6010B
Chromium, ICP	20		mg/kg dw	2.3	11/22/2000	kdw	SW 6010B
Lead, ICP	69		mg/kg dw	4.7	11/22/2000	kdw	SW 6010B
Nickel, ICP	16		mg/kg dw	2.9	11/22/2000	kdw	SW 6010B
Zinc, ICP	187		mg/kg dw	1.2	11/22/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/29/2000

Sample No. : 607878

Job No.: 00.12902

Sample Description: LG1A-3 (N102+25,E102+80)
 Proj. #97M015; Modern Plating Corp.

Date Taken: 11/17/2000
 Time Taken: 13:15

Date Received: 11/20/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1.4		mg/kg dw	0.31	11/28/2000	plb	SW 9012A
Solids, Total	79.5		%	0.1	11/21/2000	kmt	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	11/22/2000	kdw	SW 6010B
Cadmium, ICP	2.5		mg/kg dw	0.63	11/22/2000	kdw	SW 6010B
Chromium, ICP	120		mg/kg dw	2.5	11/22/2000	kdw	SW 6010B
Lead, ICP	84		mg/kg dw	5.0	11/22/2000	kdw	SW 6010B
Nickel, ICP	65		mg/kg dw	3.1	11/22/2000	kdw	SW 6010B
Zinc, ICP	164		mg/kg dw	1.3	11/22/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/29/2000

Sample No. : 607879

Job No.: 00.12902

Sample Description: LG1A-4 (N102+19,E103+25)
 Proj. #97M015; Modern Plating Corp.

Date Taken: 11/17/2000
 Time Taken: 13:20

Date Received: 11/20/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	0.61		mg/kg dw	0.26	11/28/2000	plb	SW 9012A
Solids, Total	96.0		%	0.1	11/21/2000	kmt	SM 2540
Arsenic, ICP	<10		mg/kg dw	10	11/22/2000	kdw	SW 6010B
Cadmium, ICP	1.0		mg/kg dw	0.52	11/22/2000	kdw	SW 6010B
Chromium, ICP	20		mg/kg dw	2.1	11/22/2000	kdw	SW 6010B
Lead, ICP	14		mg/kg dw	4.2	11/22/2000	kdw	SW 6010B
Nickel, ICP	17		mg/kg dw	2.6	11/22/2000	kdw	SW 6010B
Zinc, ICP	58		mg/kg dw	1.0	11/22/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/29/2000

Sample No. : 607880

Job No.: 00.12902

Sample Description: LG1A-5 (N102+10,E102+30)
 Proj. #97M015; Modern Plating Corp.

Date Taken: 11/17/2000
 Time Taken: 13:25

Date Received: 11/20/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	33		mg/kg dw	0.27	11/28/2000	plb	SW 9012A
Solids, Total	91.8		%	0.1	11/21/2000	kmt	SM 2540
Arsenic, ICP	<11		mg/kg dw	11	11/22/2000	kdw	SW 6010B
Cadmium, ICP	27		mg/kg dw	0.54	11/22/2000	kdw	SW 6010B
Chromium, ICP	90		mg/kg dw	2.2	11/22/2000	kdw	SW 6010B
Lead, ICP	261		mg/kg dw	4.4	11/22/2000	kdw	SW 6010B
Nickel, ICP	42		mg/kg dw	2.7	11/22/2000	kdw	SW 6010B
Zinc, ICP	414		mg/kg dw	1.1	11/22/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/29/2000
 Sample No. : 607881
 Job No.: 00.12902

Sample Description: LG1A-6 (N101+70,E103+00)
 Proj. #97M015; Modern Plating Corp.

Date Taken: 11/17/2000
 Time Taken: 13:30

Date Received: 11/20/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	26		mg/kg dw	0.31	11/28/2000	plb	SW 9012A
Solids, Total	81.9		%	0.1	11/21/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	11/22/2000	kdw	SW 6010B
Cadmium, ICP	85		mg/kg dw	0.61	11/22/2000	kdw	SW 6010B
Chromium, ICP	171		mg/kg dw	2.4	11/22/2000	kdw	SW 6010B
Lead, ICP	37		mg/kg dw	4.9	11/22/2000	kdw	SW 6010B
Nickel, ICP	110		mg/kg dw	3.1	11/22/2000	kdw	SW 6010B
Zinc, ICP	696		mg/kg dw	1.2	11/22/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/29/2000

Sample No. : 607882

Job No.: 00.12902

Sample Description: LG1A-7 (N101+70, E102+40)
 Proj. #97M015; Modern Plating Corp.

Date Taken: 11/17/2000
 Time Taken: 15:10

Date Received: 11/20/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	88		mg/kg dw	0.33	11/28/2000	plb	SW 9012A
Solids, Total	75.0		%	0.1	11/21/2000	kmt	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	11/22/2000	kdw	SW 6010B
Cadmium, ICP	253		mg/kg dw	0.67	11/22/2000	kdw	SW 6010B
Chromium, ICP	813		mg/kg dw	2.7	11/22/2000	kdw	SW 6010B
Lead, ICP	240		mg/kg dw	5.3	11/22/2000	kdw	SW 6010B
Nickel, ICP	773		mg/kg dw	3.3	11/22/2000	kdw	SW 6010B
Zinc, ICP	2,400		mg/kg dw	1.3	11/22/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

11/29/2000

Sample No. : 607883

Job No.: 00.12902

Sample Description: LG1A-8 (N101+50,E102+70)
 Proj. #97M015; Modern Plating Corp.

Date Taken: 11/17/2000
 Time Taken: 13:35

Date Received: 11/20/2000
 Time Received: 13:00

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	93		mg/kg dw	0.31	11/28/2000	plb	SW 9012A
Solids, Total	80.9		%	0.1	11/21/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	11/22/2000	kdw	SW 6010B
Cadmium, ICP	210		mg/kg dw	0.62	11/22/2000	kdw	SW 6010B
Chromium, ICP	433		mg/kg dw	2.5	11/22/2000	kdw	SW 6010B
Lead, ICP	61		mg/kg dw	4.9	11/22/2000	kdw	SW 6010B
Nickel, ICP	284		mg/kg dw	3.1	11/22/2000	kdw	SW 6010B
Zinc, ICP	1,610		mg/kg dw	1.2	11/22/2000	aks	SW 6010B



Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

11/29/2000

Job Number: 00.12902

IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Project Description: Proj. #97M015; Modern Plating Corp.

CASE NARRATIVE

No analytical exceptions were noted outside of routine method protocols.

Test America

INCORPORATED

KEY TO ABBREVIATIONS and METHOD REFERENCES

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- ASTM "American Society for Testing Materials"
- EPA "Methods for Chemical Analysis of Water and Wastes", USEPA, EPA 600/4-79-020, Revised March 1983.
- EPA "Test Methods for Organic Chemical Analysis of Municipal and Industrial Wastewater", EPA 600/4-82-057, July 1982.
- SDWA "Methods for the Determination of Organic Compounds in Finished Drinking Water and Raw Source Water", USEPA, September 1986.
- SDWA "Methods for the Determination of Metals in Environmental Samples", Supplement I USEPA, EPA-600/R-94/111, May 1994.
- SM "Standard Methods for the Examination of Water and Wastewater", APHA-AWWA-WPCF, 18th Edition.
- SW "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods", USEPA, SW-846.



ATTACHMENT: CHAIN OF CUSTODY

Following are the chain of custody documents associated with the samples pertaining to this report.

TestAmerica

INCORPORATED

MASTER FILE COPY

Scope 97M015 Classification 835
Copy To REM, MASTER File

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Rd.
Green Bay, WI 53407

09/08/2000

Job Number: 00.09414

IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: Camu Landfill Const; Freeport/#97M015

Sample Number	Sample Description	Date Taken	Date Received
595344	WTZ-1 (N104+40, E105+90)	08/25/2000	08/28/2000
595345	WTZ-2 (N104+40, E106+75)	08/25/2000	08/28/2000
595346	WTZ-3 (N104+35, E105+45)	08/25/2000	08/28/2000
595347	WTZ-4 (N104+81, E106+30)	08/25/2000	08/28/2000
595348	WTZ-5 (N104+46, E107+13)	08/25/2000	08/28/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:



Project Manager

Page 1 of 6

87



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Rd.
 Green Bay, WI 53407

09/08/2000

Sample No. : 595344

Job No.: 00.09414

Sample Description: WTZ-1 (N104+40, E105+90)
 Camu Landfill Const; Freeport/#97M015

Date Taken: 08/25/2000
 Time Taken: 10:00

Date Received: 08/28/2000
 Time Received: 12:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	70.9		%	0.1	08/29/2000	kmt	SM 2540
Cadmium, ICP	4.1	S	mg/kg dw	0.71	09/06/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Rd.
 Green Bay, WI 53407

09/08/2000

Sample No. : 595345

Job No.: 00.09414

Sample Description: WTZ-2 (N104+40, E106+75)
 Camu Landfill Const; Freeport/#97M015

Date Taken: 08/25/2000
 Time Taken: 10:05

Date Received: 08/28/2000
 Time Received: 12:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	75.5		%	0.1	08/29/2000	kmt	SM 2540
Cadmium, ICP	2.6	S	mg/kg dw	0.66	09/06/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Rd.
 Green Bay, WI 53407

09/08/2000

Sample No. : 595346

Job No.: 00.09414

Sample Description: WTZ-3 (N104+35,E105+45)
 Camu Landfill Const; Freeport/#97M015

Date Taken: 08/25/2000
 Time Taken: 11:00

Date Received: 08/28/2000
 Time Received: 12:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	70.9		%	0.1	08/29/2000	kmt	SM 2540
Cadmium, ICP	3.1	S	mg/kg dw	0.71	09/06/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Rd.
 Green Bay, WI 53407

09/08/2000

Sample No. : 595347

Job No.: 00.09414

Sample Description: WTZ-4 (N104+81,E106+30)
 Camu Landfill Const; Freeport/#97M015

Date Taken: 08/25/2000

Date Received: 08/28/2000

Time Taken: 11:05

Time Received: 12:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
* Solids, Total	62.1		%	0.1	08/29/2000	kmt	SM 2540
Cadmium, ICP	14	S	mg/kg dw	0.81	09/06/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Rd.
 Green Bay, WI 53407

09/08/2000

Sample No. : 595348

Job No.: 00.09414

Sample Description: WTZ-5 (N104+46, E107+13)
 Camu Landfill Const; Freeport/#97M015

Date Taken: 08/25/2000
 Time Taken: 11:10

Date Received: 08/28/2000
 Time Received: 12:40

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	47.9		%	0.1	08/29/2000	kmt	SM 2540
Cadmium, ICP	3,860	S	mg/kg dw	1.0	09/06/2000	out	SW 6010B

S : Parameter analysis was sub-contracted to another TestAmerica location.

TestAmerica

INCORPORATED

KEY TO ABBREVIATIONS and METHOD REFERENCES

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- (1) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986.
- (2) ASTM "American Society for Testing Materials"
- (3) Methods 100 through 499: see "Methods for Chemical Analysis of Water and Wastes", USEPA, 600/4-79-020, Rev. 1983.
- (4) See "Standard Methods for the Examination of Water and Wastewater", 17th Ed, APHA, 1989.
- (5) Methods 600 through 625: see "Guidelines Establishing Test Procedures for the Analysis of Pollutants", USEPA Federal Register Vol. 49 No. 209, October 1984.
- (6) Methods 500 through 599: see "Methods for the Determination of Organic Compounds in Drinking Water," USEPA 600/4-88/039, Rev. 1988.
- (7) See "Methods for the Determination of Metals in Environmental Samples", Supplement I EPA-600/R-94/111, May 1994.
- (8) See "Standard Methods for the Examination of Water and Wastewater", 18th Ed., APHA, 1992.
- (9) Methods 1000 through 9999: see "Test Methods for Evaluating Solid Waste", USEPA SW-846, 3rd Edition, 1986, Including Updates I and II.
- (10) This method is from the 2nd Edition of "Test Methods for Evaluating Solid Waste", USEPA SW-846. It has been dropped from the 3rd Edition, 1986.

To assist us in using the proper analytical methods,
is this work being conducted for regulatory purposes?
Compliance Monitoring _____

Client Name: MODERN PLATING CORP. Client #: 97M015

Address: 701 S. HANCOCK, FREEPORT, IL

City/State/Zip Code: FREEPORT, IL 62704

Project Manager: RON MEISTER

Telephone Number: (920) 497-2500 Fax: (920) 497-8516

Sampler Name: (Print Name) BRIAN STANUL

Sampler Signature: Brian Stanul

Project Name: CAMU LANDFILL CONSTRUCTION

Project #: 97M015

Site/Location ID: FREEPORT State: IL

Report To: RON MEISTER

Invoice To: FOTH & VAN DYKE

Quote #: _____ PO#: _____

94

TAT <input type="checkbox"/> Standard <input checked="" type="checkbox"/> Rush (surcharges may apply) Date Needed: _____ Fax Results: <input checked="" type="radio"/> Y <input type="radio"/> N	Date Sampled	Time Sampled	G = Grab, C = Composite	Field Filtered	Matrix SL - Sludge DW - Drinking Water GW - Groundwater S - Soil/Solid WW - Wastewater Specify Other	Preservation & # of Containers								Analyze For: CADMIUM	QC Deliverables ____ None ____ Level 2 (Batch QC) ____ Level 3 ____ Level 4 Other: _____	REMARKS
						HNO ₃	HCl	NaOH	H ₂ SO ₄	Methanol	None	Other (Specify)				
SAMPLE ID																
WTZ-1 (N104+40, E105+96)	8/25/00	10:00	G		S											
WTZ-2 (N104+40, E106+75)		10:05														
WTZ-3 (N104+35, E105+45)		11:00														
WTZ-4 (N104+81, E106+30)		11:05														
WTZ-5 (N104+46, E107+13)		11:10														

Special Instructions:

LABORATORY COMMENTS:

Init Lab Temp: 23

Rec Lab Temp: Asst Sample Temp 128

Relinquished By: Brian Stanul

Date: 8/25/00

Time: 10:25

Received By: Paul C. Horne

Date: 8/25/00

Time: 10:20

Relinquished By: Paul C. Horne

Date: 8/25/00

Time: 10:50

Received By: BR Johnson

Date: 8-25

Time: 10:50

Relinquished By: BR Johnson

Date: 8/25

Time: 12:40

Received By: A. WOODEN

Date: 8/28/00

Time: 12:10

Custody Seals: Y N N/A

Bottles Supplied by TestAmerica: Y N

Method of Shipment:

R001696

TestAmerica

INCORPORATED

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/01/2000

Job Number: 00.13033

IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: #97M015; Modern Plating Corp/Freeport IL

Sample Number	Sample Description	Date Taken	Date Received
608350	WT3-6 (N106+10,E108+20)		
608351	WT3-7 (N106+10,E107+75)	11/21/2000	11/27/2000
608352	WT3-8 (N106+15,E108+75)	11/21/2000	11/27/2000
608353	WT2-6 (N104+10,E105+90)	11/21/2000	11/27/2000
608354	WT2-7 (N104+20,E107+30)	11/22/2000	11/27/2000
608355	WT2-8 (N104+20,E106+60)	11/22/2000	11/27/2000
		11/27/2000	11/27/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:



Project Manager



ANALYTICAL REPORT

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/01/2000
Sample No. : 608350
Job No.: 00.13033

Sample Description: WT3-6 (N106+10,E108+20)
#97M015; Modern Plating Corp/Freeport IL

Date Taken: 11/21/2000
Time Taken: 13:45

Date Received: 11/27/2000
Time Received: 11:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	71.5		%	0.1	11/29/2000	kmt	SM 2540
Cadmium, ICP	2.0		mg/kg dw	0.70	11/29/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/01/2000

Sample No. : 608351

Job No.: 00.13033

Sample Description: WT3-7 (N106+10,E107+75)
#97M015; Modern Plating Corp/Freepport IL

Date Taken: 11/21/2000
Time Taken: 14:00

Date Received: 11/27/2000
Time Received: 11:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	54.7		%	0.1	11/29/2000	kmt	SM 2540
Cadmium, ICP	130		mg/kg dw	0.91	11/29/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000
 Sample No. : 608352
 Job No.: 00.13033

Sample Description: WT3-8 (N106+15,E108+75)
 #97M015; Modern Plating Corp/Freeport IL

Date Taken: 11/21/2000
 Time Taken: 14:20

Date Received: 11/27/2000
 Time Received: 11:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	67.4		%	0.1	11/29/2000	kmt	SM 2540
Cadmium, ICP	28		mg/kg dw	0.74	11/29/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/01/2000
Sample No. : 608353
Job No. : 00.13033

Sample Description: WT2-6 (N104+10,E105+90)
#97M015; Modern Plating Corp/Freepport IL

Date Taken: 11/22/2000
Time Taken: 10:25

Date Received: 11/27/2000
Time Received: 11:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	62.5		%	0.1	11/29/2000	kmt	SM 2540
Cadmium, ICP	120		mg/kg dw	0.80	12/01/2000	jtt	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000
 Sample No. : 608354
 Job No.: 00.13033

Sample Description: WT2-7 (N104+20,E107+30)
 #97M015; Modern Plating Corp/Freepport IL

Date Taken: 11/22/2000
 Time Taken: 10:10

Date Received: 11/27/2000
 Time Received: 11:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	71.2		%	0.1	11/29/2000	kmt	SM 2540
Cadmium, ICP	59		mg/kg dw	0.70	12/01/2000	jtt	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000

Sample No. : 608355

Job No.: 00.13033

Sample Description: WT2-8 (N104+20, E106+60)
 #97M015; Modern Plating Corp/Freeport IL

Date Taken: 11/27/2000

Time Taken: 10:00

Date Received: 11/27/2000

Time Received: 11:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Solids, Total	70.0						
Cadmium, ICP	1.3		%	0.1	11/29/2000	kmt	SM 2540
			mg/kg dw	0.71	12/01/2000	jtt	SW 6010B

Test America

INCORPORATED

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/01/2000

Job Number: 00.13033

IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Project Description: #97M015; Modern Plating Corp/Freeport IL

CASE NARRATIVE

No analytical exceptions were noted outside of routine method protocols.

TestAmerica

INCORPORATED

KEY TO ABBREVIATIONS and METHOD REFERENCES

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.
- Method References**
- ASTM "American Society for Testing Materials"
- EPA "Methods for Chemical Analysis of Water and Wastes", USEPA, EPA 600/4-79-020, Revised March 1983.
- EPA "Test Methods for Organic Chemical Analysis of Municipal and Industrial Wastewater", EPA 600/4-82-057, July 1982.
- SDWA "Methods for the Determination of Organic Compounds in Finished Drinking Water and Raw Source Water", USEPA, September 1986.
- SDWA "Methods for the Determination of Metals in Environmental Samples", Supplement I USEPA, EPA-600/R-94/111, May 1994.
- SM "Standard Methods for the Examination of Water and Wastewater", APHA-AWWA-WPCF, 18th Edition.
- SW "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods", USEPA, SW-846.



ATTACHMENT: CHAIN OF CUSTODY

Following are the chain of custody documents associated with the samples pertaining to this report.

To assist us in using the proper analytical methods,
is this work being conducted for regulatory purposes?
Compliance Monitoring _____

Client Name: FOTH & VAN DYKE Client #: _____
Address: 2737 S. RIDGE RD.
City/State/Zip Code: GREEN BAY, WI 54307
Project Manager: RON MEISTER
Telephone Number: (920) 497-2500 Fax: (920) 497-8516
Sampler Name: (Print Name) BRIAN STANUL
Sampler Signature: Brian Stanul

Project Name: MODERN PLATING CORP.
Project #: 97MD15
Site/Location ID: FREEPORT State: IL
Report To: RON MEISTER
Invoice To: FOTH & VAN DYKE
Quote #: _____ PO#: _____

126

TAT Standard <input checked="" type="checkbox"/> Rush (surcharges may apply) Date Needed: <u>11/28/00</u> Fax Results: <u>Y</u> N	Date Sampled	Time Sampled	G = Grab, C = Composite	Field Filtered	Matrix SL - Sludge DW - Drinking Water GW - Groundwater S - Soil/Solid WW - Wastewater Specify Other	Preservation & # of Containers								Analyze For: <u>CADMIUM</u>	QC Deliverables None Level 2 (Batch QC) Level 3 Level 4 Other: _____	REMARKS
						HNO ₃	HCl	NaOH	H ₂ SO ₄	Methanol	None	Other (Specify)				
SAMPLE ID																
WT3-6 (N106H0, E108720)	11/21/00	13:45	G	N	S											
WT3-7 (N106H0, E107775)		14:00														
WT3-8 (N106+15, E108775)		14:20														
WT2-6 (N104+10, E105190)	11/22/00	10:25														
WT2-7 (N104+29, E107430)		10:10														
WT2-8 (N104+20, E106160)	11/27/00	10:00	↓	↓	↓											

Special instructions:

Relinquished By: <u>Brian Stanul</u>	Date: <u>11/27/00</u>	Time: <u>10:26</u>	Received By: <u>[Signature]</u>	Date: <u>11/27</u>	Time: <u>10:26</u>
Relinquished By: <u>[Signature]</u>	Date: <u>11/27</u>	Time: <u>11:30</u>	Received By: <u>[Signature]</u>	Date: <u>11-27-00</u>	Time: <u>1:50</u>
Relinquished By: _____	Date: _____	Time: _____	Received By: _____	Date: _____	Time: _____

LABORATORY COMMENTS
Init Lab Temp: 11°C to sample
Rec Lab Temp: Temp
Custody Seals: Y N Y
Bottles Supplied by TestAmerica: Y N
Method of Shipment: _____

MASTER FILE COPY

Scope 97M015 Classification 8351
Copy To KEM Master File



Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/01/2000
Job Number: 00.12936
IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

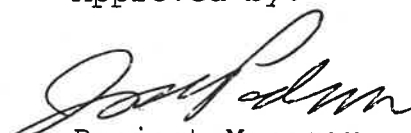
Project Description: #97M015; Modern Plating Corp/Freeport IL

Sample Number	Sample Description	Date Taken	Date Received
607993	LGO-1 (N100+65, E104+35)	11/20/2000	11/21/2000
607994	LGO-2 (N101+20, E104+35)	11/20/2000	11/21/2000
607995	LGO-3 (N101+00, E104+60)	11/20/2000	11/21/2000
607996	LGO-4 (N101+35, E104+20)	11/20/2000	11/21/2000
607997	LGO-5 (N101+10, E104+10)	11/20/2000	11/21/2000
607998	LGO-6 (N100+85, E103+90)	11/20/2000	11/21/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:


Project Manager



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000

Sample No. : 607993

Job No.: 00.12936

Sample Description: LGO-1 (N100+65, E104+35)
 #97M015; Modern Plating Corp/Freepport IL

Date Taken: 11/20/2000
 Time Taken: 08:30

Date Received: 11/21/2000
 Time Received: 13:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	11		mg/kg dw	0.33	11/28/2000	plb	SW 9012A
Solids, Total	75.1		%	0.1	11/22/2000	kmt	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	11/28/2000	aks	SW 6010B
Cadmium, ICP	0.81		mg/kg dw	0.67	11/28/2000	aks	SW 6010B
Chromium, ICP	320		mg/kg dw	2.7	11/28/2000	aks	SW 6010B
Lead, ICP	17		mg/kg dw	5.3	11/28/2000	aks	SW 6010B
Nickel, ICP	77		mg/kg dw	3.3	11/28/2000	aks	SW 6010B
Zinc, ICP	95		mg/kg dw	1.3	11/28/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000

Sample No. : 607994

Job No.: 00.12936

Sample Description: LGO-2 (N101+20, E104+35)
 #97M015; Modern Plating Corp/Freeport IL

Date Taken: 11/20/2000
 Time Taken: 11:20

Date Received: 11/21/2000
 Time Received: 13:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	11		mg/kg dw	0.36	11/30/2000	plb	SW 9012A
Solids, Total	69.5		%	0.1	11/22/2000	kmt	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	11/28/2000	aks	SW 6010B
Cadmium, ICP	49		mg/kg dw	0.72	11/28/2000	aks	SW 6010B
Chromium, ICP	68		mg/kg dw	2.9	11/28/2000	aks	SW 6010B
Lead, ICP	23		mg/kg dw	5.8	11/28/2000	aks	SW 6010B
Nickel, ICP	432		mg/kg dw	3.6	11/28/2000	aks	SW 6010B
Zinc, ICP	5,470		mg/kg dw	1.4	11/28/2000	aks	SW 6010B

TestAmerica

INCORPORATED

ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000

Sample No. : 607995

Job No.: 00.12936

Sample Description: LGO-3 (N101+00, E104+60)
 #97M015; Modern Plating Corp/Freeport IL

Date Taken: 11/20/2000
 Time Taken: 12:55

Date Received: 11/21/2000
 Time Received: 13:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	38		mg/kg dw	0.31	11/30/2000	plb	SW 9012A
Solids, Total	81.4		%	0.1	11/22/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	11/28/2000	aks	SW 6010B
Cadmium, ICP	2.0		mg/kg dw	0.61	11/28/2000	aks	SW 6010B
Chromium, ICP	50		mg/kg dw	2.5	11/28/2000	aks	SW 6010B
Lead, ICP	37		mg/kg dw	4.9	11/28/2000	aks	SW 6010B
Nickel, ICP	23		mg/kg dw	3.1	11/28/2000	aks	SW 6010B
Zinc, ICP	172		mg/kg dw	1.2	11/28/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000

Sample No. : 607996

Job No.: 00.12936

Sample Description: LGO-4 (N101+35, E104+20)
 #97M015; Modern Plating Corp/Freeport IL

Date Taken: 11/20/2000
 Time Taken: 13:00

Date Received: 11/21/2000
 Time Received: 13:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	225		mg/kg dw	0.33	11/30/2000	plb	SW 9012A
Solids, Total	75.7		%	0.1	11/22/2000	kmt	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	11/28/2000	aks	SW 6010B
Cadmium, ICP	44		mg/kg dw	0.66	11/28/2000	aks	SW 6010B
Chromium, ICP	198		mg/kg dw	2.6	11/28/2000	aks	SW 6010B
Lead, ICP	120		mg/kg dw	5.3	11/28/2000	aks	SW 6010B
Nickel, ICP	436		mg/kg dw	3.3	11/28/2000	aks	SW 6010B
Zinc, ICP	2,250		mg/kg dw	1.3	11/28/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000

Sample No. : 607997

Job No.: 00.12936

Sample Description: LGO-5 (N101+10, E104+10)
 #97M015; Modern Plating Corp/Freepport IL

Date Taken: 11/20/2000
 Time Taken: 13:20

Date Received: 11/21/2000
 Time Received: 13:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	1.9		mg/kg dw	0.36	11/30/2000	plb	SW 9012A
Solids, Total	70.2		%	0.1	11/22/2000	kmt	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	11/28/2000	aks	SW 6010B
Cadmium, ICP	285		mg/kg dw	0.71	11/28/2000	aks	SW 6010B
Chromium, ICP	2,710		mg/kg dw	2.8	11/28/2000	aks	SW 6010B
Lead, ICP	19		mg/kg dw	5.7	11/28/2000	aks	SW 6010B
Nickel, ICP	2,140		mg/kg dw	3.6	11/28/2000	aks	SW 6010B
Zinc, ICP	5,980		mg/kg dw	1.4	11/28/2000	aks	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/01/2000

Sample No. : 607998

Job No.: 00.12936

Sample Description: LGO-6 (N100+85, E103+90)
 #97M015; Modern Plating Corp/Freepport IL

Date Taken: 11/20/2000
 Time Taken: 13:25

Date Received: 11/21/2000
 Time Received: 13:20

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	0.68		mg/kg dw	0.31	11/30/2000	plb	SW 9012A
Solids, Total	79.5		%	0.1	11/22/2000	kmt	SM 2540
Arsenic, ICP	<13		mg/kg dw	13	11/28/2000	aks	SW 6010B
Cadmium, ICP	48		mg/kg dw	0.63	11/28/2000	aks	SW 6010B
Chromium, ICP	31		mg/kg dw	2.5	11/28/2000	aks	SW 6010B
Lead, ICP	11		mg/kg dw	5.0	11/28/2000	aks	SW 6010B
Nickel, ICP	189		mg/kg dw	3.1	11/28/2000	aks	SW 6010B
Zinc, ICP	1,010		mg/kg dw	1.3	11/28/2000	aks	SW 6010B



Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/01/2000

Job Number: 00.12936

IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Project Description: #97M015; Modern Plating Corp/Freeport IL

CASE NARRATIVE

No analytical exceptions were noted outside of routine method protocols.

TestAmerica

INCORPORATED

KEY TO ABBREVIATIONS and METHOD REFERENCES

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- ASTM "American Society for Testing Materials"
- EPA "Methods for Chemical Analysis of Water and Wastes", USEPA, EPA 600/4-79-020, Revised March 1983.
- EPA "Test Methods for Organic Chemical Analysis of Municipal and Industrial Wastewater", EPA 600/4-82-057, July 1982.
- SDWA "Methods for the Determination of Organic Compounds in Finished Drinking Water and Raw Source Water", USEPA, September 1986.
- SDWA "Methods for the Determination of Metals in Environmental Samples", Supplement I USEPA, EPA-600/R-94/111, May 1994.
- SM "Standard Methods for the Examination of Water and Wastewater", APHA-AWWA-WPCF, 18th Edition.
- SW "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods", USEPA, SW-846.



ATTACHMENT: CHAIN OF CUSTODY

Following are the chain of custody documents associated with the samples pertaining to this report.

Client Name: FOTH & VAN DYKE Client #: _____

Address: 2737 S. RIDGE RD.

City/State/Zip Code: GREEN BAY, WI 54307

Project Manager: RON MEISTER

Telephone Number: (920) 497-2500 Fax: (920) 497-8516

Sampler Name: (Print Name) BRIAN STANUL

Sampler Signature: Brian Stanul

Project Name: MODERN PLATING CORP.

Project #: 97M015

Site/Location ID: FREEPORT State: IL

Report To: RON MEISTER

Invoice To: FOTH & VAN DYKE

Quote #: _____ PO#: _____

TAT Standard <input checked="" type="checkbox"/> Rush (surcharges may apply) Date Needed: <u>11/22/00</u> Fax Results: <input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Date Sampled	Time Sampled	G = Grab, C = Composite	Field Filtered	Matrix SL - Sludge DW - Drinking Water GW - Groundwater S - Soil/Solid WW - Wastewater Specify Other	Preservation & # of Containers HNO ₃ HCl NaOH H ₂ SO ₄ Methanol None Other (Specify)	Analyze For:							QC Deliverables None Level 2 (Batch QC) Level 3 Level 4 Other: _____										
							CYANIDE	ARSENIC	CADMIUM	CHROMIUM	LEAD	NICKEL	ZINC		REMARKS									
LGO-1 (NI00465, EI04135)	11/20/00	08:30	G	N	S																			
LGO-2 (NI0120, EI04135)		11:20																						
LGO-3 (NI0100, EI04160)																								
LGO-4 (NI0135, EI04120)																								
LGO-5 (NI0110, EI04110)		13:20																						
LGO-6 (NI0085, EI03190)		13:25																						

Special Instructions: *** 24-HOUR TURN-AROUND TIME ***

LABORATORY COMMENTS:	
Init Lab Temp:	<u>N/A</u>
Rec Lab Temp:	<u>6°C actual Sample Temp</u>
Custody Seals:	<u>Y</u> <u>N</u> <u>N/A</u>
Bottles Supplied by TestAmerica:	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N
Method of Shipment:	<u>TA</u>

Relinquished By: <u>Brian Stanul</u>	Date: <u>11/21/00</u>	Time: <u>08:25</u>	Received By: <u>Paul G. Lee</u>	Date: <u>11/21/00</u>	Time: <u>8:02</u>
Relinquished By: <u>Fred G. Gore</u>	Date: <u>11/21/00</u>	Time: <u>11:00</u>	Received By: <u>[Signature]</u>	Date: <u>11/21/00</u>	Time: <u>05</u>
Relinquished By: <u>[Signature]</u>	Date: <u>11/21/00</u>	Time: <u>13:20</u>	Received By: <u>[Signature]</u>	Date: <u>11/21/00</u>	Time: <u>13:20</u>

137

R001718

Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/13/2000

Job Number: 00.13477

IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

Project Description: 97M015; Modern Plating Corp.

Sample Number	Sample Description	Date Taken	Date Received
609897	LG1-1 (N102+35,E104+10)	12/06/2000	12/07/2000
609898	LG1-2 (N102+15,E104+30)	12/06/2000	12/07/2000
609899	LG1-3 (N102+35,E104+50)	12/06/2000	12/07/2000
609900	LG1-4 (N102+10,E104+90)	12/06/2000	12/07/2000
609901	LG1-5 (N101+90,E104+95)	12/06/2000	12/07/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:



Project Manager

138

Page 1 of 9



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/13/2000

Sample No. : 609897

Job No.: 00.13477

Sample Description: LG1-1 (N102+35,E104+10)
 97M015; Modern Plating Corp.

Date Taken: 12/06/2000
 Time Taken: 13:15

Date Received: 12/07/2000
 Time Received: 13:10

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	<0.30		mg/kg dw	0.30	12/12/2000	plb	SW 9012A
Solids, Total	83.8		%	0.1	12/13/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	12/08/2000	jtt	SW 6010B
Cadmium, ICP	<0.60		mg/kg dw	0.60	12/08/2000	jtt	SW 6010B
Chromium, ICP	19		mg/kg dw	2.4	12/08/2000	jtt	SW 6010B
Lead, ICP	11		mg/kg dw	4.8	12/08/2000	jtt	SW 6010B
Nickel, ICP	11		mg/kg dw	3.0	12/08/2000	jtt	SW 6010B
Zinc, ICP	63		mg/kg dw	1.2	12/08/2000	jtt	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/13/2000

Sample No. : 609898

Job No.: 00.13477

Sample Description: LG1-2 (N102+15,E104+30)
 97M015; Modern Plating Corp.

Date Taken: 12/06/2000
 Time Taken: 13:30

Date Received: 12/07/2000
 Time Received: 13:10

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	147		mg/kg dw	0.34	12/12/2000	plb	SW 9012A
Solids, Total	73.5		%	0.1	12/13/2000	kmt	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	12/08/2000	jtt	SW 6010B
Cadmium, ICP	29		mg/kg dw	0.68	12/08/2000	jtt	SW 6010B
Chromium, ICP	1,350		mg/kg dw	2.7	12/08/2000	jtt	SW 6010B
Lead, ICP	79		mg/kg dw	5.4	12/08/2000	jtt	SW 6010B
Nickel, ICP	503		mg/kg dw	3.4	12/08/2000	jtt	SW 6010B
Zinc, ICP	3,400		mg/kg dw	1.4	12/08/2000	jtt	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/13/2000

Sample No. : 609899

Job No.: 00.13477

Sample Description: LG1-3 (N102+35,E104+50)
 97M015; Modern Plating Corp.

Date Taken: 12/06/2000
 Time Taken: 13:50

Date Received: 12/07/2000
 Time Received: 13:10

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	2.32		mg/kg dw	0.29	12/12/2000	plb	SW 9012A
Solids, Total	86.1		%	0.1	12/12/2000	kmt	SM 2540
Arsenic, ICP	<12		mg/kg dw	12	12/08/2000	jtt	SW 6010B
Cadmium, ICP	5.0		mg/kg dw	0.58	12/08/2000	jtt	SW 6010B
Chromium, ICP	23		mg/kg dw	2.3	12/08/2000	jtt	SW 6010B
Lead, ICP	9.6		mg/kg dw	4.6	12/08/2000	jtt	SW 6010B
Nickel, ICP	14		mg/kg dw	2.9	12/08/2000	jtt	SW 6010B
Zinc, ICP	72		mg/kg dw	1.2	12/08/2000	jtt	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/13/2000

Sample No. : 609900

Job No.: 00.13477

Sample Description: LG1-4 (N102+10,E104+90)
 97M015; Modern Plating Corp.

Date Taken: 12/06/2000
 Time Taken: 14:05

Date Received: 12/07/2000
 Time Received: 13:10

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	4.6		mg/kg dw	0.34	12/12/2000	plb	SW 9012A
Solids, Total	74		%	0.1	12/12/2000	kmt	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	12/08/2000	jtt	SW 6010B
Cadmium, ICP	6.8		mg/kg dw	0.68	12/08/2000	jtt	SW 6010B
Chromium, ICP	53		mg/kg dw	2.7	12/08/2000	jtt	SW 6010B
Lead, ICP	16		mg/kg dw	5.4	12/08/2000	jtt	SW 6010B
Nickel, ICP	41		mg/kg dw	3.4	12/08/2000	jtt	SW 6010B
Zinc, ICP	110		mg/kg dw	1.4	12/08/2000	jtt	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

12/13/2000

Sample No. : 609901

Job No.: 00.13477

Sample Description: LG1-5 (N101+90,E104+95)
 97M015; Modern Plating Corp.

Date Taken: 12/06/2000
 Time Taken: 14:10

Date Received: 12/07/2000
 Time Received: 13:10

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	15.5		mg/kg dw	0.36	12/12/2000	plb	SW 9012A
Solids, Total	70.3		%	0.1	12/12/2000	kmt	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	12/08/2000	jtt	SW 6010B
Cadmium, ICP	40		mg/kg dw	0.71	12/08/2000	jtt	SW 6010B
Chromium, ICP	100		mg/kg dw	2.8	12/08/2000	jtt	SW 6010B
Lead, ICP	41		mg/kg dw	5.7	12/08/2000	jtt	SW 6010B
Nickel, ICP	31		mg/kg dw	3.6	12/08/2000	jtt	SW 6010B
Zinc, ICP	313		mg/kg dw	1.4	12/08/2000	jtt	SW 6010B



Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

12/13/2000

Job Number: 00.13477

IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Project Description: 97M015; Modern Plating Corp.

CASE NARRATIVE

No analytical exceptions were noted outside of routine method protocols.

TestAmerica

INCORPORATED

KEY TO ABBREVIATIONS and METHOD REFERENCES

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

Method References

- ASTM "American Society for Testing Materials"
- EPA "Methods for Chemical Analysis of Water and Wastes", USEPA, EPA 600/4-79-020, Revised March 1983.
- EPA "Test Methods for Organic Chemical Analysis of Municipal and Industrial Wastewater", EPA 600/4-82-057, July 1982.
- SDWA "Methods for the Determination of Organic Compounds in Finished Drinking Water and Raw Source Water", USEPA, September 1986.
- SDWA "Methods for the Determination of Metals in Environmental Samples", Supplement I USEPA, EPA-600/R-94/111, May 1994.
- SM "Standard Methods for the Examination of Water and Wastewater", APHA-AWWA-WPCF, 18th Edition.
- SW "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods", USEPA, SW-846.



ATTACHMENT: CHAIN OF CUSTODY

Following are the chain of custody documents associated with the samples pertaining to this report.



MASTER FILE COPY
 Scope 97M015 Classification 835
 Copy To REM, MASTER FILE

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

01/04/2001

Job Number: 00.13750

IEPA Cert. No.: 100221

WDNR Cert. No.: 999447130

Enclosed is the Analytical and Quality Control reports for the following samples submitted to Bartlett Division of TestAmerica for analysis.

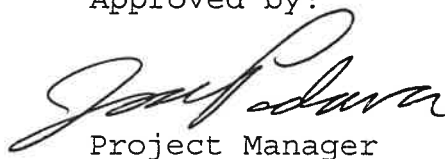
Project Description: 97M015; Modern Plating

Sample Number	Sample Description	Date Taken	Date Received
610769	LGI-6 (N102+40,E105+00)	12/13/2000	12/15/2000
610770	LGI-7 (N102+20,E105+25)	12/13/2000	12/15/2000
610771	LGI-8 (N102+55,E105+25)	12/13/2000	12/15/2000

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Procedures used follow TestAmerica Standard Operating Procedures which reference the methods listed on your report. Should you have questions regarding procedures or results, please do not hesitate to call. TestAmerica has been pleased to provide these analytical services for you.

This Quality Control report is generated on a batch basis. All information contained in this report is for the analytical batch(es) in which your sample(s) were analyzed.

Approved by:


 Project Manager

Page 1 of 7



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

01/04/2001

Sample No. : 610769

Job No.: 00.13750

Sample Description: LGI-6 (N102+40, E105+00)
 97M015; Modern Plating

Date Taken: 12/13/2000
 Time Taken: 13:10

Date Received: 12/15/2000
 Time Received: 13:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	<0.35		mg/kg dw	0.35	01/03/2001	plb	SW 9012A
Solids, Total	71.6		%	0.1	12/18/2000	kmt	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	12/18/2000	kdw	SW 6010B
Cadmium, ICP	<0.70		mg/kg dw	0.70	12/18/2000	kdw	SW 6010B
Chromium, ICP	45		mg/kg dw	2.8	12/18/2000	kdw	SW 6010B
Lead, ICP	21		mg/kg dw	5.6	12/18/2000	kdw	SW 6010B
Nickel, ICP	28		mg/kg dw	3.5	12/18/2000	kdw	SW 6010B
Zinc, ICP	140		mg/kg dw	1.4	12/18/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

01/04/2001

Sample No. : 610770

Job No.: 00.13750

Sample Description: LGI-7 (N102+20,E105+25)
 97M015; Modern Plating

Date Taken: 12/13/2000
 Time Taken: 12:50

Date Received: 12/15/2000
 Time Received: 13:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	<0.36		mg/kg dw	0.36	01/03/2001	plb	SW 9012A
Solids, Total	70.4		%	0.1	12/18/2000	kmt	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	12/19/2000	kdw	SW 6010B
Cadmium, ICP	<0.71		mg/kg dw	0.71	12/19/2000	kdw	SW 6010B
Chromium, ICP	38		mg/kg dw	2.8	12/19/2000	kdw	SW 6010B
Lead, ICP	23		mg/kg dw	5.7	12/19/2000	kdw	SW 6010B
Nickel, ICP	62		mg/kg dw	3.6	12/19/2000	kdw	SW 6010B
Zinc, ICP	142		mg/kg dw	1.4	12/19/2000	kdw	SW 6010B



ANALYTICAL REPORT

Mr. Ron Meister
 FOTH & VAN DYKE
 2737 S. Ridge Road
 P.O. Box 19012
 Green Bay, WI 54307

01/04/2001

Sample No. : 610771

Job No.: 00.13750

Sample Description: LGI-8 (N102+55,E105+25)
 97M015; Modern Plating

Date Taken: 12/13/2000
 Time Taken: 14:30

Date Received: 12/15/2000
 Time Received: 13:50

Parameter	Result	Flag	Units	Reporting Limit	Date Analyzed	Analyst Initials	Analytical Method
Cyanide, total	<0.35		mg/kg dw	0.35	01/03/2001	plb	SW 9012A
Solids, Total	70.6		%	0.1	12/18/2000	kmt	SM 2540
Arsenic, ICP	<14		mg/kg dw	14	12/19/2000	kdw	SW 6010B
Cadmium, ICP	1.1		mg/kg dw	0.71	12/19/2000	kdw	SW 6010B
Chromium, ICP	47		mg/kg dw	2.8	12/19/2000	kdw	SW 6010B
Lead, ICP	50		mg/kg dw	5.7	12/19/2000	kdw	SW 6010B
Nickel, ICP	28		mg/kg dw	3.5	12/19/2000	kdw	SW 6010B
Zinc, ICP	227		mg/kg dw	1.4	12/19/2000	kdw	SW 6010B



Mr. Ron Meister
FOTH & VAN DYKE
2737 S. Ridge Road
P.O. Box 19012
Green Bay, WI 54307

01/04/2001

Job Number: 00.13750

IEPA Cert. No.: 100221
WDNR Cert. No.: 999447130

Project Description: 97M015; Modern Plating

CASE NARRATIVE

No analytical exceptions were noted outside of routine method protocols.

TestAmerica

INCORPORATED

KEY TO ABBREVIATIONS and METHOD REFERENCES

- < : Less than; When appearing in the results column indicates the analyte was not detected at or above the reported value.
- mg/L : Concentration in units of milligrams of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per million (ppm).
- ug/g : Concentration in units of micrograms of analyte per gram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per million (ppm) or mg/Kg.
- ug/L : Concentration in units of micrograms of analyte per liter of sample. Measurement used for aqueous samples. Can also be expressed as parts per billion (ppb).
- ug/Kg : Concentration in units of micrograms of analyte per kilogram of sample. Measurement used for non-aqueous samples. Can also be expressed as parts per billion (ppb).
- TCLP : These initials appearing in front of an analyte name indicate that the Toxicity Characteristic Leaching Procedure (TCLP) was performed for this test.
- Surr: : These initials are the abbreviation for surrogate. Surrogates are compounds that are chemically similar to the compounds of interest. They are part of the method quality control requirements.
- % : Percent; To convert ppm to %, divide the result by 10,000.
To convert % to ppm, multiply the result by 10,000.
- ICP : Indicates analysis was performed using Inductively Coupled Plasma Spectroscopy.
- AA : Indicates analysis was performed using Atomic Absorption Spectroscopy.
- GFAA : Indicates analysis was performed using Graphite Furnace Atomic Absorption Spectroscopy.
- PQL : Practical Quantitation Limit; the lowest level that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions.

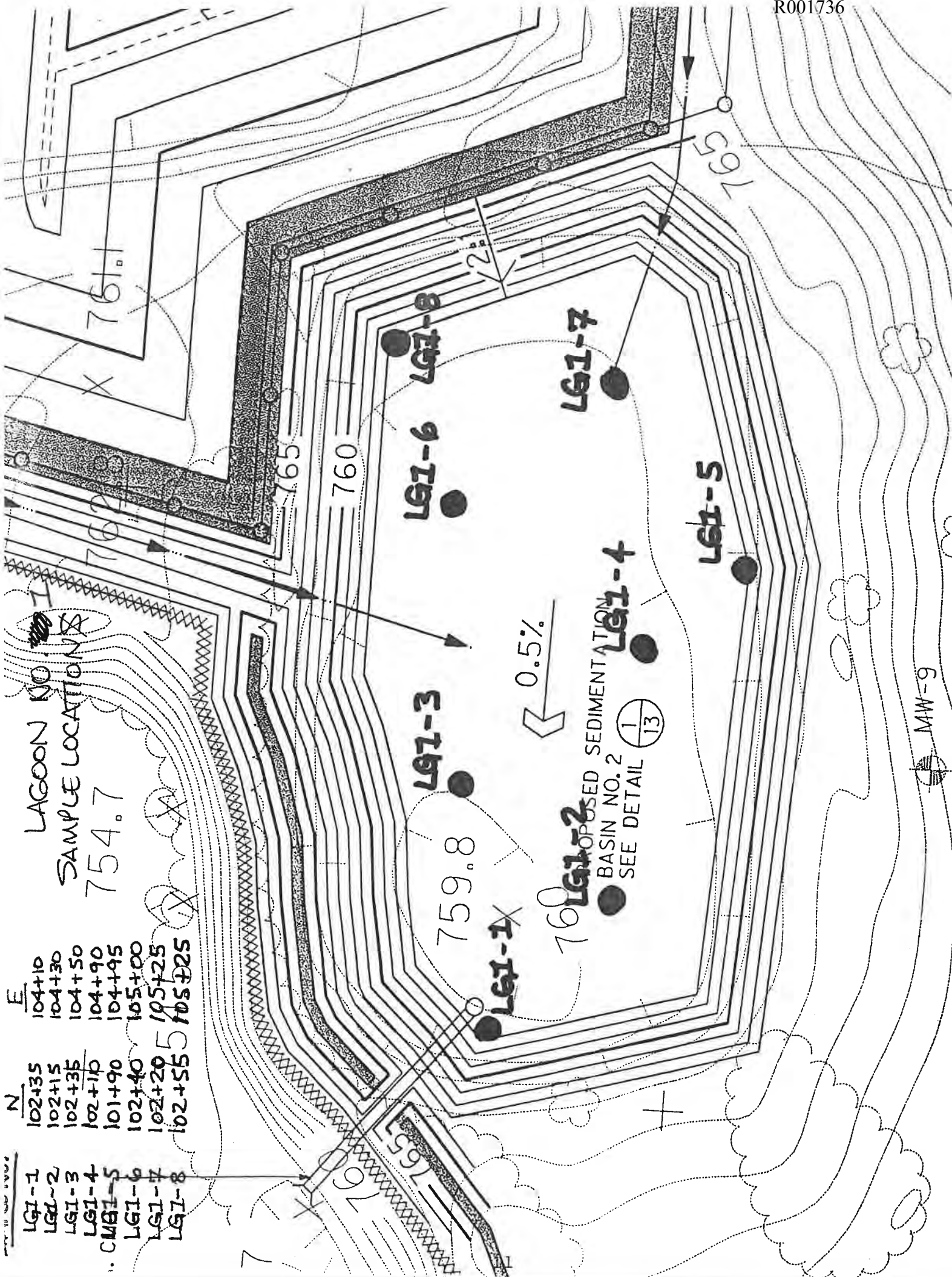
Method References

- ASTM "American Society for Testing Materials"
- EPA "Methods for Chemical Analysis of Water and Wastes", USEPA, EPA 600/4-79-020, Revised March 1983.
- EPA "Test Methods for Organic Chemical Analysis of Municipal and Industrial Wastewater", EPA 600/4-82-057, July 1982.
- SDWA "Methods for the Determination of Organic Compounds in Finished Drinking Water and Raw Source Water", USEPA, September 1986.
- SDWA "Methods for the Determination of Metals in Environmental Samples", Supplement I USEPA, EPA-600/R-94/111, May 1994.
- SM "Standard Methods for the Examination of Water and Wastewater", APHA-AWWA-WPCF, 18th Edition.
- SW "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods", USEPA, SW-846.



ATTACHMENT: CHAIN OF CUSTODY

Following are the chain of custody documents associated with the samples pertaining to this report.



LAGOON NO. 7
 SAMPLE LOCATIONS X
 754.7

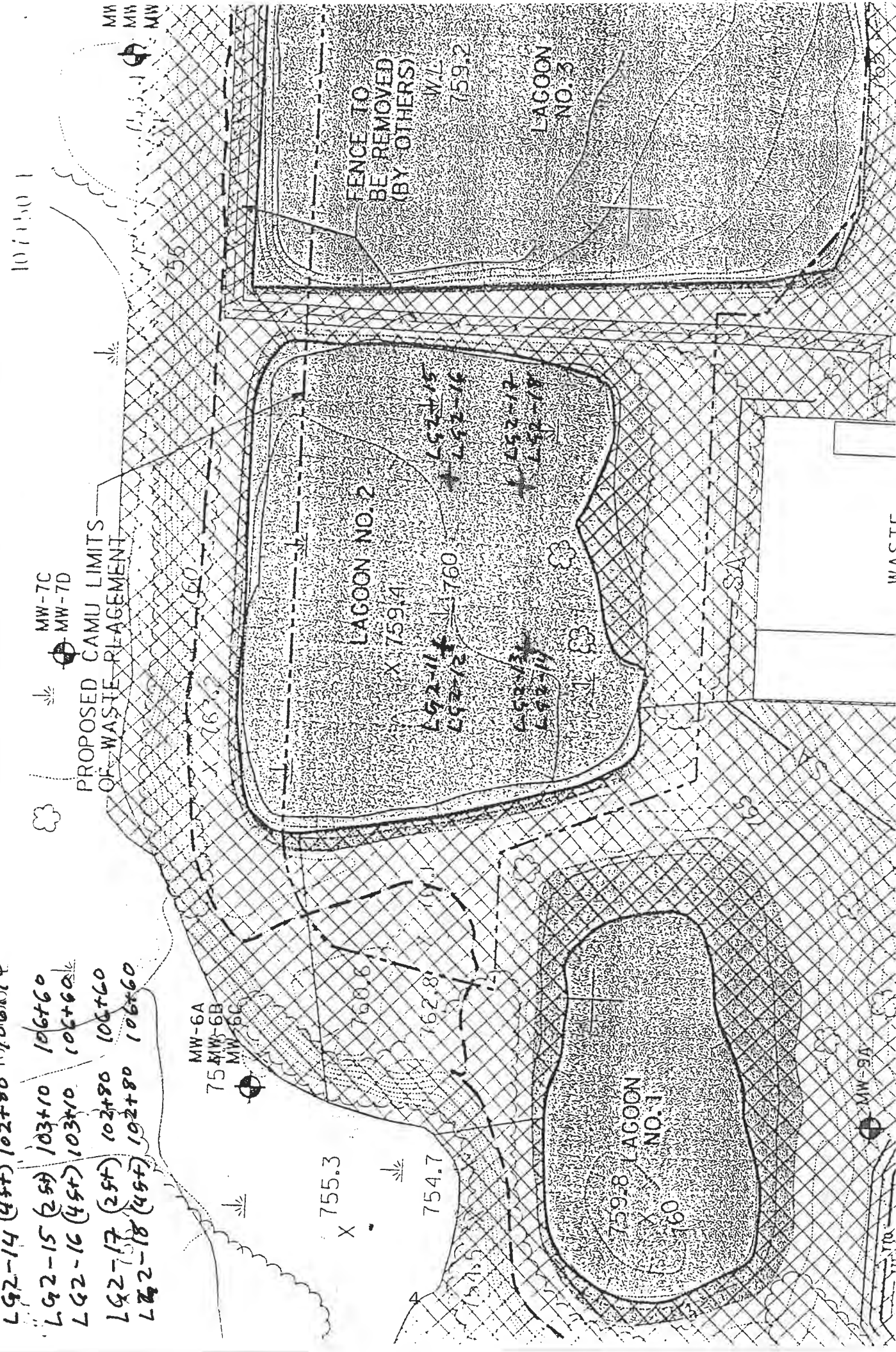
- | | | | |
|---|--------|---|--------|
| N | 102+35 | E | 104+10 |
| | 102+15 | | 104+30 |
| | 102+35 | | 104+50 |
| | 102+10 | | 104+90 |
| | 101+90 | | 104+95 |
| | 102+40 | | 105+00 |
| | 102+20 | | 105+25 |
| | 102+55 | | 105+25 |
- LG1-1
 LG1-2
 LG1-3
 LG1-4
 CMB1-5
 LG1-6
 LG1-7
 LG1-8

LG1-2
 EXPOSED SEDIMENTATION
 BASIN NO. 2
 SEE DETAIL $\frac{1}{13}$

MW-9

SOIL SAMPLING BELOW LAGOON NO. 2
SLUDGE 2 + 4 feet below
6/2/00

- L92-11 (2ft) 103+10 106+10
- L92-12 (4ft) 103+10 106+10
- L92-13 (2.5ft) 102+80 106+10
- L92-14 (4ft) 102+80 10106+10
- L92-15 (2.5ft) 103+10 106+60
- L92-16 (4ft) 103+10 106+60
- L92-17 (2.5ft) 102+80 106+60
- L92-18 (4ft) 102+80 106+60

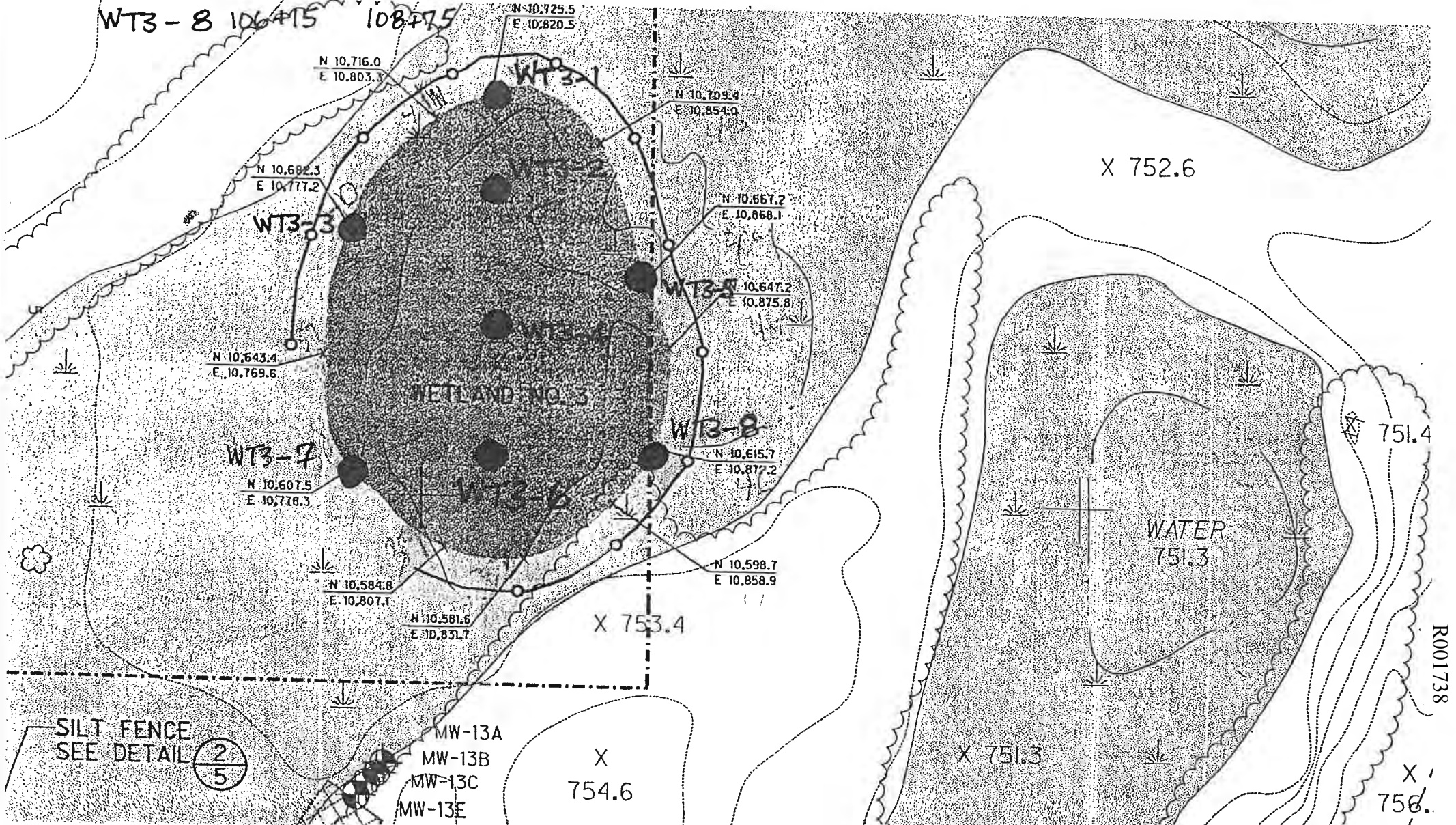


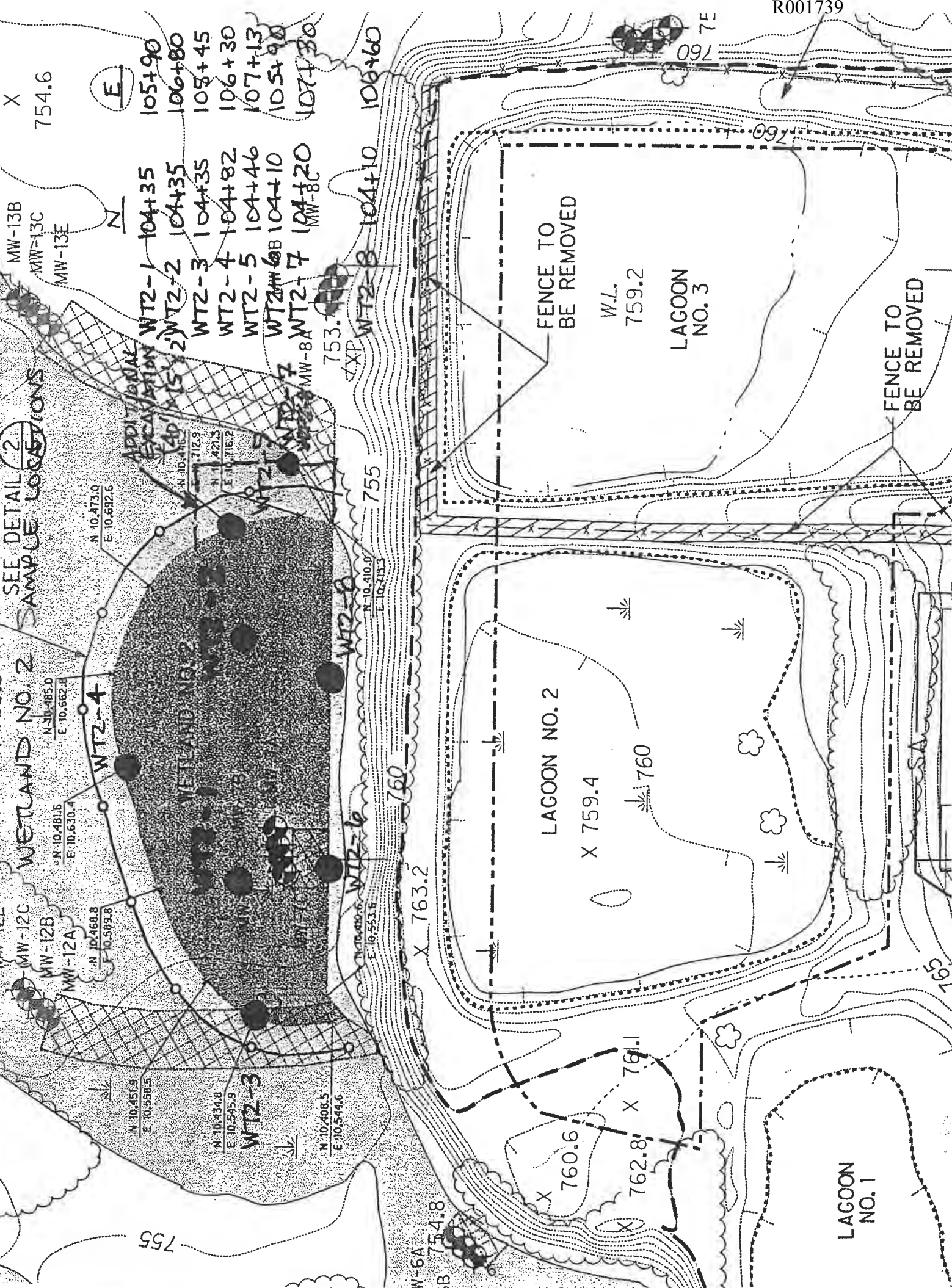
INACTF

- WT3-1 108+25 108+20
- WT3-2 107+00 108+20
- WT3-3 106+82 107+77
- WT3-4 106+50 108+25
- WT3-5 106+67 108+68
- WT3-6 106+10 108+20
- WT3-7 106+10 107+75
- WT3-8 106+15 108+75

WETLAND NO. 3 SAMPLE LOCATIONS

11,000 E





SEE DETAIL 2
SAMPLE LOCATIONS

ADDITIONAL
EXCAVATION

FENCE TO
BE REMOVED

W.L.
759.2

LAGOON
NO. 3

FENCE TO
BE REMOVED

LAGOON NO. 2
X 759.4

760

LAGOON
NO. 1

X 760.6

X 762.8

X 761.1

W-6A
754.8

X
754.6

MW-13B
MW-13C
MW-13E

N

N 10.473.0
E 10.692.6

N 10.481.5
E 10.630.4

N 10.468.8
E 10.599.8

N 10.451.9
E 10.588.5

N 10.434.8
E 10.545.9

N 10.408.5
E 10.544.6

WTZ-1 104+35
WTZ-2 104+35
WTZ-3 104+35
WTZ-4 104+82
WTZ-5 104+46
WTZ-6 104+10
WTZ-7 104+20
WTZ-8 104+10

WTZ-1 105+90
WTZ-2 106+80
WTZ-3 105+45
WTZ-4 106+30
WTZ-5 107+13
WTZ-6 105+90
WTZ-7 107+30

MW-8A
753.0
XP

N 10.410.0
E 10.715.3

N 10.430.6
E 10.553.8

N 10.410.0
E 10.715.3

N 10.410.0
E 10.715.3

N 10.410.0
E 10.715.3

760
761
762
763

760
761

765

755

755

760

X 763.2

X 764.8

E

X

LAGOON NO. 3 SAMPLE LOCATIONS

107+50 E

MW-7C
MW-7D
MUNICIPALITY LIMITS
PLACEMENT

MW-8A
MW-8B
MW-8C

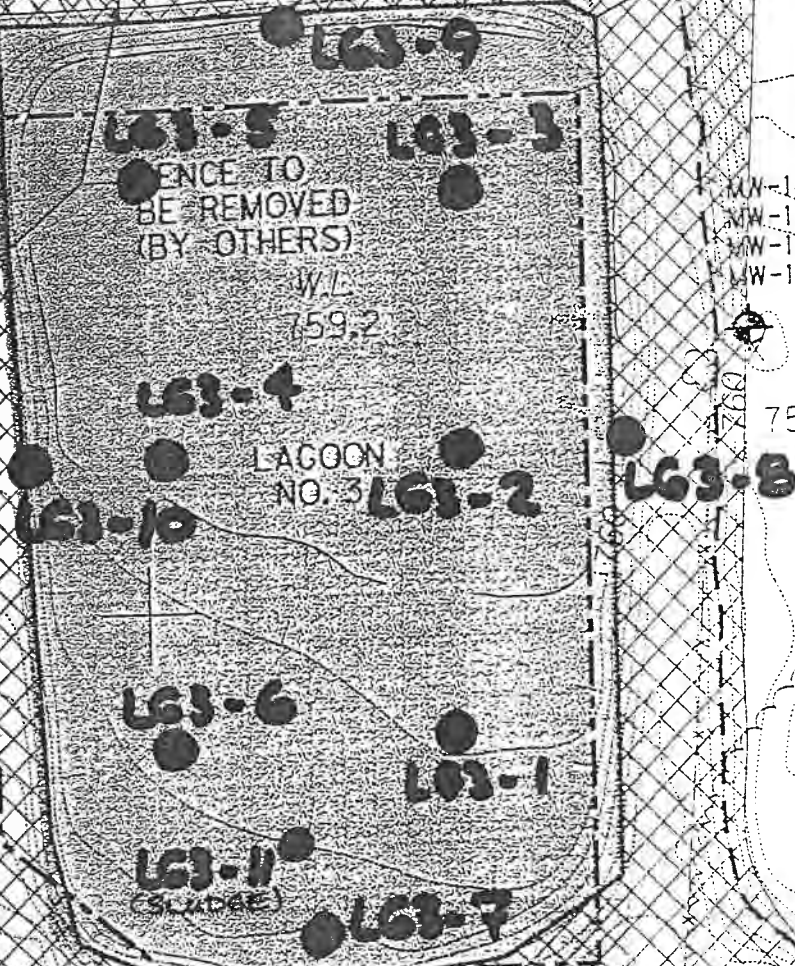
MW-14A
MW-14B
MW-14C
MW-14E

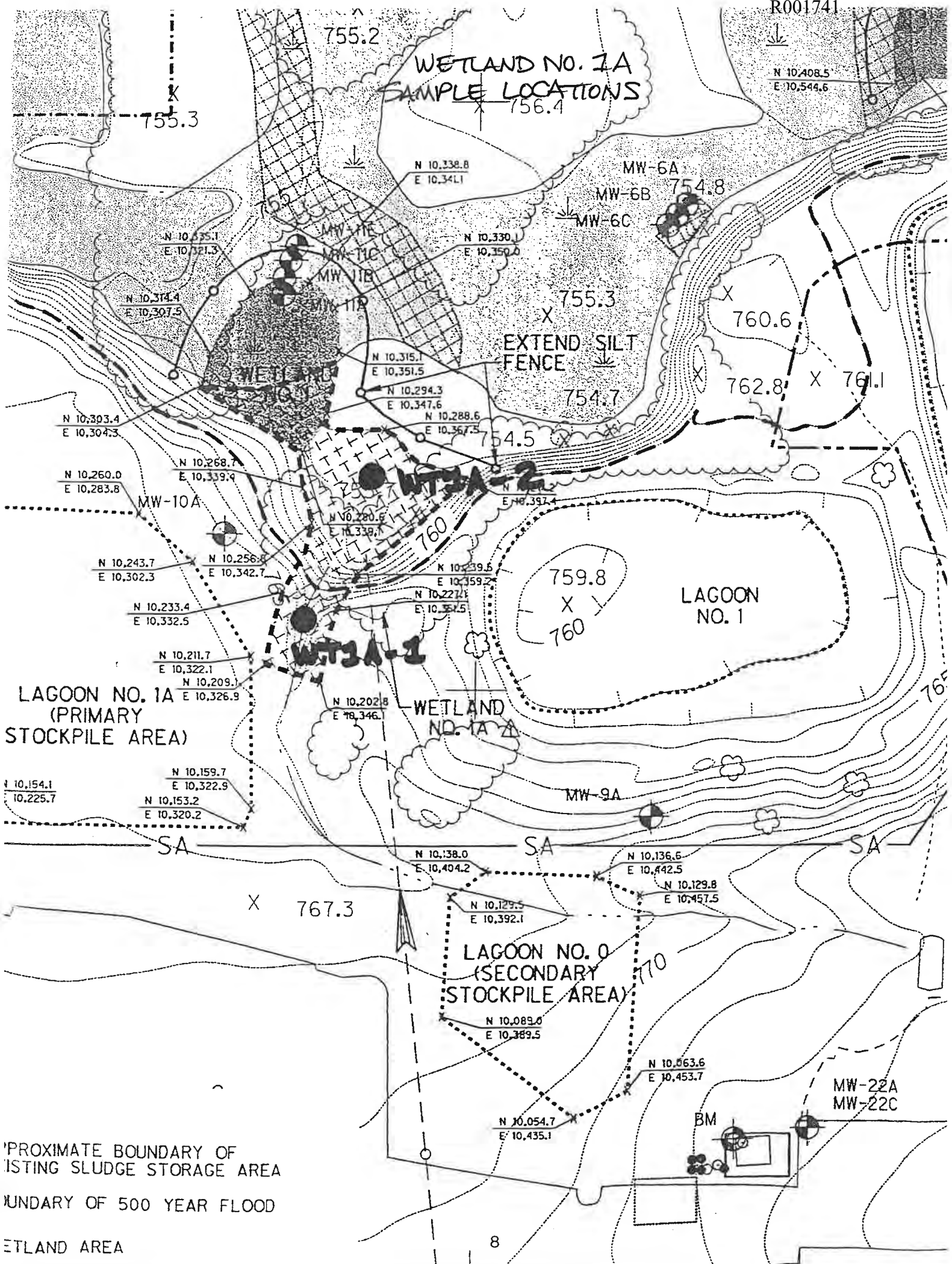
LAGOON NO. 2

FENCE TO
BE REMOVED
(BY OTHERS)

LAGOON
NO. 3

WASTE
WATER
TREATMENT
PLANT





Product Grade: TG600

Lot Number: 69

Color: BLACK

Roll Dimensions: 15ft 4in x 1860ft

Evergreen Technologies Inc.

QA/QC Laboratory
Evergreen, Alabama

Nonwoven Test Rolls Lot Summary

Reviewed By:

QA: DMN

Engineer: _____

Roll No.	Test Date	Weight ASTM D5261 (oz/yd2)	Grab Tensile/Elongation ASTM D4632				M. Burst ASTM D3786 (psi)	Puncture Resistance ASTM D4833 (lbs)	Trap.Tear ASTM D4533		Thickness ASTM D5199 (mils)	Hydraulic Tests ASTM D4491		Water Flow (gpm/ft2)	A.O.S. ASTM D4751 (mm)
			M.D.		C.D.				MD	CD		Permit. (sec-1)	Perm.(Kv) (cm/sec)		
			Tens. (lbs)	Elong (%)	Tens. (lbs)	Elong (%)									
11581	06/02/2000	6.6	227.3	141.5	227.2	55.6	396.6	89.7	119.9	100.6	89	2.65	0.602	202.5	0.193
11584	06/02/2000	6.5	228.1	171.0	231.2	64.8	436.5	92.5	108.2	95.1	90				
11586	06/02/2000	6.5													
11587	06/02/2000	6.7	223.6	159.0	234.5	66.3	411.9	100.5	94.2	88.9	86				
11591	06/02/2000	6.3	219.0	160.5	232.6	61.5	394.1	92.3	96.5	85.4	81				
11594	06/02/2000	6.7	230.2	174.7	239.0	63.4	409.5	96.9	83.2	86.6	83	2.62	0.655	202.3	0.192
11597	06/02/2000	6.6	220.3	192.0	212.2	68.4	426.5	95.8	120.9	135.6	85	2.78	0.688	208.2	0.201
11600	06/02/2000	6.6	218.7	149.5	219.6	57.3	415.6	92.1	101.3	107.1	91				
11603	06/02/2000	6.7	216.0	141.2	226.6	57.8	412.7	99.5	126.6	128.2	92				
11604	06/02/2000	6.4													
11606	06/02/2000	6.6	198.9	132.4	232.3	57.9	403.8	96.6	93.8	103.1	93				
11609	06/03/2000	6.5	211.9	135.8	217.6	54.8	403.8	97.5	98.2	101.0	93				
11612	06/03/2000	6.4	223.4	142.4	246.6	60.4	498.1								
11613	06/03/2000	6.4													
11614	06/03/2000	6.2										2.93	0.713	219.1	0.194
11615	06/03/2000	6.5	207.8	131.8	209.8	55.1	453.0	95.7	94.5	91.2	94				
11616	06/03/2000	6.7	232.9	143.3	219.6	62.3	401.6	98.7	96.4	87.1	88	2.73	0.622	204.5	0.200
11619	06/03/2000	6.5	217.6	162.2	242.4	65.6	494.5	95.7	120.1	101.0	94				
11620	06/03/2000	6.7													
11622	06/03/2000	6.6	221.8	182.2	235.4	59.9	462.7	99.5	92.5	107.3	92				
11625	06/04/2000	6.7	219.7	143.8	231.0	56.2	477.8	92.5	125.0	104.7	91				
11628	06/04/2000	6.5	206.9	134.4	217.7	56.8	475.0	93.9	106.3	116.8	93				
11631	06/04/2000	6.6	212.5	140.1	223.4	59.1	447.5	97.8	84.7	95.0	86	3.07	0.740	229.7	0.188
11634	06/04/2000	6.4	209.3	143.3	231.1	56.1	472.5	96.7	74.7	80.8	83				
11637	06/04/2000	6.5	225.0	150.9	211.7	60.3	454.5	94.0	88.2	82.6	85				
11641	06/04/2000	6.8	214.9	157.6	254.9	68.8	497.6	103.8	124.0	118.5	99				
11644	06/05/2000	6.7	230.8	168.8	232.9	62.3	471.7					2.65	0.660	198.0	0.212
11646	06/05/2000	6.4	226.2	140.3	215.2	57.3	468.4	95.1	128.7	116.5	94				
11649	06/05/2000	6.5	205.5	137.3	225.9	60.8	464.2								
11651	06/05/2000	6.6	218.7	139.1	224.5	54.7	475.8	104.0	102.8	99.2	92	2.40	0.538	179.4	0.210
Average =		6.5	218.7	151.0	227.8	60.1	445.0	96.4	103.7	101.5	89.7	2.73	0.652	205.5	0.199
Standard Deviation =		.1	8.7	16.4	11.2	4.2	34.6	3.7	15.8	14.7	4.5	.20	0.065	14.8	0.009

24

R001742

BILL OF LADING--SHORT FORM--NOT NEGOTIABLE

Carrier L&L TRUCKING	LLTR	Trailer No. 1812	Date 06/09/2000	Shipment No. 4677	Bill of Lading No. 4669
------------------------------------	------	----------------------------	---------------------------	-----------------------------	-----------------------------------

RECEIVED, subject to the classifications and lawfully allowed tariffs in effect on the date of issue of this Bill of Lading.
 The property described below in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below which said carrier (the word carrier being understood throughout this contract as any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any said property over all or any portion of said route to destination, and as to each party at any time interested in all or any said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.
 Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, set forth in the classification or tariff which governs the transportation of this shipment and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

From: Shipper (Origin) EVERGREEN TECHNOLOGIES, INC. 200 MILLER SELLERS DRIVE EVERGREEN, AL 36401	To: Cosignee MIDESSA INDUSTRIAL VINYL CO MODERN PLATING CORP 701 S HANCOCK FREEPORT, IL 61032
--	--

ETI Order Number: **0001858-00** Customer Purchase Order: **0** Job Number:

TES/TET#: TMP#: Freight Terms: **PP**

Order **TES-2427 / TMP #**
 Comments **PLEASE FAX THEN MAIL CERTS TO BENJAMIN VELASQUEZ AT FAX # 915-381-2082. IF DELIVERY PROBLEMS, PLEASE CONTACT BENJAMIN AT 915-530-3055.**

Bill of Lading Comments

No. Pkgs	Kind of Package, Description of Articles, Special Marks and Exceptions	Weight
1	DC4200AA168155 DC4200/ 6oz/6oz 14x155 2,170ft2	645
21	DC4200AA168225 DC4200 6oz/6oz 14x225 3,150ft2	19,656
1	NS1300168280 NS1300 14x280 3,920ft2	756
4	NS1300168300 NS1300 14x300 4,200ft2	3,240
27	Total Pkgs	Total Weight 24,297 lb

Cosignee Signature		Delivery Date
REMIT C.O.D. TO:	C.O.D. Amt\$	C.O.D Fee: <input type="checkbox"/> Prepaid <input type="checkbox"/> Collect \$
Subject to Section 7 of conditions, if this shipment is to be delivered to the cosignee without recourse on the cosignor, the cosignor shall sign the following statement: The carrier shall not make delivery of the shipment without payment of freight and all other lawful charges.		Freight charges are PREPAID unless marked collect. <input type="checkbox"/> Check box if charges are Collect. <input type="checkbox"/>
_____ (Signature of Cosignor)		

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation, according to the applicable regulations of the Department of Transportation.
EVERGREEN TECHNOLOGIES, INC.
 200 MILLER SELLERS DRIVE - EVERGREEN, AL 36401 Shipper, Per *Russell Colvin* Agent, Per *Noah Buntan*
 Permanent post office address of shipper

Evergreen Technologies, Inc.
Packing List

9AJun-00 14:19:26

Customer MID010

MIDESSA INDUSTRIAL VINYL CO
MODERN PLATING CORP
701 S HANCOCK
FREEPORT, IL 61032

Ship To:

Order Number 0001858-00 PO Number: 0
Shipment Number: 4677

Line	Roll Number	Lot Number	Product Code
1	0300883	03019	NS1300168300
2	0300884	03019	NS1300168300
3	0300885	03019	NS1300168300
4	0300886	03019	NS1300168300
5	0403316	04022	DC4200AA168225
6	0403324	04022	DC4200AA168225
7	0403325	04022	DC4200AA168225
8	0403326	04022	DC4200AA168225
9	0403327	04022	DC4200AA168225
10	0403332	04022	DC4200AA168225
11	0403338	04022	DC4200AA168155
12	0403339	04022	DC4200AA168225
13	0403344	04022	DC4200AA168225
14	0403345	04022	DC4200AA168225
15	0403346	04022	DC4200AA168225
16	0403347	04022	DC4200AA168225
17	0403348	04022	DC4200AA168225
18	0403349	04022	DC4200AA168225
19	0403350	04022	DC4200AA168225
20	0403351	04022	DC4200AA168225
21	0403358	04022	DC4200AA168225
22	0403359	04022	DC4200AA168225
23	0403362	04022	DC4200AA168225
24	0403365	04022	DC4200AA168225
25	0403366	04022	DC4200AA168225
26	0403367	04022	DC4200AA168225
27	9305424	93161	NS1300168280

BILL OF LADING--SHORT FORM--NOT NEGOTIABLE

Shipment No. **4678** Bill of Lading No. **4668**

Carrier **SASSY TRUCKING** SAS Trailer No. **130** Date **06/09/2000**

RECEIVED, subject to the classifications and lawfully allowed tariffs in effect on the date of issue of this Bill of Lading.
 The property described below in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below which said carrier (the word carrier being understood throughout this contract as any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any said property over all or any portion of said route to destination, and as to each party at any time interested in all or any said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.
 Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, set forth in the classification or tariff which governs the transportation of this shipment and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

From: Shipper **EVERGREEN TECHNOLOGIES, INC.**
 200 MILLER SELLERS DRIVE
 EVERGREEN, AL 36401
 To: Cosignee **MIDESSA INDUSTRIAL VINYL CO**
MODERN PLATING CORP
 701 S HANCOCK
 FREEPORT, IL 61032

ETI Order Number: **0001858-00** Customer Purchase Order: **0** Job Number:

TES/TET#: **TES-2427 / TMP #** TMP#: **TES-2427 / TMP #** Freight Terms: **PP**

Comments **PLEASE FAX THEN MAIL CERTS TO BENJAMIN VELASQUEZ AT FAX # 915-381-2082. IF DELIVERY PROBLEMS, PLEASE CONTACT BENJAMIN AT 915-530-3055.**

Bill of Lading Comments

No. Pkgs	Kind of Package, Description of Articles, Special Marks and Exceptions	Weight
1	DC4200AA168200 DC4200/ 6oz/6oz 14x200 2,800ft2	832
1	DC4200AA168205 DC4200/6oz/6oz 14x205 2,870ft2	853
25	DC4200AA168225 DC4200 6oz/6oz 14x225 3,150ft2	23,400
27	Total Pkgs	Total Weight 25,085

Cosignee Signature _____ Delivery Date _____

REMIT C.O.D. TO: _____ C.O.D. Amt\$ _____ C.O.D Fee: Prepaid Collect \$

Subject to Section 7 of conditions, if this shipment is to be delivered to the cosignee without recourse on the cosignor, the cosignor shall sign the following statement:
 The carrier shall not make delivery of the shipment without payment of freight and all other lawful charges.

Freight charges are PREPAID unless marked collect. Check box if charges are Collect.

 (Signature of Cosignor)

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation, according to the applicable regulations of the Department of Transportation.

EVERGREEN TECHNOLOGIES, INC.
 200 MILLER SELLERS DRIVE - EVERGREEN, AL 36401 Shipper, Per *Russell Cota* Agent, Per *J. Hilliard*
 Permanent post office address of shipper

Evergreen Technologies, Inc.
Packing List

9-Jun-00 13:57:26

Customer MID010

MIDESSA INDUSTRIAL VINYL CO
MODERN PLATING CORP
701 S HANCOCK
FREEPORT, IL 61032

Ship To:

Order Number 0001858-00

PO Number: 0

Shipment Number: 4678

Line	Roll Number	Lot Number	Product Code
1	0403323	04022	DC4200AA168225
2	0403328	04022	DC4200AA168200
3	0403329	04022	DC4200AA168225
4	0403330	04022	DC4200AA168225
5	0403331	04022	DC4200AA168225
6	0403333	04022	DC4200AA168225
7	0403334	04022	DC4200AA168225
8	0403335	04022	DC4200AA168225
9	0403336	04022	DC4200AA168225
10	0403337	04022	DC4200AA168225
11	0403340	04022	DC4200AA168225
12	0403341	04022	DC4200AA168225
13	0403342	04022	DC4200AA168225
14	0403343	04022	DC4200AA168225
15	0403352	04022	DC4200AA168225
16	0403353	04022	DC4200AA168205
17	0403354	04022	DC4200AA168225
18	0403355	04022	DC4200AA168225
19	0403356	04022	DC4200AA168225
20	0403357	04022	DC4200AA168225
21	0403361	04022	DC4200AA168225
22	0403363	04022	DC4200AA168225
23	0403364	04022	DC4200AA168225
24	0403368	04022	DC4200AA168225
25	0403369	04022	DC4200AA168225
26	0403370	04022	DC4200AA168225
27	0403371	04022	DC4200AA168225

BILL OF LADING--SHORT FORM--NOT NEGOTIABLE			Shipment No.	Bill of Lading No.
Carrier BOYD BROTHERS TRANSPORTATION	BOYD Trailer No. 48930	Date 06/12/2000	4686	4677

RECEIVED, subject to the classifications and lawfully allowed tariffs in effect on the date of issue of this Bill of Lading.
 The property described below in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below which said carrier (the word carrier being understood throughout this contract as any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any said property over all or any portion of said route to destination, and as to each party at any time interested in all or any said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.
 Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, set forth in the classification or tariff which governs the transportation of this shipment and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

From: Shipper (Origin) EVERGREEN TECHNOLOGIES, INC. 200 MILLER SELLERS DRIVE EVERGREEN, AL 36401	To: Cosignee MIDESSA INDUSTRIAL VINYL CO MODERN PLATING CORP 701 S HANCOCK FREEPORT, IL 61032
---	---

ETI Order Number: 0001858-00	Customer Purchase Order: 0	Job Number:
------------------------------	----------------------------	-------------

TES/TET#:	TMP#:	Freight Terms: P
-----------	-------	------------------

Order TES-2427 / TMP #
 Comments PLEASE FAX THEN MAIL CERTS TO BENJAMIN VELASQUEZ AT FAX # 915-381-2082. IF DELIVERY PROBLEMS, PLEASE CONTACT BENJAMIN AT 915-530-3055.

Bill of Lading Comments

No. Pkgs	Kind of Package, Description of Articles, Special Marks and Exceptions	Weight
1	DC4200AA168220 DC4200/ 6oz/6oz 14x220 3,080ft2	915
4	DC4200AA168225 DC4200 6oz/6oz 14x225 3,150ft2	3,744
5	Total Pkgs	Total Weight 4,659

Cosignee Signature		Delivery Date
REMIT C.O.D. TO:	C.O.D. Amt\$	C.O.D Fee: <input type="checkbox"/> Prepaid <input type="checkbox"/> Collect \$
Subject to Section 7 of conditions, if this shipment is to be delivered to the cosignee without recourse on the cosignor, the cosignor shall sign the following statement: The carrier shall not make delivery of the shipment without payment of freight and all other lawful charges.		Freight charges are PREPAID unless marked collect. <input type="checkbox"/> Check box if charges are Collect. <input type="checkbox"/>
_____ (Signature of Cosignor)		
This is to certify that the above named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation, according to the applicable regulations of the Department of Transportation.		
EVERGREEN TECHNOLOGIES, INC. 200 MILLER SELLERS DRIVE - EVERGREEN, AL 36401 Permanent post office address of shipper	Shipper, Per	Agent, Per

Evergreen Technologies, Inc.
Packing List

R001748

12-Jun-00 13:21:08

Customer MID010

MIDESSA INDUSTRIAL VINYL CO
MODERN PLATING CORP
701 S HANCOCK
FREEPORT, IL 61032

Ship To:

Order Number 0001858-00

PO Number: 0

Shipment Number: 4686

Line	Roll Number	Lot Number	Product Code
1	0403245	04022	DC4200AA168225
2	0403283	04022	DC4200AA168225
3	0403360	04022	DC4200AA168225
4	0403373	04022	DC4200AA168220
5	0403374	04022	DC4200AA168225

Product Grade: TG600

Lot Number: 69

Color: BLACK

Roll Dimensions: 15ft 4in x 1860ft

Evergreen Technologies Inc.

QA/QC Laboratory
Evergreen, Alabama

Nonwoven Test Rolls Lot Summary

Reviewed By: DMW

QA: DMW

Engineer: _____

Grab Tensile/Elongation ASTM D4632

Roll No.	Test Date	Weight ASTM D5261 (oz/yd2)	M.D.		C.D.		M. Burst ASTM D3786 (psi)	Puncture Resistance ASTM D4833 (lbs)	Trap.Tear ASTM D4533		Thickness ASTM D5199 (mils)	Hydraulic Tests ASTM D4491		Water Flow (gpm/ft2)	A.O.S. ASTM D4751 (mm)
			Tens. (lbs)	Elong (%)	Tens. (lbs)	Elong (%)			MD	CD		Permit. (sec-1)	Perm.(Kv) (cm/sec)		
11581	06/02/2000	6.6	227.3	141.5	227.2	55.6	396.6	89.7	119.9	100.6	89	2.65	0.602	202.5	0.193
11584	06/02/2000	6.5	228.1	171.0	231.2	64.8	436.5	92.5	108.2	95.1	90				
11586	06/02/2000	6.5													
11587	06/02/2000	6.7	223.6	159.0	234.5	66.3	411.9	100.5	94.2	88.9	86				
11591	06/02/2000	6.3	219.0	160.5	232.6	61.5	394.1	92.3	96.5	85.4	81				
11594	06/02/2000	6.7	230.2	174.7	239.0	63.4	409.5	96.9	83.2	86.6	83	2.62	0.655	202.3	0.192
11597	06/02/2000	6.6	220.3	192.0	212.2	68.4	426.5	95.8	120.9	135.6	85	2.78	0.688	208.2	0.201
11600	06/02/2000	6.6	218.7	149.5	219.6	57.3	415.6	92.1	101.3	107.1	91				
11603	06/02/2000	6.7	216.0	141.2	226.6	57.8	412.7	99.5	126.6	128.2	92				
11604	06/02/2000	6.4													
11606	06/02/2000	6.6	198.9	132.4	232.3	57.9	403.8	96.6	93.8	103.1	93				
11609	06/03/2000	6.5	211.9	135.8	217.6	54.8	403.8	97.5	98.2	101.0	93				
11612	06/03/2000	6.4	223.4	142.4	246.6	60.4	498.1								
11613	06/03/2000	6.4										2.93	0.713	219.1	0.194
11614	06/03/2000	6.2													
11615	06/03/2000	6.5	207.8	131.8	209.8	55.1	453.0	95.7	94.5	91.2	94	2.73	0.622	204.5	0.200
11616	06/03/2000	6.7	232.9	143.3	219.6	62.3	401.6	98.7	96.4	87.1	88				
11619	06/03/2000	6.5	217.6	162.2	242.4	65.6	494.5	95.7	120.1	101.0	94				
11620	06/03/2000	6.7													
11622	06/03/2000	6.6	221.8	182.2	235.4	59.9	462.7	99.5	92.5	107.3	92				
11625	06/04/2000	6.7	219.7	143.8	231.0	56.2	477.8	92.5	125.0	104.7	91				
11628	06/04/2000	6.5	206.9	134.4	217.7	56.8	475.0	93.9	106.3	116.8	93	3.07	0.740	229.7	0.188
11631	06/04/2000	6.6	212.5	140.1	223.4	59.1	447.5	97.8	84.7	95.0	86				
11634	06/04/2000	6.4	209.3	143.3	231.1	56.1	472.5	96.7	74.7	80.8	83				
11637	06/04/2000	6.5	225.0	150.9	211.7	60.3	454.5	94.0	88.2	82.6	85				
11641	06/04/2000	6.8	214.9	157.6	254.9	68.8	497.6	103.8	124.0	118.5	99	2.65	0.660	198.0	0.212
11644	06/05/2000	6.7	230.8	168.8	232.9	62.3	471.7								
11646	06/05/2000	6.4	226.2	140.3	215.2	57.3	468.4	95.1	128.7	116.5	94				
11649	06/05/2000	6.5	205.5	137.3	225.9	60.8	464.2								
11651	06/05/2000	6.6	218.7	139.1	224.5	54.7	475.8	104.0	102.8	99.2	92	2.40	0.538	179.4	0.210
Average =		6.5	218.7	151.0	227.8	60.1	445.0	96.4	103.7	101.5	89.7	2.73	0.652	205.5	0.199
Standard Deviation =		.1	8.7	16.4	11.2	4.2	34.6	3.7	15.8	14.7	4.5	.20	0.065	14.8	0.009

24

R001749

Report Date: 06/12/2000 Time: 14:22:29

Product Type: NS1400 BLACK

Lot Number: 93161

Dimension: 14 ft 0 in X 1150 ft

Evergreen Technologies Inc.
Quality Control Lab
Evergreen, Alabama

Net Product Report

Reviewed By: DA [Signature]
QA [Signature]
Engineer _____

Roll No.	Test Date	Strip Tensile ASTM D 5035		Mass/Area ASTM D5199 (lbs/ft ²)	Thickness ASTM D5199 (mils)	Carbon Black Content ASTM D 4218 (%)	+ Transmissivity ASTM D4716 (m ² /s)	Density ASTM D1505 (g/cc)
		MD Tensile (lbs/in)	CD Tensile (lbs/in)					
9305424	09/22/1999	45.1	20.0	0.1524	205.70	4.96	12.800	0.9500
Average =		45.1	20.0	0.1524	205.70	4.96	12.800	0.950
Standard Deviation =		.0	.0	0.0000	.00		.000	0.000

20

R001750

Product Type: NS1300 BLACK

Lot Number: 3019

Dimension: 14 ft 0 in X 300 ft

Evergreen Technologies Inc.
Quality Control Lab
Evergreen, Alabama

Net Product Report

Reviewed By:

QA

Engineer



Roll No.	Test Date	Strip Tensile ASTM D 5035		Mass/Area ASTM D5199 (lbs/ft2)	Thickness ASTM D5199 (mil)	Carbon Black Content ASTM D 4218 (%)	+ Transmissivity ASTM D4716 (m2/s)	Density ASTM D1505 (g/cc)
		MD Tensile (lbs/in)	CD Tensile (lbs/in)					
300879	04/19/2000	57.1	21.7	0.1812	238.90	2.60	15.920	0.9520
300883	04/19/2000			0.1672				
300887	04/19/2000	57.7	13.7	0.1598	213.00	2.60		0.9540
300898	04/19/2000	52.5	16.0	0.1684	209.80	2.60		0.9530
300909	04/20/2000	52.5	18.3	0.1590	209.10	2.60		0.9540
300920	04/20/2000	61.7	16.6	0.1556	203.90	2.42	16.340	0.9550
300930	05/18/2000			0.1533				
300931	04/20/2000	54.2	16.0	0.1554	205.60	2.30		0.9550
300941	04/20/2000	61.1	17.7	0.1815	229.60	2.40		0.9550
Average =		56.7	17.1	0.1646	215.70	2.50	16.130	0.954
Standard Deviation =		3.8	2.5	0.0108	13.28		.297	0.001

21

R001751

Report Date: 06/12/2000 Time: 12:40:02

Product Type: NS1400 BLACK

Lot Number: 3031

Dimension: 14 ft 0 in X 115 ft

Evergreen Tecnologies Inc.
Quality Control Lab
Evergreen, Alabama

Net Product Report

Reviewed By: DMN/15/07
QA _____
Engineer _____

Roll No.	Test Date	Strip Tensile ASTM D 5035		Mass/Area ASTM D5199 (lbs/ft ²)	Thickness ASTM D5199 (mils)	Carbon Black Content ASTM D 4218 (%)	+ Transmissivity ASTM D4716 (m ² /s)	Density ASTM D1505 (g/cc)
		MD Tensile (lbs/in)	CD Tensile (lbs/in)					
301365	06/04/2000	72.4	23.8	0.2031	249.90	2.54	15.378	0.9530
301370	06/04/2000	62.4	15.4	0.1914	237.30	2.78		0.9580
301373	06/04/2000	57.3	20.3	0.1803	229.80	2.57		0.9560
301376	06/04/2000	61.2	20.4	0.1819	228.30	2.38	13.924	0.9480
301379	06/05/2000	61.8	19.3	0.1819	232.20	2.48		0.9490
301382	06/05/2000	63.4	20.3	0.1807	227.00	2.65		0.9520
301385	06/05/2000	63.9	17.1	0.1727	221.30	2.72		0.9530
301388	06/05/2000	64.8	18.8	0.1814	230.30	2.87	17.360	0.9530
301391	06/06/2000	66.7	22.5	0.1817	228.40	2.88		0.9560
301394	06/06/2000	65.4	22.3	0.1868	228.90	2.61		0.9530
301396	06/06/2000	109.7	37.5	0.2924	320.10	2.76	22.184	0.9550
301397	06/06/2000	104.7	34.3	0.2926	325.00	2.24		0.9530
301400	06/06/2000	61.7	16.2	0.1809	244.10	2.45	17.749	0.9450
301403	06/07/2000	60.3	21.4	0.1785	242.50	2.53		0.9450
Average =		69.7	22.1	0.1990	246.08	2.60	17.319	0.952 ✓
Standard Deviation =		16.3	6.3	0.0402	33.31		3.128	0.004

Transmissivity tested at 15,000 psf, gradient = 1.0, configuration = p/sample/p 10-4 m²/sec, 15 minutes seating time.

COMPOSITE TEST ROLLS
LOT SUMMARY

REVIEWED BY: DMZV / [Signature]
QA
ENGINEER

Roll Number	Test Date	Geonet		Top Fabric			Bottom Fabric			Peel Test		TRANSMISSIVITY		
		Roll No.	Lot No.	Roll No.	Lot No.	Product Type	Roll No.	Lot No.	Product Type	Top ASTM F904 (g/in)	Btm ASTM F904 (g/in)	ASTM D4716 (m2/sec)		
											X 10-3	X 10-4	X 10-5	
0403245	06/07/2000	301376	03031	0011619	00069	TG600	0011622	00069	TG600	1043.0	1122.0	0.653	6.525	65.250
0403258	06/05/2000	301378	03031	0011621	00069	TG600	0011625	00069	TG600	1115.6	1122.1			
0403273	06/05/2000	301375	03031	0011629	00069	TG600	0115590	00069	TG600	1196.0	1031.0			
0403288	06/05/2000	301381	03031	0011588	00069	TG600	0011606	00069	TG600	963.3	957.0	0.272	2.718	27.180
0403303	06/06/2000	301385	03031	0011586	00069	TG600	0011624	00069	TG600	927.5	971.2			
0403316	06/06/2000	301387	03031	0011623	00069	TG600	0011608	00069	TG600	1453.0	1354.0			
0403319	06/06/2000	301387	03031	0011623	00069	TG600	0011608	00069	TG600	916.3	977.4			
0403320	06/06/2000	301387	03031	0011623	00069	TG600	0011608	00069	TG600	1129.0	936.3			
0403323	06/06/2000	301383	03031	0011616	00069	TG600	0011611	00069	TG600	953.4	1081.0			
0403333	06/06/2000	301390	03031	0011615	00069	TG600	0011628	00069	TG600	1615.0	1147.0			
0403344	06/06/2000	301392	03031	0011605	00069	TG600	0011630	00069	TG600	1008.0	1511.0	0.359	3.588	35.880
0403359	06/07/2000	301394	03031	0011639	00069	TG600	0011634	00069	TG600	1000.0	1255.0			
0403374	06/07/2000	301401	03031	0011637	00069	TG600	0011636	00069	TG600	1133.0	1091.0			
AVERAGE=										1111.8	1119.7	0.428	4.277	42.770
STD. DEVIATION=										209.1	168.2	0.199	1.995	19.948

EVERGREEN TECHNOLOGIES, INC.

GEOCOMPOSITE DC4200/TG600

DC4200/TG600 is a drainage geocomposite made by thermally bonding Evergreen Technologies U.V. stabilized, spunbonded, continuous filament, needlepunched, nonwoven, polypropylene 6 ounce per square yard geotextile to **both** sides of our chemically resistant high density polyethylene **NS1400** geonet core. ETI geocomposites have high compressive strength in order to ensure maximum flow capacity of both liquids and gases under high confining pressures, and exhibit high ply adhesion strengths to ensure performance of the composite as a single unit. Virgin resins used in the production of ETI geonets consist of at least 97% polyethylene with a melt flow range between 0.1 and 1.0 grams per 10 minutes (ASTM D1238), and a density range of 0.932 to 0.970 grams per cubic centimeter (ASTM D1505). The geocomposite is delivered to the jobsite in roll form with each roll having unique identification and QA traceability. **DC4200/TG600** conforms to the property values listed in the tables below.

PROPERTY	TEST METHODS	UNITS	VALUE	SPECIFICATIONS ¹	TEST FREQUENCY
FINISHED GEOCOMPOSITE PROPERTIES					
• Transmissivity ³ nominal pressure = 1500psf, i=1.0	ASTM D 4716 plate/composite/plate	m ² /sec (E-04)	1.0	MARV	200,000 sf (or per project req.)
• Peel Adhesion	ASTM F 904 (modified) ²	g/in	454	MARV	50,000 sf
• Geotextile overlap at edges and unbonded area		in mm	3.0 75	nominal	
CORE NET PROPERTIES (97% minimum virgin polyethylene resin)					
• MD Tensile	ASTM D 5035	ppi kN/m	48 8.4	MARV	50,000 sf
• Thickness	ASTM D 5199	mil mm	200 5.1	MARV	50,000 sf
• Carbon Black	ASTM D 4218 (or ASTM D 1603)	% weight	2.0	MARV	50,000 sf
GEOTEXTILE PROPERTIES					
• Grab Tensile	ASTM D 4632	lbs N	160 712	MARV	100,000 sf
• AOS	ASTM D 4751	US Std. Sieve	70	MARV	500,000 sf
• Mass/Unit Area	ASTM D 5261	oz/yd ²	6.0	MARV	100,000 sf
• Water Permeability	ASTM D 4491	cm/sec	0.3	MARV	500,000 sf
• Water Flow Rate	ASTM D 4491	gpm/ft ²	135	MARV	500,000 sf
• U.V. Resistance	ASTM G 53	m ³ /sec/m ² %	0.08 70		1 per lot
PACKAGING					
• Roll length	Direct Measure	ft	225	nominal	Each roll
• Roll width	Direct Measure	ft	14	nominal	Each roll
• Roll weight	Direct Measure	lbs	903	typical	Each roll
• Roll diameter	Direct Measure	in	31	typical	Each roll
• Core ID	Direct Measure	in	4	nominal	N/A
• Labeling:	Product code, geotextile type, roll dimensions, finished product lot and roll number.				

Notes

- MARV is defined as the one-sided 97.5% confidence limit obtained through long-term data (mean - 2* standard deviations) and represents the minimum allowable sample roll average for each specific test.
- Peel adhesion ASTM F 904: 2 inch wide strip. Reported value per specimen is average of all computed points between 1" and 5" of separation.
- Transmissivity results reported by Evergreen Technologies, Inc. are based on standard index test conditions. Actual performance is dependent upon site specific conditions. Please contact Evergreen Technologies Technical Service for site specific transmissivity testing.
- Geotextile and Core Net component properties are tested prior to the lamination process and cannot be tested on the finished geocomposite product.



Sales/Technical Service

5775-B Glenridge Drive • Lakeside Center, Suite 450 • Atlanta, Georgia 30328-5363 • 404.250.1290 • 404.705.9650 (fax) • 800.984.9784
www.etigeo.com

Manufacturing/Quality Assurance

200 Miller Sellers Drive • Evergreen, Alabama 36401 • (Main Tel.) 334.578.9003 • 334.578.6141 (fax)

QA Direct

334.578.6103 • 334.578.6140 (fax)

© 1999, ETI Geocomposites are manufactured by Evergreen Technologies, Inc., Evergreen, AL. Printed in the U.S.A. The information contained herein has been carefully compiled by Evergreen Technologies and to the best of our knowledge accurately represents ETI product. Final determination of the suitability of any information or material for the use contemplated and its manner of use is the sole responsibility of the user.

EVERGREEN TECHNOLOGIES, INC.

GEONET NS 1300 / 1400 / 1600

ETI NS Series drainage net is a three dimensional high density polyethylene net structure formed by intersecting strands which provide uniform channels, open area and thickness to assure uniform flow throughout the structure. ETI geonets are crush resistant and have a low compressibility capable of maintaining high transmissivity under a range of loading conditions. The geonet is manufactured with carbon black to provide ultra-violet stabilization. Virgin resins used in the production of ETI geonets consist of at least 97% polyethylene with a melt flow range between 0.1 and 1.0 grams per 10 minutes (ASTM D1238), and a density range of 0.932 to 0.970 grams per cubic centimeter (ASTM D1505). The geonet is delivered to the jobsite in roll form with each roll having unique identification and QA traceability. NS Series geonets conform to the property values listed in the tables below:

PROPERTY	TEST METHODS	UNITS	1300	1400	1600	SPECIFICATIONS ¹	TEST FREQUENCY
• Transmissivity ² nominal pressure = 15,000 psf; i=1.0	ASTM D 4716 plate/net/plate	m ² /sec (E-04)	7	10	14	MARV	200,000 sf (or per project req.)
• Thickness	ASTM D 5199	mil mm	160 4.1	200 5.1	250 6.4	MARV	50,000 sf
• Grab Tensile (MD)	ASTM D 5035	ppi kN/m	35 6.1	48 8.4	91 16.0	MARV	50,000 sf
• Mass/Unit Area	ASTM D 5261	lbs/ft ² g/m ²	.150 732	.162 830	.258 1260	MARV	50,000 sf
• Carbon Black	ASTM D 4218 (OR ASTM D 1603)	% weight	2.0	2.0	2.0	MARV	50,000 sf

PACKAGING

• Roll width	direct measure	ft	14	14	14	nominal	Each roll
• Roll length	direct measure	ft	300	300	300	nominal	Each roll
• Roll diameter	direct measure	in	28	30	34	typical	Each roll
• Roll weight	direct measure	lbs	660	795	1,212	typical	Each roll
• Core I.D.	direct measure	in	4	4	4	nominal	N/A
• Labeling:	Product code, roll dimensions, finished product lot and roll number.						

Notes

¹ MARV is defined as the one-sided 97.5% confidence limit obtained through long-term data (mean - 2* standard deviations) and represents the minimum allowable sample roll average for each specific test.

² Transmissivity results reported by Evergreen Technologies, Inc. are based on standard index test conditions. Actual performance is dependent upon site specific conditions. Please contact Evergreen Technologies Sales/Technical Service for site specific transmissivity testing.



Sales/Technical Service

5775-B Glenridge Drive • Lakeside Center, Suite 450 • Atlanta, Georgia 30328-5363 • 404.250.1290 • 404.705.9650 (fax) • 800.984.9784
www.etigeo.com

Manufacturing/Quality Assurance

200 Miller Sellers Drive • Evergreen, Alabama 36401 • (Main Tel.) 334.578.9003 • 334.578.6141 (fax)

QA Direct


334.578.6103 • 334.578.6140 (fax)

© 1999, ETI Geocomposites are manufactured by Evergreen Technologies, Inc., Evergreen, AL. Printed in the U.S.A. The information contained herein has been carefully compiled by Evergreen Technologies and to the best of our knowledge accurately represents ETI product. Final determination of the suitability of any information or material for the use contemplated and its manner of use is the sole responsibility of the user.

**TABLE 2.
SEAM PEEL AND SHEAR TEST RESULTS**

CLIENT: **FOTH & VAN DYKE**
 PROJECT: **Modern Plating / 97M015**
 DATE REC'D: **17-Jul-00**

MATERIAL: **60 Mil HDPE**
 SEAM TYPE: **Heat Fusion Weld**
 PGL JOB #: **J000312**

QC'd By: 
 TEST METHOD: **ASTM D4437**
 DATE REPORT: **17-Jul-00**

SAMPLE ID	PGL CONTROL #	SHEAR EVALUATION				PEEL EVALUATION								
		MAXIMUM STRENGTH (lb/in)	ELONGATION @ BREAK (%)	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)	SPECIMEN NUMBER	MAXIMUM STRENGTH (lb/in)	% PEEL (%)	LOCUS OF FAILURE	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)			
DS- 4	53724	186	>50	FTB		1 Outside	148	<10	SE	FTB				
		184	>50	FTB		2 Outside	134	<10	SE	FTB				
		183	>50	FTB		3 Outside	147	<10	SE	FTB				
		186	>50	FTB		4 Outside	129	<10	SE	FTB				
		188	>50	FTB		5 Outside	131	<10	SE	FTB				
		AVG:					138					90		
		STD. DEV.					9							
								1 Inside	147	<10		SE	FTB	
								2 Inside	150	<10		SE	FTB	
								3 Inside	123	100		AD	Non-FTB	
					4 Inside	152	<10	SE	FTB					
					5 Inside	145	<10	SE	FTB					
AVG:		185			120	143					90			
STD. DEV.		2				12								
DS- 5	53725	191	>50	FTB		1 Outside	124	<10	SE	FTB				
		187	>50	FTB		2 Outside	130	<10	SE	FTB				
		191	>50	FTB		3 Outside	156	100	AD	Non-FTB				
		196	>50	FTB		4 Outside	154	<10	SE	FTB				
		191	>50	FTB		5 Outside	146	<10	SE	FTB				
		AVG:					142					90		
		STD. DEV.					14							
								1 Inside	126	30		AD-BRK	FTB	
								2 Inside	141	20		AD-BRK	FTB	
								3 Inside	141	50		AD-BRK	FTB	
					4 Inside	149	<10	SE	FTB					
					5 Inside	150	<10	SE	FTB					
AVG:		191			120	141					90			
STD. DEV.		3				10								

BREAK DESCRIPTION (NSF 54, 1993):
 AD ADHESION FAILURE.
 BRK BREAK IN SHEETING.
 SE1 BREAK AT OUTER EDGE OF SEAM.
 SE2 BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS.
 AD-BRK BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE.
 FTB FILM-TEAR BOND.




Precision Geosynthetic Laboratories

R001756

**TABLE 1.
SEAM PEEL AND SHEAR TEST RESULTS**

CLIENT: **FOTH & VAN DYKE**
 PROJECT: **Modern Plating / 97M015**
 DATE REC'D: **14-Jul-00**

MATERIAL: **60 Mil HDPE**
 SEAM TYPE: **Heat Fusion Weld**
 PGL JOB #: **G000715**

QC'd By: 
 TEST METHOD: **ASTM D4437**
 DATE REPORT: **14-Jul-00**

SAMPLE ID	PGL CONTROL #	SHEAR EVALUATION				PEEL EVALUATION							
		MAXIMUM STRENGTH (lb/in)	ELONGATION @ BREAK (%)	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)	SPECIMEN NUMBER	MAXIMUM STRENGTH (lb/in)	% PEEL (%)	LOCUS OF FAILURE	NSF 54 FAILURE MODE	PROJECT SPEC. (lb/in)		
DS- 1	52990	164	>50	FTB		1 Outside	135	<10	SE	FTB			
		165	>50	FTB		2 Outside	135	<10	SE	FTB			
		175	>50	FTB		3 Outside	158	<10	SE	FTB			
		173	>50	FTB		4 Outside	151	<10	SE	FTB			
		178	>50	FTB		5 Outside	125	<10	SE	FTB			
		AVG:	171				AVG:	141					90
		STD. DEV.	6				STD. DEV.	13					
								1 Inside	139	<10		SE	FTB
								2 Inside	136	<10		SE	FTB
								3 Inside	135	<10		SE	FTB
								4 Inside	120	<10		SE	FTB
					5 Inside	130	<10	SE	FTB				
					AVG:	132				90			
					STD. DEV.	7							

3

BREAK DESCRIPTION (NSF 54, 1993):

- AD ADHESION FAILURE.
- BRK BREAK IN SHEETING.
- SE1 BREAK AT OUTER EDGE OF SEAM.
- SE2 BREAK AT INNER EDGE OF SEAM THROUGH BOTH SHEETS.
- AD-BRK BREAK IN FIRST SEAM AFTER SOME ADHESION FAILURE.
- FTB FILM-TEAR BOND.



Precision Geosynthetic Laboratories

R001757

LINER REPAIR SUMMARY

LR -

Project Name: MODERN PLATING CORP.

Project No: 97M015

Date: 7/12/00

Page of

Installer: MIDESSA GEOMEMBRANES

Computer Entry By:

Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D. Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R-1	BJS1	RRV/E1	P15/P6	PATCH				
R-2			P3/P4/P5/P6	↓	2'x2'	7/13/00	RRV	P
R-3			P6/P15/P16	TEE (CAP ON SEAM END FOR AIR CHANNEL)	2'φ	↓	↓	P
R-4			P3/P6/P16		6"	N/A	N/A	N/A
R-5			P2/P3/P17		6"			
R-6			P2/P17/P18					
R-7			P3/P16/P17					
R-8			P2/P14/P18					
R-9			P1/P2/P14					
R-10			P1/P7/P14					
R-11			P7/P8/P14					
R-12			P8/P9/P14					
R-13			P9/P10/P14					
R-14			P10/P13/P14	↓				P
R-15	↓	↓	P10/P11/P12/P13	PATCH	3'x2'	7/13/00	RRV	P

62

R001758

LINER REPAIR SUMMARY

Project Name: MODERN PLATING CORP.

LR -

Project No: 97MO15

Page of

Installer: MIDESSA GEOMEMBRANES

Date: 8/13/00

Computer Entry By:

Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D. Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R-16	BSS1	RRV/E1	P3 TOE	BEAD				
R-17			P3 TOP	↓	12"	7/13/00	RRV	P
R-18			P11/P12	PATCH	6"			
R-19			P11/P12	DS-1	4'x3'	7/13/00	RRV	P
R-20			P11/P12	↓	3'x2'	↓	↓	↓
R-21			P27/P28/P21	↓	2'x1'	↓	↓	↓
R-22			P21/P22/P28/P29	TEE (CAP ON END FOR AIR CHANNEL TEST)	6"	N/A	N/A	N/A
R-23			P22/P29/P30	↓	6"	↓	↓	↓
R-24			P29/P30/P31	↓	6"	↓	↓	↓
R-25			P23/P24/P25	↓	6"	↓	↓	↓
R-26			P21/P23/P25	PATCH	2'x1'	7/13/00	RRV	P
R-27			P21/P25/P26	TEE (CAP ON END FOR AIR CHANNEL TEST)	2'	N/A	N/A	N/A
R-28			P21/P26/P27	↓	6"	↓	↓	↓
R-29			P26/P27	PATCH	6"	↓	↓	↓
R-30			P27/P28	DS-3	4'x3'	7/13/00	RRV	P
R-31			P28	↓	2'x1'	↓	↓	P
R-32			P19/P22	BEAD	1'φ	↓	↓	P
R-33			P19/P22	↓	6"	↓	↓	P
R-34			P21/P22/P19	TEE (CAP ON END FOR AIR CHANNEL TEST)	4"	↓	↓	P
R-35			P19/P20/P21	↓	6"	N/A	N/A	N/A
R-36			P17/P20/P21	↓	6"	↓	↓	↓
R-37			P17/P18/P20	↓	6"	↓	↓	↓

R001759

LINER REPAIR SUMMARY

LR -

Project Name: MODERN PLATING CORP

Project No: 97MO15

Date: 7/14/00

Page of

Installer: MIDESSA GEOMEMBRANES

Computer Entry By:

Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D. Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R-41	BJSI	FA/F1	P40/P41	PATCH				
R-42			P42/P47	↓	2'x2'	7/14/00	FA	P
R-43			P35/P36/39	↓	1'x1'			P
R-44			P35/P36/P37/P38	PATCH	1'x1'		↓	P
R-45			P34/P35	PATCH	1.5'φ		FA	P
R-46			P35	↓	4'x2'		↓	P
R-47			P41/P42/P46	BEAD	3'x2'		↓	P
R-48			P38/P39	PATCH	1.5'		FA	P
R-49			P33/P34	↓	DS-4 4'x3'		BV	P
R-50			P32/P33	SEAM	DS-5 4'x3'		↓ BV	P
R-51			P50/P51	PATCH	135'	7/15/00	FA	P
R-52			P51/P48/P49/P50/P32	↓	2'x3'			P
R-53			P50/P51	↓	DS-6 4'x3'			P
R-54	↓	↓	P32/P52	PATCH	DS-6 4'x3'			P
					1.5'φ	↓	↓	P

65

R001761

LINER REPAIR SUMMARY

LR -

Project Name: **MODERN PLATING CORP. - PHASE 2**

Page of

Project No: **97M015**

Date: **10/26/00**

Computer Entry By:

Installer: **MIDESSA**

Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D., Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R55	BJSI		P59/P60/P67	PATCH	2.5'φ	10/26	GG	P
R56			P60/P61/P67	TEE	φ			P
R57			P60/P61	PATCH	2'φ			P
R58			P61/P62					P
R59			P63/P66/P67	PATCH	2.5'φ			P
R60			P64/P65/P66		1'φ			P
R61			P65/P66		2.5'φ			P
R62			P67/P68	DS-7	06'x2'	↓	↓	P
R63			P69/P70		2'φ	10/26	AA	P
R64			P71/P72A			↓	GG	P
R65			P71/P72A			↓	GG	P
R66	REM		P71/P72A	PATCH	2.5'φ	10/26	AA	P
R67			P71/P72A	DS-8	3'x5'	10/26	AA	P
R68	REM		P72B/P72A		2'φ	10/26	RV	P
R69	}		P77/P72B/P72A	TEE	2.5'φ	10/26	RV	P
R70		P77/P72B	Patch	2.0'φ	10/26	RV	P	
R71		P78/P77/P72A	TEE	2.0'φ	10/26	RV	F Retest P	
R72		P78/P77	PATCH	1.5'φ	10/26	RV	P	
R73		P72A/P77/P77	Patch	2'φ	10/26	AA	F Retest P	
R74		P72A/P73/P76/P77	Patch	2'φ	10/26	AA	P	
R75		P72A/P73	Patch	2'φ	10/26	AA	F Retest P	
R76		P73/P74/P75	TEE	1.5'φ	10/26	AA	F Retest P	
R77		P74/P75/P77	TEE	1.5'φ	10/26	AA	F Retest P	

66

R001762

LINER REPAIR SUMMARY

LR -

Project Name: **MODERN PLATING CORP. - PHASE 2**

Project No: **97M015**

Date: **10/26/00**

Page of

Installer: **MIDESSA**

Computer Entry By:

Checked By:

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D., Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R78	REM		P-77/P-78	DS-9	2' x 5'	10/26	AA	F notat p
R79	REM		P-80/P-81/P-72B	TEE	2' φ	10/26	AA	P
R80	REM		P-81/P-72B	PATCH	2' φ	10/26	AA	F notat p
R81	BJS1		P70/P71/TIE	PATCH	1.5' φ	10/27	GG	P
R82	BJS1		P59/P67/TIE	PATCH	2' x 1'	10/27	GG	P

67

R001763

LINER REPAIR SUMMARY

LR -

Page of

Project Name: MODERN PLATING CORP. - PHASE 2
 Project No: 97M015 Date: 10/27/00
 Installer: WIDESSA Computer Entry By: _____
 Checked By: _____

Repair Number	QA Monitor	Oper./Mach	Repair Location (Seam I.D., Panel I.D. or Coordinates)	Damage Description/Comments on Repair	Type and Size of Repair	Date Vacuum Tested	Tester's Initials	Vac. Test Results (P/F)
R83	BJS1	GG	P87/ P88 P93/P94	PATCH	1.5'φ	10/27/00	GG	P
R84			P84/P85	PATCH	2.5'φ			P
R85			P91/P92	DS-10	6'x2'			P
R86			P96/P97	DS-11	6'x2'			P
R87			P97/P98	10' EAST WEST OF TOE	6'x2'			P
R88			P98/P99/P101		2'φ			P
R89			P103/P104	MID-SLOPE DS-12	6'x2'			P
R90			P104	MID SLOPE 2'E. OF P105	2'φ			P
R91			P97/P105	INT. OF PIPE	2.5'φ	10/28		P
R92			P91/P92/TIE		1.5'φ			P
R93			P91/TIE	MID. PANEL DS-13	6'x2'			P
R94	↓	↓	#	PIPE BOOT	6'x6'	N/A	↓	P

R001764

DESTRUCTIVE SAMPLE SUMMARY

DS -

Project Name: MODERN PLATING CORP.

Project No: 97MD15

Page of

Installer: MIDESSA GEOMEMBRANES

Date: 7/13/00

Computer Entry By:

Computer Entry By:

Checked By:

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)						Date Sent to Lab	Lab Results (P/F)	Comments
						5	6	7	8	9	10			
DS-2	BJSI	P14/P19	FI	RV	BOTTOM	106	103	100	102	99	114	7/15/00		
DS-3	BJSI	P26/P27	FI	RV	SOUTH SLOPE	109	90	98	102	98	118	7/15/00		

57

DESTRUCTIVE SAMPLE SUMMARY

DS -

Page _____ of _____

Project Name: MODERN PLATING CORP.

Project No: 97MO15

Date: 7/14/00

Computer Entry By:

Installer: MIDESS A GEOMEMBRANES

Computer Entry By:

Checked By:

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)					SHEAR	Date Sent to Lab	Lab Results (P/F)	Comments
DS-4	BJSI	P38/P39	F1	RV	EAST SLOPE	93/89	86/84	104	128		7/15/00			
DS-5	BJSI	P33/P34	F1	RV	BOTTOM	109/91	96/98	97	130		7/15/00			
DS-6	BJSI	P50/P51	F1	RV	WEST SLOPE	106/111	101/99	98	126		7/15/00			

58

DESTRUCTIVE SAMPLE SUMMARY

DS -

Project Name: MODERN PLATING CORP. - PHASE 2

Page of

Project No: 97M015

Date: 10/25/00 - 10/26/00

Computer Entry By:

Installer: MIDESSA

Computer Entry By:

Checked By:

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)					Date Sent to Lab	Lab Results (P/F)	Comments	
						99	132	132	141	139				176
DS-7	MJCL	P67/P68	#5	BV	PHASE 2 SECONDARY	99	132	132	141	139	176	10/26/00	P	
DS-8	MJCL	P71/P72A	#5	BV	PHASE 2 SECONDARY	107	139	123	134	141	172	10/26/00	P	
DS-9	BJSI	P77/P78	#5	RV	PHASE 2 SECONDARY	121	128	143	128	125	174	10/26/00	P	

59

R001768

DESTRUCTIVE SAMPLE SUMMARY

DS -

Project Name: MODERN PLATING CORP. - PHASE 2

Page of

Project No: 97M015

Date: 10/27/00

Computer Entry By:

Installer: MIDESSA

Computer Entry By:

Checked By:

Destr. Sample Number	QA Monitor	Seam Number	Machine Number	Welder Initials	Location Description	Field Tensiometer Test Results (lbs./inch)				Date Sent to Lab	Lab Results (P/F)	Comments
DS-10	BJSI	P91/P92	#5	RV	P91/P92	144/35	140/44	142	172	10/28	P	
DS-11	BJSI	P96/P97	#5	RV	P96/P97	130/47	137/47	144	194	10/28	P	
DS-12		P103/P104										
DS-12	BJSI	P103/P104	#5	RV	P103/P104	141/40	162/43	147	177	10/28	P	
DS-13	BJSI	P91/TIE	#5	RV	P91/EAST TIE	165/51	133/153	140	218	10/28	P	

69

R001769

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name: ~~MOSP~~ MODERN PLATING CORP.

Project No: 97MD15

Date: 7/14/00

Page of

Installer: MIDESSA GEMEMBRANES

Computer Entry By:

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P33/P34	0-END	BJSJ	RPV	30	08:15	29	08:20	1	P			
P34/P35	0- ³⁵ END			30	08:16	28	08:21	2	P			
P34/P35	35-END			30	09:03	30	09:08	0	P			
P37/P38	0-END			32	09:15	31	09:20	1	P			
P38/P39	0-END			32	08:50	31	08:55	1	P			
P39/P40	0-END			33	08:44	33	08:49	0	P			
P44/P45	0-END			32	09:22	30	09:27	2	P			
P37/P45	0-END			31	09:38	30	09:43	1	P			
P40/P41	0-35			30	10:12	28	10:17	2	P			
P46/P47	0-END			30	10:50	30	10:55	0	P			
P41/P47	0-END			33	10:36	30	10:41	3	P			
P41/P46	0-END			33	10:36	30	10:41	3	P			
P42/P46	0-END			32	11:42	30	11:47	2	P			
P41/P42	0-END			38	11:55	35	12:00	3	P			
P48/P49	0-END			32	16:26	31	16:31	1	P			
P49/P50	0-END			33	16:50	33	16:55	0	P			
P53/P55	0-END			31	16:28	28	16:33	3	P			
P52/P53	0-END			30	17:15	29	17:20	1	P			
P50/P51	0-END			30	17:35	30	17:40	0	P			
P55/P58	0-END			36	17:20	33	17:25	3	P			
P5A/P5B	0-END			31	17:21	31	17:26	0	P			

48

R001770

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name: MODERN PLATING CORP.

Page of

Project No: 97M015

Date: 7/15/00

Computer Entry By:

Installer: MIDESSA GEOMEMBRANES

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P32/P51	O-END	BJS	RRV	39	07:08	36	07:13	3	P			
P50/P32	O-END			—	—	—	—	—	—			
P51/P53	O-END			36	07:15	30	07:20	0	P			
P32/P48	O-END			30	07:18	29	07:23	1	P			
P32/P33	O-END			32	07:29	30	07:34	2	P			
P36/P43	O-END			36	08:00	33	08:05	3	P			
P37/P44	O-END			35	08:11	34	08:16	1	P			
P36/P37	O-END			30	08:12	30	08:17	0	P			
P43/P44	O-END			30	08:20	30	08:25	0	P			
P35/P42	O-END			31	08:35	30	08:40	1	P			
P35/P40	O-END			33	09:12	30	09:17	3	P			
P35/P39	O-END			30	09:15	29	09:22	1	P			
P38/P38	O-END			32	09:32	31	09:37	1	P			
P35/P36	O-END			35	09:37	32	09:42	3	P			
P54/P55	O-END			30	09:49	30	09:54	0	P			
P54/P56	O-END			31	10:06	30	10:11	1	P			
P54/P57	O-END			30	10:15	28	10:20	2	P			
P56/P57	O-END			31	10:53	29	10:58	2	P			
P53/P54	O-END			30	10:55	30	11:00	0	P			
P51/P52	O-END			32	11:11	31	11:16	1	P			

49

R001771

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Page of

Computer Entry By:

Checked By:

Project Name: MODERN PLATING CORP. - PHASE 2

Project No: 97M015

Date: 10/26/00

Installer: MIDESSA

50

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P62/P63	0-END	BJSI	GG	39	09:55	38	10:00	1	P			
P61/P62	0-END			36	10:04	34	10:09	2	P			
P59 P60/P60	0-END			34	09:57	34	10:02	0	P			
P63/P64	0-END			37	10:11	37	10:16	0	P			
P64/P65	0-END			37	10:16	35	10:21	2	P			
P65/P66	0-END			36	10:20	35	10:25	1	P			
P66/P67	0-END			36	11:30	36	11:35	0	P			
P63/P67	0-END			37	11:30	35	11:35	2	P			
P68/P67	0-END			39	11:46	39	11:51	0	P			
P69/P67	0-END			37	11:51	35	11:56	2	P			
P69/P70	0-12			40	11:55	40	12:00	0	P			
P69/P70	12-END			38	11:55	37	12:00	1	P			
P68/P70	0-END			37	12:04	36	12:09	1	P			
P70/P71	0-END			35	15:00	35	15:05	0	P			
P71/P72B	0-END									10/26/00	P	
P71/P72A	0-END									10/26/00	P	
P60/P61	0-END			38	10:00	37	10:05	1	P			
P68/P69	0-END			35	12:03	35	12:08	0	P			
P72A/P72B	0-END									10/26/00	P	
P75/P76	0-END									↓	P	
P73/P74	0-END									↓	P	

R001772

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Page of

Project Name: MODERN PLATING CORP. - PHASE 2

Project No: 97M015

Date: 10/26/00

Computer Entry By:

Installer: MIDESSA

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P76/P77	O-END	BJS1	GG						10/26/00	P		
P77/P78	O-END	↓	↓						↓	P		
P78/P79	O-END	↓	↓						↓	P		
P79/P80	O-END	↓	↓						↓	P		
P80/P81	O-END	↓	↓						↓	P		
P73/P76	O-END	↓	↓						↓	P		
P74/P76	O-END	↓	↓						↓	P		
P74/P75	O-END	↓	↓						↓	P		
P72B/P7A	O-END	↓	↓						↓	P		
P72A/P78	O-END	↓	↓						↓	P		
P72A/P77	O-END	↓	↓						↓	P		
P72A/P73	O-END	↓	↓						↓	P		
P72/TIE	O-END	↓	↓						↓	P		
P70/TIE	O-END	↓	↓						↓	P		
P68/TIE	O-END	↓	↓						↓	P		
P67/TIE	O-END	↓	↓						↓	P		
P59/TIE	O-END	↓	↓						↓	P		

51

R001773

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name: MODERN PLATING CORP. - PHASE 2

Page of

Project No: 97MO15

Date: 10/27/00

Computer Entry By:

Installer: MIDESSA

Checked By:

Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P81/P87	0-END	BJSI	GG	38	10:55	37 37	11:00	1	P			
P82/P83	0-END	BJSI	GG	37	10:55	35	11:00	2	P			
P83/P84	0-END	JCFI	GG	37	11:05	36	11:10	1	P			
P85/P86	0-END	JCFI	GG	44	11:29	41	11:34	3	P			
P86/P88	0-END	JCFI	GG							10/27	P	
P88/P89	0-END	JCFI	GG	38	11:35	37	11:40	1	P			
P90/P91	0-END	JCFI	GG	39	1:06	37	1:11	3	P			
P91/P92	0-END	JCFI	GG	36	1:00	34	1:05	2	P			
P87/P94	0-END	JCFI	GG	39	1:37	38	1:42	1	P			
P87/P94	0-END	JCFI	GG	40	1:45	38	1:50	2	P			
P87/P93	0-END	JCFI	GG	35	1:52	33	1:57	2	P			
P87/P90	0-END	JCFI	GG	39	2:12	38	2:17	1	P			
P92/P96	0-END	JCFI	GG	35	4:05	33	4:10	2	P			
P96/P97	0-END	JCFI	GG	37	3:55	35	4:00	2	P			
P98/P99	0-END	JCFI	GG	35	5:00	35	5:05	0	P			
P100/P101	0-END	JCFI	GG	37	5:00	37	5:05	0	P			
P101/P102	0-END	JCFI	GG	39	5:05	37	5:10	2	P			
P102/P103	0-END	JCFI	GG	40	5:11	40	5:16	0	P			
P104/P105	0-END	BJSI	GG							10/27	P	
P84/P85	0-END	BJSI	GG	38	11:10	37	11:15	1	P			
P86/P89	0-END	BJSI	GG							10/27	P	

52

R001774

NON-DESTRUCTIVE SEAM TEST SUMMARY

ND -

Project Name:				Page				of				
Project No:				Date: 10/28/00				Computer Entry By:				
Installer:								Checked By:				
Seam Number	Interval Tested	QA Monitor	Tester Initials	Air Test					Vacuum Test			Comments
				Air Pressure Test					Air Test Results (P/F)	Date Vacuum Tested	Vac. Test Results (P/F)	
				Start		End		Drop (PSI)				
				PSI	Time	PSI	Time					
P97/P98	O-END	BJSI	GG						10/28/00	P		
P98/P103	↓	↓	↓							P		
P98/P102	↓	↓	↓							P		
P99/P101	↓	↓	↓							P		
P99/P100	↓	↓	↓							P		
P98/P104	↓	↓	↓							P		
P103/P104	↓	↓	↓							P		
P105/P105	↓	↓	↓							P		
P97/P104	↓	↓	↓							P		
P97/P105	↓	↓	↓							P		
P97/P106	↓	↓	↓							P		
EAST TIE	O-END	BJSI	GG							10/28/00	P	

54

R001776

PANEL SEAMING SUMMARY

PS -

Page 7 of 12

Computer Entry By: _____
Checked By: _____

Project Name: **MIDDEAN PLATING CORP.**
Project No.: **97M015**
Installer: **MIDESSA GEOMEMBRANES**

Date: 7/12/00

Seam Number	QA Monitor	Weather Conditions		Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)						Wind Precip.	Start	
P1/PS	BJS1	70°F	N/A	0/0	RV	F1	843	10.2	08:23	08:28	
P2/P3					RV	F1	843	10.2	08:55	09:05	
P1/P2									09:13	09:18	
P3/P7									09:46	09:51	
P7/P8		75°F							09:53	09:57	
P8/P9									09:59	10:05	
P9/P10									10:09	10:12	
P10/P11									10:15	10:18	
P11/P12									10:21	10:23	
P12/P13				5/0					10:23	10:27	
P5/P6									10:59	11:02	
P3/P6		78°F							11:13	11:15	
P3/P4									11:15	11:18	
P10/P13									11:23	11:27	
P11/P12									11:27	11:30	DS-1
P14/P18	BJS1	80°F	N/A	10/0	RV	F1	850	10.4	14:05	14:10	
P6/P15									14:15	14:20	
P16/P17									15:49	15:52	
P18/P19									16:27	16:29	
P14/P19									16:29	16:38	
P18/P17									16:40	16:43	

514

PANEL SEAMING SUMMARY

PS

1000

R001778

Project Name: MODERN PLATING CORP.

Project No: 97MOIS

Date: 7/12/00

Page of

Computer Entry By:

Checked By:

Installer: MIDESA GEOMEMBRANES

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp (if req.)	Wind/Precip.							Start	End	
P19/P20	BJSJ	70°F	N/A	5/0	22	RV	F	FI	850	10.4	16:43	16:45	
P17/P20					22						16:46	16:48	
P6/P16					20						16:48	16:49	
P6/P16					22						16:49		
P3/P17					22								
P18/P2					22								
P1/P16					22								
P7/P14					22								
P8/P14					22								
P9/P14					22								
P10/P14					2								
P12/P14					42								
P22/P21	BJSJ	75°F	N/A	0/0	22	RV	F	FI	850	10.4	18:41	18:43	
P17/P21					18						18:41	18:43	
P20/P21					2						18:47		
P19/P21					109								
P24/P22					56								
P23/P24					19								
P25/P26					32						19:13	19:15	
P26/P27					32						19:16	19:19	
P21/P30					35						19:20	19:23	
											19:25	10:29	

PANEL SEAMING SUMMARY

Project Name: MODERN PLATING CORP.
Project No: 97M015

Installer: MIDESSA GEOMEMBRANES

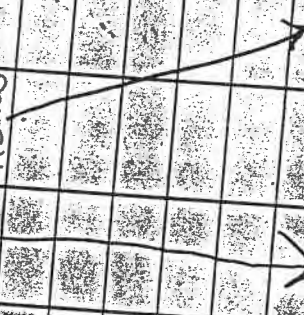
Date: 7/12/00

Page of
Computer Entry By:
Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments	
		Ambient Temp	Sheet Temp. (if req.)	Wind/Precip.							Start	End		
P128/P29	BJSJ	75°F	N/A	0/0	32	RV	F	FI	850	10.4	19:30	19:34		
P27/P28					32						19:36	19:44	GENERATOR	
P29/P30					22						19:45	19:47	GENERATOR - RAN OUT OF GAS	
P29/P31					19						19:47	19:49		
P23/P25					6						19:54	19:55		
P24/P25					24						19:55	19:58		
P22/P30					33						20:00			
P22/P29					22									
P21/P28					22									
P21/P27					22									
P21/P26					22									
P21/P25					22									
P21/P23					18									

1497

1603



PANEL SEAMING SUMMARY

Project Name: MODERN PLATING CORP.
 Project No: 97M015

Installer: MUDESA GEOMEMBRANES

Date: 7/14/08

Page 7 of 10

Computer Entry By:
 Checked By:

950
1000

R001781

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P35/P36	BJSJ	78F	N/A	10/0	48	RV	F	F1	850	10.1	11:03	11:07	
P49/P50	↓	↓			33						11:21	11:24	
P50/P51	↓	85°F			35						11:51	11:55	
P48/P49	JRL	↓			41						2:37	2:41	
P32/P46	↓	↓			26						3:46	3:48	
P52/P53	JRL	85°			76						2:18	2:26	
P51/P53	↓	↓			25						2:44	2:46	
P54/P58	↓	↓			14						2:57	2:42	
P55/P58	↓	↓			23						2:46	2:48	
P53/P55	↓	↓			26						2:55	2:59	
P54/P56	↓	↓			22						3:16	3:19	
P54/P57	↓	↓			12						3:00	3:08	
P53/P56	↓	↓			29						3:08	3:10	
P57/P56	↓	↓			16						3:12	3:15	
P53/P54	↓	↓			22						3:10	3:12	
P53/P51	↓	↓			22						3:12	3:16	
P52/P51	↓	↓			22						3:26	3:29	
P57/P52	↓	↓			52						3:29	3:32	
P50/P52	↓	↓			21						3:34	3:40	
P51/P52	↓	↓			22						3:40	3:44	
P51/P52	↓	↓			22						3:41	3:46	

1563
1565
1568

PANEL SEAMING SUMMARY

PS -

Project Name: MPC PHASE 2

Page 1 of

Project No: 97M015

Date: 10-25-00

Computer Entry By:

Installer: MIDRESSA

Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P59/P60	MJCI	69	74	NO WIND CLOUDY	37	BFV	FUSION	#5	868	650 W/115T/MW	2:56	3:00	} THESE LENGTHS WILL BE CUT BACK WHEN P67-TIE IN SEAM IS MADE
P60/P61	MJCI	69	74	CLOUDY TO PARTLY	44/91	BFV	FUSION	#5	860	650	3:45	3:50	
P61/P62	MJCI	69	74	PC	46/127	BFV	FUSION	#5	860	650	3:53	3:57	
P62/P63	MJCI	68 69	74	PC	44/171	BFV	FUSION	#5	860	650	3:59	4:05	
P63/P64 P65/P66	MJCI	69	74	PC	27/118	BFV	FUSION	#5	860	650	4:07	4:10	
P64/P65 P66	MJCI	69	74	PC	34/232	BFV	FUSION	#5	860	650	4:16	4:20	NORTH EAST CORNER
P63/P66 P64	MJCI	69	74	PC	40/272	BFV	FUSION	#5	860	650	4:23	4:27	
P67/P68	MJCI	69	74	PC	140/412	BFV	FUSION	#5	860	650	4:41	4:58	
P69/69,68	MJCI	66.4	66.4	PC	139/551	BFV	FUSION	#5	860	650	5:17	5:33	1ST DESTRUCTIVE SAMPLE ON THIS SEAM
P68/69	MJCI	67	68	PC	22/583	BFV	FUSION	#5	860	650	5:07	5:10	BUTT SEAM
P69/68/70	MJCI	65	63.7	PC	14/587	BFV	FUSION	#5	860	650	5:41	5:42	LOST POWER ON HILL ON EAST SLOPE
P69/68/70	MJCI	60	60	PC	126/913	BFV	FUSION	#5	860	620	6:15	6:31	RESUMED AFTER HOUSE REPAIR
P70/P71	MJCI	60	60	PC	139/911	BFV	FUSION	#5	860	620	6:35	6:48	TRIM WELD 4
P71/P72	MJCI	60	60	PC	139 128	BFV	FUSION	#5	860	620	7:03	7:16	WRINKLE REMAIN NEAR SLUMP STOP SHORT
													STOP SHORT OF SLUMP

R001782

PANEL SEAMING SUMMARY

PS -

Project Name: **MODERN PLATING CORP. - PHASE 2** Page of

Project No: **97MD15** Date: **10/26/00** Computer Entry By:

Installer: **MIDESSA** Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P72A/P72B	BJSI	65°F	N/A	0/0	22	BV	F	#5	860	13	09:39	09:42	
P71/P72A				"		"	"	"			09:50	09:52	
P71/P72B	REM	62°F		0/0	~70'	BVA	F	#5	860	13	09:52	10:00	
P71/P72B	REM	62°F		0/0	~70'	BVA	F	#5	860	13	09:52	10:00	
P71/P72B	REM	62°F		0/0	~70'	BVA	F	#5	860	13	09:52	10:00	
P75/P76	REM	65°F		0/0	19'	RV	F	#5	860	13	11:23	11:30	
P73/P74	REM	65°F		0/0	25'	RV	F	#5	860	13	11:20	11:25	
P76/P77	REM	60°F		5/0	48'	RV	F	#5	860	13	11:32	11:33	
P77/P78	REM	60°F		5/0	49'	RV	F	#5	860	9	11:49	11:50	Optional vent mizzley
P78/P79	REM	60°F		5/0	48'	RV	F	#5	860	9	12:04	12:11	
P79/P80	REM	60°F		5/0	35'	RV	F	#5	860	9	12:08	12:18	
P80/P81	REM	60°F		5/0	23'	RV	F	#5	860	9	12:22	12:24	
P73/P76	REM	60°F		5/light	27'	RV	F	#5	860	9	12:39	12:42	light rain starts
P76/P78	REM	60°F		5/light	10'	RV	F	#5	860	9	12:42	12:44	" continues
P75/P74	REM	60°F		5/light	24'	RV	F	#5	860	9	12:45	12:48	" "
P80/P81	REM	60°F		5/light	33'						12:58	1:00	light to mod rain
P72B/P79					22'						1:00	1:04	
P72B/P78					22'						1:02	1:05	
P72B/P77					22'						1:06	1:07	
P72B/P76*					42'						1:14	1:24	light rain stops
P72B/P75													

R001783

PANEL SEAMING SUMMARY

PS - _____ of _____

Project Name: **MODERN PLATING CORP. - PHASE 2** Page _____ of _____

Project No: **97M015** Date: **10/26/00** Computer Entry By: _____

Installer: **MIDESSA** Checked By: _____

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P12/TIE	B351	65°F	N/A	10/0	22	RV	F	#5	860	13	17:02		
P76/TIE	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓			
P68/TIE	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓			
P67/TIE	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓			
P59/TIE	↓	↓	↓	↓	40	↓	↓	↓	↓	↓		17:25	

40

R001784

PANEL SEAMING SUMMARY

PS -

Project Name: MODERN PLATING CORP. - PHASE 2 Page of

Project No: 97M015 Date: 10/27/00 Computer Entry By:

Installer: MIDESSA Checked By:

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P82/P83	BJSJ	65°F	N/A	5/0	36	RV	F	#5	860°	676	10:00	10:05	
P82/P87					36						10:06	10:11	
P83/P84					36						10:13	10:18	
P84/P85					36						10:23	10:28	
P85/P86					36						10:37	10:40	
P88/P89					22						10:43	10:45	
P86/P89					15						10:45	10:47	
P90/P91 P89/P89					140						11:04	11:21	
P91/P2					140						11:27	11:41	497
P93/P87					25						13:11	13:13	
P94/P87					10						13:13	13:15	
P90/P89					30						13:17	13:21	
P85/P90					22						13:24	13:26	
P86/P88					24						13:28	13:32	
P84/P90					22						13:33	13:35	
P83/P90					22						13:35	13:37	
P82/P90					22						13:37	13:39	
P90/P93					26						13:41	13:44	700 1028
P95/P96					22						14:37	14:39	
P92/P96					82						14:46	14:53	
P92/P95	✓	✓	✓	✓	58	✓	✓	✓	✓	✓	14:53	14:59	862

R001785

PANEL SEAMING SUMMARY

PS: -

Project Name: MODERN PLATING CORP. - PHASE 2					Page _____ of _____	
Project No: 97M015			Date: 10/27/00			Computer Entry By: _____
Installer: MIDESSA					Checked By: _____	

Seam Number	QA Monitor	Weather Conditions			Seam Length (feet)	Welder Initials	Weld Type	Machine Number	Temp. Setting	Speed Setting	Time		Comments
		Ambient Temp.	Sheet Temp. (if req.)	Wind/Precip.							Start	End	
P95/P97	BJSI	65°F	N/A	5/0	82	RV	F	#5	860°	676	15:05	15:13	
P96/P97					58						15:25	15:31	
P98/P99					32						15:45	15:48	1002
P100/P101					17						15:57	15:59	
P101/P102					36						16:09	16:12	
P102/P103					36						16:15	16:18	
P103/P98					12						16:20	16:22	
P102/P98					22						16:23	16:25	
P99/P101					30						16:26	16:29	
P99/P100					13						16:29	16:30	
P98/P99					17						16:42	16:43	
P103/P104					36						16:43	16:48	1253
P104/P105					36						16:51	16:54	
P105/P106					36						16:58	17:01	
P97/P98					78						17:04	17:12	
P97/P104					22						17:20	17:22	
P97/P105					22						17:35	17:37	
P97/P106	↓	↓	↓	↓	22	↓	↓	↓	↓	↓	17:37	17:40	
EAST TIE	BJSI	60°F	N/A	0/0	140	RV	F	#5	860°	676	17:54	18:06	

42

R001786

PANEL PLACEMENT SUMMARY

PP: _____

Page _____ of _____

Computer Entry By _____
Checked By: _____

Project Name: **MODERN PLATING CORP**
Project No: **9710015**
Installer: **MIDESSA GEOMEMBRANES**

Date: **7/12/00**

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp./Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-1	17012-1/HDPE	NORTH SLOPE	07:30	68°F/6/LT.	BUSST	N	OK	50/22	
P-2	/	/	07:35	/	/	/	/	40/	
P-3	/	/	07:41	/	/	/	/	40/	
P-4	/	WEST SLOPE	07:47	/	/	/	/	40/	
P-5	/	WEST SLOPE	07:52	/	/	/	/	35/	
P-6	/	WEST SLOPE	08:10	/	/	/	/	55/	
P-7	/	NORTH SLOPE	09:43	↓	/	/	/	45/	
P-8	/	/	09:52	75°F/5/0	/	/	/	45/	
P-9	/	/	09:56	/	/	/	/	45/	
P-10	/	/	10:02	/	/	/	/	45/	
P-11	/	↓	10:06	/	/	/	/	20/15	
P-12	/	EAST SLOPE	10:12	/	/	/	/	20/15	
P-13	↓	↓	10:17	↓	/	/	/	20/↓	
P-14	17032-1/	EAST SLOPE/ BOTTOM	13:46	80°F/5/0	/	/	/	137/22	
P-15	/	WEST SLOPE	13:54	/	/	/	/	23/22	
P-16	/	↓	13:58	/	/	/	/	29/22	
P-17	/	↓	14:10	/	/	/	/	44/22	
P-18	/	BOTTOM	14:30	/	/	/	/	16/22	
P-19	/	EAST SLOPE/ BOTTOM	15:40	/	/	/	/	132/22	
P-20	/	WEST SLOPE/ BOTTOM	16:15	↓	/	/	/	23/22	
P-21	17012-1/HDPE	WEST SLOPE/ BOTTOM	16:20	↓	/	/	/	17/22	
P-22	17014-1/HDPE	EAST SLOPE	18:34	75°F/0/0	↓	↓	↓	55/22	

PANEL PLACEMENT SUMMARY

Project Name: **MODERN PLATING CORP.**
 Project No: **9770115**
 Installer: **MIDESSA GEOMEMBRANES**

PP
 Page **7** of **10**

Date: **7/14/00**

Computer Entry By:
 Checked By:

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather (Temp/Wind/ Precip)	QA/Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-32	17318-1 / 60 mil HDPE	NORTH/BOTTOM SLOPE	06:10	70°F/0/0	BJS-1	N	OK	144-122	
P-33	/	/	06:15	/	/	/	/	/	
P-34	/	/	06:35	/	/	/	/	/	
P-35	17314-1 / 60 mil HDPE	/	06:58	/	/	/	/	/	
P-36	17308-1 /	NORTH SLOPE	07:32	/	/	/	/	/	
P-37	/	EAST SLOPE	07:40	70°F/5/0	/	/	34	/	
P-38	/	/	07:49	/	/	/	45	/	
P-39	/	/	08:07	/	/	/	/	/	
P-40	/	/	08:15	/	/	/	/	/	
P-41	/	/	08:30	/	/	/	/	/	
P-42	/	SOUTH SLOPE	08:37	/	/	/	/	/	
P-43	/	NORTH SLOPE	08:50	/	/	/	/	/	
P-44	/	EAST SLOPE	08:57	/	/	/	13	/	
P-45	/	/	09:02	70°F/0/0	/	/	15	/	
P-46	/	/	10:02	70°F/0/0	JR-1	/	7	/	
P-47	/	SOUTH SLOPE	10:05	/	/	/	20	/	
P-48	/	SW SLOPE	10:13	/	/	/	3	/	
P-49	/	SW SLOPE	10:20	/	/	/	20	/	
P-50	17308-1 /	SW SLOPE	10:45	/	/	/	18	/	
P-51	17308-1 /	SW SLOPE	11:04	/	/	/	35	/	
P-52	17333-1 /	WEST SLOPE	11:50	/	/	/	45	/	
P-53	17333-1 /	BOTTOM/NORTH SOUTH/EAST SLOPE	12:00	/	/	/	73 82	/	

PANEL PLACEMENT SUMMARY

Project Name: **MODERN PLATING CORP. - PHASE 2**
 Project No: **977M015**
 Installer: **MIDESSA GEOMEMBRANES**

PP Page **10** of **10**
 Date: **10/25/00**

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp./Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Computer Entry By: Checked By:	Comments
P-59	17 B-1/60-mil TEX	NORTH SIDE	09:05	60°F/0/mist	BJSJ	N	OK	38/22		
P-60	17316-1/		09:38					38/22		
P-61	/		09:41					39/22		
P-62	/		09:44					39/22		
P-63	/		09:46					39/22		
P-64	/		09:50					34/22		
P-65	/		09:53					16/22		
P-66	/		12:39	65°F/0/0				30/13		
P-67	/	EAST/WEST BOTTOM	12:45					135/22		
P-68	/	WEST/BOTTOM	14:27					102/22		
P-69	17305-1/	EAST	15:30					33/22		
P-70	/	WEST/BOTTOM	15:35					135/22		
P-71	/		17:20					135/22		
P-72	/		18:07	60°F/0/0				135/22		

PANEL PLACEMENT SUMMARY

Project Name: MODERN PLATING CORP. - PHASE 2
 Project No: 97M016
 Installer: MIDESSA
 Date: 10/27/00
 Page 1 of 1
 Computer Entry By:
 Checked By:

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp./Wind/ Precip.	QA Monitor	Panel Damage (y/n)	Subgrade Conditions	Length/ Width (feet)	Comments
P-82	17310-1/60-mil HDPE	NORTH SLOPE	09:20	68F/5/0	BOSI	N	OK	36 / 22	
P-83	/		09:22						
P-84	/		09:25						
P-85	/		09:30						
P-86	/		09:32						
P-87	/		09:37					36 /	
P-88	/	EAST SLOPE SUBGRADE	09:40					36 /	
P-89	/		09:45					24 /	
P-90	17312-1/	EAST BOTTOM WEST	10:25					30 / 22	
P-91	/		10:38					135 / 22	
P-92	/		11:00					135 /	
P-93	/	WEST SLOPE	12:45					142 /	
P-94	/		12:50					25 /	
P-95	/		14:20					82 /	
P-96	17307-1/	EAST BOTTOM	14:25					58 /	
P-97	/	EAST BOTTOM WEST	15:10					140 /	
P-98	/	EAST BOTTOM	15:25					58 /	
P-99	/	EAST SLOPE	15:45					140 /	
P-100	/	SOUTH SLOPE	15:52					35 /	
P-101	/		15:53					12 /	
P-102	/		15:59					35 /	
P-103	/		16:05					35 /	

TRIAL WELD SUMMARY

TW -

Project Name: MPC PHASE II Page / of

Project No: 97M015 Date: OCT. 25 - 2000 Computer Entry By:

Installer: MAEDE WIDESSA GEOMEMBRANES Checked By:

Test No.	Time	QA Monitor	Weather		Welder ID	Mach. No.	Extrusion Welds		Fusion Welds		PEEL (PPI) Inside\Outside Weld			SHEAR (PPI) 1	Pass\Fail	Comments		
			(Wind/Precip.)	(Wind/Precip.)			Barrel Temp.	Preheat Temp.	Wedge Temp.	Speed Setting	1	2	3					
1	12:50	MJCI	0 FOG	63.6°F	BV BFV	#5 PROWRB			700							LEISTER TENSIONMETER #1, MATERIAL TEMP 65°		
1	2:00 PM	MJCI		69.6°F NO WIND NO PRECIP	BFV	#5			868 700 125/min	144	107	120	150	125	151	167	P	HAND PULLED TRIALS DUE TO BROKEN TENSIONMETER SHEET TEMP 73.0°F THE TEST VALUES FOR THE TRIAL WELDS WILL BE RECORDED TOMORROW WITH A NEW TENSIONMETER. HAND PULL PEELED ON INSIDE TUBE NEW WELD
2	2:20 PM	MJCI		69 NO WIND NO PRECIP	BFV	#5			868 650 115/min	146	121	177	144	134	136	180	PASS VISUAL	
3	3:40	MJCI		69 WIND NO PRECIP	BFV	#5			860 650	134	130	150	130	144	136	188	P	AFTER P69/P60 LEPHIRE SEAM OF MOUSE SO A NEW TRIAL WELD WAS NEEDED
4	6:14	MJCI				#5			860 620 109/min	136	125	151	153	140	142	180	P	

17

R001796

4/13/00



March 27, 2000

G Chayer
 Solmax Int'l
 2801 Blv.
 Marie Victorin
 Varennes, PQ J3X1P

CERTIFICATE OF ANALYSIS

Product:	9642	Lot Number:	K021378
Chevron Order #:	250219 - 13000	Destination:	Varennes
Package:	GOCX058420	Weight (lbs):	173,750
Customer Order #:	PON1372	Ship Date:	3/24/00

Following is the data on the subject material as determined by the Quality Control Department:

<u>Property</u>	<u>Value</u>	<u>Units</u>
Melt Index	0.15	gms/10 min
HLMI	13.6	gms/10 min
Density	0.9373	gms/cc
OIT	141.4	

The data set forth herein has been carefully compiled by Chevron Chemical Company. However, there is no warranty of any kind, either expressed or implied, applicable to its use and the user assumes all risk and liability in connection therewith.

Sincerely,

Gary MacMurtrie
 Supervisor
 Quality Control

13 Avril 00

Customer Fax: 450-929-2548

For inquiry, contact Customer Service at the following number:

Film, Coating, Pipe Applications: 1-800-231-3826
 Molding Applications: 1-800-231-3828



TECHNICAL DATA SHEET
Textured HDPE
Geomembrane

MODERN PLATING FACILITY, FREEPORT, IL

Properties	Test Method	Frequency *	Solmax 460T
			English Units
Thickness, Minimum Average	ASTM D5994	Every Roll	60 mil
Standard Roll Dimensions [‡]	N/A	N/A	22' x 520'
Resin Density	ASTM D1505	Once per Batch	0.94 g/cc
Melt Index	ASTM D1238 Condition E	Once per Batch	0.4 g/10 minutes
Oxidative Induction Time	ASTM D3895	Once per Batch	> 100 minutes
Sheet Density	ASTM D1505	Every Other Roll	> 0.940 g/cc
Asperity Height	GRI-GM12	Every Roll	10 mil
Carbon Black Content	ASTM D4218	Every Other Roll	2.0 to 3.0 %
Carbon Black Dispersion (10 views)	ASTM D5596	Every Sixth Roll	Category 1 or 2
Tensile Strength - Yield Strength - Yield Elongation (1.3 in. Gage Length) - Break Strength - Break Elongation (2 in. Gage Length)	ASTM D638 Type IV	Every Other Roll	126 lb/in 13 % 90 lb/in 150 %
Tear Resistance	ASTM D1004	Every Sixth Roll	42 lbs.
Puncture Resistance	ASTM D4833	Every Sixth Roll	90 lbs.
Puncture Resistance	FTMS 101C	Upon Request	63 lbs.
Stress Crack Resistance (SP-NCTL)	ASTM D5397 (Appendix)	Once per Batch	> 200 hrs (BAM Modified)
Dimensional Stability	ASTM D1204	Every Sixth Roll	± 2 %
Low Temperature Brittleness	ASTM D746	Certified	-112 °F
Oven Aging (at 85°C, Standard OIT, % retained after 90 days)	ASTM D5721	Per Formulation	55 %
U.V. Resistance (High Pressure OIT, % Retained after 1600 hrs)	GRI-GM11	Per Formulation	60 %

* Testing frequency based on standard roll dimensions.

‡ Roll length may vary ±1%

International Head Office

2801 Marie-Victorin Blvd. • Varennes, Quebec, Canada J3X 1P7
 Tel.: (450) 929-1234 • Fax: (450) 929-1227 • Web: www.solmax.com
Other Offices

Canada: 800 267-1232 USA: 800 571-3904 France: 01.30.15.05.46 Chile: 562 263-1739

Data provided for informational purposes only.
 08/99

PANEL PLACEMENT SUMMARY

Project Name: *Moderan Paving Corp - Phase 2*

Project No: *911W015*

Date: *10/26/00*

Page *10* of *10*

Computer Entry By: *REM*

Checked By:

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp/Wind/ Precip	QA Monitor	Panel Damage (Y/N)	Subgrade Conditions	Length/ Width (feet)	Comments
GCL-78	17188 / GCL	Southwest Bottom	7:15	60°F 0/0	REM	N	DAVEP OK	60' x 15'	
GCL-79	? / GCL	South central Bottom	7:30					17' x 15'	
GCL-80	? / GCL	"	7:35					8' x 15'	
GCL-81	1788 / GCL	Sideslope Southwest	7:45					29' x 15'	
GCL-82	1788 / GCL	Sideslope Southwest	7:50					35' x 15'	
GCL-83	1788 / GCL	Sideslope South	8:10					44' x 15'	
GCL-84	1788 / GCL	West Sideslope	8:40					12' x 8'	
GCL-85	1788 / GCL	Sideslope West	8:50	ALL SW				8' x 8'	
GCL-86	1788 / GCL	Sideslope West	8:55	Summer				16' x 10'	
GCL-87	1788 / GCL	Sideslope Southwest	9:00					14' x 16'	
GCL-88	1788 / GCL	Southside Slope	9:00					17' x 15'	
GCL-89	1788 / GCL	Southside Slope	9:10					18' x 15'	
GCL-90	1794 / GCL	Southside Slope	9:12					35' x 15'	
GCL-91	1794 / GCL	Southside Slope	9:13					35' x 15'	
GCL-92	1794 / GCL	Southside Slope	9:15					36' x 15'	
GCL-93	1794 / GCL	Southside Slope	9:19					37' x 15'	
GCL-94	1796 / GCL	West side Slope	9:25					36' x 15'	
GCL-95	1796 / GCL	Southwest Slope	9:36					22' x 15'	
GCL-96	1796 / GCL	Summer Southwest	10:05					15' x 15'	2 layers of GCL w/ oump
GCL-97	1796 / GCL	Southwest Slope	10:10					22' x 15'	
GCL-98	1796 / GCL	Southwest Slope	10:12					9' x 15'	
GCL-99	1756 / GCL	"	10:15					12' x 6'	

PANEL PLACEMENT SUMMARY

PP

Project Name: MODERN PLATING CORP.
 Project No: 97M015
 Installer: MIDESSA GEOMEMBRANES

Date: 7/12/2000


Page / of

Computer Entry By:
 Checked By:

Panel Number	Roll Number/ Material Type	Panel Location	Time Deployed	Weather Temp/Wind/ Precip.	QA/Monitor	Panel Damage (Y/N)	Subgrade Conditions	Length/ Width (feet)	Comments
GCL-1	00001402 / BENTONITE	NORTH SLOPE	06:10	65°F / 0 / 0	BSSI	N	OK	35 / 15	
GCL-2	/		06:18						
GCL-3	/		06:21						
GCL-4	↓		06:26						
GCL-5	00001404 /		06:35						
GCL-6	/		06:42						
GCL-7	/		06:46						
GCL-8	↓		06:52						
GCL-9	00001708 /		07:05					25 / 15	
GCL-10	↓		07:12					15 / 15	
GCL-11	/	BOTTOM	07:15					78 / 15	
GCL-12	00001710 /	NORTH SLOPE	08:37						
GCL-13	↓	BOTTOM	08:40					83 / 15	
GCL-14	00001109	NORTH SLOPE	9:00		REM	N	OK	35 / 15	
GCL-15	/	NE CORNER	9:20			N	OK AS NOTED	24 / 15	Small (2x2) cut spot @ toe of slope
GCL-16	/	EAST SLOPE	9:26			N	OK	26 / 15	
GCL-17	/	EAST SLOPE	9:29			N	OK	25 / 15	
GCL-18	↓	EAST SLOPE	10:00			N	OK		
GCL-19	00002159	BOTTOM + WEST SLOPE	10:50			N	OK	150 / 15	
GCL-20	06001704	WEST SLOPE	10:10					15 / 15	
GCL-21	↓	SOUTH SLOPE	10:15					14 / 15	
GCL-22	↓	SOUTH SLOPE	10:25					18 / 15	

TABLE 2.
MATERIAL PROPERTIES
CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

Date Received: 7/3/00
 Date Reported: 7/7/00
 Client Sample ID: GCL-PH1-2 Roll 00001792
 Material Description: GCL

QC'd By: 
 PGL Job No. : 000642
 PGL Control No. : 52679

SPECIMENS

		1	2	3	4	5	6	7	8	9	10	Avg.	Std. Dev.	Proj. Specs.
METHOD	DESCRIPTION													
ASTM D1777	Thickness (in)	0.334	0.330	0.332	0.331	0.334	0.333	0.331	0.334	0.331	0.331	0.332	0.002	0.25 min.
ASTM D5993	Mass per Unit Area (lbs/ ft. ²) (Bentonite Content)	1.03	0.82	0.90	0.89	0.85						0.90	0.08	0.75 min.
ASTM D4632	Grab Tensile													
	Tensile Strength (lbs)													
	MD	348	288	304	377	398	407	317	342	312	287	338	44	70 min.
	TD	321	290	389	306	314	344	329	344	369	359	337	30	
	Elongation at Peak (percent)													
	MD	58	58	62	51	64	55	55	67	73	62	60	6	
	TD	74	87	125	112	96	122	73	97	116	98	100	19	
ASTM D4643	Water (Moisture) Content (percent)	14.9	15.3	15.0								15.1	0.2	12 max.
ASTM D5084	Hydraulic Conductivity (cm./ sec.) (Confining Stress = 30 psi)											3.6E-09		5x10 ⁻⁹
ASTM D5887	Index Flux (m. ³ / m. ² /sec.)											3.5E-09		max. 5x10 ⁻⁹
ASTM D5890	Swell Index (mL/ 2 g.)											29.0	N/A	max. 24 min.
ASTM D4632	Peel Strength (lbs)													
Modified	MD	30	28	55	52	43						42	12	15 min.
	TD	77	59	39	85	64						61	14	
ASTM D5891	Fluid Loss (mL)											14.2	N/A	18 max.

34




Precision Geosynthetic Laboratories

MD - MACHINE DIRECTION
 TD - TRANSVERSE DIRECTION

R001804

TABLE 1.
MATERIAL PROPERTIES
CLIENT: FOTH & VAN DYKE
PROJECT: Modern Plating / 97M015

Date Received: 7/3/00
 Date Reported: 7/7/00
 Client Sample ID: GCL-PH1-1 Roll 00001708 Lot 200022LO
 Material Description: GCL

QC'd By: 
 PGL Job No.: 000542
 PGL Control No.: 52678

		SPECIMENS										Avg.	Std. Dev.	Proj. Specs.
METHOD	DESCRIPTION	1	2	3	4	5	6	7	8	9	10			
ASTM D1777	Thickness (in)	0.330	0.332	0.334	0.332	0.334	0.332	0.331	0.330	0.334	0.332	0.332	0.002	0.25 min.
ASTM D5993	Mass per Unit Area (lbs/ft. ²) (Bentonite Content)	1.01	1.00	0.91	0.90	0.89						0.94	0.06	0.75 min.
ASTM D4632	Grab Tensile													
	Tensile Strength (lbs)													
	MD	375	400	395	313	381	370	420	307	379	363	370	36	70 min.
	TD	329	390	384	357	362	362	379	341	355	321	358	23	
	Elongation at Peak (percent)													
	MD	61	60	54	49	58	58	61	60	58	59	58	4	
	TD	80	72	78	72	70	78	100	70	94	83	80	10	
ASTM D4643	Water (Moisture) Content (percent)	15.8	15.8	15.3								15.7	0.3	12 max.
ASTM D5084	Hydraulic Conductivity (cm./sec.) (Confining Stress = 30 psi)	3.9E-09										3.9E-09		5x10 ⁻⁹ max.
ASTM D5887	Index Flux (m. ³ /m. ² /sec.)	2.2E-09										2.2E-09		5x10 ⁻⁸ max.
ASTM D5890	Swell Index (mL/2 g.)	30.0										30.0	N/A	24 min.
ASTM D4632	Peel Strength (lbs)													
Modified	MD	58	49	61	63	59						58	5	15 min.
	TD	47	55	58	62	59						56	6	
ASTM D5891	Fluid Loss (mL)	16.2										16.2	N/A	18 max.



Precision Geosynthetic Laboratories

MD - MACHINE DIRECTION
 TD - TRANSVERSE DIRECTION

R001805

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CA15 SHEEPFOOT
DYNAPAC CA15 DRUM ROLLER

Weather: SUNNY, WINDY, 78°F

Method of Test:
 Nuclear Meter (ASTM: D2922)
 Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I
2' BRIDGING LAYER

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
1	N102+75, E105+70								
2	N102+75, E105+70	6"	~755'	MPC-CIVIL-1	137.3	10.1	124.7	97.1	
3	N103+25, E105+70	12"			137.7	9.9	125.3	97.6	
4	N103+25, E105+70	6"			137.0	11.6	122.8	95.6	
5	N102+40, E105+70	12"			142.6	11.6	127.7	99.5	
6	N102+40, E105+70	6"			136.7	11.3	122.8	95.6	
7	N103+25, E106+00	12"			136.4	11.3	122.6	95.5	
8	N103+25, E106+00	6"			136.1	10.4	123.3	96.0	
9	N102+75, E106+00	12"			137.8	11.1	124.0	96.6	
10	N102+75, E106+00	6"			136.2	11.3	122.3	95.3	
11	N102+40, E106+00	12"			137.4	11.6	123.0	95.8	
12	N102+40, E106+00	6"			138.6	10.5	125.4	97.7	
13	N103+25, E106+50	12"			138.9	10.8	125.4	97.7	
14	N103+25, E106+50	6"			140.9	11.0	126.9	98.8	
		12"	↓	↓	141.2	10.7	127.6	99.4	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
 Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2805 Moisture: 701

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97MO15
 Project: CAMU LANDFILL CONSTRUCTION Page: 1 OF 2
 Prepared by: BJSI Date: 6/21/00
 Checked by: _____ Date: _____

R001806

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CAIS SHEEPFOOT COMPACTOR

DYNAPAC CAIS DRUM ROLLER

Weather: SUNNY, WINDY, 78°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

2' BRIDGING LAYER

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
15	N102+75, E106+00	12"	~755'	MPC-CIVIL-1	137.6	12.6	122.3	95.2	
16	N102+75, E106+00	6"			137.6	10.3	124.7	97.1	
17	N102+75, E106+70	6"			143.0	10.2	129.7	101.1	
18	N102+75, E106+70	12"			140.3	10.2	127.3	99.2	
19	N103+00, E106+80	6"			143.5	8.3	132.4	103.1	
20	N103+00, E106+80	12"			145.3	8.3	134.2	104.5	
21	N103+25, E106+80	6"			139.0	10.6	125.7	97.9	
22	N103+25, E106+80	12"			139.3	10.0	126.6	98.6	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2805 Moisture: 701

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: 2 of 2
 Prepared by: BJSI Date: 6/21/00
 Checked by: _____ Date: _____

R001807

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CAIS SHEEPPOOT COMPACTOR
DYNAPAC CAIS DRUM ROLLER

Weather: SUNNY, WINDY, 80°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

LIFT 2

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
29	N103+25, E106+00	6" ↓ ↓ ↓ ↓	~757 ↓ ↓ ↓ ↓	MPC-CIVIL-1 ↓ ↓ ↓ ↓	138.4	11.2	124.5	97.0	
30	N102+75, E106+00				140.2	11.2	126.1	98.2	
31	N102+40, E106+50				139.0	10.3	125.9	98.1	
32	N102+75, E106+50				139.3	10.4	126.2	98.3	
33	N103+25, E106+50				139.7	11.1	125.8	97.9	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
 Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROYLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2808 Moisture: 702

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSJ Date: 6/22/00
 Checked by: _____ Date: _____

R001809

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Method of Test:

Area/Location Tested: LIFT 3 - PHASE I
NORTH & WEST BERMS

Compaction Equipment: DYNAPAC CA15 SHEEPFOOT COMPACTOR Nuclear Meter (ASTM: D2922)
DYNAPAC CA15 DRUM ROLLER Sand Cone (ASTM: D1556)

Weather: PARTLY CLOUDY, 82°F

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
34	N103+45, E105+65	6" ↓	~760 ↓	MPC-CIVIL-1 ↓	140.7	10.0	127.9	99.6	
35	N103+45, E106+05				141.8	11.2	127.5	99.3	
36	N103+45, E107+00				137.5	10.6	124.9	96.9	
37	N102+90, E105+15				141.7	10.6	128.1	99.8	
38	N103+35, E105+15				136.2	10.6	123.1	95.9	
39	N103+25, E105+40				137.8	10.2	125.0	97.3	
40	N103+00, E107+00				136.8	11.5	122.7	95.5	
41	N102+65, E107+00				136.0	11.5	122.0	95.0	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
Model: 3440 Serial No.: 25921
Standard Counts: _____
Density: 2816 Moisture: 703

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
Project: CAMU LANDFILL CONSTRUCTION Page: 1
Prepared by: BJSL Date: 6/23/00
Checked by: _____ Date: _____

R001810

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CA15 SHEEPFOOT COMPACTOR
DYNAPAC CA15 DRUM ROLLER

Weather: PARTLY CLOUDY, 82°F

Method of Test:

- Nuclear Meter (ASTM: D2922)
 Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

LIFT 4

NORTH BERM

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
42	N103+40, E106+50	6"	~761	MPC-CIVIL-1	137.5	10.6	124.9	96.9	
43	N103+40, E105+75	↓	↓	↓	139.3	10.8	125.7	97.9	
44	N103+00, E105+50	↓	↓	↓	137.1	10.3	124.2	96.8	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
 Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2816 Moisture: 703

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 9FTM015
 Project: CAMU LANDFILL CONSTRUCTION Page: 2
 Prepared by: BJSI Date: 6/23/00
 Checked by: _____ Date: _____

R001811

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Method of Test:

Area/Location Tested: PHASE I

Compaction Equipment: DYNAPAC CAIS SHEEPFOOT COMPACTOR

Nuclear Meter (ASTM: D2922)

LIFT 4

DYNAPAC CAIS DRUM ROLLER

Sand Cone (ASTM: D1556)

EAST & WEST BERMS

Weather: SUNNY, 75°F

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
45	N102+75, E106+90	6"	~761	MPC-CIVIL-1	136.6	11.2	122.8	95.7	
46	N103+20, E106+90	↓	↓	↓	138.0	11.5	123.8	96.4	
47	N103+25, E105+10	↓	↓	↓	138.9	11.5	124.6	97.0	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2801 Moisture: 704

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSI Date: 6/27/00
 Checked by: _____ Date: _____

R001812

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CA15 SHEEPFOOT COMPACTOR
DYNAPAC CA15 DRUM ROLLER

Weather: SUNNY, 75°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

LIFT 5

NORTH BERM

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
48	N103+50, E105+35	6"	~762'	MPC-CML-1	137.5	11.1	123.8	96.4	
49	N103+50, E106+00	↓	↓	↓	135.8	11.1	122.2	95.2	
50	N103+50, E106+80	↓	↓	↓	137.4	11.0	123.8	96.4	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
 Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2801 Moisture: 704

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSI Date: 6/27/00
 Checked by: _____ Date: _____

R001813

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CA15 SHEEPFOOT COMPACTOR
DYNAPAC CA15 DRUM ROLLER

Weather: SUNNY, 75°F

Method of Test:

- Nuclear Meter (ASTM: D2922)
 Sand Cone (ASTM: D1556)

Area/Location Tested: LIFT 5 - PHASE I
WEST & SOUTH BERMS

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
53	N103+30, E105+30	6" ↓ ↓ ↓ ↓ ↓	LIFT 5 ↓ ↓ ↓ ↓ ↓	MPC-CIVIL-1 ↓ ↓ ↓ ↓ ↓	138.2	10.8	124.7	97.2	
54	N103+00, E105+00				140.0	8.5	129.0	100.5	
55	N102+75, E105+25				135.3	10.1	122.9	95.7	
56	N102+65, E104+40				136.3	10.2	123.7	96.3	
57	N102+30, E106+15				135.4	8.8	124.4	96.9	
58	N102+30, E106+50				136.5	10.0	124.1	96.6	

11

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
 Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2800 Moisture: 699

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSI Date: 6/30/00
 Checked by: _____ Date: _____

R001815

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CAIS SHEEPFOOT COMPACTOR

DYNAPAC CAIS DRUM ROLLER

Weather: PARTLY CLOUDY, HUMID, 85°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

LIFT 7

WEST & NORTH BERMS

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
64	N103+00, E105+10	6" ↓	LIFT 7 ↓	TEMP ↓	118.9	8.2	109.9	95.6	
65	N103+50, E105+30				129.4	8.3	114.9	99.9	
66	N103+50, E105+70				120.7 111.8	8.0	111.8	97.2	
67	N103+60, E106+25				120.5 122.1	8.2 9.6	111.4 122.1	96.9%	9
68	N103+50, E106+95				125.2	10.8	111.3.0	102.98	3

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
TEMP*		115.0	10.0	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2804 Moisture: 703

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97MO15
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSI Date: 7/6/00
 Checked by: _____ Date: _____

* ESTIMATED STANDARD PROCTOR & MOISTURE BASED ON
1 PT. PROCTOR

R001819

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CA 15 DRUM ROLLER

Weather: PARTLY CLOUDY, 80°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

NORTH BERM / WEST BERM
LIFT 8 / EAST BERM

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
72	N103+70, E105+50	6"	LIFT 8	TEMP	124.0	9.5	113.3	98.5	
73	N103+70, E106+00	↓	↓	↓	120.2	8.0	111.3	96.8	
74	N103+70, E107+15	↓	↓	↓	122.3	8.0	113.3	98.5	
	N103+35, E105+15								
77	N102+75, E105+60								
78	N102+75, E105+40 105+10	6"	LIFT 8	TEMP	121.0	10.6	109.5	95.2	
79	N102+50, E103+25	↓	↓	↓	119.6	8.7	110.0	95.7	
80	N103+00, E107+00	↓	↓	↓	127.1	8.8	116.8	101.6	
					126.1	8.9	115.7	100.6	

17

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)	General Note: Density test results are valid only at the locations and elevations tested.
TEMP		115.0	10.0	95	

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2799 Moisture: 699

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97MD15
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSI Date: 7/7/00
 Checked by: _____ Date: _____

R001821

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CA15 ~~SPEC~~ DRUM ROLLER

Weather: _____

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

LIFT 7

EAST BERM / WEST BERM

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
75	N103+ ²⁵ 40 , E106+50 107+00	6"	LIFT 7	TEMP	127.5	8.2	117.8	102.5	
76	N102+75, E106+50 107+00	6"	LIFT 7	TEMP	126.4	8.1	116.9	101.6	
84	N102+75, E105+60	6"	LIFT 7	TEMP	120.3	8.4	111.0	96.5	

18

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
TEMP		115.0	10.0	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 699 2799 Moisture: 699

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSI Date: 7/7/00
 Checked by: _____ Date: _____

R001822

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CAIS DRUM ROLLER

Weather: PARTLY CLOUDY, 80°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

NORTH/WEST/EAST BERMS
LIFT 9

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
81	N103+50, E105+75	6"	LIFT 9	TEMP	125.4	9.1	115.0	100.0	
82	N103+50, E106+25	↓	↓	↓	122.3	9.5	111.7	97.2	
83	N103+50, E106+75				127.6	11.5	114.4	99.5	
85	N102+80, E105+40	6"	LIFT 9	TEMP	121.5	9.9	110.6	96.2	
86	N103+00, E105+00	↓	↓	↓	125.3	10.2	113.7	98.9	
87	N103+40, E105+00				125.5	10.5	113.5	98.7	
91	N102+50, E107+00	6"	LIFT 9	TEMP	123.9	9.2	113.5	98.7	
92	N103+00, E107+00	↓	↓	↓	123.1	8.9	113.0	98.2	

6T

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
TEMP		115.0	10.0	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
Model: 3440 Serial No.: 25921
Standard Counts: _____
Density: 2799 Moisture: 699

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
Project: CAMU LANDFILL CONSTRUCTION Page: _____
Prepared by: BJS1 Date: 7/7/00
Checked by: _____ Date: _____

R001823

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Method of Test:

Area/Location Tested: PHASE I

Compaction Equipment: CAT CP-563C SHEEPPOOT COMPACTOR

Nuclear Meter (ASTM: D2922)

NORTH/WEST/EAST BERMS

DYNAPAC DRUM ROLLER

Sand Cone (ASTM: D1556)

LIFT 10

Weather: PARTLY CLOUDY, 80°F

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
88	N103+55, E105+60	6"	LIFT 10	TEMP	119.6	8.0	110.7	96.3	
89	N103+55, E106+10	↓	↓	↓	123.5	8.6	113.7	98.9	
90	N103+55, E106+60	↓	↓	↓	119.3	8.4	110.1	95.7	
93	N102+70, E105+45	6"	LIFT 10	TEMP	118.6	8.3	109.5	95.2	
94	N102+80, E105+2800	↓	↓	↓	123.6	8.5	113.9	99.0	
95	N103+35, E105+15	↓	↓	↓	118.2	8.0	109.4	95.1	
96	N103+45, E107+00	6"	LIFT 10	TEMP	120.6	8.1	111.6	97.0	
97	N103+00, E107+00	↓	↓	↓	121.5	8.2	112.3	97.7	
98	N102+50, E107+00	↓	↓	↓	118.2	8.2	109.2	95.0	

20

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)	General Note: Density test results are valid only at the locations and elevations tested.
TEMP		115.0	10.0	95	

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2799 Moisture: 699

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSI Date: 7/7/00
 Checked by: _____ Date: _____

R001824

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST. Method of Test: _____ Area/Location Tested: PHASE I
 Compaction Equipment: DYNAPAC CAIS DRUM ROLLER Nuclear Meter (ASTM: D2922) WEST/NORTH/EAST BERMS
 _____ Sand Cone (ASTM: D1556) LIFT # 11
 Weather: SUNNY, WINDY, HUMID, 85°F Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
101	N102+30, E105+55	6"	LIFT # 11	TEMP	119.3 122.6	8.9 8.5	109.5 113.0	95.2	
102	N102+80, E105+40	↓	↓	↓	125.1	8.6	115.2	100.2	
103	N103+10, E105+00	↓	↓	↓	121.4	8.1	112.3	97.7	
104	N103+35, E105+10	↓	↓	↓	128.3	8.2	118.6	103.1	
107	N103+50, E105+30	6"	LIFT 11	TEMP	118.9	8.4	109.7	95.4	
108	N103+25, E107+10	↓	↓	↓	118.5	8.2	110.5	96.1	
109	N102+75, E107+10	↓	↓	↓	120.3	8.2	111.1	96.6	

22

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)	General Note: Density test results are valid only at the locations and elevations tested.
TEMP		115.0	10.0	95	

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2806 Moisture: 705

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSL Date: 7/8/00
 Checked by: _____ Date: _____

R001826

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CA15 DRUM ROLLER

Weather: SUNNY, WINDY, HUMID, 85°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

WEST BERM / BOTTOM

LIFT 12

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
105	N102+75, E105+00	6"	LIFT 12	TEMP	126.5	8.4	116.7	101.5	
106	N102+65, E105+50	↓	↓	↓	128.4	8.6	110.2	102.8	
110	N103+15, E106+50	6"	LIFT 12	TEMP	123.1	8.3	113.7	98.8	
111	N103+15, E106+00	↓	↓	↓	124.7	8.8	114.7	99.7	
112	N103+15, E105+50	↓	↓	↓	118.4	8.3	109.3	95.1	

23

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
TEMP		115.0	10.0	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2806 Moisture: 705

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJS1 Date: 7/8/00
 Checked by: _____ Date: _____

R001827

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CA15 DRUM ROLLER

Weather: SUNNY, 80°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE I

BOTTOM

LIFT 12

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
115	N102+65, E106+00	6"	LIFT 12	TEMP	129.9	12.7 10.8	117.3	102.0	
116	N102+65, E106+45	↓	↓	↓	129.1	11.1	116.2	101.0	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
TEMP		115.0	10.0	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 692 2779 Moisture: 692

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJSI Date: 7/11/00
 Checked by: _____ Date: _____

25

R001829

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: CAT CPS63C COMPACTOR

Weather: SUNNY, 60°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

BOTTOM

LIFTS 3,4

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
129	N102+65, E108+00	6"	~753'	MPC-CIVIL-3	132.1	14.3	115.6	103.1	
130	N103+15, E108+00	↓	↓	↓	134.1	14.3	117.3	104.6	
131	N102+65, E107+50	↓	↓	↓	135.3	14.5	118.2	105.3	
132	N103+15, E107+50	↓	↓	↓	136.3	14.5	119.0	106.1	
133	N103+35, E107+75 N102+75, E108+20	6"	~754'	MPC-CIVIL-1	136.3	10.9	122.9	95.7	
134	N103+35, E107+75	↓	↓	↓	140.3	10.5	127.0	98.9	
135	N102+75, E107+35	↓	↓	↓	137.0	11.5	122.9	95.7	
136	N102+50, E107+75	↓	↓	↓	135.8	11.3	122.0	95.0	

26

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-3	ML	112.2	16.2	95
MPC-CIVIL-1	ML	128.4	9.5	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2778 Moisture: 712

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: _____
 Prepared by: BJST Date: 10/9/00
 Checked by: _____ Date: _____

R001830

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: CAT CPS63C COMPACTOR

Weather: SUNNY, 50°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

BOTTOM

LIFT 2

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
125	N102+75, E108+20	6"	~752	MPC-CIVIL-3	136.1	15.2	118.1	105.3	
126	N103+25, E107+75	6"	↓	↓	134.8	15.0	117.2	104.5	
127	N102+75, E107+40	6"	↓	↓	126.6 135.8	15.2 14.9	109.9 118.2	98.0 105.4	
128	N102+35, E107+75	6"	↓	↓	135.8	14.9	118.2	105.4	

27

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)	General Note: Density test results are valid only at the locations and elevations tested.
MPC-CIVIL-3	ML	112.2	16.2	95	

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2768 Moisture: 691

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97MO15
 Project: CAMU LANDFILL CONSTRUCTION Page: 1
 Prepared by: BJST Date: 10/6/00
 Checked by: _____ Date: _____

R001831

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENER. & CONST.

Compaction Equipment: CAT CP563C SHEEPFOOT COMPACTOR

Weather: CLOUDY, LIGHT RAIN, 50°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

BOTTOM

BRIDGING LAYER

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks		
117	N102+50, E108+00	6"	~75	MPC-CIVIL-3	131.0	14.6	114.3	103.0			
118	N102+50, E108+00	12"	↓	↓	129.4	17.0	110.6	99.6			
119	N103+00, E108+00	6"									
120	N103+00, E108+00	12"									
121	N103+00, E107+50	6"									
122	N103+00, E107+50	12"									
123	N102+50, E107+50	6"									
124	N102+50, E107+50	12"									
							125.0	16.2	107.6	96.9	

28

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-3	ML	111.0	16.0	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2772 Moisture: 706

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: 1
 Prepared by: BJSI Date: 10/5/00
 Checked by: _____ Date: _____

R001832

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: CAT C4563C COMPACTOR

DYNAPAC CAIS ROLLER

Weather: SUNNY, 65°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

LIFTS 5, 6, 7

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
137	N103+25, E108+30	6"	~757' ~757'	MPC-CIVIL-3	134.5	14.6	117.4	104.7	
138	N103+75, E108+30	↓	↓	MPC-CIVIL-1	136.5	11.0	123.0	95.8	
139	N103+40, E107+75	6"	~757' 5	MPC-CIVIL-1	137.7	11.2	123.8	96.4	
140	N103+00, E107+50	↓	~755'	↓	137.8	11.5	123.6	96.3	
141	N102+50, E107+50	↓	↓	↓	136.6	11.6	122.4	95.3	
142	N102+50, E108+00	↓	↓	↓	137.1	11.2	123.3	96.0	
143	N103+00, E108+00	↓	↓	↓	135.9	11.2	122.2	95.2	
144	N102+00, E107+40	6"	~758' 7	MPC-CIVIL-3	137.9	14.5	120.4	107.4	
145	N102+50, E108+30	↓	~758'	↓	135.3	14.6	118.1	105.3	
146	N103+00, E108+30	↓	↓	↓	133.5	14.7	116.4	103.7	
147	N103+45, E108+00	6"	~758' 6	MPC-CIVIL-1	139.5	10.8	125.9	98.1	
148	N103+45, E107+50	↓	↓	↓	139.8	11.5	125.4	97.7	

29

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95
MPC-CIVIL-3	ML	112.2	16.2	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2767 Moisture: 702

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97MO15
 Project: CAMU LANDFILL CONSTRUCTION Page: 1
 Prepared by: BJSI Date: 10/10/00
 Checked by: _____ Date: _____

R001833

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Method of Test:

Area/Location Tested: PHASE 2

Compaction Equipment: CAT CP563C COMPACTOR

Nuclear Meter (ASTM: D2922)

LIFT 8

DYNAPAC CA15 ROLLER

Sand Cone (ASTM: D1556)

Weather: 70°F, SUNNY

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
144	N102+25, E108+30	6"	~759' 8	MPC-CIVIL-1	136.9	11.5	122.8	95.6	
150	N102+75, E108+30	↓	↓	↓	136.3	11.7	122.0	95.0	
151	N103+25, E108+30	↓	↓	↓	136.4	11.6	122.2	95.2	
152	N102+65, E107+75	6"	~756' 6	MPC-CIVIL-1	137.4	11.7	123.0	95.8	
153	N103+06, E108+ 30 20	↓	↓	MPC-CIVIL-3	133.5	14.2	116.9	104.2	
154	N103+30, E107+75	↓	↓	↓	134.7	14.2	117.9	105.1	
155	N103+00, E107+35	↓	↓	↓	135.8	14.9	118.3	105.4	
156	N103+40, E107+50	6"	~759' 7	MPC-CIVIL-3	134.9	14.9	117.4	104.6	
157	N103+40, E108+00	↓	↓	↓	135.1	14.9	117.6	104.8	
158	N102+75, E108+30	6"	~761' 9	MPC-CIVIL-3	136.0	14.2	119.1	106.1	
159	N103+25, E108+30	↓	↓	↓	134.8	14.3	117.9	105.1	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-1	ML	128.4	9.5	95
MPC-CIVIL-3	ML	112.2	16.2	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2761 Moisture: 707

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: 1
 Prepared by: BJSJ Date: 10/11/00
 Checked by: _____ Date: _____

30

R001834

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: CAT CP563C COMPACTOR

DYNAPAC CAIS ROLLER

Weather: SUNNY, 70°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

LIFT 8,7

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
160	N103+40, E107+80	6"	~760' ⁸	MPC-CIVIL-3	132.6	15.3	115.0	102.3	
161	N103+40, E107+35	↓	↓	↓	136.1	14.2	119.2	106.2	
162	N102+00, E107+45	6"	~759' ⁸	MPC-CIVIL-3	135.9	14.5	118.7	105.8	
163	N103+15, E107+85	6"	~757' ⁷	MPC-CIVIL-3	133.9	14.5	116.9	104.2 104.2	

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-3	ML	112.2	16.2	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2761 Moisture: 707

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONST. Page: 1
 Prepared by: BJSZ Date: 10/11/00
 Checked by: _____ Date: _____

31

R001835

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR & CONST.

Compaction Equipment: DYNAPAC CAIS COMPACTOR
DYNAPAC CAIS ROLLER

Weather: SUNNY, WINDY, 70°F

Method of Test:

- Nuclear Meter (ASTM: D2922)
 Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

LIFTS 8,9,10,11

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks		
164	N ¹⁰²⁺⁵⁰ 102+00 , E108+30	6"	~761' ¹⁰	MPC-CIVIL-3	138.3	14.7	120.6	107.4			
165	N103+00, E108+30		↓			138.8	14.8	120.9	107.7		
166	N103+40, E108+00		↓		~761' ⁹		133.9	14.5	116.9	104.2	
167	N103+40, E107+50		↓		↓		134.7	14.3	117.9	105.0	
168	N102+50, E107+50		↓		~758' ⁸		137.3	14.8	119.6	106.6	
169	N103+00, E107+50		↓		↓		138.4	14.2	121.2	108.0	
170	N103+00, E108+00		↓		~757'		134.5	14.3	117.7	104.9	
171	N102+50, E108+00		↓		↓		134.9	14.4	117.9	105.1	
172	N103+40, E107+30		↓		~762' ¹⁰		128.6	17.8	109.2	97.4	
173	N103+40, E107+80		↓		↓		131.5	15.2	114.2	101.8	
174	N103+15, E108+30		↓		~762' ¹¹		127.6	18.1	108.0	96.3	
175	N102+65, E108+30		↓		↓		126.6	17.6	107.8	95.9	
176	N102+15, E108+30	↓	↓		126.2	17.6	107.3	95.6			

32

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)
MPC-CIVIL-3	ML	112.2	16.2	95

General Note:
Density test results are valid only at the locations and elevations tested.

Nuclear Meter Used: TROXLER
Model: 3440 Serial No.: 25921
Standard Counts: _____
Density: 2780 Moisture: 70.7

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
Project: CAMU LANDFILL CONSTRUCTION Page: 1
Prepared by: BJS1 Date: 10/12/00
Checked by: _____ Date: _____

R001836

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CAIS COMPACTOR
DYNAPAC CAIS ROLLER

Weather: SUNNY, WINDY, 70°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

LIFTS 9, 11, 12

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
177	N102+75, E108+30	6"	~763' ¹²	MPC-CIVIL-3	134.2	14.4	117.3	104.5	
178	N103+25, E108+30	↓	↓	MPC-CIVIL-1	136.3	11.5	122.2	95.2	
179	N103+45, E108+00	6"	~763' "	MPC-CIVIL-3	133.9	14.4	117.1	104.3	
180	N103+45, E107+50	↓	↓	↓	130.7	16.2	112.5	100.3	
181	N103+25, E107+50	6"	~759' ⁹	MPC-CIVIL-3	135.5	14.3	118.5	105.6	
182	N103+25, E108+00	↓	↓	↓	134.4	14.2	117.7	104.9	

33

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)	General Note: Density test results are valid only at the locations and elevations tested.
MPC-CIVIL-1	ML	128.4	9.5	95	
MPC-CIVIL-3	ML	112.2	16.2	95	

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2780 Moisture: 707

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: 2
 Prepared by: BJSI Date: 10/12/00
 Checked by: _____ Date: _____

R001837

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CAIS COMPACTOR
DYNAPAC CAIS ROLLER

Weather: SUNNY, 75°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

LIFTS 12, 13

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks		
183	N102+50, E108+30	6"	~764' 13	MP-Civil-3	136.5	14.2	119.5	106.5			
184	N103+00, E108+30	↓	↓	↓	133.8	15.4	115.9	103.3			
185	N103+40, E107+80										
186	N103+40, E107+30										
187	N102+20, E108+45					~765' 14		135.4	14.3	118.5	105.6
188	N102+70, E108+45							130.0	14.5	113.5	101.1
189	N103+20, E108+45							130.4	14.6	113.8	101.4
190	N103+55, E108+00					~765' 13		131.2	14.2	114.9	102.4
191	N103+55, E108+00 E107+50							132.9	14.4	116.1	103.5
								137.4	14.2	120.3	107.3

34

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)	General Note: Density test results are valid only at the locations and elevations tested.
MP-Civil-3	ML	112.2	16.2	95	

Nuclear Meter Used: TROYLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2770 Moisture: 708

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: 1
 Prepared by: RJSI Date: 10/13/00
 Checked by: _____ Date: _____

R001838

DENSITY TESTS OF COMPACTED FILL

Contractor: TERRA ENGR. & CONST.

Compaction Equipment: DYNAPAC CAIS COMPACTOR

DYNAPAC CAIS ROLLER

Weather: CLOUDY, 65°F

Method of Test:

Nuclear Meter (ASTM: D2922)

Sand Cone (ASTM: D1556)

Area/Location Tested: PHASE 2

LIFTS 14, 15

Report Number: _____

Test No.	Test Location	Depth of Probe	Elevation	Proctor Used	Wet Density (pcf)	Moisture Content (%)	Dry Density (pcf)	Percent Compaction	Remarks
192	N102+25, E108+45	6"	~766' 15	MPC-CIVIL-1	137.2	11.2	123.4	96.1	
193	N102+75, E108+45	↓	↓	↓	136.8	11.5	122.7	95.6	
194	N103+25, E108+45	↓	↓	MPC-CIVIL-3	136.7	14.2	119.7	106.7	
195	N103+55, E108+00	6"	~766' 14	MPC-CIVIL-3	134.2	15.2	116.5	103.8	
196	N103+55, E107+50	↓	↓	↓	137.6	14.3	120.4	107.3	

35

Proctor No.	Soil Classification	Max. Dry Density (pcf)	Moisture Content (%)	Compaction Spec. (%)	<p style="text-align: center;">General Note: Density test results are valid only at the locations and elevations tested.</p>
MPC-CIVIL-1	ML	128.4	9.5	95	
MPC-CIVIL-3	ML	112.2	16.2	95	

Nuclear Meter Used: TROXLER
 Model: 3440 Serial No.: 25921
 Standard Counts: _____
 Density: 2777 Moisture: 697

Foth & Van Dyke

Client: MODERN PLATING CORP. Scope I.D.: 97M015
 Project: CAMU LANDFILL CONSTRUCTION Page: 1
 Prepared by: BJSI Date: 10/16/00
 Checked by: _____ Date: _____

R001839